

Installation Guide

Other Installation Guides may be necessary, based on system configuration.

A list of other system components is shown below.

1	Thermostat (required) *ZONE950AC52ZA
2	Relay Panel – For use with 24V or communicating indoor unit and 24V controlled outdoor unit
3	Zone Panel (required)
4	Zone Sensor with Display (optional)
5	Zone Sensor (optional)

6 Modulating Zone Dampers

ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES

IMPORTANT — This Document is customer property and is to remain with this unit.

These instructions do not cover all variations in systems or provide for every possible contingency to be met in connection with the installation. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.

Section 1. Safety

WARNING

This information is intended for use by individuals possessing adequate backgrounds of electrical and mechanical experience. Any attempt to repair a central air conditioning product may result in personal injury and/or property damage. The manufacturer or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

A WARNING

LIVE ELECTRICAL COMPONENTS!

During installation, testing, servicing, and troubleshooting of this product, it may be necessary to work with live electrical components. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

A CAUTION

SAFETY HAZARD!

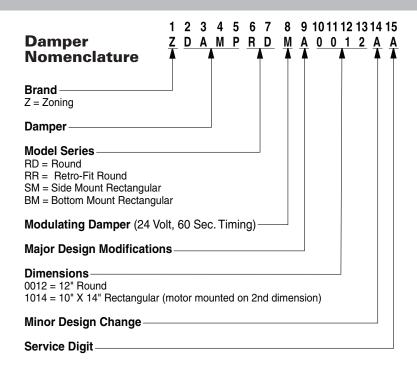
Sharp Edge Hazard. Be careful of sharp edges on equipment or any cuts made on sheet metal while installing or servicing. Personal injury may result.

^{*} A or T

Section 2. Identification

Verify damper model.

Using the nomenclature chart at the right, verify the model.



Section 3. Specifications

Specification	Description					
Product:	Damper Actuator					
Power Supply:	24 VAC ± 20%					
Power Consumption:	1.1 W					
Transformer Sizing:	1.5 VA (Class 2 power source)					
Torque:	18 in-lb					
Running Time:	60 seconds, constant independent of load					
Humidity:	5% to 95% RH non-condensing					
Ambient Temperature:	-22°F to 140°F					
Storage Temperature	-40°F to 176°F					
Noise Level:	<35dB(A)					

Section 4. Rectangular Damper Installation



Verify damper size and net free area.

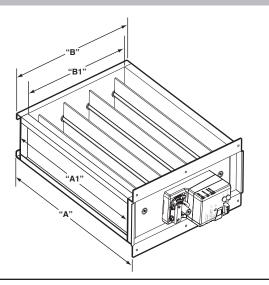
Table 1 shows damper sizes and net free area.

NOTE: Actuator is always located on the second dimension of the model

number.

Example: ZDAMPSMMA1412A will have the actuator mounted on the

12" dimension.



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Table 1 - Rectangular Damper Sizes and Net Free Area (inches)

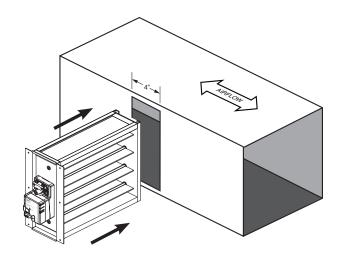
Listed	Actual	Actual	8	10	12	14	16	18	20	22	24	26	28	30	Listed Size High
Size	Outside	Inside	7.813	9.813	11.813	13.813	15.813	17.813	19.813	21.813	23.813	25.813	27.813	29.813	Act. Outside Size B
	Size	Size	5.813	7.813	9.813	11.813	13.813	15.813	17.813	19.813	21.813	23.813	25.813	27.813	Act. Inside Size B1
Wide	А	A1	3	3	4	5	6	7	7	8	9	10	11	11	No. of Blades
6	5.812	4.313	19.5	28.1	34.9	41.6	48.6	55.1	63.8	70.5	77.3	84.0	90.8	99.4	
8	7.812	6.313	28.5	41.1	51.0	60.9	70.8	80.7	93.3	103.2	113.1	123.0	132.9	145.5	
10	9.812	8.313	37.5	54.2	67.2	80.2	93.2	106.3	122.9	135.9	148.9	162.0	175.0	191.6	
12	11.812	10.313	46.5	67.2	83.3	99.5	115.7	131.8	152.5	168.6	184.8	200.9	217.1	237.7	
14	13.812	12.313	55.6	80.2	99.5	118.8	138.1	157.4	182.0	201.3	220.6	239.9	259.2	283.8	Free
16	15.812	14.313	64.6	93.2	115.7	138.1	160.5	183.0	211.6	234.0	256.4	278.9	301.3	329.9	Area
18	17.812	16.313	73.6	106.3	131.8	157.4	183.0	208.5	241.1	266.7	292.3	317.8	343.4	376.0	of
20	19.812	18.313	82.7	119.3	148.0	176.7	205.4	234.1	270.7	299.4	328.1	356.8	385.5	422.1	Damper
22	21.812	20.313	91.7	132.3	164.2	196.0	227.8	259.6	300.3	332.1	363.9	395.8	427.6	468.2	(sq. in.)
24	23.812	22.313	100.7	145.4	180.3	215.3	250.2	285.2	329.8	364.8	399.8	435.2	469.7	514.3	
26	25.812	24.313	109.8	158.4	196.5	234.6	272.7	310.8	359.4	397.5	435.6	473.7	511.8	560.4	
28	27.812	26.313	118.8	171.4	212.6	253.9	295.1	336.3	389.0	430.2	471.4	512.7	553.8	606.5	
30	29.812	28.313	127.8	184.4	228.8	273.2	317.5	361.9	418.5	462.9	507.3	551.6	596.0	652.6	

