



FILE INFORMATION
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PRODUCTS
PRODUCT TAB - LIQUID CHILLERS-
RECIPROCATING
Cold Generator
Water-Cooled
MODEL TAB - CGWA
LITERATURE ITEM - Unit Wiring

LITERATURE FILE NO.

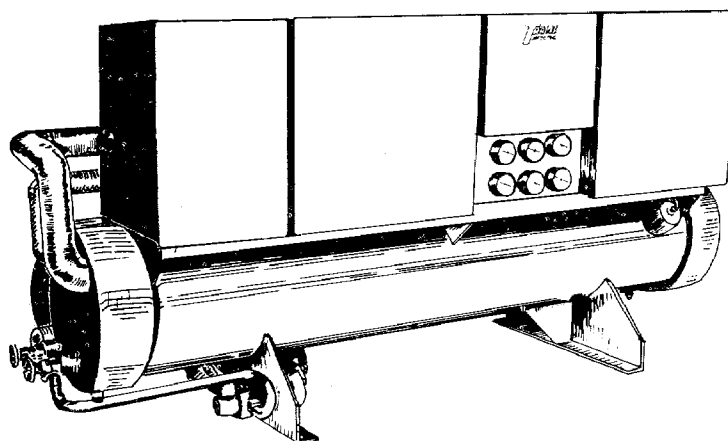
CGWA-W-20

UNIT WIRING

Since the Trane Company has a policy of continuous product improvement, it reserves the right to change specifications and design without notice. The installation and servicing of the equipment referred to in this booklet should be done by qualified, experienced technicians.

FEBRUARY, 1981

LIQUID CHILLERS - RECIPROCATING WATER-COOLED COLD GENERATOR[®]



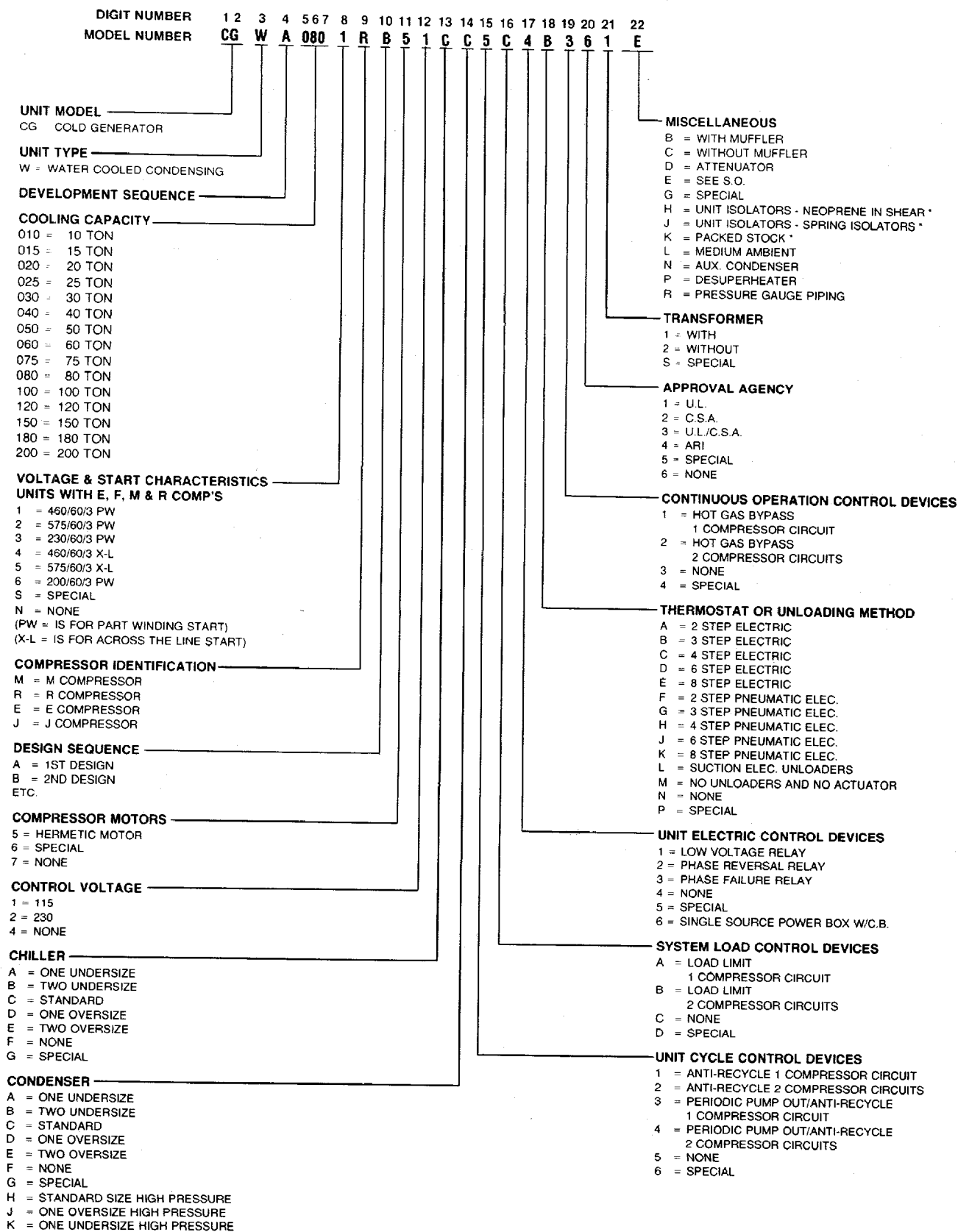
MODELS
CGWA-0800-RB or RC
CGWA-1000-RB or RC
CGWA-1200-RB or RC

DUAL MODEL R COMPRESSORS
'B' AND 'C' DESIGN SEQUENCE

CAUTION: The wiring diagrams that appear in this manual are typical. The actual wiring of your unit may differ. To prevent unit damage, refer to the "as wired" electrical diagrams provided with the unit for specific information.

MODEL NUMBER DESCRIPTION

Trane products are identified by a multiple character model number that precisely identifies a particular type of unit. An explanation of the multiple character number is shown below. It will enable the owner or Service Engineer to define operation, components and accessories.



CUSTOMER CONNECTION DIAGRAM

CGWA-W-20

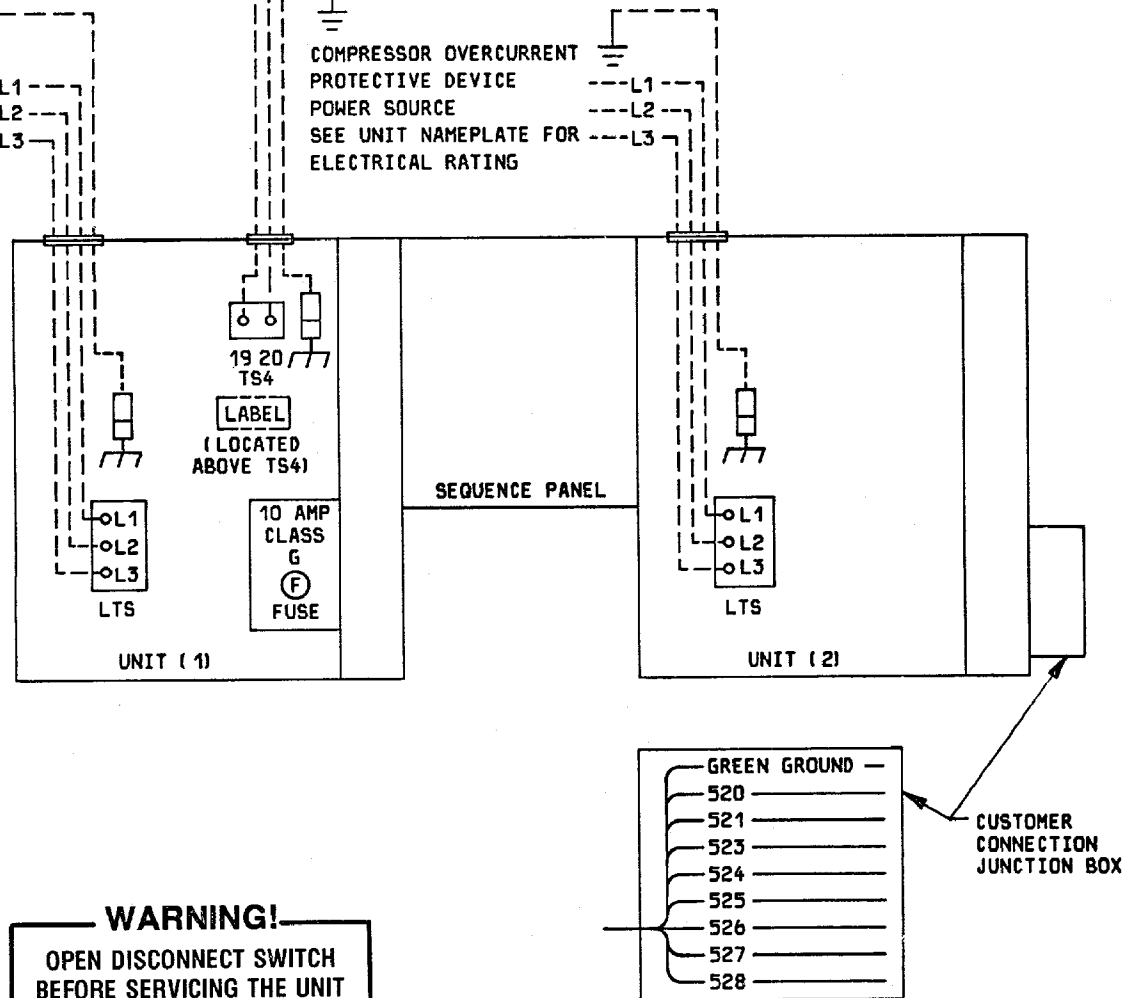
CGWA

FOR CUSTOMER CONNECTIONS
USE COPPER CONDUCTORS ONLY

COMPRESSOR OVERCURRENT
PROTECTIVE DEVICE
POWER SOURCE
SEE UNIT NAMEPLATE FOR
ELECTRICAL RATING

UNIT CONTROL POWER OVERCURRENT
PROTECTIVE DEVICE
SEE TERMINAL BLOCK (TS4) FOR
VOLTAGE AND SOURCE

COMPRESSOR OVERCURRENT
PROTECTIVE DEVICE
POWER SOURCE
SEE UNIT NAMEPLATE FOR
ELECTRICAL RATING



WARNING!

OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

WIRING PROTECTED BY UNIT CONTROL
CIRCUIT FUSE (10 AMP-CLASS G)

TO CIRCULATING PUMP INTERLOCK SWITCH AND
FLOW SWITCH (MIN 75 VA AT 115V)

TO COOLING TOWER FAN MOTOR CONTROLLER (MAX VA 50
AT 115V) TO CONDENSER WATER PUMP OR AIR COOLED
CONDENSER FAN MOTOR CONTROLLER (MAX VA 50 AT 115V)

TO SAFETY INTERLOCKS ON CONDENSER WATER
PUMP CONTROLLER (MIN 120 VA AT 115V)

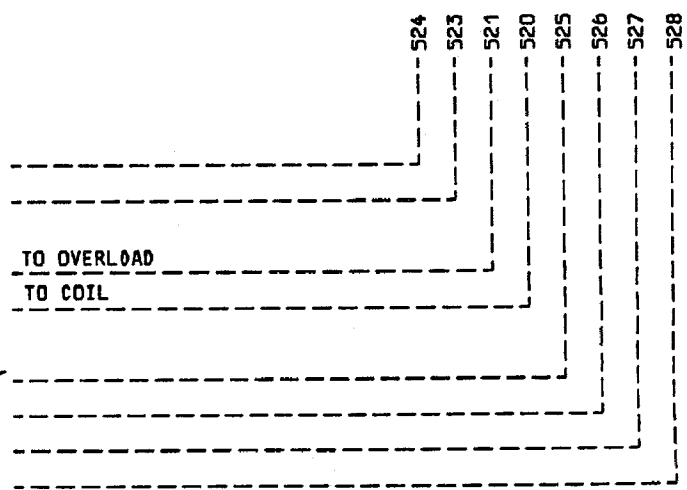


FIGURE 1 - Customer Connection Diagram

2305-0872

ELECTRICAL SEQUENCE OF OPERATION

CGWA WITH DUAL R COMPRESSOR

COMPONENT OPERATION

Motor Protection (MP)

The motor protector will stop the compressor motor if a motor winding overheats, or if there is insufficient lubricating oil pressure. The winding temperatures are sensed by the motor temperature sensors (MTS) embedded in each motor winding. The lubrication oil pressure is constantly monitored during compressor operation by the differential pressure switch (DPS). If MTS and DPS are satisfied, contacts M1 and M2 of the motor protector will be closed. If MTS senses an over temperature condition, or DPS senses insufficient lubricating oil pressure, contacts M1 and M2 will open and stop the compressor. If the compressor is stopped because of over temperature condition, the motor protector will automatically reset and close the M1 and M2 contacts when the motor windings cool. If the compressor is stopped because of insufficient lubricating oil pressure, the motor protector must be manually reset by pressing the reset button. This will reclose the M1 and M2 contacts.

Reset Relay (RR)

The purpose of the reset relay is to lock out the compressor if the compressor motor overloads (OL), motor protector (MP), or high pressure control (HPC) opens. RR has one pair of normally closed contacts. When the safety controls are closed, the coil of RR is shorted out of the circuit. If the compressor motor overloads or motor protector opens, current will energize the RR coil. The normally closed RR contacts will then open to lock the RR coil in the circuit. Since the RR coil is a high impedance coil, all devices in series with it will drop out. RR may be reset by opening switch SW. RR contacts will then close.

Antirecycle Timer and Periodic Pumpout

The antirecycle timer/timed periodic pumpout device is a single timer consisting of a motor, a clutch and two pair of normally closed contacts. The timer has two functions: 1) The antirecycle feature prevents rapid cycling of the compressor; 2) The timed periodic pumpout feature will periodically pump out the evaporator if sufficient refrigerant has migrated to it. Interval is factory set at 15 minutes.

Each refrigerant circuit is equipped with the device. Operation is described for one circuit only.

When compressor one stops, CR4 is de-energized. Contacts of CR4 will close to energize the clutch of timer TR3(1). Both sets of TR3(1) contacts will open instantly for a predetermined period. During this period, compressor restart is prevented. At the end of the timing cycle, both sets of TR3(1) contacts will close. When the contacts close, one set will allow the compressor to restart if a cooling load exists. If no cooling is required, the other set of TR3(1) contacts will allow

the compressor to restart and pump out the evaporator if sufficient refrigerant has accumulated to close the low pressure control (LPC). Also, CR4 is energized, opening its contacts and resetting the time period.

Compressor Unloader Valves (CUV)

The compressor unloader valve must be de-energized to load the compressor.

CONTROL SEQUENCE

Control sequence assumes sequence switch (SS) in "1-2" position.

Close all disconnects and switches. Both compressor crankcase heaters (CCH) and time delay relay TDR10 (0.3 second time delay) are immediately energized. Start the chilled water pump. Current will feed through LTC, HPC, RR, OL, MP, and SW to the chilled water pump interlock (MS2). When chilled water flow is proven by the flow switch (FS), current is fed to the thermostat (TC). TC sensing bulb is located in the return water.

Loading The First Compressor

On an increase in cooling load, return water temperature will rise. On a rise in return water temperature, the first stage contacts of the thermostat (TC) close to energize control relay 1CR. 1CR contacts close and, if timer TR3(1) is timed out and all safety controls, low temperature control (LTC), high pressure control (HPC), motor protector (MP) and overloads (OL) are satisfied and TDR10 is closed, 11CR will energize. 11CR contacts close to energize the condenser water pump (MS3) and the cooling tower fan starter (MS4). Power feeds through the MS3 interlock to energize CR1, solenoid liquid valve SLV1 and compressor unloader valve CUV1. When SLV1 is energized, it opens to allow sufficient refrigerant to enter the evaporator to close the low pressure control (LPC). Power then passes through CR1 contacts and LPC to energize CR4 and compressor contactor 1M, starting the compressor (across the line start only). On units equipped with part winding start, 1M contacts close to energize the start windings of the compressor motor and the timer TR. In approximately one second TR contacts close to energize compressor contactor 2M, 2M contacts close to energize the run windings of the compressor motor.

If return water temperature continues to increase, TC closes its second set of contacts to energize 2CR. 2CR contacts open to de-energize compressor unloading valve CUV1. The lead compressor is now fully loaded.

Loading The Second Compressor

If return water temperature continues to increase, TC closes its third set of contacts and energizes timer TR2. When TR2 times out (0.5 seconds), 3CR is energized. 3CR contacts close and energize timer TR3(2). When TR3(2) times out, its contacts close and if all safety controls (HPC, OL, MP, LTC) are closed, CR1, SLV1, CUV1 and 12CR energize since the condenser pump is already operating. When SLV1 energizes, it opens to allow sufficient refrigerant into the evaporator to close the low pressure control (LPC).

Power then passes through CR1 and LPC contacts to energize CR4 and compressor contactor 1M, starting the compressor (across the line start only). CR4 contacts open to de-energize the clutch of TR3(2). On units equipped with part winding start, 1M contacts close to energize the start windings of the compressor motor and also energize timer TR. In approximately one second, TR contacts close to energize compressor contactor 2M. 2M contacts close to energize the run windings of the compressor.

Unloading The Second Compressor

As the load decreases, return water temperature drops. TC opens its fourth set of contacts to de-energize 4CR when return water temperature drops to the fourth stage setpoint. 4CR contacts close to energize CUV1 and unload the second compressor. If return water temperature continues to

decrease, TC opens its third set of contacts to de-energize 3CR when return water temperature drops to the third stage setpoint. 3CR contacts open to de-energize CR1 and SLV1. The compressor continues to run through the 1M interlock to pump down the circuit until suction pressure drops to the low pressure control (LPC) setpoint. LPC contacts then open to stop the compressor. CR4 contacts close, energizing the TR3(2) clutch. TR3(2) contacts open, preventing restart of the second compressor for a period of 15 minutes.

Unloading The First Compressor

If return water temperature continues to decrease, TC opens its second set of contacts to de-energize 2CR when return water temperature drops to the second stage setpoint. 2CR contacts open to de-energize CUV1, unloading the first compressor.

If return water temperature continues to decrease, TC opens its first set of contacts to de-energize 1CR when return water temperature drops to the first stage setpoint. 1CR contacts open, de-energizing 11CR, CR1 and SLV1. The compressor will continue to run through 1M interlock to pump down the circuit until suction pressure drops to the low pressure control (LPC) setpoint. LPC contacts then open to stop the compressor, condenser water pump and cooling tower fans. CR4 contacts close to energize TR3(1) clutch. TR3(1) contacts open preventing restart of the compressor for a period of 15 minutes.

