

Installation

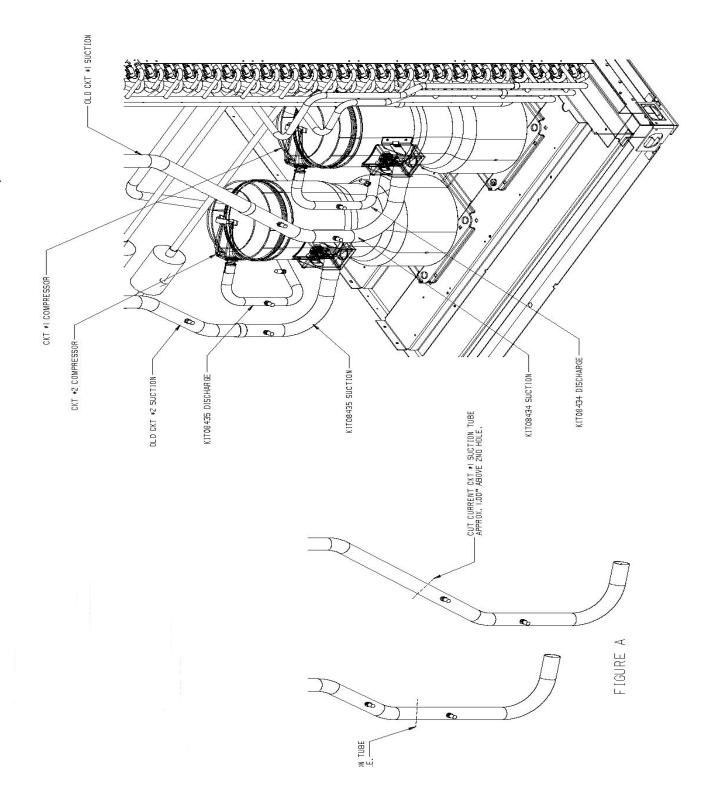
Compressor Replacement Kit for CSHB to CSHC Conversion, KIT08434 and KIT08435

Models: CSHC, CSHB, TC/YC 181C, 211C, 240B, 241C, 300B, 301C

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PART-SVN38A-EN

Compressor replacement illustration for TC/YC 181C, 211C, 240B, 241C, 300B, 301C



Installation

Compressor Replacement Kit for CSHB to CSHC Conversion

KIT08434, Includes

- 1 Ckt #1 Suction tube assembly, part number 4385-5079
- 1 Ckt #1 Discharge tube assembly, part number 4385-4933

KIT08435, Includes

- 1 Ckt #2 Suction tube assembly, part number 4385-5078
- 1 Ckt #2 Discharge tube assembly, part number 4385-4935

Instructions

- 1. Remove compressor by following compressor service guidelines.
- Remove current suction and discharge tube and cut old suction tube at specified location, Figure A.
- Replace compressor and braze new tube(s) into new compressor. Reconnect LPC (low pressure control) and HPC (high pressure control) as required.
 - It is important that a dry nitrogen purge is used while brazing.
 - Make sure not to overheat service valve. Use a wet rag to cool parts while brazing.



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