

# INSTALLER'S GUIDE

18-CH96D1-1A-EN

ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES

Model:  
BAYFLTR206

## Filter Access Door Kit for Downflow Furnaces

**IMPORTANT**—This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

### GENERAL

This accessory kit is used to provide access to the air filters when they are installed in the return air plenum of the downflow furnace. The required filters and parts to mount those filters in the plenum are included with the furnace.

Check the contents of the kit with the table below:

Items	Qty	Description	Drawing No.
Access Door	1	16-7/8" x 5-3/4"	D340359P01
Extrusion	2	Plastic (approx 15")	B330044P04
Retainer Nut	1	Retainer Nut/Clip	A330765P02
Thumb Screw	1	10-24 Thumb Screw	A330766P02

### INSTALLATION

1. Cut a rectangular opening 16" x 4-7/8" in the front side of the return air plenum. Locate the lower edge of the opening 1" above the furnace and 1-1/2" from the left side of the duct. (See Figure 1).
2. Drill a 5/16" diameter hole, on the centerline of the upper edge of the opening, 1/2" above that edge. (See Figure 1).
3. Install the retainer nut from the kit over the upper edge of the opening with the tab inserting into the drill hole. (See Detail "A" of Figure 1).

*NOTE: The screw engagement side of the clip should be on the inside of the plenum with the tab engaged in the drill hole.*

4. Fit the two plastic extrusions over the lip of both long edges of the access door.
5. Position the access door over the opening with the flange inserting into the bottom of the opening. The tabs assist in aligning the door.
6. Secure the access door in place using the thumb screw.

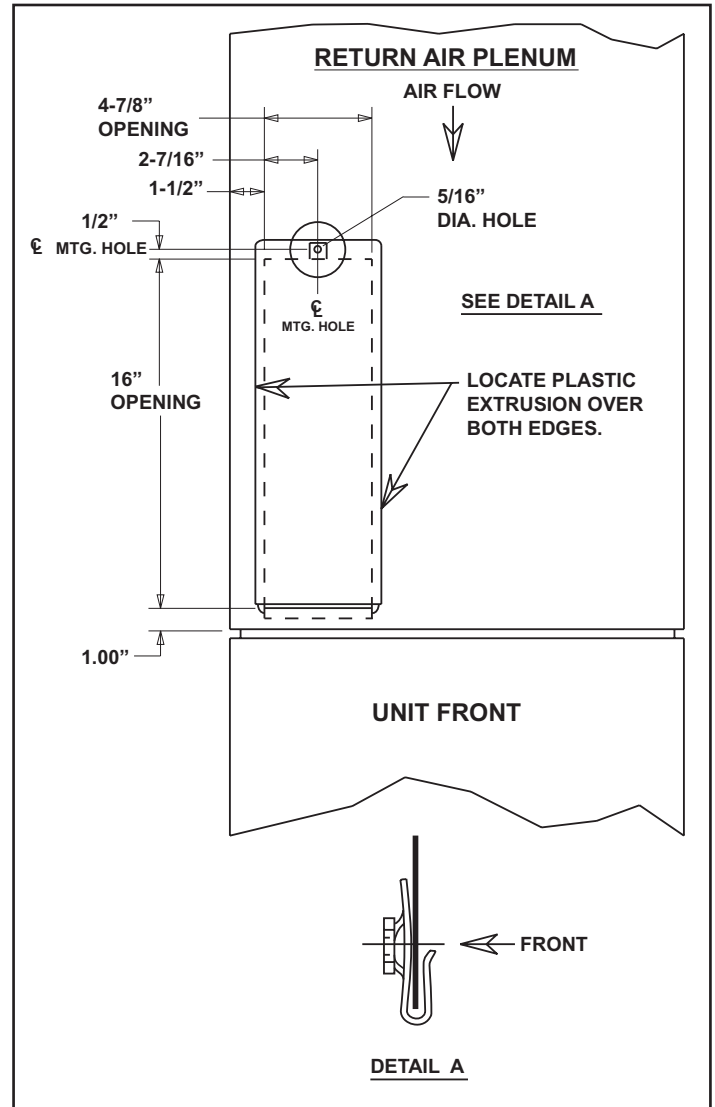


FIGURE 1

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