TABLE 1 - Electrical Data

| WIRING DATA 60 CYCLE, 3 PHASE | | | | | | | | | MOTOR ELECTRICAL DATA 60 CYCLE, 3 PHASE | | | |
|----------------------------------|------------------|----------------------------|-----------------------------|-----------------------------------|----------------------------------|-----------------------------|-----------------------------------|----------------------|--|---------------------------------|---------------------|---------------------|
| UNIT SUPPLY | | | | | COMPRESSOR CIRCUIT (PER COMP) | | | CONTROL CIRCUIT | COMPRESSOR | | | |
| UNIT SIZE | RATED VOLTAGE | (2) MIN. CKT AMP. | (3) MAX. FUSE SIZE | (4) REC. TIME DELAY FUSE | (5) MIN. CKT AMP. | (6) MAX. FUSE SIZE | (7) REC. TIME DELAY FUSE | REC. FUSE SIZE | NO. | VOLTAGE UTILIZATION RANGE | (8) RLA (ECH) | (9) LRA (ECH) |
| 080R | 200 | 295 | 400 | 350 | 164 | 250 | 200 | 15 | 2 | 280-220 | 131 | 729 |
| | 230 | 266 | 350 | 300 | 148 | 250 | 175 | 15 | 2 | 207-253 | 118 | 631 |
| | 460 | 133 | 175 | 150 | 74 | 125 | 90 | 15 | 2 | 414-506 | 59 | 315 |
| | 575 | 106 | — | 125 | 59 | 100 | 70 | 15 | 2 | 517-633 | 47 | 245 |
| 100R | 200 | 362 | 500 | 400 | 202 | 350 | 250 | 15 | 2 | 180-220 | 161 | 910 |
| | 230 | 315 | 450 | 350 | 175 | 300 | 225 | 15 | 2 | 207-253 | 140 | 792 |
| | 460 | 158 | 225 | 175 | 88 | 150 | 110 | 15 | 2 | 414-506 | 70 | 396 |
| | 575 | 126 | 175 | 150 | 70 | 125 | 90 | 15 | 2 | 517-633 | 56 | 315 |
| 120R | 200 | 394 | 500 | 450 | 219 | 350 | 300 | 15 | 2 | 180-220 | 175 | 990 |
| | 230 | 342 | 500 | 400 | 190 | 300 | 225 | 15 | 2 | 207-253 | 152 | 860 |
| | 460 | 171 | 250 | 200 | 95 | 150 | 125 | 15 | 2 | 414-506 | 76 | 430 |
| | 575 | 137 | 200 | 150 | 77 | 125 | 90 | 15 | 2 | 417-633 | 61 | 346 |

NOTES:

1. Use copper conductors only.
2. Minimum circuit ampacity is 125 percent of the largest compressor RLA plus 100 percent of the second compressor RLA per NEC 440-32 and NEC 440-33.
3. Maximum fuse size is 225 percent of the largest compressor RLA plus 100 percent of the second compressor RLA per NEC 440-33.
4. Recommended time delay fuse is approximately 150 percent of the largest compressor RLA plus 100 percent of the second compressor RLA.
5. Minimum circuit ampacity is 125 percent of the compressor RCA per NEC 440-32.
6. Maximum fuse size is 225 percent of the compressor RCA per NEC 440-22.
7. Recommended time delay fuse is approximately 150 percent of the compressor RLA.
8. RLA (rated load amps) rated in accordance with ARI standard 590-76.
9. Full winding LRA for part winding starter units. Part winding starter standard on 200V and 230V units (optional on 460V).

'B' DESIGN SEQUENCE

'B' Design Sequence indicates that the unit is UL and/or CSA certified. The design sequence of any individual unit is indicated by the tenth digit of the model number on the unit nameplate (See "Model Number Description"). 'B' design sequence is distinguished by the presence of an R2 terminal on the compressor motor protector module.

'B' DESIGN INDEX

STANDARD UNITS

| | |
|-----------------------------|----|
| Part Winding Start | 6 |
| Across The Line Start | 14 |

HOT GAS BYPASS UNITS

| | |
|--|----|
| Part Winding and Across The Line Start | 20 |
|--|----|

STANDARD UNITS

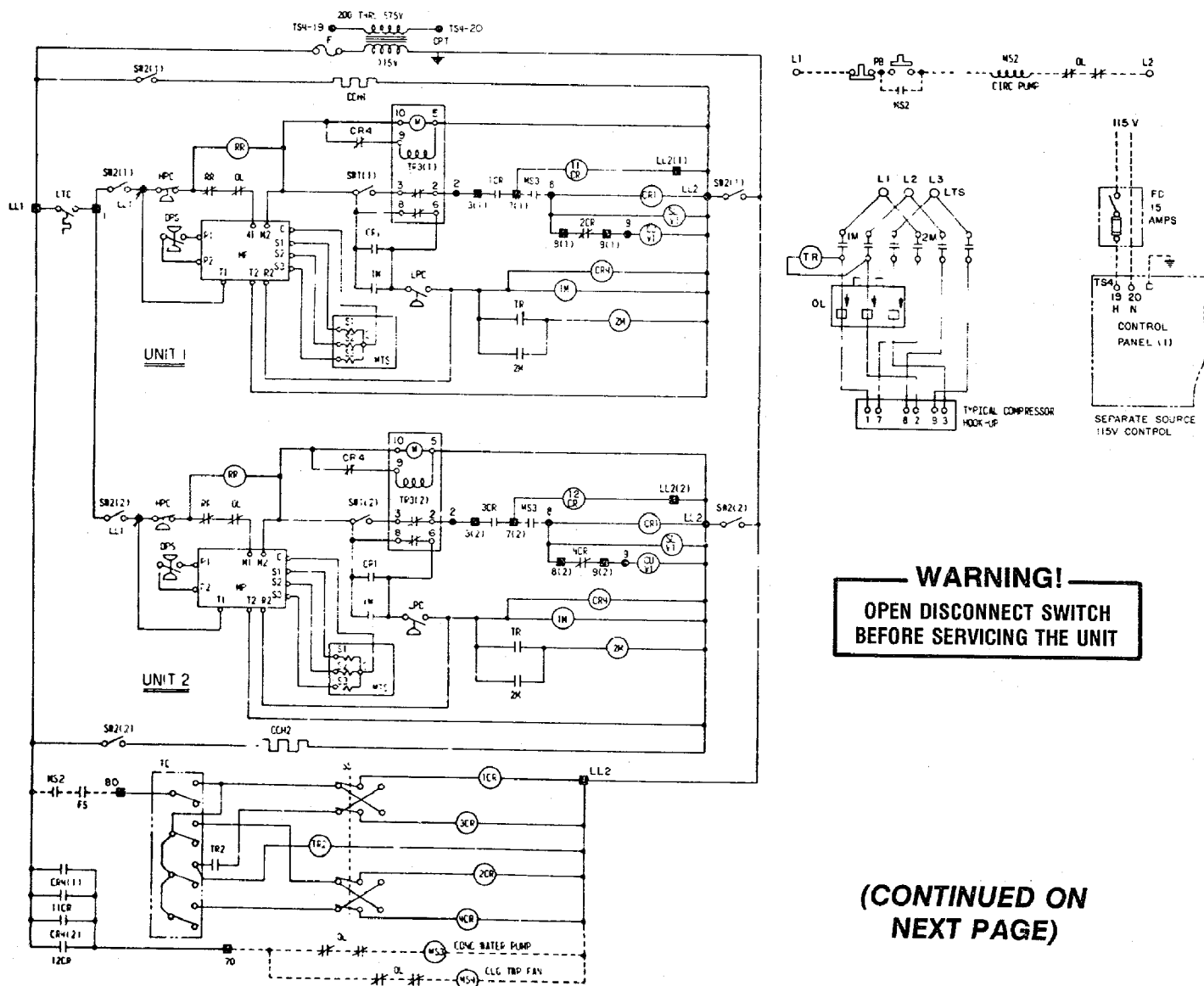
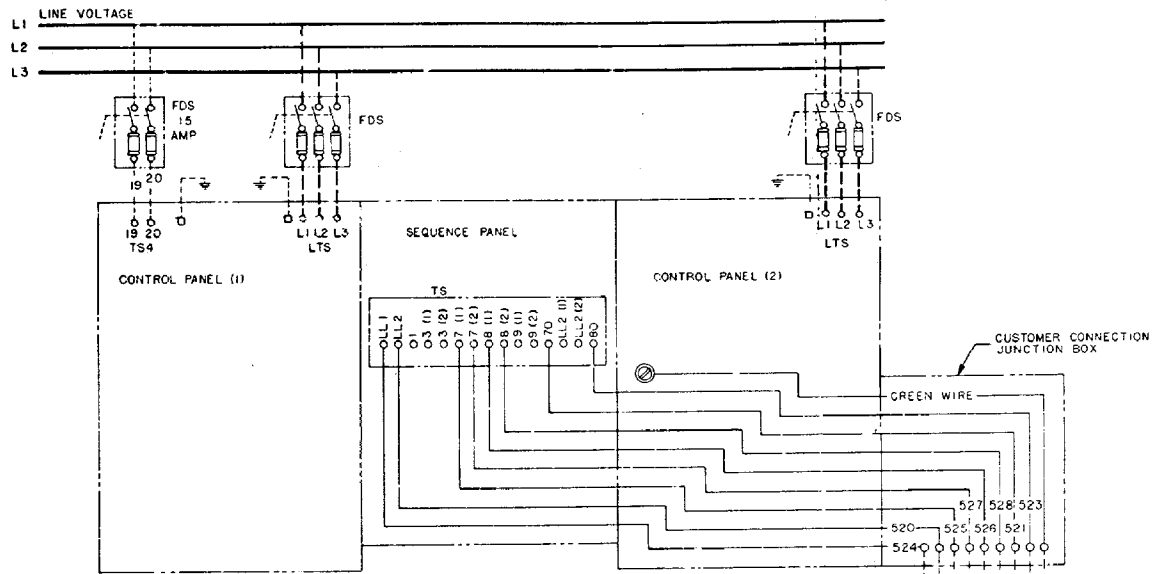


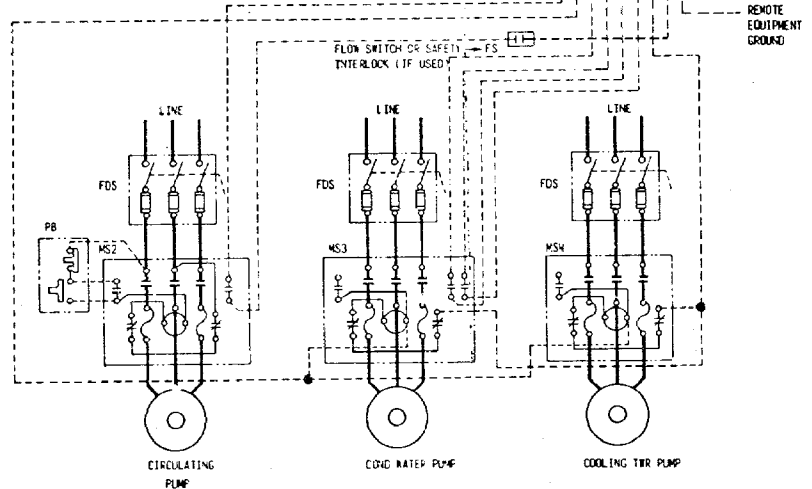
FIGURE 2 - Line Wiring Diagram. Standard Unit With Part Winding Start (Antirecycle Timer and Periodic Pumpout Standard Equipment)



RESET COMPRESSOR OVERLOAD BY
TURNING SWITCH (SW2) OFF & ON

| ITEM | DESCRIPTION |
|---------------|--|
| 1M & 2M | 3 POLE CONTACTOR W/INTERLOCK |
| TR | TIMING RELAY - DELAY APPROX 1 SEC |
| TR2 | TIMING RELAY - DELAY APPROX 5 SEC |
| SW1(1) & (2) | ON - OFF SWITCH SPST |
| TC | TEMPERATURE CONTROL (ELECT OR PNEU ELECT) |
| LTC | LOW TEMPERATURE CONTROL |
| HPC | HIGH PRESSURE CONTROL |
| DPS | DIFFERENTIAL PRESSURE SWITCH |
| LPC | LOW PRESSURE CONTROL |
| OL | OVERLOAD RELAY |
| MTS | MOTOR TEMPERATURE SENSOR |
| CR1 | COMPRESSOR START RELAY |
| CPT | CONTROL POWER TRANSFORMER |
| CP4 | CONTROL RELAY - 1 NO & INC ANTI-RECYCLE |
| 1.3 11&12CW | CONTROL RELAY 1 NO |
| 2 & 4 CR | CONTROL RELAY 1 NO |
| SS | SEQUENCE SWITCH |
| CCH 1 & 2 | CRANKCASE HEATER - CONTROL VOLTAGE |
| SW2(1) & (2) | ON-OFF SWITCH - 3 PST |
| SLV1(1) & (2) | SOLENOID LIQUID VALVE |
| CUV1(1) & (2) | COMPRESSOR UNLOADER VALVE |
| PB | PUSH BUTTON STATION |
| MS3 & 4 | MAG STARTER & SEPARATE CONTROL |
| MS2 | MAG STARTER W/LINE VOLT COIL |
| F | FUSE |
| FS | FLOW SWITCH (IN CHILLED WATER) |
| RR | RESET RELAY |
| MP | COMBINATION MOTOR PROTECTOR AND OIL PRESSURE CONTROL |
| TS4 | TERMINAL STRIP (2-POLE) |
| TR3(1)&(2) | TIMING RELAY-ANTI-RECYCLE W/NO CONTACTS |
| LTS | LINE TERMINAL STRIP |
| TS | TERMINAL STRIP (5-POLE) |

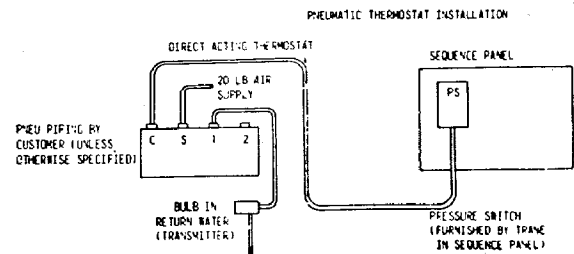
- INDICATES TERMINALS IN SEQUENCE PANEL
- INDICATES TERMINALS IN UNIT PANELS (1) & (2)
- WIRING BY TRANE
- WIRING BY CUSTOMER

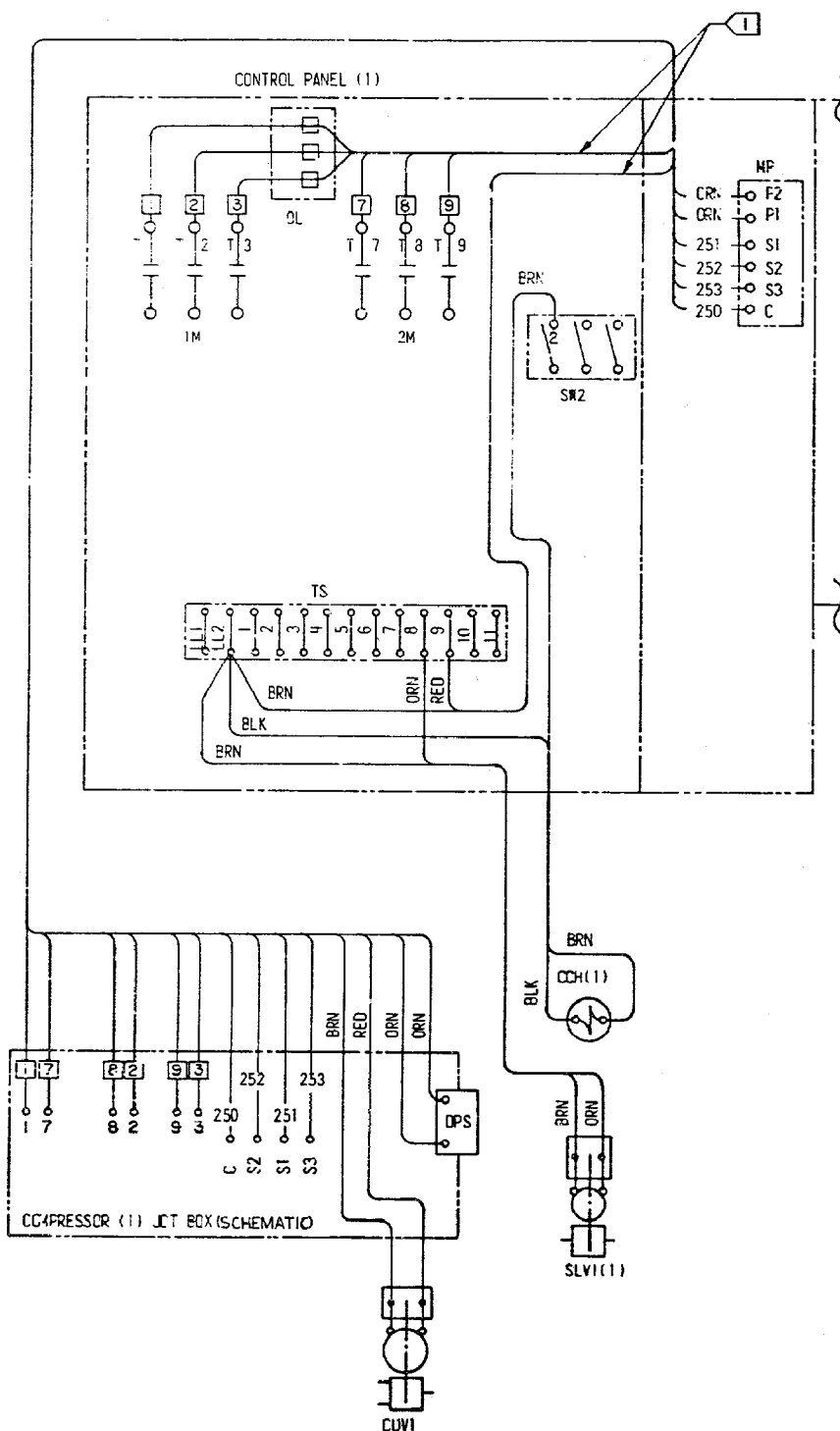
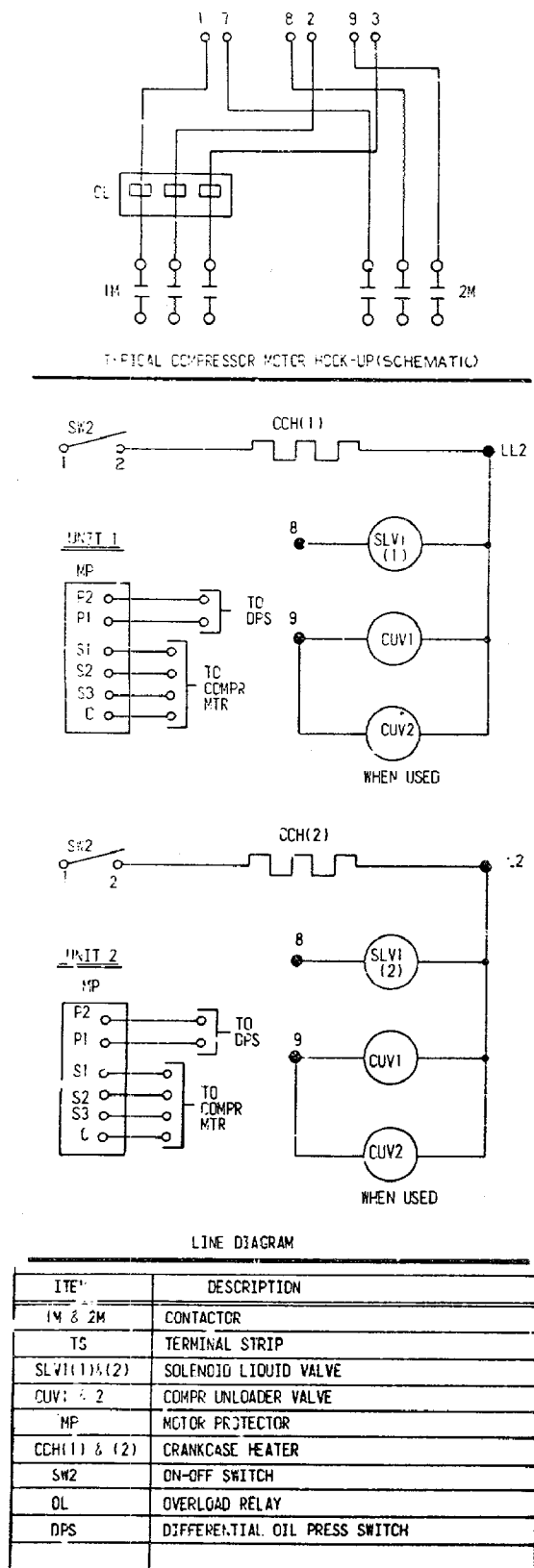


NOTES:

1. All material external to control panel and unit to be customer furnished and wired unless specified on sales order.
2. Starters MS3 and MS4 are wired internally for control voltage of system.

