



Supply-Air Retrofit

for GEV model (1/2 to 5-ton)

⚠ Warning
Hazardous Voltage !
Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. Failure to disconnect power before servicing could result in death or serious injury.

Step 1
Procedure to change supply-air from top supply-air to back supply-air.



Step 2
Remove the back supply-air panel to prepare the unit for relocation of the blower assembly.



Step 3
Remove the front, and side unit panels to allow ease of removal of the top panel, blower assembly from the unit.



Step 4
Disconnect the motor via the 6-pin connection harness inside the air-side section of the unit.



Step 5
Remove the top panel (with blower assembly) from the unit.



Step 6
Assemble mounting brackets (from kit) to the new back supply-air panel.



Step 7
Detach blower assembly from unit top panel.



Step 8
Attach blower assembly to the back panel assembly.
Note: Position the blower assembly to allow access to the motor through the side that is opposite end of the refrigerant-to-air coil.



Step 9
Attach back panel with the blower motor assembly to the unit.



Step 10
Connect the motor via the 6-pin wire harness..



Step 11
Install the front and side air-side access panels.



Step 12
Install unit top.



Step 13
Install supply-air sheetmetal cover to the unit top.
Note: This plate may be found in the kit.

Step 14
Connect power to the unit.



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