B Mount damper

NOTE: When installing a damper, choose a location that provides easy access to the actuator.

Always place the dampers as far away from the supply registers as possible. Air turbulence and air noise often increase as damper blades close. Placing the dampers away from the supply registers minimizes the impact of air turbulence into the home.

- Verify that rectangular duct size, damper width, height and actuator location are suitable.
- 2) Cut a 4" wide rectangular opening in the side of the duct on which the actuator is to be mounted.
- 3) Slide in the damper and secure to the duct with sheet metal screws.



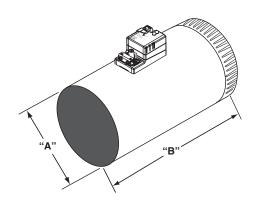
C Seal and support damper

To minimize air leakage, seal damper to duct work per local and national codes. In addition support ducts per local and national codes. Insulate damper to minimize heat transfer and condensation.

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Section 5. Round Damper Installation

A Verify damper size



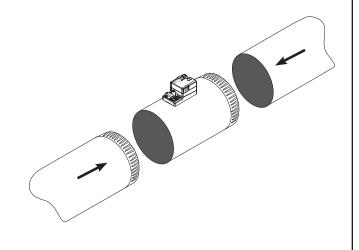
Nominal Dimensions (inches)							
Model	Α	В					
4"	4	12					
5"	5	12					
6"	6	12					
7"	7	12					
8"	8	12					
9	9	12					
10"	10	12					
12"	12	14					
14"	14	16					
16"	16	20					
18"	18	20					
20"	20	20					

B Mount damper

NOTE: When installing a damper, choose a location to easily see and access the damper.

Always place the dampers as far away from the supply registers as possible. Air turbulence and air noise often increase as damper blades close. Placing the dampers away from the supply registers minimizes the impact of air turbulence into the home.

Insert damper assembly between two pieces of ducting.



C Seal and support damper

To minimize air leakage, seal damper to duct work per local and national codes. In addition support ducts per local and national codes. Insulate damper to minimize heat transfer and condensation.

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Section 6. Round Retrofit Damper Installation

A Verify damper size

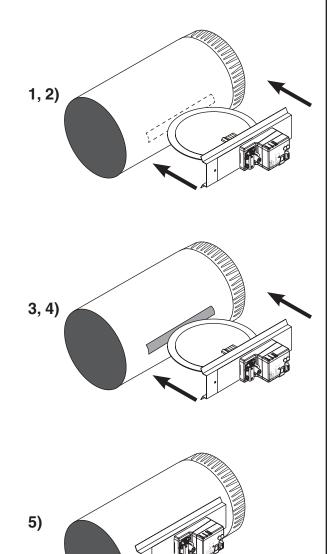
Retrofit dampers are sized by diameter of round metal pipe and are available in whole-inch sizes from 4 to 10 inches.

B Mount damper

NOTE: When installing a damper, choose a location that provides easy access to the actuator.

Always place the dampers as far away from the supply registers as possible. Air turbulence and air noise often increase as damper blades close. Placing the dampers away from the supply registers minimizes the impact of air turbulence into the home.

- Determine the location in the round duct where the round retrofit damper is to be installed and apply the adhesive backed template in a lengthwise manner.
- 2) Drill a pilot hole in the center of the template and cut along the dashed lines on the template according to the size of the round duct to form a slot for the damper blade.
- 3) Make sure damper blade is parallel with the actuator mounting bracket (fully open position). If it is not parallel, use the manual gear release and move the damper blade until it is parallel. (for actuator operation, see next section).
- 4) Slip damper into slot in the round duct and position bracket so it is aligned with the duct.
- 5) Secure bracket to the duct with the sheet metal screws provided.