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PREVIOUS PAGE)



**WARNING!**

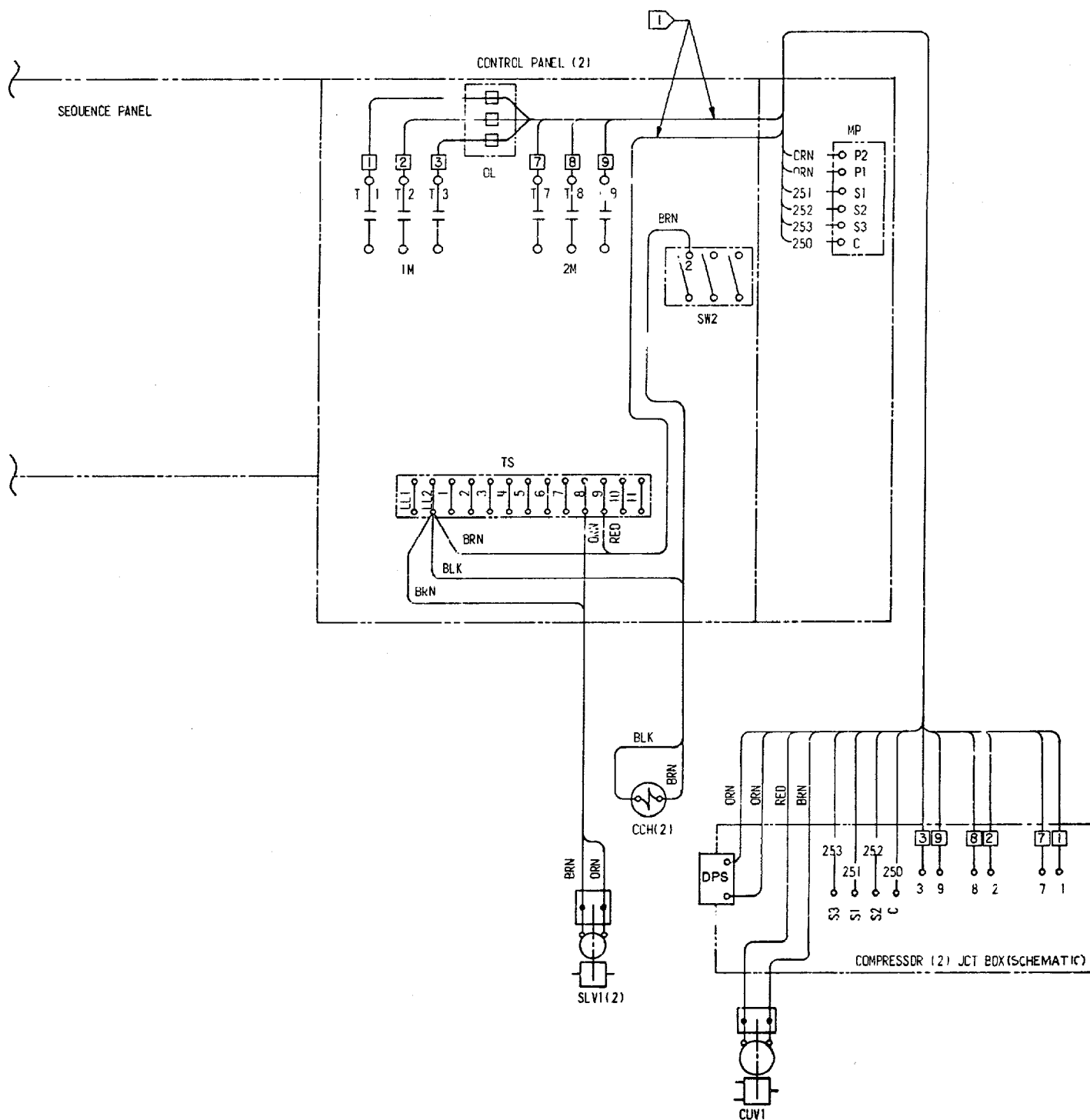
**OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT**

NOTES:

- Power or control wires are not to touch rubber channel around cutout.
- Indicates terminals in control panels (1) and (2) compressor motor terminal location will vary with compressor used.
- Remote start units to have terminal blocks in place of contactors.

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NEXT PAGE)**

FIGURE 3 - Interconnection Wiring Diagram. Standard Unit With Part Winding Start



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PREVIOUS PAGE)

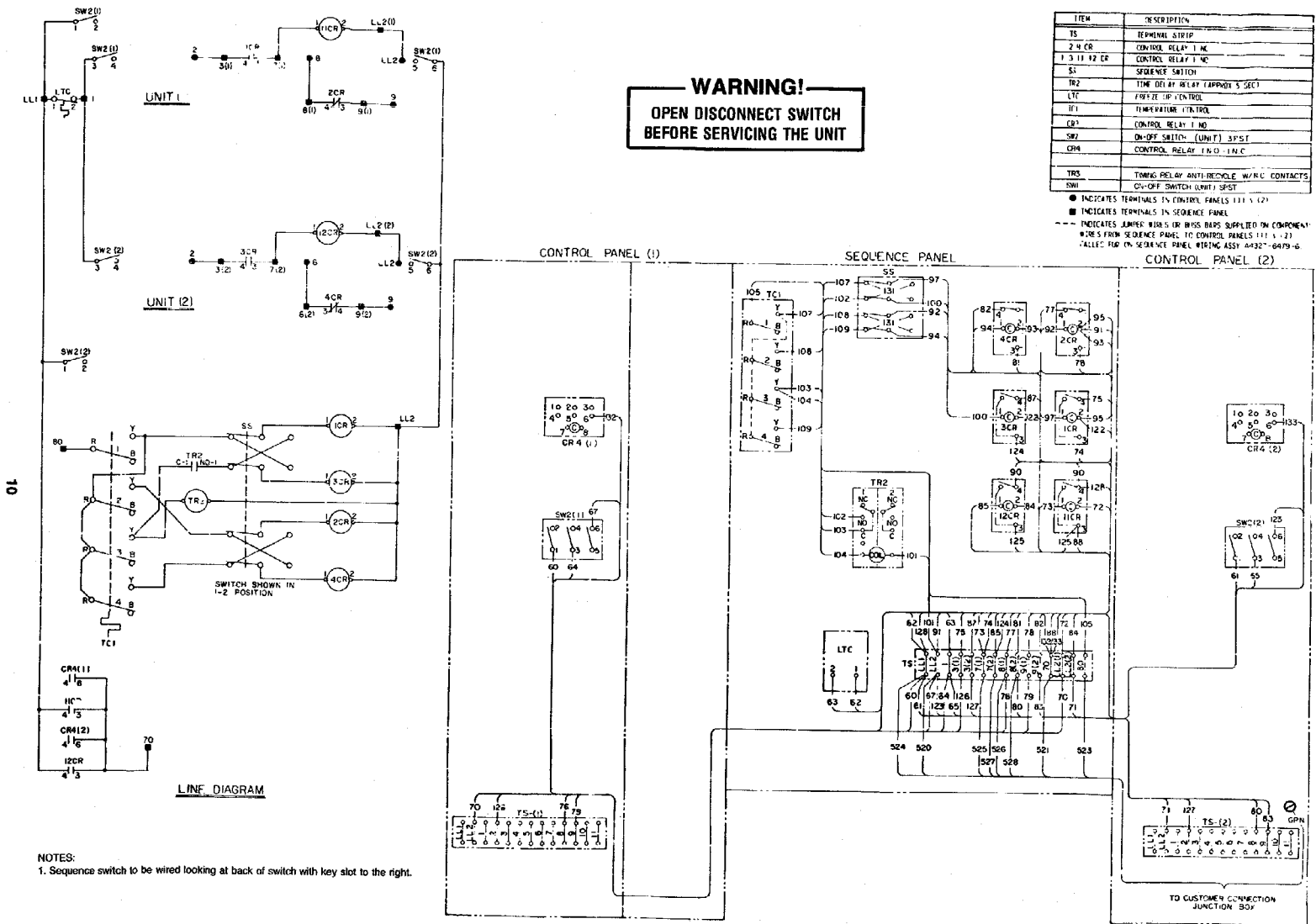
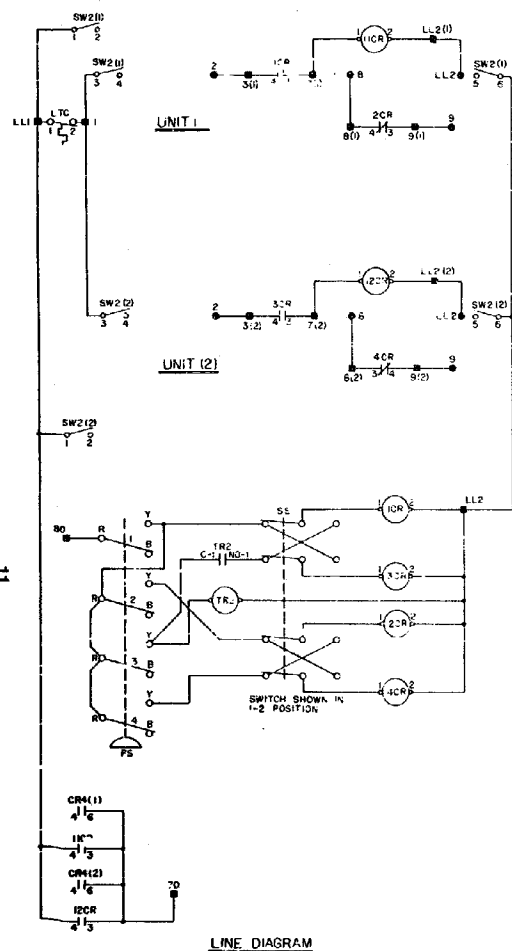


FIGURE 4 - Sequence Panel Wiring Diagram. Standard Unit With 4-Step Electric Control

2304-4659A

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WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

| ITEM | DESCRIPTION |
|----------------|---|
| TS | TERMINAL STRIP |
| 2 4 CR | CONTROL RELAY 1 NO |
| 1 3 11 & 12 CR | CONTROL RELAY 1 NO |
| SS | SEQUENCE SWITCH |
| TR2 | TIME DELAY RELAY (APPROX 5 SEC) |
| LTC | FREEZE UP CONTROL |
| PS | PRESSURE SWITCH |
| CR3 | CONTROL RELAY 1 NO |
| SW2 | ON-OFF SWITCH (UNIT) 3PST |
| CR4 | CONTROL RELAY INO-INC |
| TR3 | TIMING RELAY ANTI-RECYCLE W/NO CONTACTS |
| SW1 | ON-OFF SWITCH (UNIT) SPST |

● INDICATES TERMINALS IN CONTROL PANELS (1) & (2)
■ INDICATES TERMINALS IN SEQUENCE PANEL
WIRES FROM SEQUENCE PANEL TO CONTROL PANELS (1) & (2)
CALLED FOR ON SEQUENCE PANEL WIRING ASSY. A4327-6479-7.

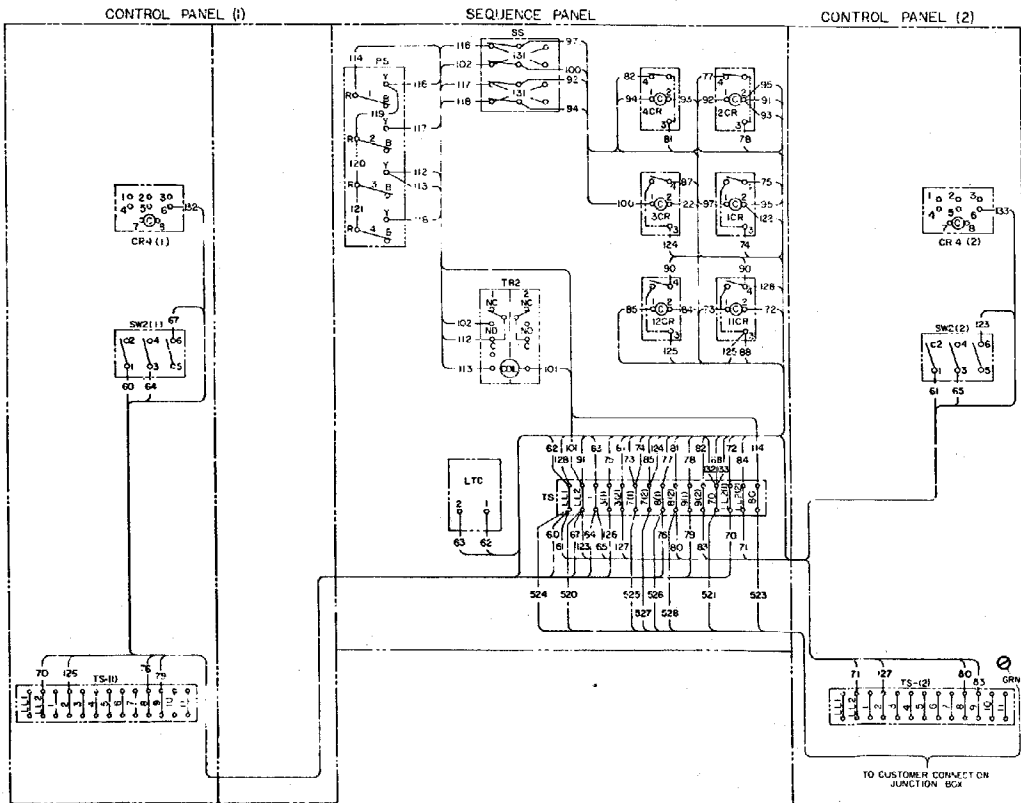
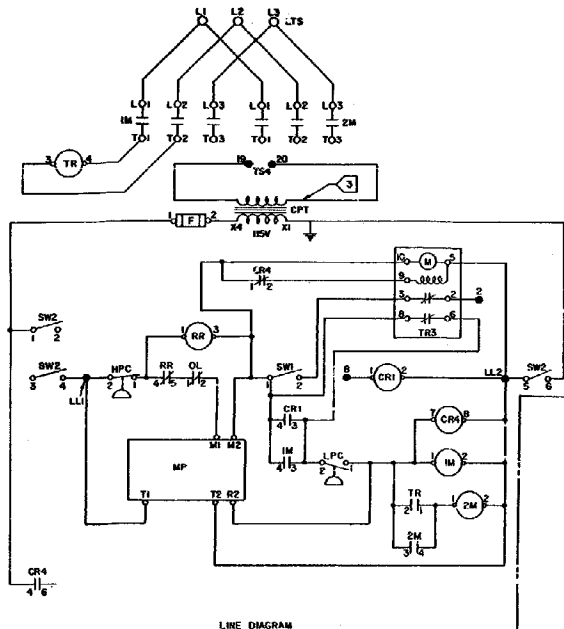


FIGURE 5 - Sequence Panel Wiring Diagram. Standard Unit With 4-Step Pneumatic/Electric Control

2304-4660A

CSMA-W-20



LINE DIAGRAM

NOTES

1. FOR CONTROL WIRING SEE A4327-B628-2.
2. TS4 MUST HAVE NPS 19.6.20 PRINTED ON WHITE MARKING STRIP/USE BLACK INK, POINT PEN.
3. WHEN USING 575V TIME DELAY RELAY, REMOVE THE #8 FORK TERMINALS FROM WIRES 32 & 33, REPLACE WITH #4 STRAIGHT TERMINALS CODE 8044400. WIRES 28 & 29, REMOVE THE #8 FORK TERMINALS AND REPLACE WITH #4 STRAIGHT TERMINALS CODE 87004.

WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

| ITEM | DESCRIPTION |
|---------|--|
| MP | MOTOR PROTECTOR & OIL PRESSURE CONTROL |
| LPC | LOW PRESSURE CONTROL |
| HPC | HIGH PRESSURE CONTROL |
| SW1 | ON-OFF SWITCH 3PST |
| SW2 | ON-OFF SWITCH 3PST |
| F | FUSE 10 AMP |
| OL | OVERLOAD RELAY |
| 1M & 2M | 3 POLE CONTACTOR WINTERLOCK |
| TR | TIMING RELAY - DELAY APPROX. 1 SEC. |
| RR | RESET RELAY |
| CR1 | COMPRESSOR START RELAY - N.O. |
| CR4 | CONTROL RELAY 1 N.O. - 1 N.C. |
| TS | TERMINAL STRIP - 13 POLE |
| LTS | LINE TERMINAL STRIP |
| CPT | CONTROL POWER TRANSFORMER |
| TS4 | TERMINAL STRIP - 2 POLE |
| TS5 | TIMING RELAY ANTIRECYCLE W/N.O. CONTACTS |

FOR PROPER VOLTAGE HOOK-UP REFER TO SALES ORDER OR UNIT NAMEPLATE

| PRIMARY CONNECTIONS | | 115V SECONDARY | | 230V SECONDARY | |
|---------------------|----------------------|----------------|----------------------|----------------|----------------------|
| VOLTS | CONNECT | LINES ON | CONNECT | LINES ON | CONNECT |
| 200 | | H1 & H2 | X1 TO X2 X2 TO X3 | X1 & X4 | X2 TO X3 X3 TO X4 |
| 230 | H1 TO H2 H2 TO H4 | H1 & H4 | X1 TO X2 X2 TO X3 | X1 & X4 | X2 TO X3 X3 TO X4 |
| 460 | H1 TO H2 H2 TO H4 | H1 & H4 | X1 TO X2 X2 TO X3 | X1 & X4 | X2 TO X3 X3 TO X4 |
| 575 | | H1 & H2 | X1 & X2 | | |

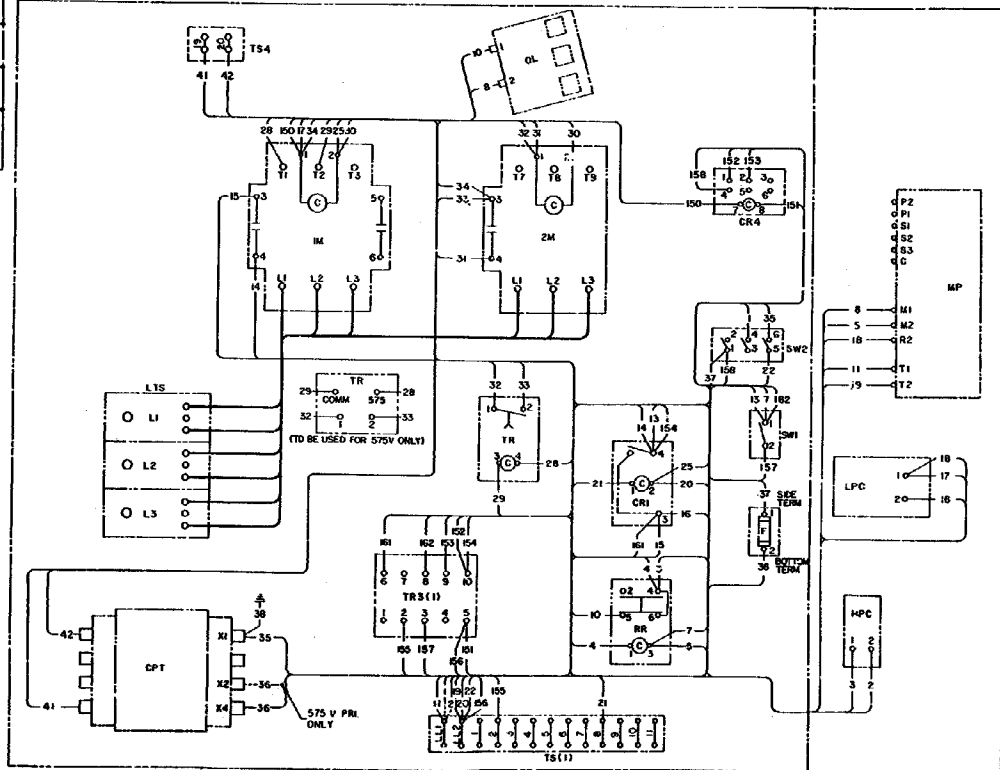
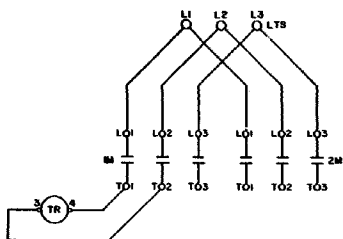


