



# Installer's Guide

## Replacement Coils

### Assembly instructions for COL20256

ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES

**IMPORTANT** — This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

## Section 1. Safety

### **⚠ WARNING**

This information is intended for use by individuals possessing adequate backgrounds of electrical and mechanical experience. Any attempt to repair a central air conditioning product may result in personal injury and/or property damage. The manufacture or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

### **⚠ WARNING**

**LIVE ELECTRICAL COMPONENTS!**  
During installation, testing, servicing, and troubleshooting of this product, it may be necessary to work with live electrical components. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

### **⚠ CAUTION**

#### **CONTAINS REFRIGERANT!**

**SYSTEM CONTAINS OIL AND REFRIGERANT UNDER HIGH PRESSURE. RECOVER REFRIGERANT TO RELIEVE PRESSURE BEFORE OPENING SYSTEM.**

**Failure to follow proper procedures can result in personal illness or injury or severe equipment damage.**

### **⚠ CAUTION**

#### **SAFETY HAZARD**

Sharp Edge Hazard. Be careful of sharp edges on equipment or any cuts made on sheet metal while installing or servicing. Personal injury may result.

## Section 2. Coil assembly

- STEP 1** - Remove D344885G10 coil from shipping carton (not shown).
- STEP 2** - Remove tie wraps from manifold tube (not shown).
- STEP 3** - Remove end plugs.
- STEP 4** - Locate manifold tube as shown in illustration.
- STEP 5** - Braze tube in place.