C Seal and support damper

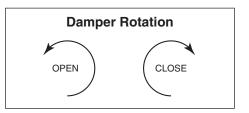
To minimize air leakage, seal damper to duct work per local and national codes. In addition support ducts per local and national codes. Insulate damper to minimize heat transfer and condensation.

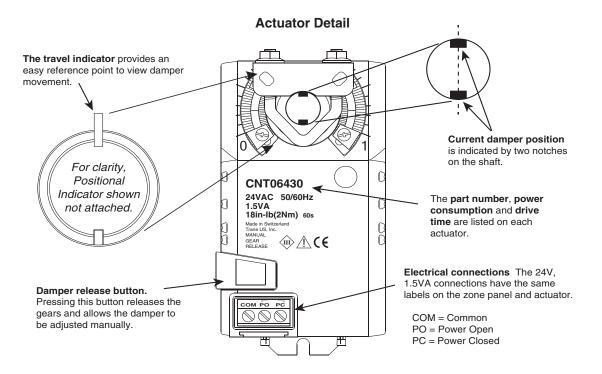
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Section 7. Checkout and Wiring

A Check blade movement

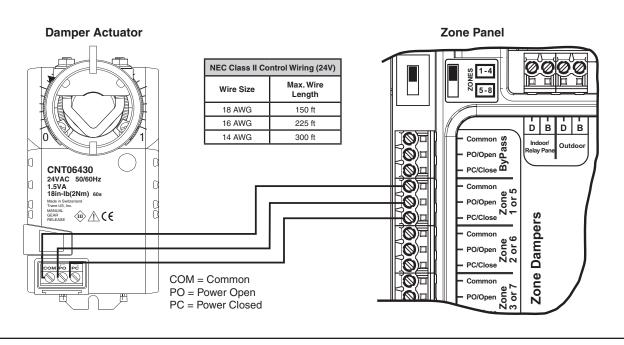
Ensure the damper blades move freely without binding. Press the damper release button and rotate the damper open.



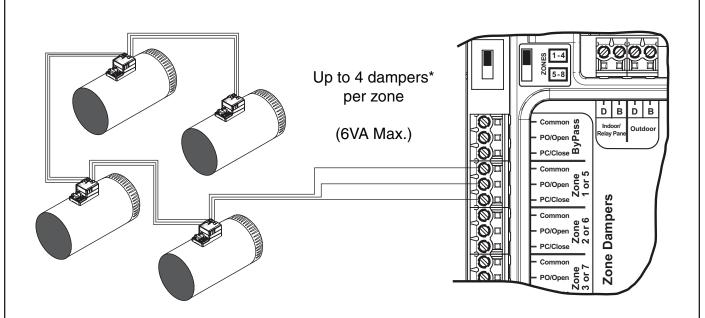


B Wire Damper to Zone Panel

Wire the damper to the zone panel as shown below, being sure to utilize the proper wire size.



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* This damper should not be used as a replacement option when replacing legacy 3VA dampers in a parallel environment (mixing 3VA & 1.5VA dampers on the same zone). These dampers can be applied to existing 3VA damper applications as long as they are on individual zones.

C Test Damper

A damper test can be performed by the 950 thermostat.

Enter the **Select Test Mode** screen by navigating to:

Home screen --> Menu --> Service --> Technician Access --> Proceed --> Test Mode --> Zoning



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Section 8. Troubleshooting Damper **Troubleshooting** Enter the Test Menu in the 950 thermostat. Drive all dampers open, then drive all dampers closed. Did the damper Noopen & close during Yes the test? Verify proper field wiring to the From the 950 Test Menu, drive the damper. Press the damper release dampers one at a time. Check that button and physically move the each damper has been bound to the damper blade. appropriate zone sensor. Check for and clear any physical obstructions that may Does the restrict damper movement (such as a sheet metal screw blade move No→ through the damper). freely? Remove the actuator if no physical obstructions are found. Yes Does the blade move No Drive the damper open using the 950 freely? Test Mode. Check for voltage on the zone panel between PO/Open & Replace Damper Common when driving open; then PC/ Yes Close & Common when driving closed. Replace Actuator Is 24 VAC present? Yes Ohm field wiring for broken stat wire. Replace actuator if field No wiring is okay Replace Zone Panel



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Representative-only illustrations included in this document.