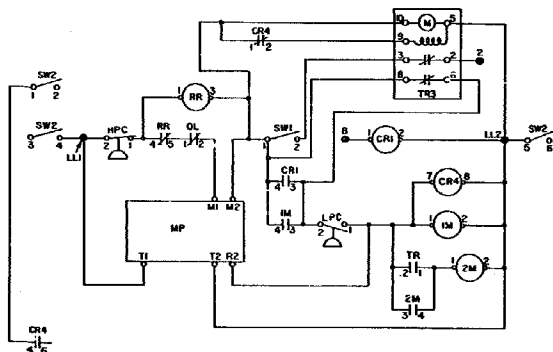
FIGURE 6 - Connection Wiring Diagram. Control Panel #1. Standard Unit With Part Winding Start

2304-4647A



WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

| ITEM | DESCRIPTION |
|-------|--|
| MP | COMB MOTOR PROTECTOR & OIL PRESS CONTROL |
| LPC | LOW PRESSURE CONTROL |
| HPC | HIGH PRESSURE CONTROL |
| SW1 | ON-OFF SWITCH - SPST |
| SW2 | ON-OFF SWITCH - 3PST |
| OL | OVERLOAD RELAY |
| 1M&2M | 3 POLE CONTACTOR W/INTERLOCK |
| TR | TIMING RELAY - DELAY APPROX 1 SEC |
| RR | RESET RELAY |
| CR1 | COMPRESSOR START RELAY - NO |
| CR4 | CONTROL RELAY 1 NO - 1 NC |
| TS | TERMINAL STRIP - 13 POLE |
| LTS | LINE TERMINAL STRIP |
| TR3 | TIMING RELAY ANTI-RECYCLE W/O CONTACTS |



LINE DIAGRAM

NOTES

- FOR CONTROL WIRING SEE A4357-1020-4.
- WHEN USING 575V TIME DELAY RELAY, REMOVE THE 96 FIRM TERMINALS FROM WIRES 32 & 33, REPLACE WITH 144 STRAIGHT TERMINALS CODE 804440. WIRES 28 & 29 REMOVE THE 96 FIRM TERMINALS AND REPLACE WITH 144 STRAIGHT TERMINALS CODE 807004.

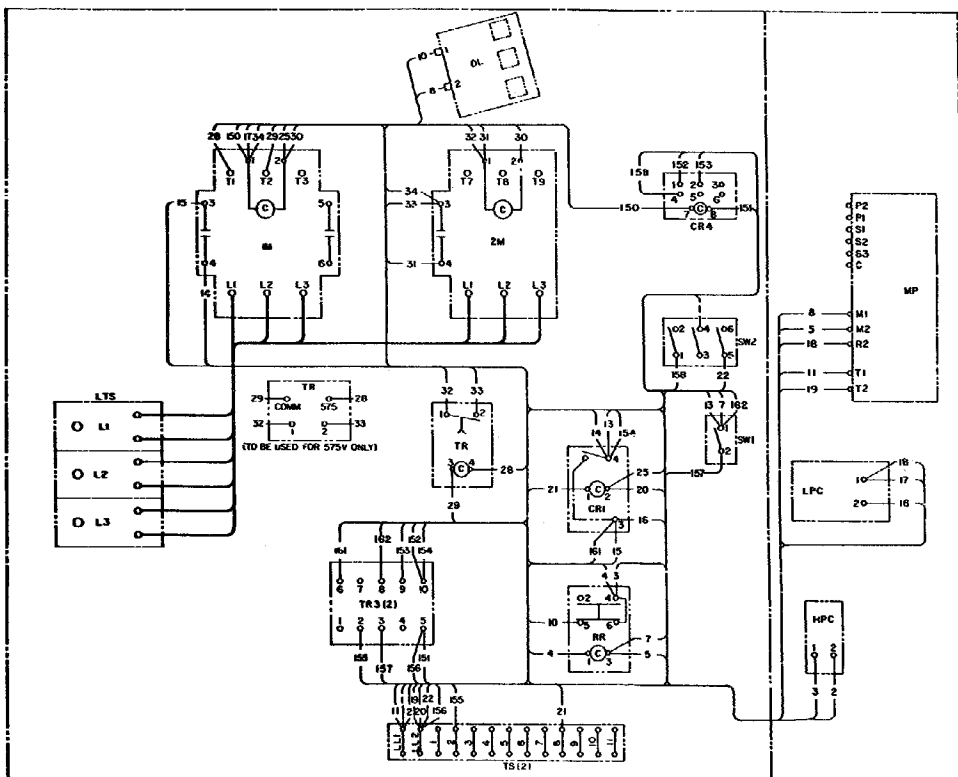
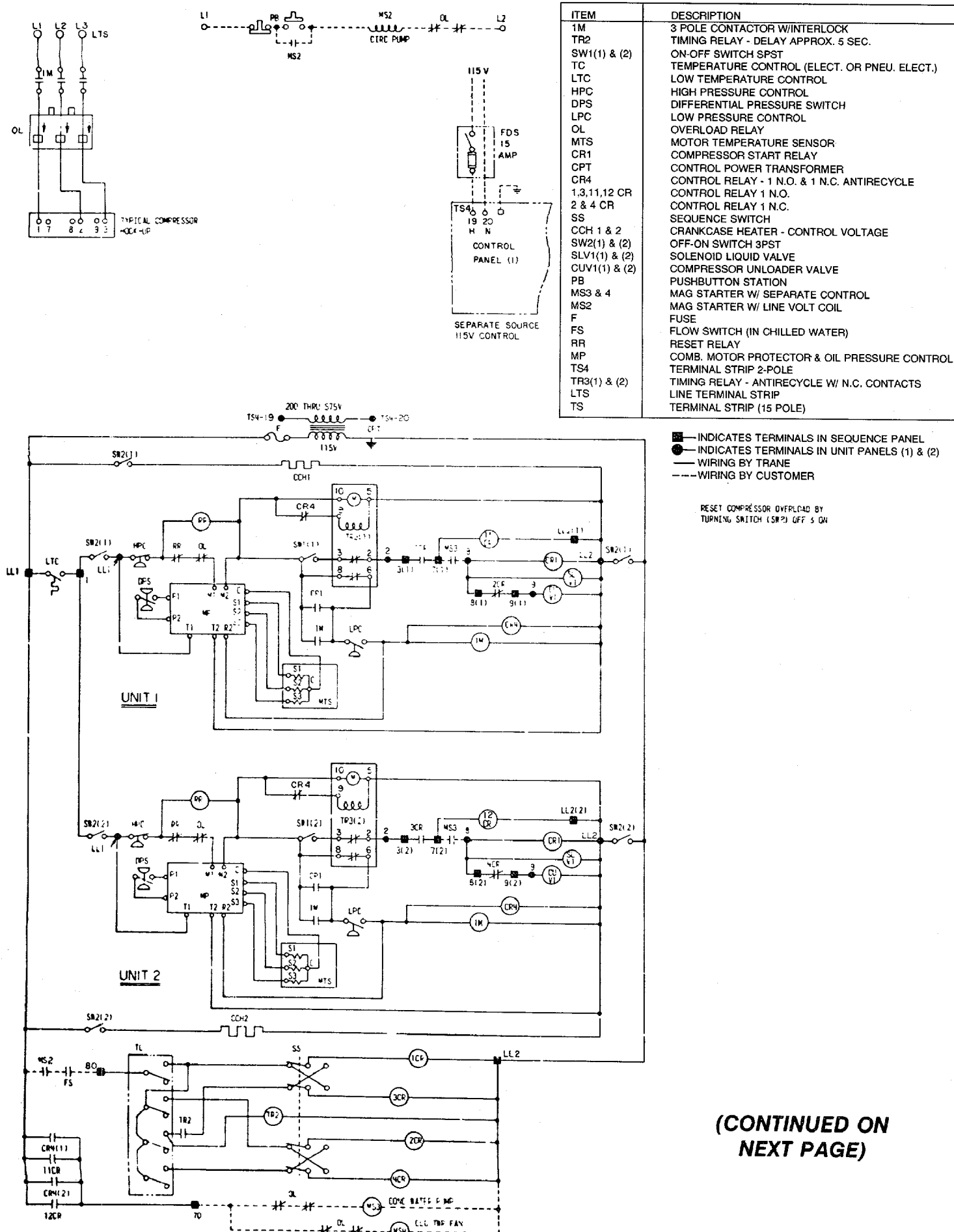
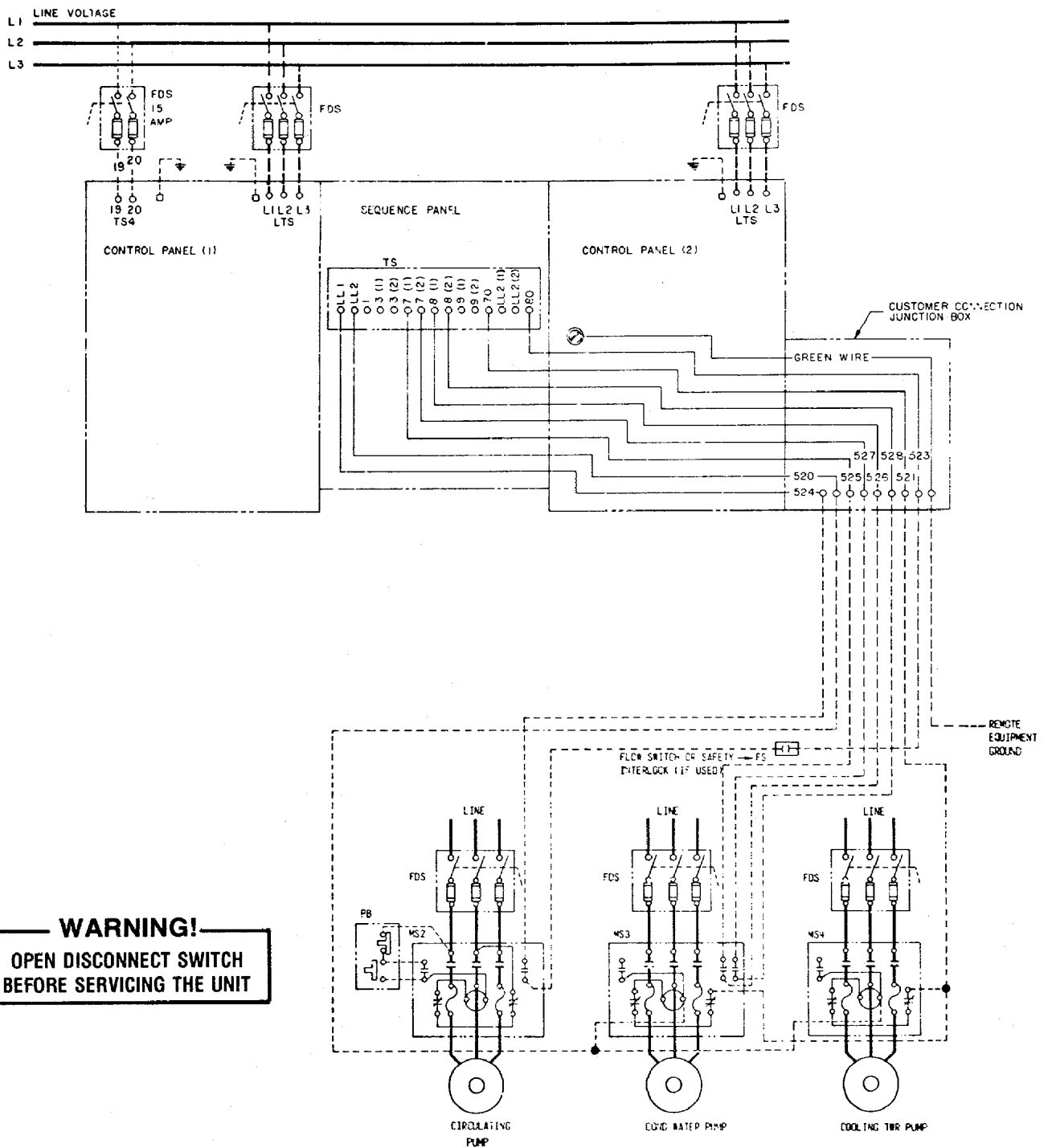


FIGURE 7 - Connection Wiring Diagram. Control Panel #2. Standard Unit With Part Winding Start

2304-4648A

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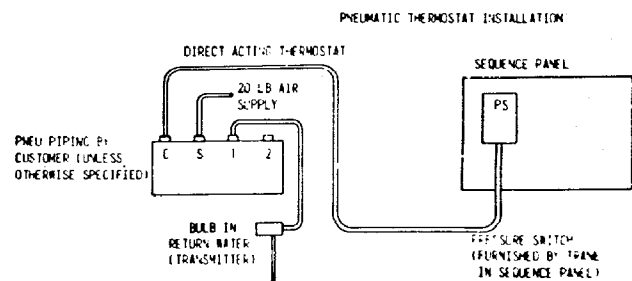


WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

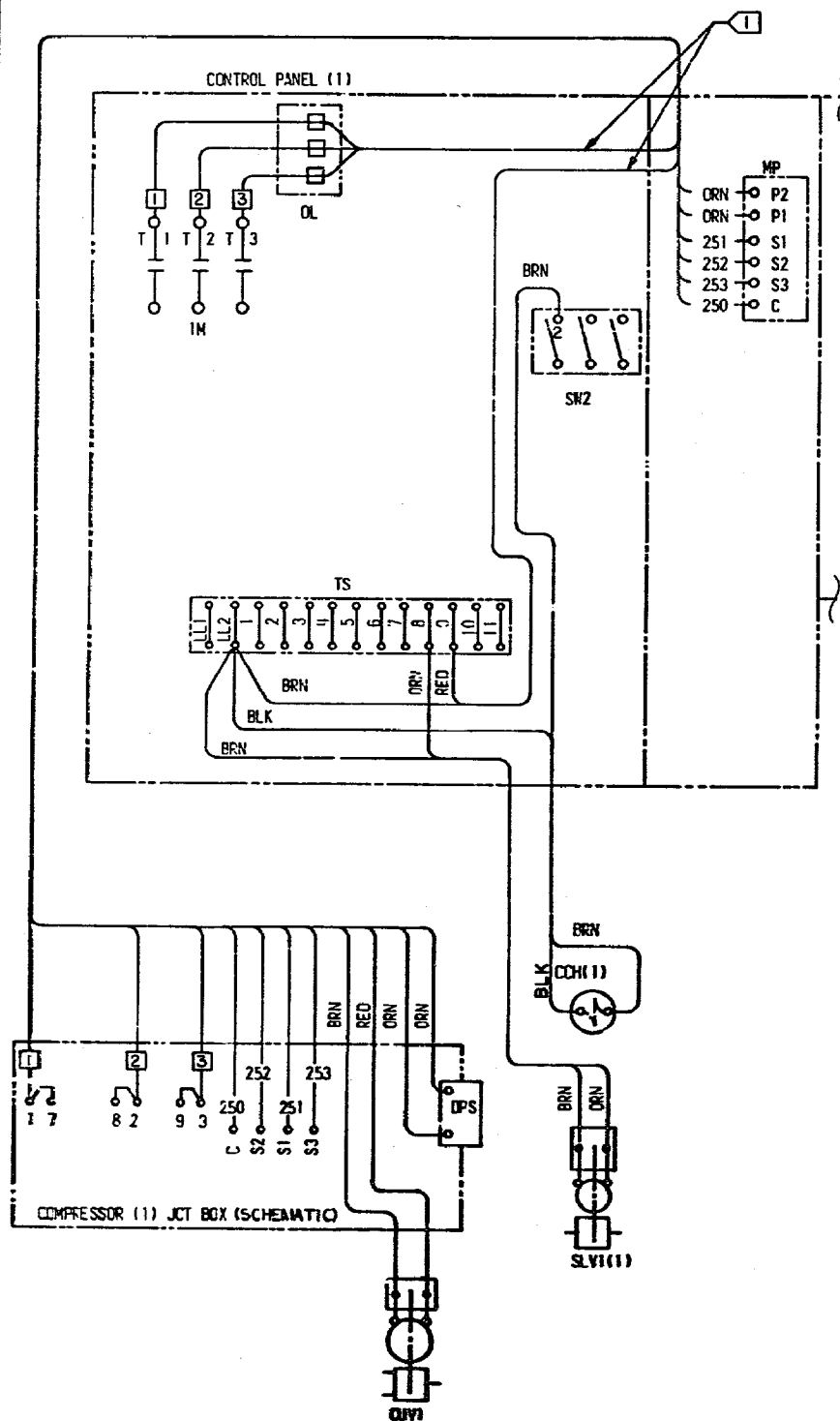
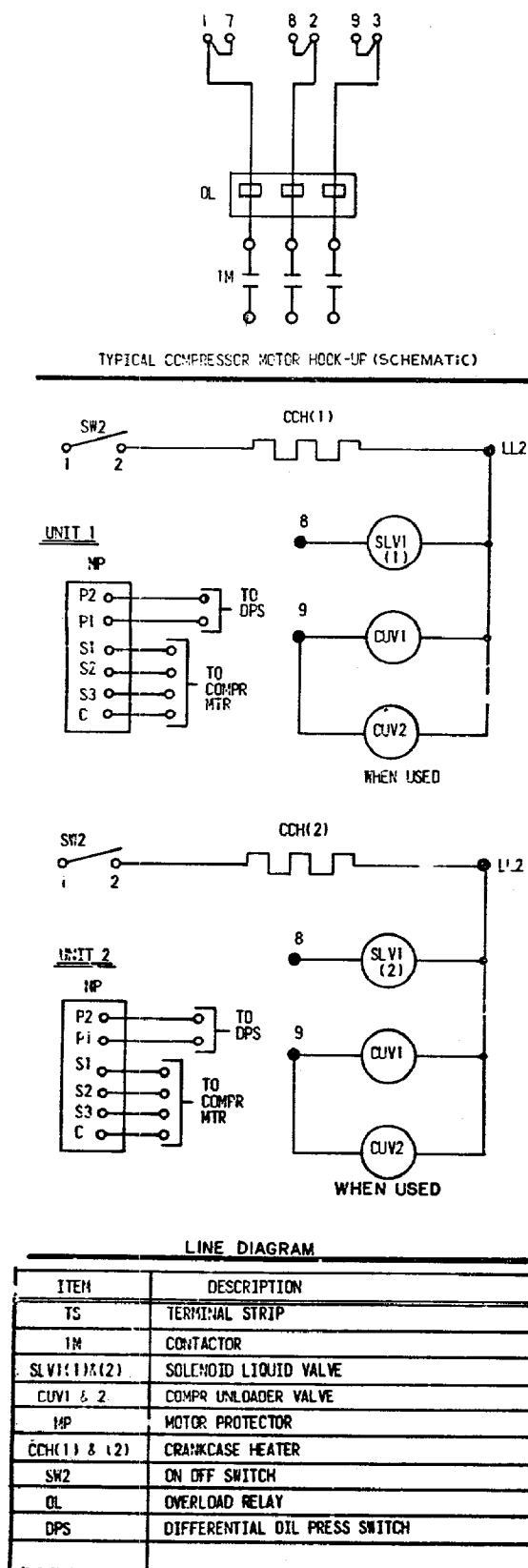
NOTES

