

KIT 87420

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BLLSLX ▶

BOM: Single Level Explosion

001,PBL 12/13/04

700013970100 ; ▶

Enter Data, Select new function, or Quit (M010)

Part Number	700013970100 ▶	Part Type	M	UOM / Eff	EACH / D
Description	KIT; PISTON, CHHN 40T	Rlse Stat	PREL	Expl Fctr	1
Cur Mfg Rev		Last Eng Rev			
Effective Date	12/13/04	View Code	G		

Seq Oper	VC	Component Part Least Use	Typ Sub Lvl	Stat UI	DI UOM	Qty Per Issue Mthd	Date	Offset	Shrk Fctr	Qty Type	CT
00005	G	*****					11/21/97			*****	
00010	G	1. PULL APPROPRIATE SIZE PISTON, O-RINGS					11/21/97			*****	
00013	G	SPLIT RING & PISTON RING					11/21/97			*****	
00015	G	*****					11/21/97			*****	
00016	G	2.ASSEMBLE THE ORING AND SPLIT RING					11/21/97			*****	
00019	G	PISTON RING ON THE PISTON					11/21/97			*****	
00021	G	*****					11/21/97			*****	
00022	G	3.PLACE PISTON ASSY IN THE SIZER					11/21/97			*****	
00025	G	FOR APPROXIMATELY 2 MINUTES					11/21/97			*****	

00027	*****								11/21/97	*****
G										
00028	4.REMOVE PISTON ASSY								11/21/97	*****
G	FROM SIZER									
00031	& THOROUGHLY OIL THE								11/21/97	*****
G	ASSY.									
00033	*****								11/21/97	*****
G										
00034	5.PLACE THE ASSY IN								11/21/97	*****
G	A SHIPPING BAG									
00037	WITH APPROXIMATELY								11/21/97	*****
G	1 TABLESPOON OF OIL									
00040	& SEAL THE BAG. WORK								11/21/97	*****
G	THE OIL IN THE									
00043	BAG RECOATING THE								11/21/97	*****
G	PISTON									
00045	*****								11/21/97	*****
G										
00100	570210240100	▶ P			RL		1.00000		*****	
**** G	*	0 *			Y EACH MI			*****		
1.00 N	▶ UNLOADER; MALE 40T GP					0	.000 1			R
00200	X23130077200	▶ P			RL		1.00000		*****	
**** G	*	0 *			Y EACH MI			*****		
1.00 N	▶ "O"-RING (1.05I.D.X.10					0	.000 1			R
00300	X04210037020	▶ P			RL		1.00000		*****	
**** G	*	0 *			Y EACH MI			*****		
1.00 N	▶ RING; COMPRESSION 1.38 O					0	.000 1			R
00400	X23130323670	▶ P			RL		1.00000		*****	

****	G	*	0	*	Y	EACH	MI	*****
1.00	N	▶ O RING; 9.475 ID .210 RD					0	.000 1 R
00500		X23040268010	▶	P	RL		2.00000	*****
****	G	*	0	*	Y	EACH	MI	*****
1.00	N	▶ GASKET; SERV VALVE-2"INLE					0	.000 1 R
00600		X23040298010	▶	P	RL		2.00000	*****
****	G	*	0	*	Y	EACH	MI	*****
1.00	N	▶ GASKET; SERV VALVE 2"OUT					0	.000 1 R
00700		X17040327010	▶	P	RL		1.00000	*****
****	G	*	0	*	Y	EACH	MI	*****
1.00	N	▶ ADAPTER;1.0-14ORS X.75-16					0	.000 1 R
00705		700001760100	▶	M	RL		0.25000	*****
****	G	*	0	*	Y	EACH	MI	*****
1.00	N	▶ GRP; BURDEN SERVICE MANI					0	.000 1 R
00800		700001770100	▶	M	RL		0.25000	*****
****	G	*	0	*	Y	EACH	MI	*****
1.00	N	▶ GRP; BURDEN PACKING/CRA					0	.000 1 R
00900		MUST BE ASSEMBLED!!						*****
	G							*****

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