### 18-HD27D1-2A-EN

# **Installer's Guide**

## Outdoor Thermostat Kit TAYSTAT250B

### ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES

**IMPORTANT**—This Document is **customer property** and is to remain with the outdoor unit. Please return to service information pack upon completion of work.

#### **GENERAL - SUPPLEMENTARY HEATER STAGING**

The outdoor thermostat (ODT) is designed to turn "ON" the supplementary heater at a pre-selected outdoor temperature. The number and setting of the ODT is dependent on the heat loss of the structure and capacity of the heating system installed.

The model ODT gives a temperature range from  $44^{\circ}F$  to  $-10^{\circ}F$ . (See Figure 1 for settings). The switching action is single pole/ double throw, opening on temperature rise and closing on temperature fall, completing the circuit through the thermostat.

#### ODT KIT INSTALLED IN CONTROL COMPARTMENT OF UNIT

- 1. Be certain power to unit is disconnected.
- 2. Remove cover plate on control compartment.
- 3. Open kit and remove ODT kit assembly plus (2) wires, (2) screws, and (1) cable tie.
- 4. Assure that lead wires are attached to terminals 2 and 3 and that dummy terminal is attached to terminal 1 (See Figure 2).
- 5. Feed ODT capillary through the low voltage wire hole (See Figure 3).
- 6. With the (2) screws provided, secure ODT assembly in control compartment as illustrated (see Figure 3).
- 7. Remove access panel. Route ODT lead wires from Control Box, through low voltage wire hole, into access panel area.
- 8. Using wire nuts, field wire the ODT into heater circuit according to Wiring Diagram on the outdoor unit.

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BE SURE CAPILLARY TUBE IS IN CONTACT WITH AIR ONLY AND NOT ANY OTHER SURFACES SUCH AS COILS, METAL PANELS, REFRIGERANT LINES, ETC.

- 9. Replace control compartment panel and access panel on unit, reverse procedure used to remove these items.
- 10. Reconnect power that was disconnected in step one (1).



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