1. ALL MATERIAL EXTERNAL TO CONTROL PANEL AND UNIT TO BE CUSTOMER FURNISHED & WIRED UNLESS SPECIFIED ON SALES ORDER
2. STARTERS MS3 & MS4 ARE WIRED INTERNALLY FOR CONTROL VOLTAGE OF SYSTEM

(CONTINUED FROM
PREVIOUS PAGE)



2304-4626B



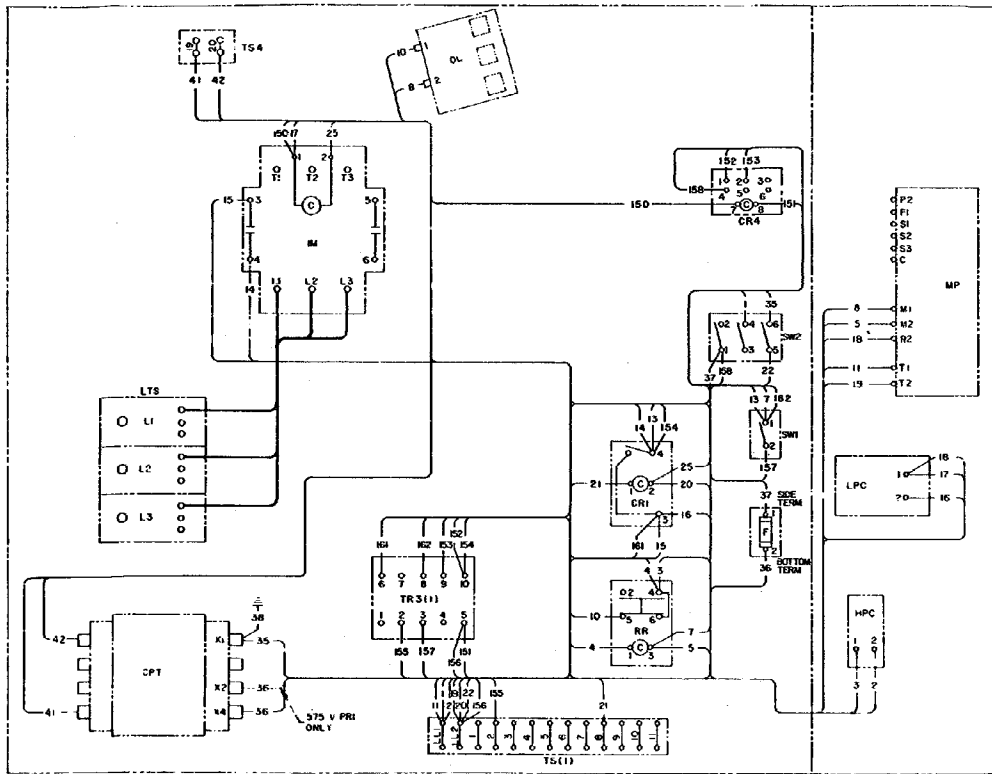
NOTE:

1. POWER OR CONTROL WIRES ARE NOT TO TOUCH RUBBER CHANNEL AROUND CUTOUT
 2. ● INDICATES TERMINALS IN CONTROL PANELS (1) & (2)
- COMPRESSOR MOTOR TERMINAL LOCATION WILL VARY WITH COMPRESSOR USED

(CONTINUED ON
NEXT PAGE)

FIGURE 9 - Interconnection Wiring Diagram. Standard Unit With Across The Line Start

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| ITEM | DESCRIPTION |
|------|--|
| MP | COMB MOTOR PROTECTOR & OIL PRESS CONTROL |
| LPC | LOW PRESSURE CONTROL |
| HPC | HIGH PRESSURE CONTROL |
| SW1 | ON-OFF SWITCH - SPST |
| SW2 | ON-OFF SWITCH - 3 PST |
| F | FUSE NO AMP |
| OL | OVERLOAD RELAY |
| IM | 1 POLE CONTACTOR W/INTERLOCK |
| RR | RESET RELAY |
| CR1 | COMPRESSOR START RELAY - NO |
| CR4 | CONTROL RELAY - 1 NO - 1 NC |
| TS | TERMINAL STRIP - 13 POLE |
| LTS | LINE TERMINAL STRIP |
| CPT | CONTROL POWER TRANSFORMER - 750 KVA |
| TS4 | TERMINAL STRIP - 2 POLE |
| TR3 | TIMING RELAY ANTI-RECYCLE W/NO CONTACTS |

- NOTES:
1. For control wiring see A4327-9628-5
 2. TS4 must have No's 19 & 20 printed on white marking strip (use black ball point pen).

| FOR PROPER VOLTAGE HOOK-UP REFER TO SALES ORDER OR UNIT NAMEPLATE | | | | | |
|---|----------------------|----------------|----------------------|----------------|----------|
| PRIMARY CONNECTIONS | | 115V SECONDARY | | 230V SECONDARY | |
| VOLTS | CONNECT | LINES ON | CONNECT | LINES ON | CONNECT |
| 200 | | H1 & H2 | X1 TO X3 X2 TO X4 | X1 & X4 | X2 TO X3 |
| 230 | H1 TO H3 H2 TO H4 | H1 & H4 | X1 TO X3 X2 TO X4 | X1 & X4 | X2 TO X3 |
| 460 | H2 TO H3 | H1 & H4 | X1 TO X3 X2 TO X4 | X1 & X4 | X2 TO X3 |
| 575 | | H1 & H2 | X1 & X2 | | |

WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

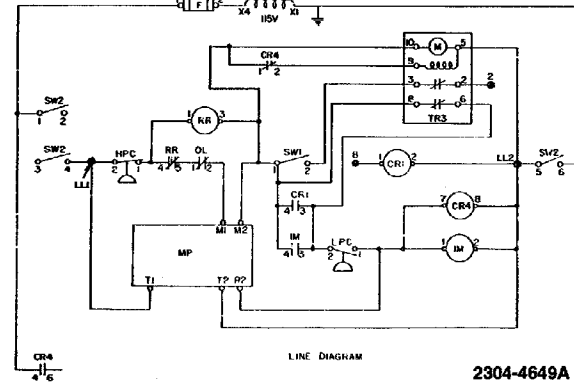
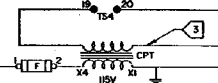
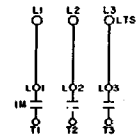


FIGURE 10 - Connection Wiring Diagram. Control Panel #1. Standard Unit With Across The Line Start

2304-4649A

HOT GAS BYPASS UNITS

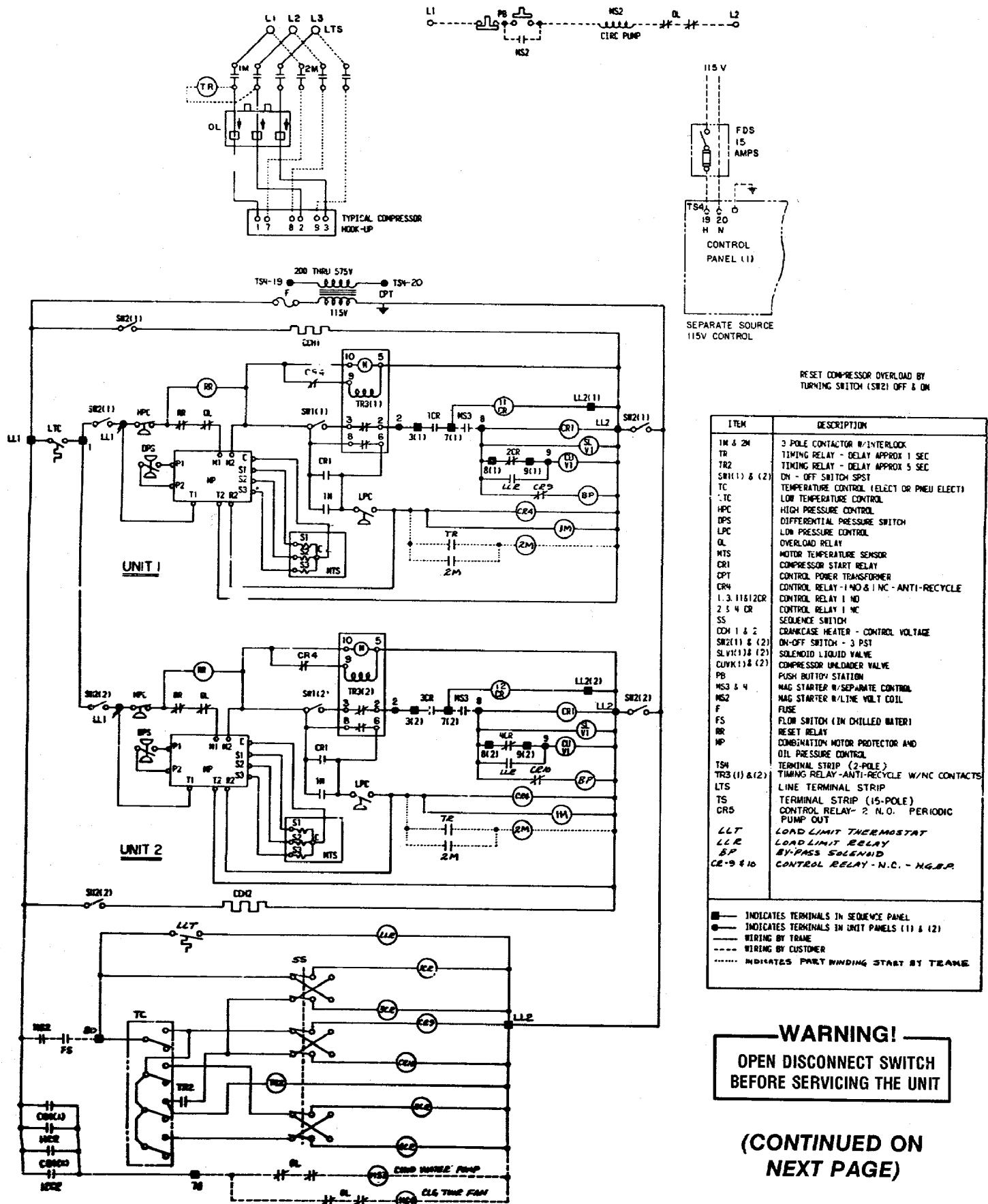
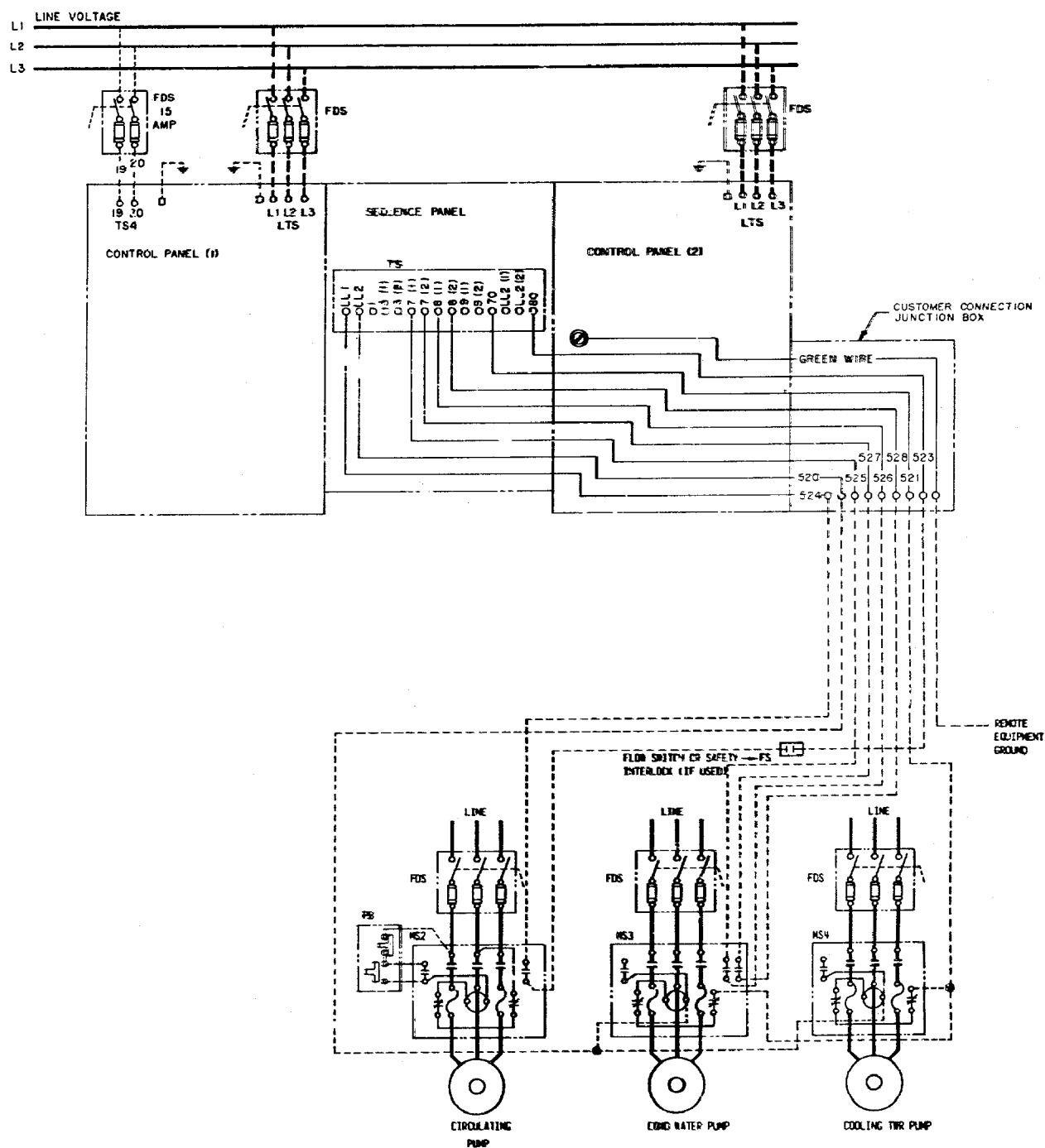
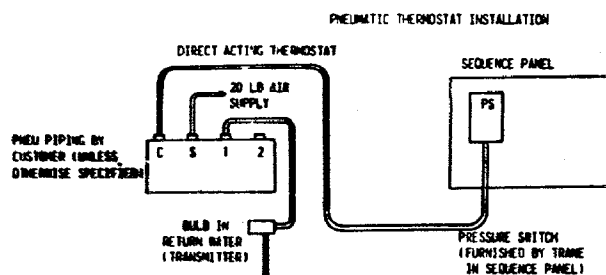


FIGURE 12 - Line Wiring Diagram. Hot Gas Bypass Unit With Load Limit Thermostat



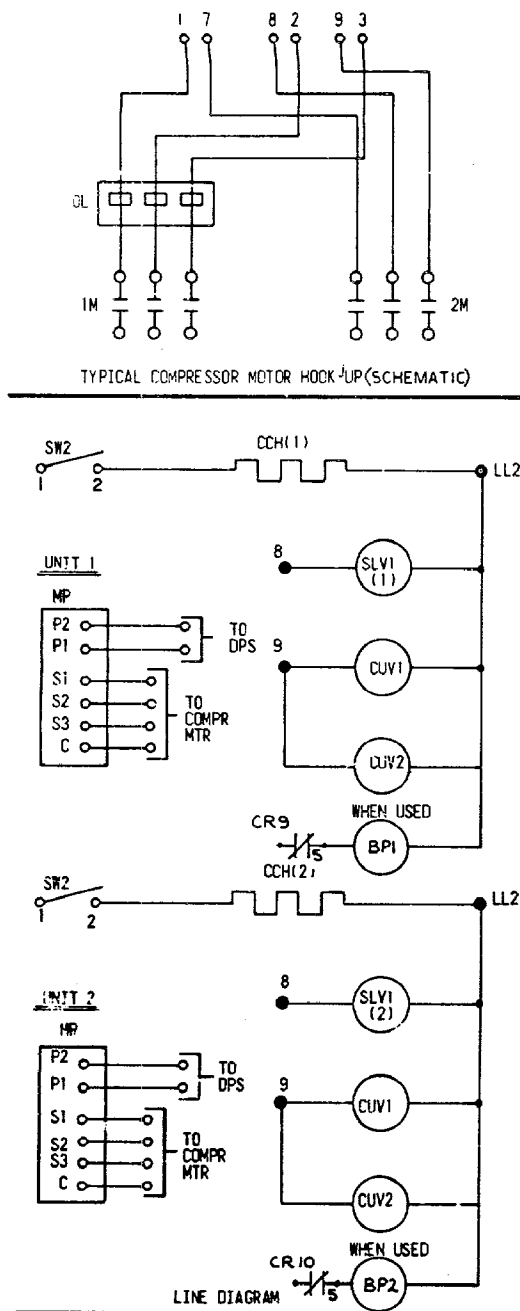
NOTES

1. ALL MATERIAL EXTERNAL TO CONTROL PANEL AND UNIT TO BE CUSTOMER FURNISHED & WIRED UNLESS SPECIFIED ON SALES ORDER
2. STARTERS MS3 & MS4 ARE WIRED INTERNALLY FOR CONTROL VOLTAGE OF SYSTEM



(CONTINUED FROM
PREVIOUS PAGE)

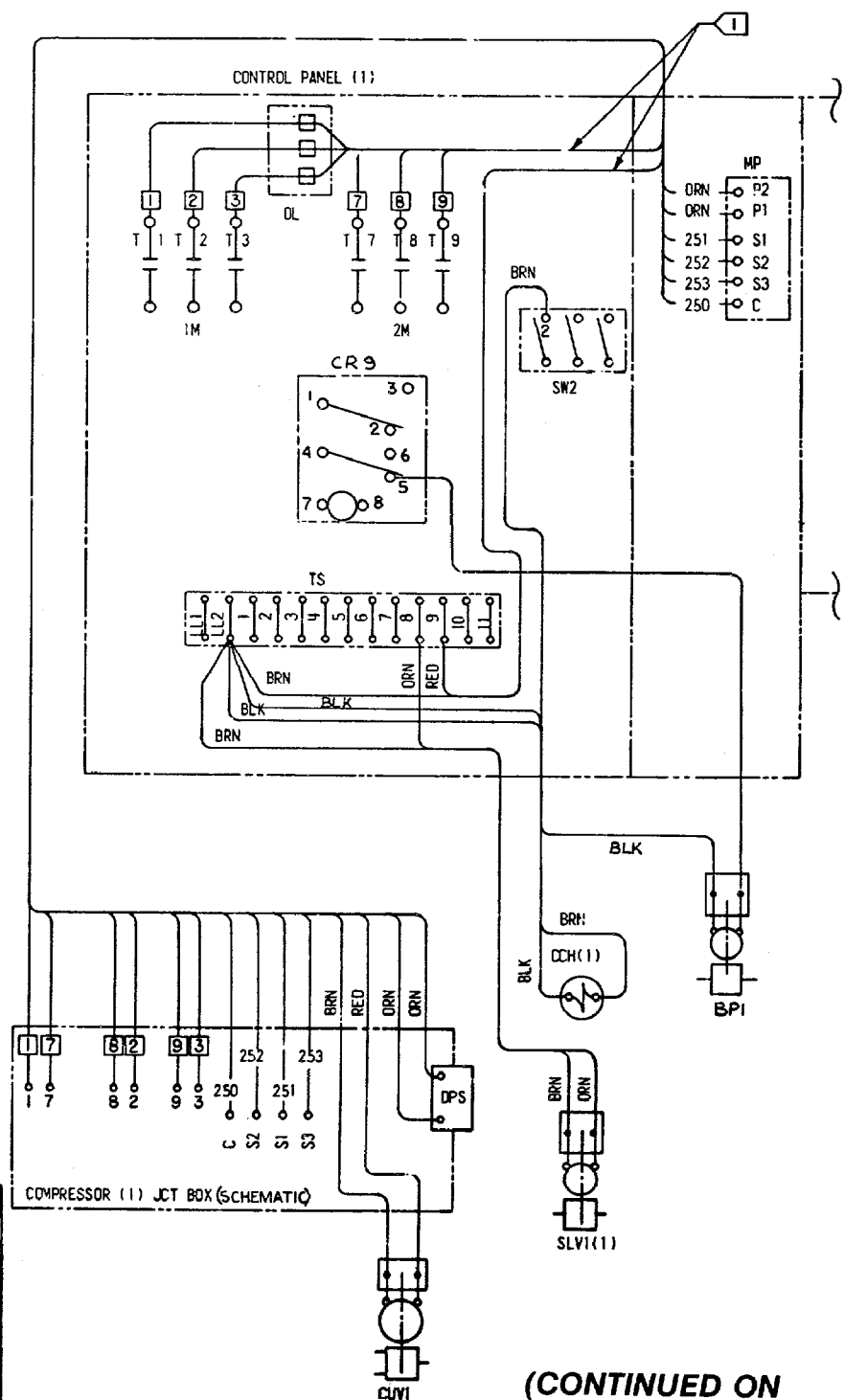
2304-8012A



| ITEM | DESCRIPTION |
|--------------|-------------------------------|
| 1M & 2M | CONTACTOR |
| TS | TERMINAL STRIP |
| SLV1(1)&(2) | SOLENOID LIQUID VALVE |
| CUV1 & 2 | COMPR UNLOADER VALVE |
| MP | MOTOR PROTECTOR |
| CCH(1) & (2) | CRANKCASE HEATER |
| SW2 | ON-OFF SWITCH |
| DL | OVERLOAD RELAY |
| DPS | DIFFERENTIAL OIL PRESS SWITCH |
| BP-1&2 | HOT GAS BY-PASS SOLENOID |

WARNING!

OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT



(CONTINUED ON
NEXT PAGE)

NOTES:

- POWER OR CONTROL WIRES ARE NOT TO TOUCH RUBBER CHANNEL AROUND CUTOUT
- INDICATES TERMINALS IN CONTROL PANELS (1) & (2). COMPRESSOR MOTOR TERMINAL LOCATION WILL VARY WITH COMPRESSOR USED

FIGURE 13 - Interconnection Wiring Diagram. Hot Gas Bypass Unit With Part Winding Start

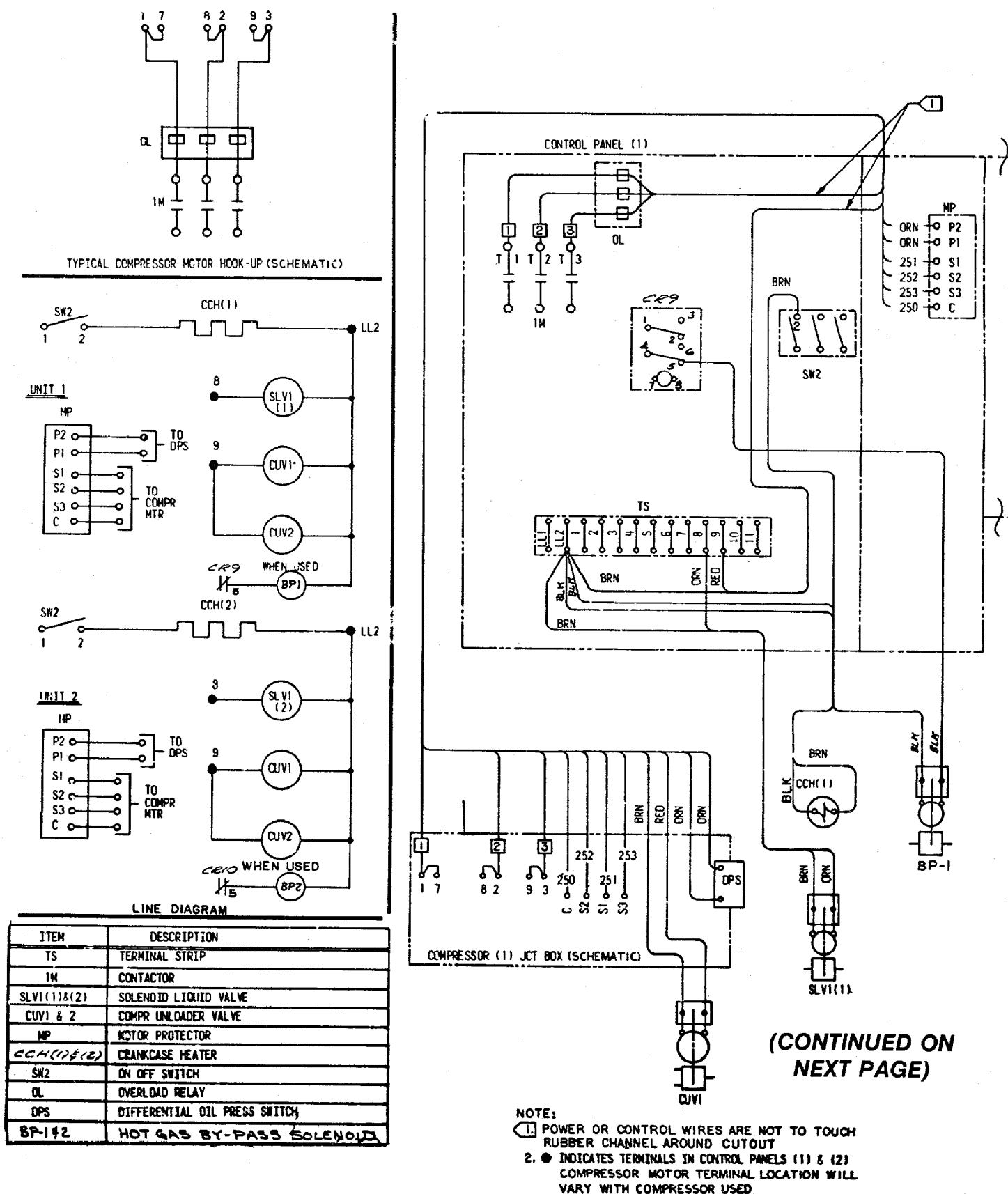
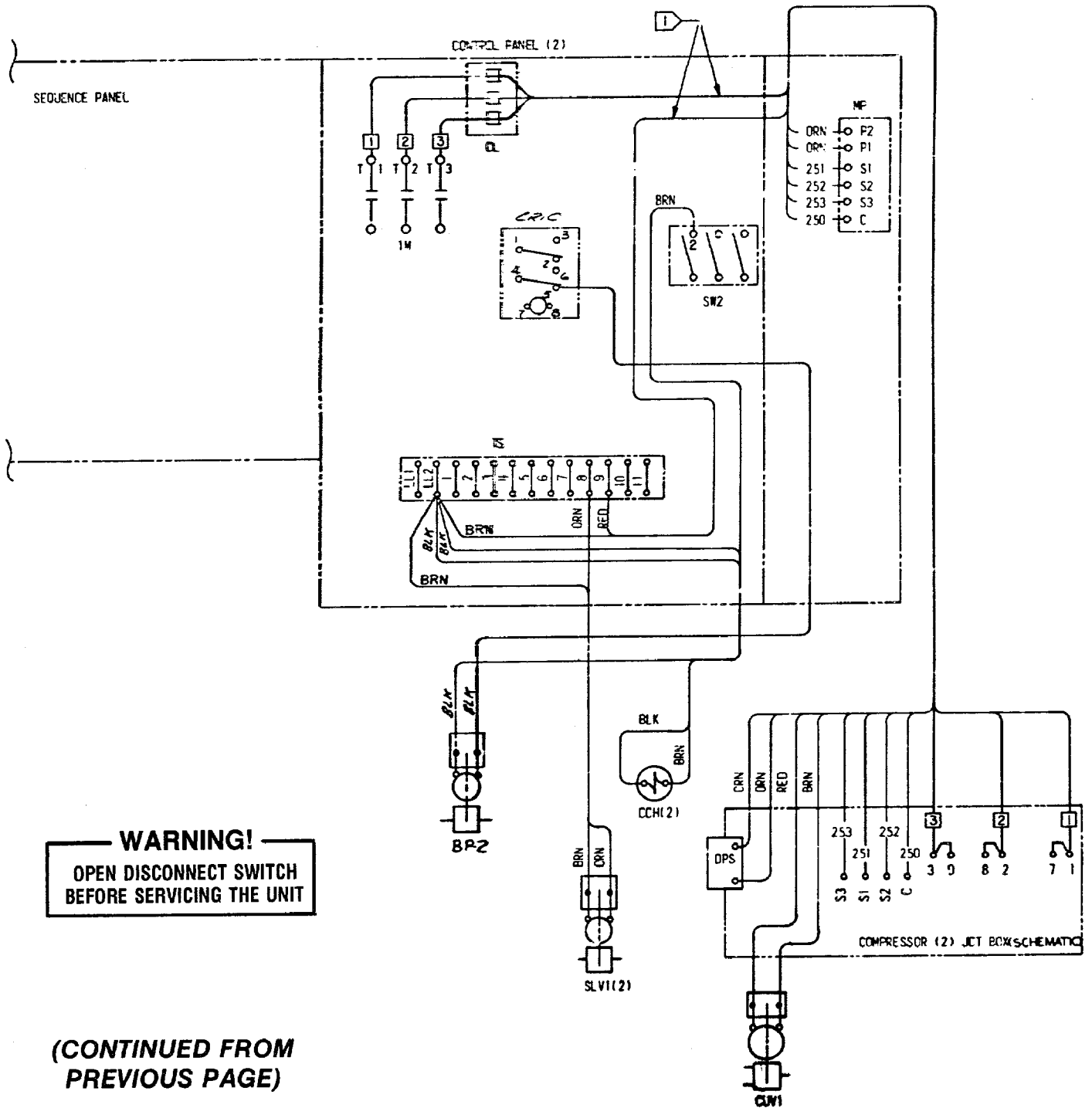
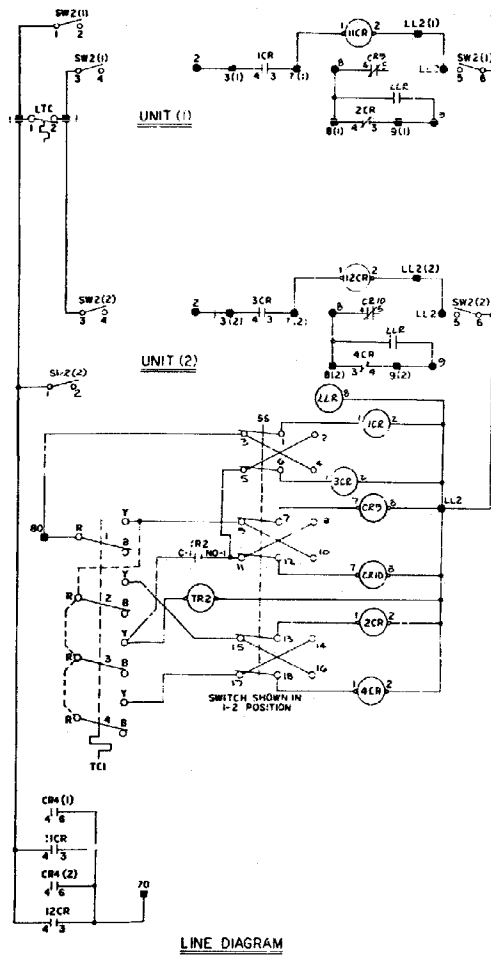


FIGURE 14 - Interconnection Wiring Diagram. Hot Gas Bypass Unit With Across The Line Start



26



NOTES
1. SEQUENCE SWITCH- TO BE WIRED LOOKING AT
IND. OF SWITCH WITH KEY SELECT TO THE RIGHT

WARNING!
**OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT**

| ITEM | DESCRIPTION |
|-----------------|--|
| TS | TERMINAL STRIP |
| 2, 4 CR | CONTROL RELAY 1 N.C. |
| 1, 3, 11, 12 CR | CONTROL RELAY 1 N.C. |
| SS | SEQUENCE SWITCH |
| TR2 | TIME DELAY RELAY (APPROX. 5 SEC.) |
| LTC | FREEZE-UP CONTROL |
| TC1 | TEMPERATURE CONTROL |
| CR3 | CONTROL RELAY 1 N.O. |
| SW2 | ON-OFF SWITCH (UNIT) 3PST |
| CR4 | CONTROL RELAY 1 N.O. 1 N.C. |
| CR9 & 10-LLR | CONTROL RELAY 2 N.O. 2 N.C. |
| TR3 | TIMING RELAY ANTIRECYCLE W/N.C. CONTACTS |
| SW1 | ON-OFF SWITCH (UNIT) SPST |

- INDICATES TERMINALS IN CONTROL PANELS (1) & (2)
- INDICATES TERMINALS IN SEQUENCE PANEL
- INDICATES JUMPER WIRES OR BUSS BARS SUPPLIED ON COMPONENT WIRES FROM SEQUENCE PANEL TO CONTROL PANELS (1) & (2) CALLED FOR ON SEQUENCE PANEL WIRING ASSY. A4428-7630-02.

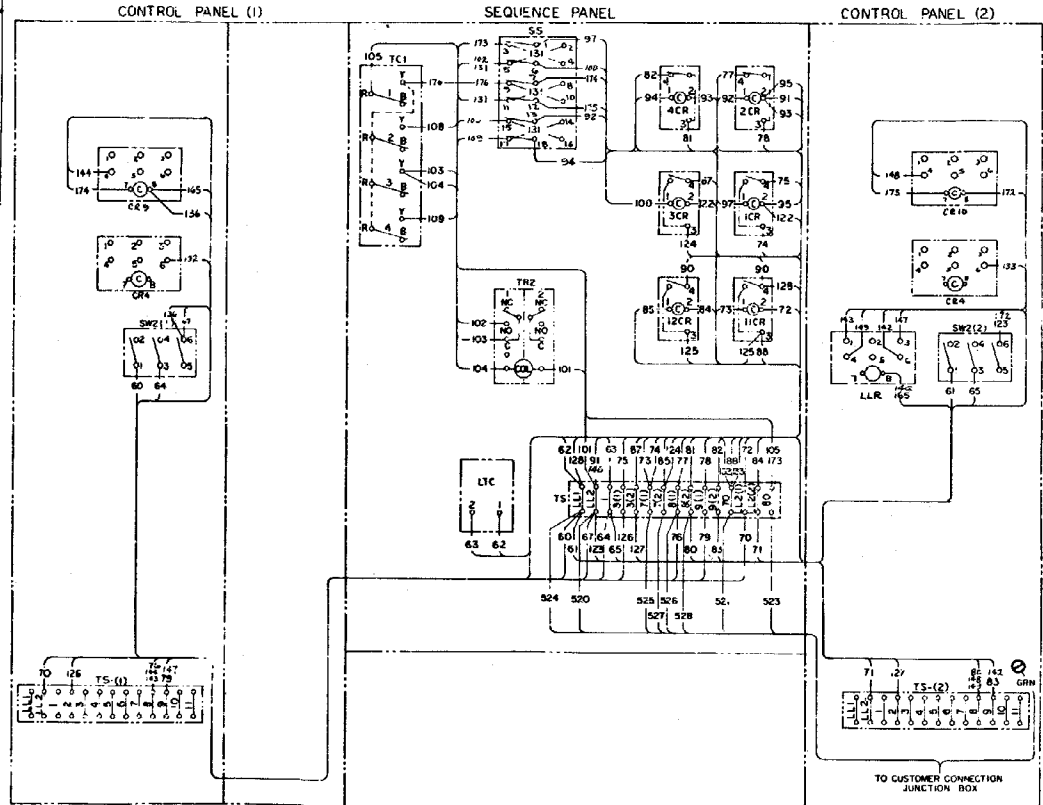
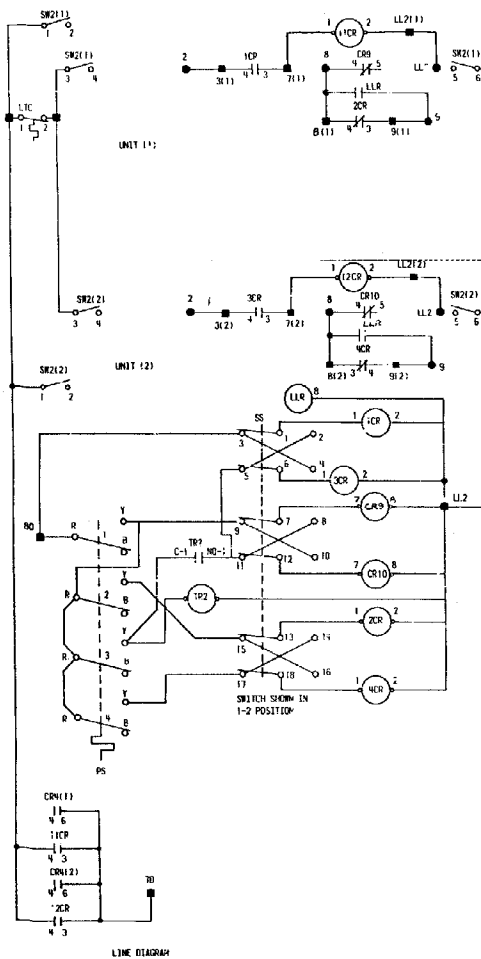


FIGURE 15 - Sequence Panel Wiring Diagram. Hot Gas Bypass Unit With Load Limit Thermostat and 4-Step Electric Control

2304-8015D



NOTES

1. SEQUENCE SWITCH TO BE WIRED LOOKING AT BACK OF SWITCH WITH KEY SLID TO THE RIGHT

WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

| ITEM | DESCRIPTION |
|--------------|---|
| TS | TERMINAL STRIP |
| 2 N CR | CONTROL RELAY 1 N.O. |
| 1 3 11 12 CR | CONTROL RELAY 1 N.O. |
| SS | SEQUENCE SWITCH |
| TR2 | TIME DELAY RELAY (APPROX. 5 SEC.) |
| LTC | FREEZE UP CONTROL |
| TC1 | TEMPERATURE CONTROL |
| CR3 | CONTROL RELAY 1 N.O. |
| SS2 | ON-OFF SWITCH (UNIT) 3 PST |
| CR4 | CONTROL RELAY 1 N.O. - 1 N.C. |
| CR5 & 10 | CONTROL RELAY 2 N.C. OR 2 N.C. |
| TR3 | TIMING RELAY ANTI REVERSE W.N.C. CONTACTS |
| SW1 | ON-OFF SWITCH (UNIT) 3 PST |

● INDICATES TERMINALS IN CONTROL PANELS (1) & (2)
■ INDICATES TERMINALS IN SEQUENCE PANEL
--- INDICATES JUMPER WIRES OR BUSH BARS SUPPLIED ON COMPONENTS
--- WIRES FROM SEQUENCE PANEL TO CONTROL PANELS (1) & (2)
CALLED FOR ON SEQUENCE PANEL WIRING ASSY #4328-7630-03

