



**TRANE®**

## Installation

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### **Compressor Replacement Kit for CSHB to CSHC Conversion, KIT08436**

**Models:** CSHC, CSHB, and TC/YC 180B and 210C

# Compressor replacement illustration for TC/YC 180B and 210C

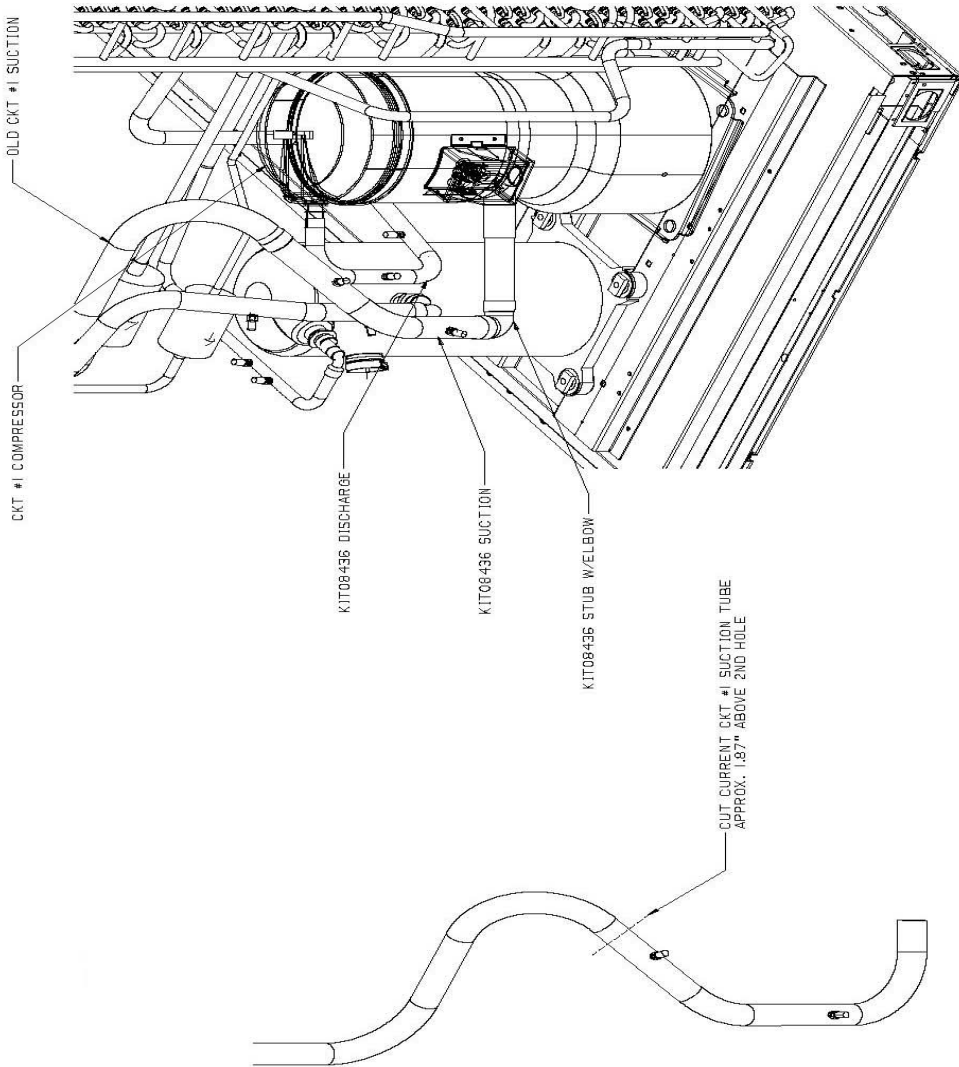


FIGURE A

# Installation

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## Compressor Replacement Kit for CSHB to CSHC Conversion

### KIT08436, Includes

- 1 - Ckt #1 Suction stub assembly, part number 4385-5081
- 1 - Ckt #1 Suction tube assembly, part number 4385-5080
- 1 - Ckt #1 Discharge tube assembly, part number 4385-5043

### Instructions

1. Remove compressor by following compressor service guidelines.
2. Remove current discharge tube and cut old suction tube at specified location, Figure A.
3. Replace compressor and braze new tube(s) into new compressor. Reconnect LPC (low pressure control) and HPC (high pressure control) as required.
  - It is important that a dry nitrogen purge is used while brazing.
  - Make sure not to overheat service valve. Use a wet rag to cool parts while brazing.



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Literature Order Number	PART-SVN39A-EN
File Number	SV-Compressors-PART-SVN39A-EN-0503
Supersedes	New
Stocking Location	Electronic Only

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*Trane has a policy of continuous product data and product improvement and reserves the right to change design and specifications without notice. Only qualified technicians should perform the installation and servicing of equipment referred to in this bulletin.*