

INSTALLER'S GUIDE

ACCSY-IN-31B
18-HE12D2-3

Library	Service Literature
Product Section	Unitary
Product	Unitary Accessories
Model	Start kits, Isolators
Literature Type	Installer's Guide
Sequence	31B
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**ALL phases of this installation must comply with
NATIONAL, STATE AND LOCAL CODES**

Model:
BAYKSKT250

Used With:
TWR,TWN,TWL & TWP Heat Pump Models
TTR,TTN,TTL & TTP Cooling Models

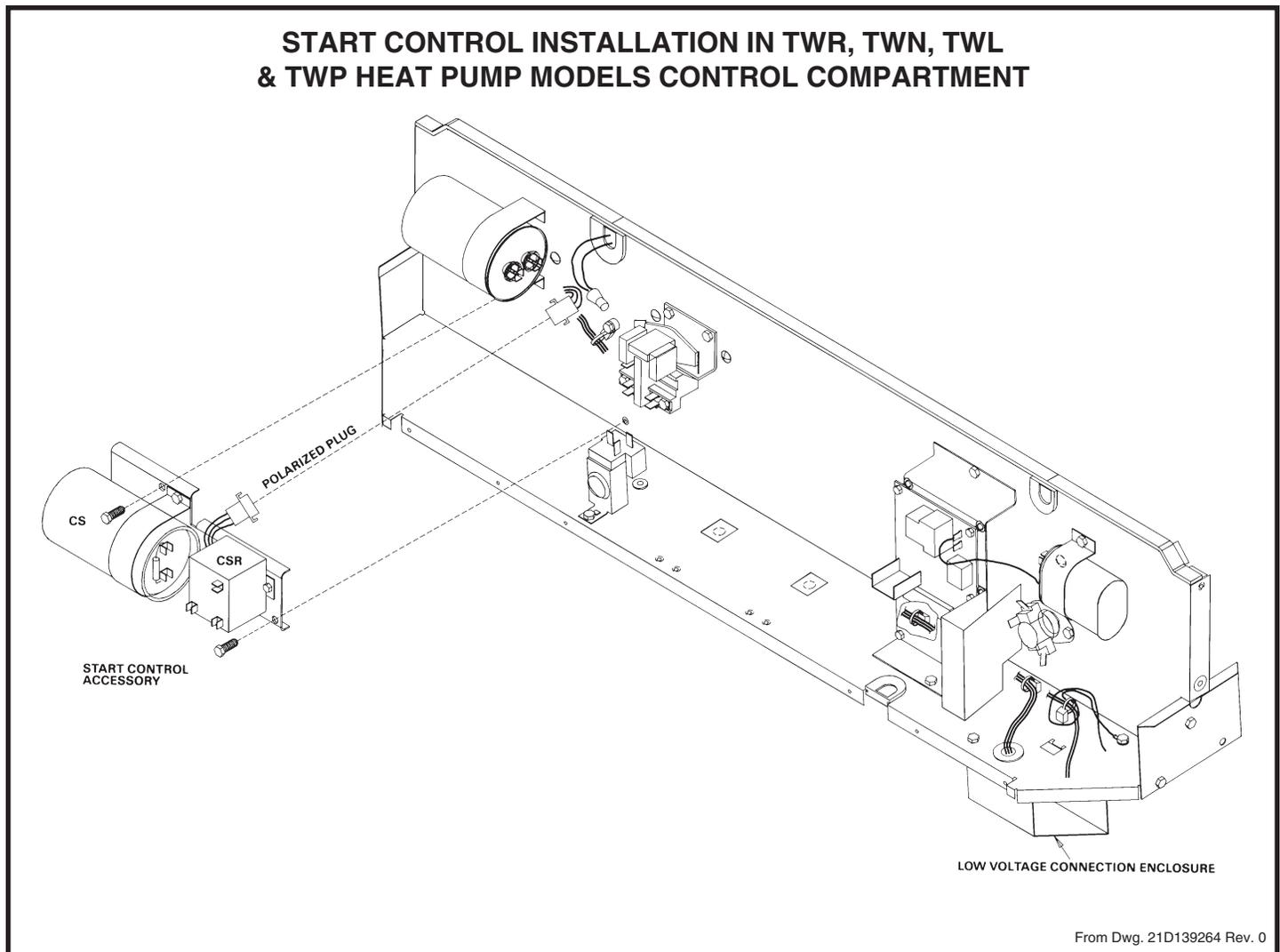
Start Control

IMPORTANT — This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

INSTALLATION; Heat Pump Models

1. Be sure power to unit is disconnected.
2. Remove louvered side panel from unit plus cover panel on control compartment.
3. Open Start Control kit and remove kit assembly.
4. With the two screws provided, secure Start Control kit assembly in control compartment as illustrated.
5. Connect start control accessory polarized plug to mating polarized plug of unit as illustrated. (The unit plug is factory wired into the unit electrical system.)
6. To replace control compartment panel and louvered panel on unit, reverse procedure used to remove these items.
7. Re-connect power, which was disconnected in step 1.

START CONTROL INSTALLATION IN TWR, TWN, TWL & TWP HEAT PUMP MODELS CONTROL COMPARTMENT



From Dwg. 21D139264 Rev. 0

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INSTALLATION; Cooling Models

1. Be sure power to unit is disconnected.
 2. Remove louvered side panel from unit plus cover panel on control compartment.
 3. Open Start Control kit and remove kit assembly.
 4. Remove relay from bracket and set aside the small screw.
 5. Remove strain relief bushing holding the wires and discard that screw.
 6. Remove capacitor strap releasing the capacitor and save one of the two screws.
 7. Shift the relay back approximately two inches without changing its orientation and reattach to the bracket.
 8. Move the capacitor strap around and reattach to the wider end of the bracket as shown in the illustration.
 9. Rotate the capacitor 90 degrees as shown in the illustration and place it under the strap.
 10. Using one of the two long screws taped onto the capacitor, attach the other end of the strap around the capacitor to the bracket and continue to screw the bracket into the control compartment.
 11. Connect start control accessory polarized plug to mating polarized plug of unit as illustrated. (The unit plug is factory wired into the unit electrical system.)
 12. To replace control compartment panel and louvered panel on unit, reverse procedure used to remove these items.
 13. Re-connect power, which was disconnected in step 1.
- (There will be three screws left over afterwards: one from the strain relief bushing, one from the capacitor strap, and one of the long screws which came taped to the capacitor.)