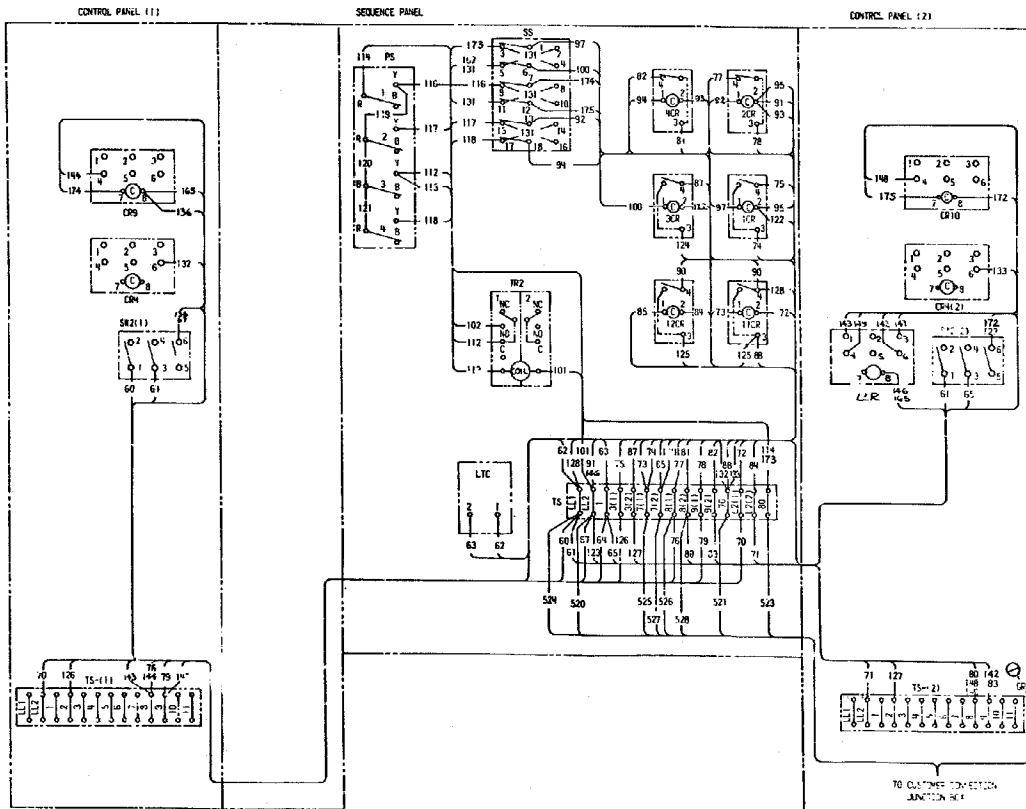


FIGURE 16 - Sequence Panel Wiring Diagram. Hot Gas Bypass Unit With Load Limit Thermostat and 4-Step Pneumatic/Electric Control

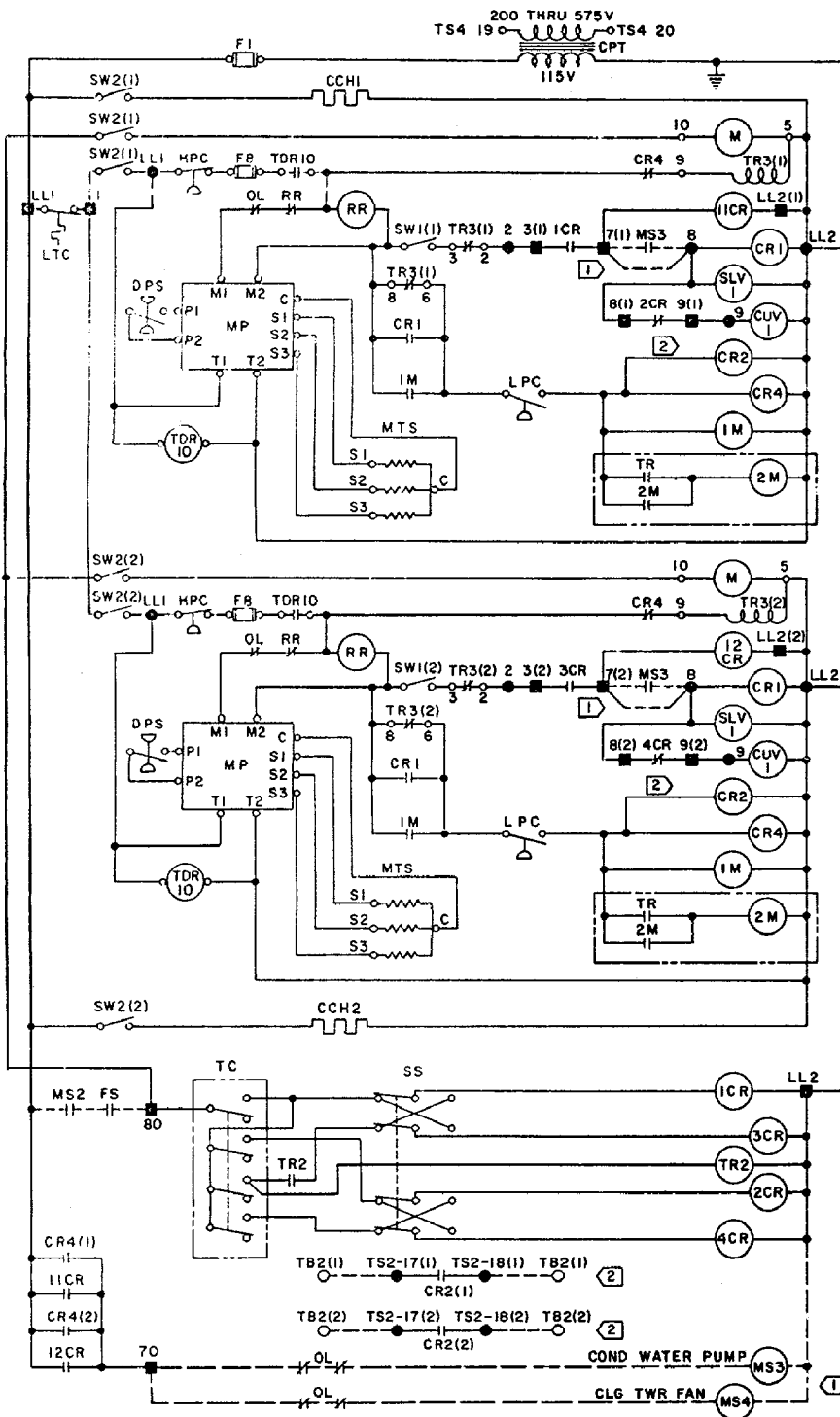
2304-8333B

'C' DESIGN SEQUENCE

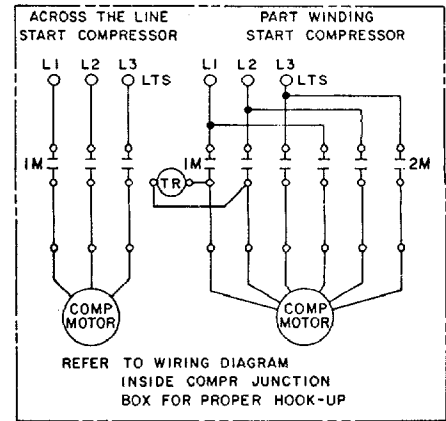
'C' Design Sequence indicates that the unit is not UL or CSA certified. The design sequences of any individual unit is indicated by the tenth digit of the model number on the unit nameplate (See "Model Number Description"). 'C' design sequence is distinguished by the absence of an R2 terminal on the compressor motor protector module.

IMPORTANT: 'C' Design Supplementary Connection and Sequence Panel wiring diagrams must be used in conjunction with the appropriate 'B' design diagram. The 'C' design diagrams show only those modifications made to the existing 'B' design wiring under the new 'C' design sequence.

ANTI-RECYCLE TIMER & PERIODIC PUMPOUT 2 CKTS



WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT



| ITEM | DESCRIPTION |
|------------------|--|
| 1, 3, 11 & 12 CR | CONTROL RELAY 1 N.O. |
| 2 & 4 CR | CONTROL RELAY 1 N.C. |
| 1M & 2M | 3 POLE CONTACTOR W/ INTERLOCK BY PASS SOLENOID-HOT GAS |
| CPT | CONTROL POWER TRANSFORMER |
| CCH1 & 2 | CRANKCASE HEATER |
| CR1 | COMPR START RELAY N.O. |
| CR2(1) & (2) | CONTROL RELAY N.O. REMOTE AIR CONDENSER |
| CR3(1) & (2) | CONTROL RELAY N.O. |
| CR4(1) & (2) | CONTROL RELAY 1 N.O. & 1 N.C. ANTI-RECYCLE TIMER |
| CUV1 | COMPRESSOR UNLOADER VALVE |
| DPS | DIFFERENTIAL PRESSURE SWITCH |
| F | FUSE |
| FS | FLOW SWITCH |
| HPC | HIGH PRESSURE CONT-MANUAL RESET |
| LLR | LOAD LIMIT RELAY |
| LLT | LOAD LIMIT THERMOSTAT |
| LPC | LOW PRESSURE CONT-MANUAL RESET |
| LTC | LOW TEMPERATURE CONTROL |
| MS2 | MAG START W/LINE V COIL-N.O. INTLK |
| MP | COMB MOTOR PROT AND OIL |
| MTS | PRESSURE CONTROL-MANUAL RESET |
| OL | MOTOR TEMPERATURE SENSOR |
| RR | OVERLOAD RELAY |
| SS | RESET RELAY |
| SLV1 | SOLENOID LIQUID VALVE |
| SS | SEQUENCE SWITCH |
| SW1(1) & (2) | ON-OFF SWITCH SPST |
| SW2(1) & (2) | ON-OFF SWITCH 3 PST |
| TC | TEMPERATURE CONTROL (ELEC OR PNEU ELEC) |
| TR | TIMING RELAY-DELAY APPROX 1 SEC. |
| TR2 | TIMING RELAY-DELAY APPROX 5 SEC. |
| TR3(1) & (2) | TIMING RELAY-ANTI-RECYCLE N.C. |
| TS2 | TERMINAL STRIP-REMOTE AIR CONDENSER |
| TS4 | TERMINAL STRIP - 2 POLE |
| CR9 & 10 | CONT RELAY N.C.-BY PASS SOLENOID |
| MS3 & 4 | MAG STARTER W/ SEPARATE CONTROL |
| M | ANTI-RECYCLE TIMER MOTOR |
| TDR10 | TIME DELAY RELAY-APPROX .3 SEC |
| TB2(1) & (2) | TERM BLOCK-AIR COND PANEL |
| — | INDICATES TERMINALS IN SEQUENCE PANEL |
| — | INDICATES TERMINALS IN UNIT PANELS (1) & (2) |
| — | WIRING BY TRANE CO. |
| — | WIRING BY CUSTOMER |
| — | INDICATES TRANE CO. SUPPLIED OPTIONAL FEATURE |

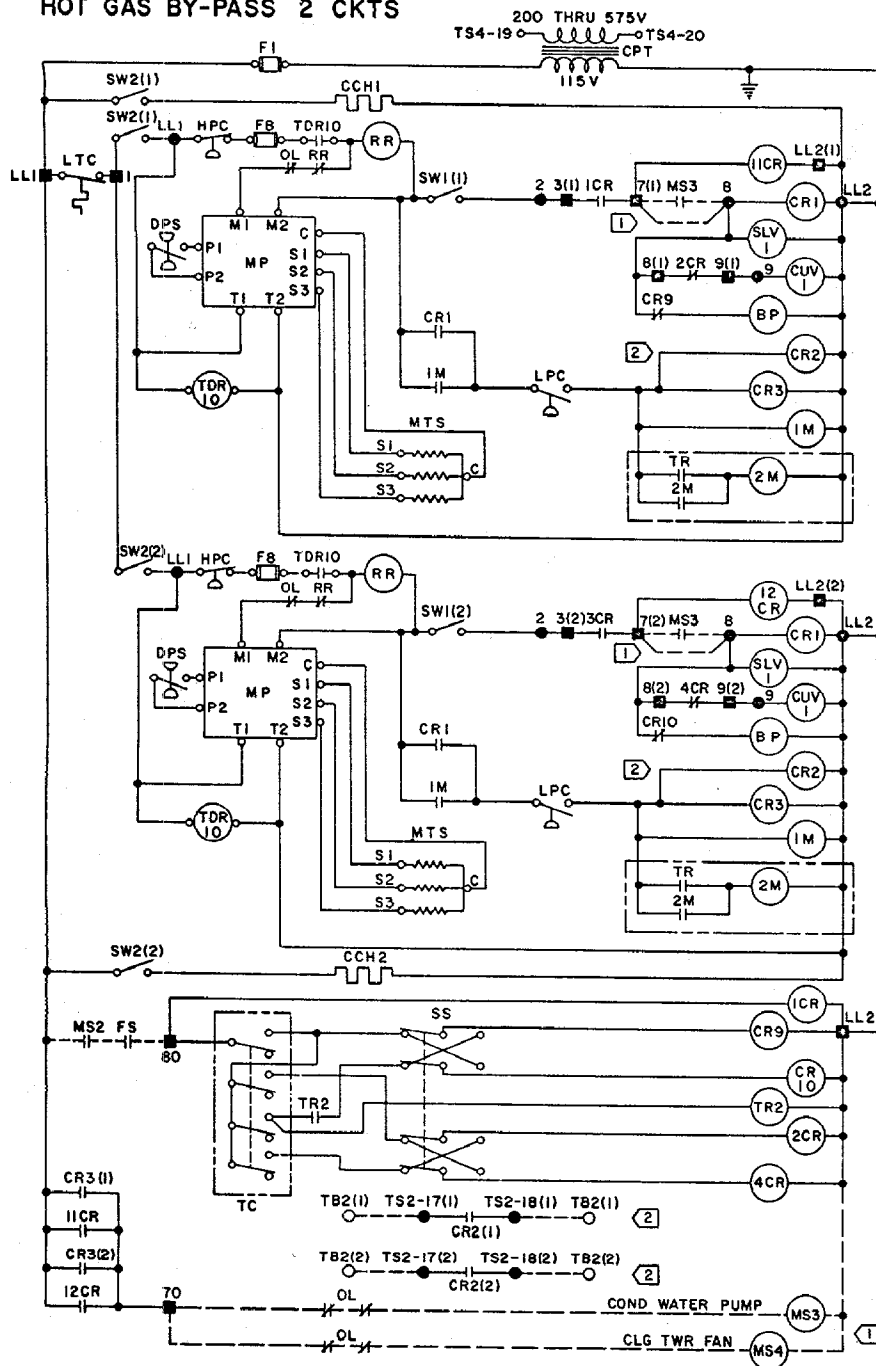
NOTES:

- OL, MS3 & MS4 ARE USED ON CGWA & CCUA UNITS WITH WATER COOLED CONDENSING
- TB2 & CR2 USED ON CCUA UNITS WITH TRANE AIR CONDENSING
- LLT & LLR USED ON LOAD LIMIT OPTION ONLY

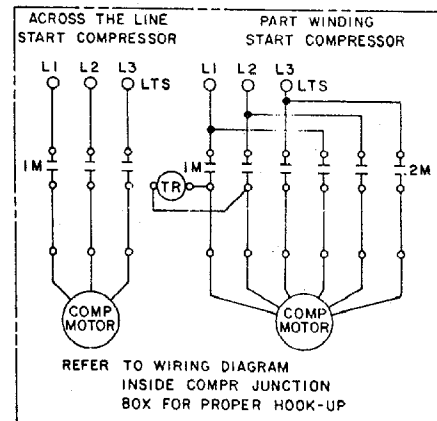
FIGURE 17 - Line Wiring Diagram. Standard Unit With Part Winding or Across The Line Start

2305-0948B

HOT GAS BY-PASS 2 CKTS

**WARNING!**

OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT



| ITEM | DESCRIPTION |
|---------------|--|
| 1,3,11 & 12CR | CONTROL RELAY 1 N.O. |
| 2 & 4 CR | CONTROL RELAY 1 N.C. |
| IM & 2M | 3 POLE CONTACTOR W/ INTERLOCK BY PASS SOLENOID - HOT GAS |
| BP | CONTROL POWER TRANSFORMER |
| CPT | CRANKCASE HEATER |
| CCH1 & 2 | COMPR START RELAY N.O. |
| CR1 | CONTROL RELAY N.O. REMOTE |
| CR2(1) & (2) | AIR CONDENSER |
| CR3(1) & (2) | CONTROL RELAY N.O. |
| CR4(1) & (2) | CONTROL RELAY 1 N.O. & 1 N.C. ANTI-RECYCLE TIMER |
| CUV1 | COMPRESSOR UNLOADER VALVE |
| DPS | DIFFERENTIAL PRESSURE SWITCH |
| F | FUSE |
| FS | FLOW SWITCH |
| HPC | HIGH PRESSURE CONT-MANUAL RESET |
| LLR | LOAD LIMIT RELAY |
| LLT | LOAD LIMIT THERMOSTAT |
| LPC | LOW PRESSURE CONT-MANUAL RESET |
| LTC | LOW TEMPERATURE CONTROL |
| MAG | MAG START W/LINE V COIL-N.O. INTLK |
| MS2 | COMB MOTOR PROT AND OIL |
| MP | PRESSURE CONTROL-MANUAL RESET |
| MTS | MOTOR TEMPERATURE SENSOR |
| OL | OVERLOAD RELAY |
| RR | RESET RELAY |
| SLV1 | SOLENOID LIQUID VALVE |
| SS | SEQUENCE SWITCH |
| SW1(1) & (2) | ON-OFF SWITCH SPST |
| SW2(1) & (2) | ON-OFF SWITCH 3 PST |
| TC | TEMPERATURE CONTROL (ELEC OR PNEU ELEC) |
| TR | TIMING RELAY-DELAY APPROX 1 SEC. |
| TR2 | TIMING RELAY-DELAY APPROX 5 SEC. |
| TR3(1) & (2) | TIMING RELAY-ANTI-RECYCLE N.C. |
| TS2 | TERMINAL STRIP-REMOTE AIR |
| TS4 | CONDENSER |
| CR9 & 10 | CONT RELAY N.C.-BY PASS SOLENOID |
| MS3 & 4 | MAG STARTER W/ SEPARATE CONTROL |
| M | ANTI-RECYCLE TIMER MOTOR |
| TDR10 | TIME DELAY RELAY-APPROX 3 SEC |
| TB2(1) & (2) | TERM BLOCK-AIR COND PANEL |
| — | INDICATES TERMINALS IN SEQUENCE PANEL |
| — | INDICATES TERMINALS IN UNIT PANELS (1) & (2) |
| — | WIRING BY TRANE CO. |
| — | WIRING BY CUSTOMER |
| — | INDICATES TRANE CO. SUPPLIED OPTIONAL FEATURE |

NOTES:

- ① OL, MS3 & MS4 ARE USED ON CGWA & CCUA UNITS WITH WATER COOLED CONDENSING
- ② TB2 & CR2 USED ON CCUA UNITS WITH TRANE AIR CONDENSING
- ③ LLT & LLR USED ON LOAD LIMIT OPTION ONLY

FIGURE 18 - Line Wiring Diagram. Hot Gas Bypass Unit With Part Winding or Across The Line Start

2305-0948B

CONTROL PANEL (1)

SEQUENCE PANEL

CONTROL PANEL (2)

WIRING DIAGRAM SUPPLEMENT
NOTES:

1. UNIT HAS PARTS FROM SERVICE KIT 697 FACTORY INSTALLED AS OUTLINED IN SERVICE BULLETIN HCOM-SB-25.
2. FACTORY MODIFICATION TO UNIT IS SHOWN ON THIS SUPPLEMENTARY DIAGRAM IN BOLD LINES.
3. WIRES 67, & 123 ARE NOT REQUIRED AND ARE OMITTED AT THE FACTORY.

WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

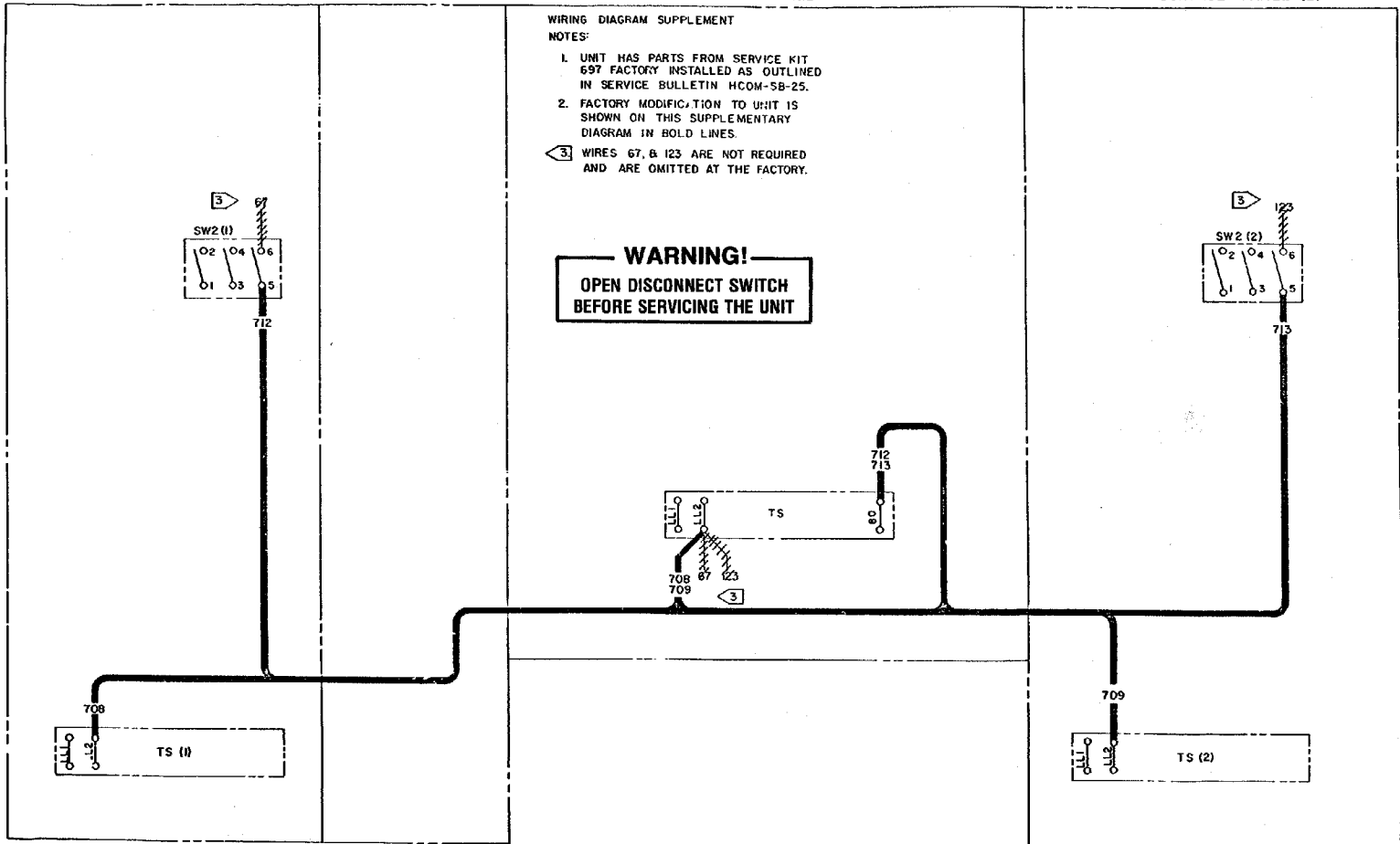


FIGURE 19 - Supplementary Sequence Panel Wiring Diagram - Standard Unit. Refer to the Appropriate 'B' Design Diagram.

2305-0946

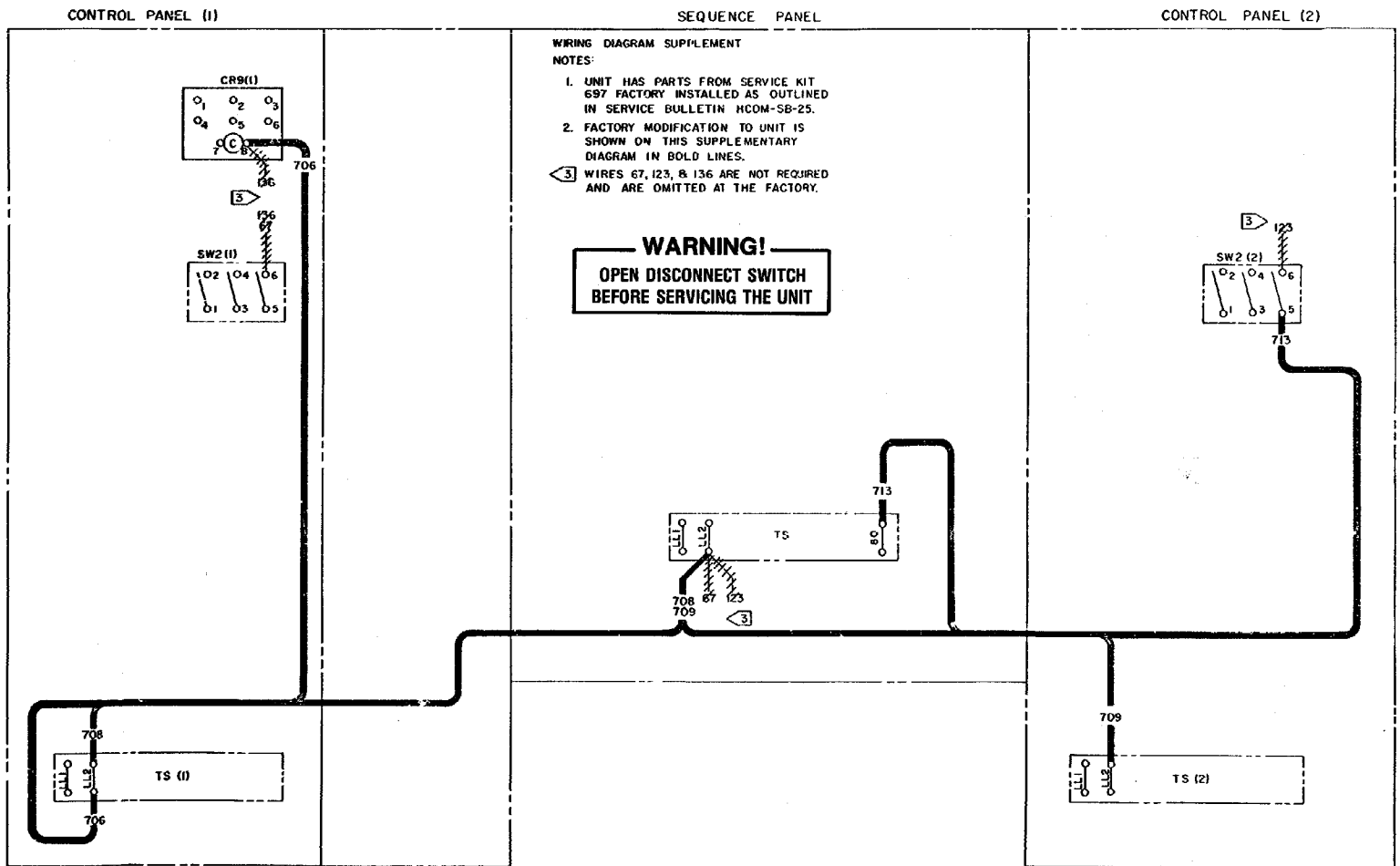


FIGURE 20 - Supplementary Sequence Panel Wiring Diagram. Control Panel #1. Hot Gas Bypass 1 Circuit, Antirecycle Timer Periodic Pumpout 1 Circuit. Refer to the Appropriate 'B' Design Diagram With These Options.

2305-0922

CONTROL PANEL (1)

SEQUENCE PANEL

CONTROL PANEL (2)

WIRING DIAGRAM SUPPLEMENT
NOTES:

1. UNIT HAS PARTS FROM SERVICE KIT 697 FACTORY INSTALLED AS OUTLINED IN SERVICE BULLETIN HCOM-SB-25.
 2. FACTORY MODIFICATION TO UNIT IS SHOWN ON THIS SUPPLEMENTARY DIAGRAM IN BOLD LINES.
- ③ WIRES 67, 123, 136, & 172 ARE NOT REQUIRED AND ARE OMITTED AT THE FACTORY.

WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

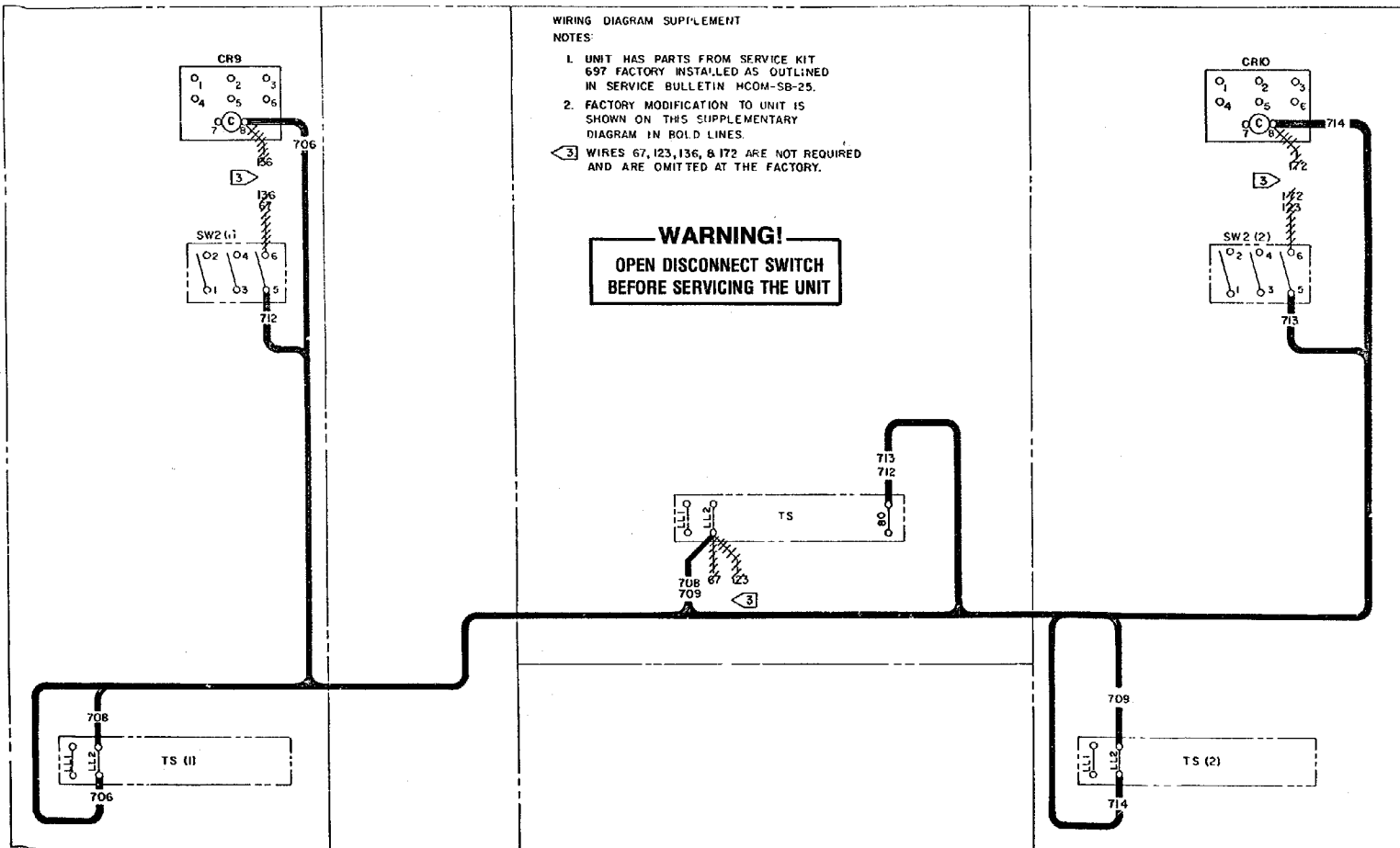


FIGURE 21 - Supplementary Sequence Panel Wiring Diagram. Standard Unit. Refer to the Appropriate 'B' Design Diagram For A Standard Unit.

2305-0945

STARTER SECTION

REFRIGERATION SECTION

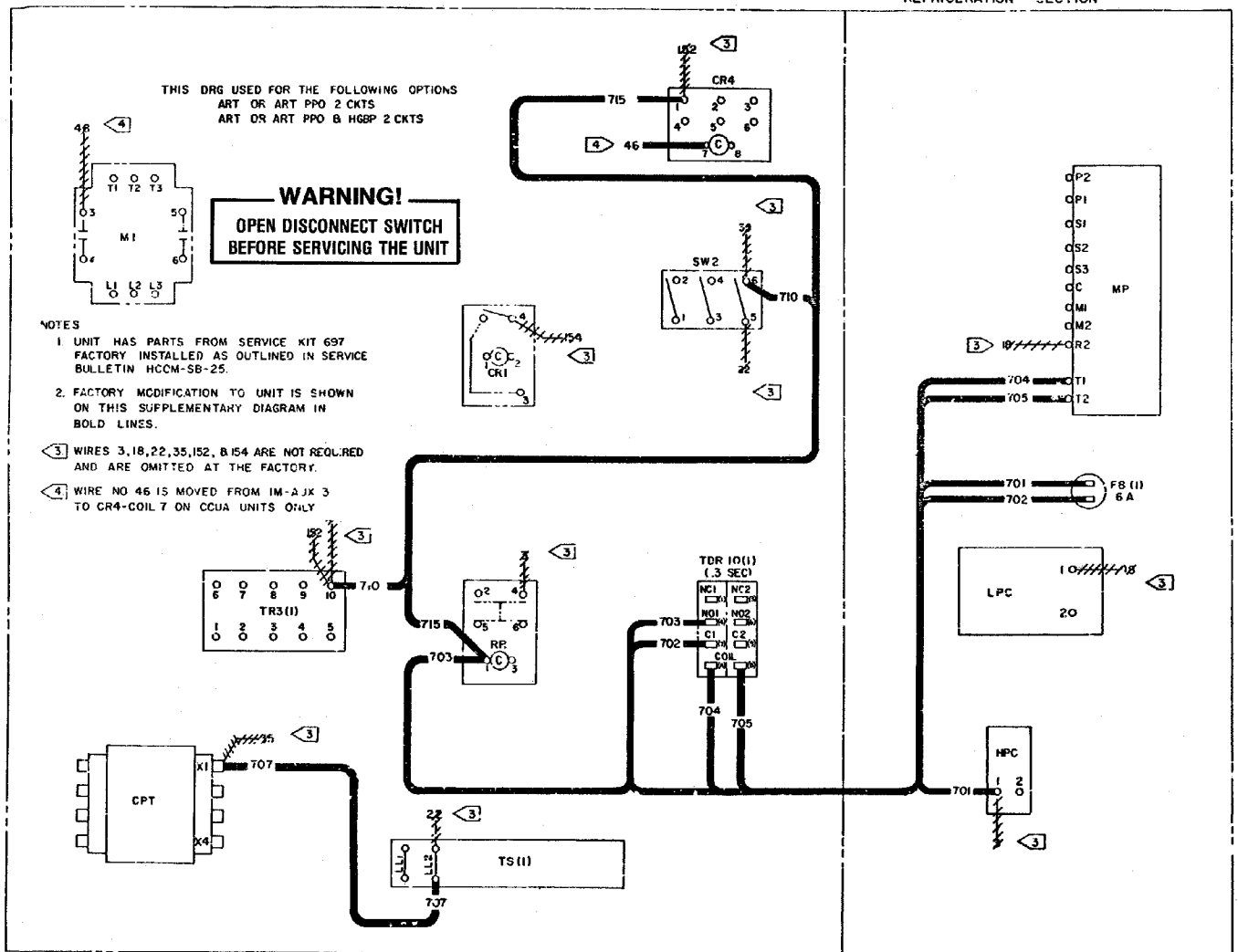


FIGURE 22 - Supplementary Connection Wiring Diagram. Control Panel #1. Standard Unit or Hot Gas Bypass 2 Circuits. Refer To The Appropriate 'B' Design Diagram With These Options.

2305-0947A

STARTER SECTION

REFRIGERATION SECTION

THIS DRG USED FOR THE FOLLOWING OPTIONS
STD NO OPTIONS
ART OR ART PPO CKT 2 - HGBP CKT 1
HGBP 2 CKTS

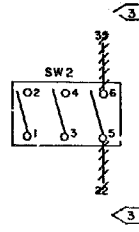
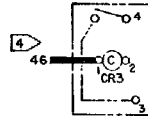
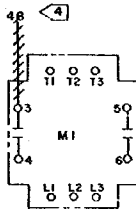
NOTES:

1. UNIT HAS PARTS FROM SERVICE KIT 697
FACTORY INSTALLED AS OUTLINED IN SERVICE
BULLETIN HCOM-SB-25.

2. FACTORY MODIFICATION TO UNIT IS SHOWN
ON THIS SUPPLEMENTARY DIAGRAM IN
BOLD LINES.

③ WIRES 3, 18, 22, & 35 ARE NOT REQUIRED
AND ARE OMITTED AT THE FACTORY.

④ WIRE NO 46 IS MOVED FROM IM-AUX 3
TO CR3-COIL 1 ON CCUA UNITS ONLY.



WARNING!
OPEN DISCONNECT SWITCH
BEFORE SERVICING THE UNIT

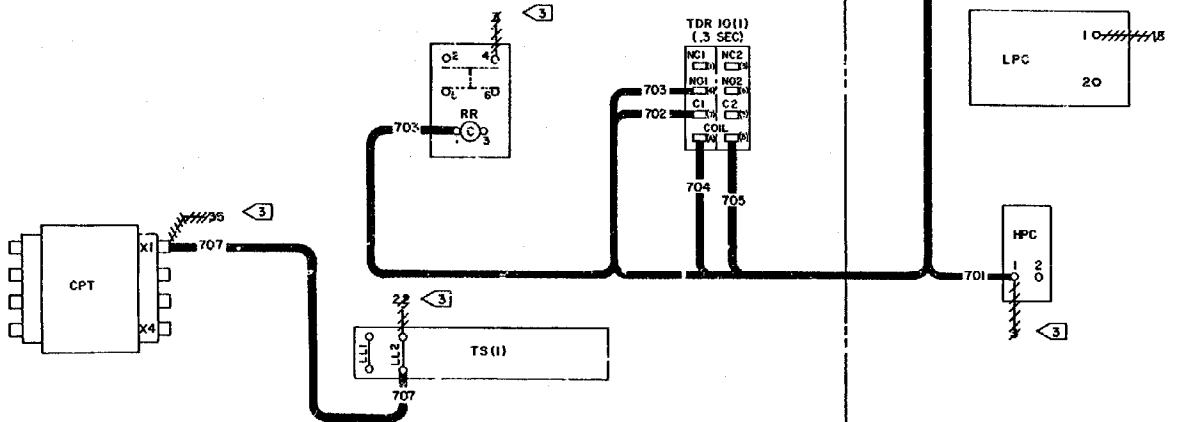


FIGURE 23 - Supplementary Connection Wiring Diagram. Hot Gas Bypass 1 Circuit, Antirecycle Timer and Periodic Pumpout 1 Circuit. Refer to the Appropriate 'B' Design Diagram With These Options.

2304-0930 B

