# Series R<sup>™</sup> Chiller R'newal<sup>™</sup> Service Program





# A better option for failed compressors

Your Trane Series R<sup>™</sup> chiller has provided many years of reliable operation. Traditionally, when a Series R compressor came to the end of its useful life, your choices were either to fix only the compressor with new parts or replace the entire unit. Today, you have a better choice.

The Series R chiller R'newal service program renews your failed compressor to current OEM specifications backed by a factory warranty.

The same performance you expect from a new unit The Trane R'newal<sup>™</sup> service program for failed Series R<sup>™</sup> compressors is designed to restore performance by replacing worn parts and materials. The result your compressor is installed with the latest upgrades and modifications to ensure optimal operation and reliability.

process extends the life of your chiller, which reduces overall life cycle costs. Since the process restores performance levels, you'll see increased energy efficiency and reduced energy bills for the chiller operation.

Support over the long term As with a new unit, Trane always stands behind you. Standard with every R'newal, is a two-year OEM compressor parts and labor warranty with the purchase of a two-year Trane service agreement. With assurance like this, you can focus on your core business instead of worrying about replacement parts and extended lead times during peak cooling seasons.

Good for your budget and the environment The R'newal process not only saves you money, it helps save the environment. By keeping the working components and replacing only those that no longer function, you virtually "recycle" your compressor. The process also helps to reduce the likelihood of accidental refrigerant leaks, as all refrigerant seals and gaskets on the renewed compressor are replaced. Because downtime is costly, the R'newal process is quick and seamless for a failed compressor. During the process, your existing compressor is exchanged for a compressor that has already gone through the R'newal process. Rest assured, each renewed compressor is inspected and tested before leaving our R'newal facility in Charlotte, North Carolina.

Your failed compressor is removed by a Trane service technician and replaced with a renewed Trane compressor. Gaskets and O-rings are replaced during installation. If component designs have been enhance, the old ones are replaced with ones that meet current OEM specifications.

Oil and refrigerant samples are sent to Trane Analytical Services to verify that the unit is operating under the best conditions. A new compressor unit serial number, nameplate and two-year warranty are issued. Finally, your failed compressor is returned to the factory to be renewed.

## **Program benefits**

#### Renewed chiller

Helps minimize down time, extends life of the equipment, reduces operational costs and increase environmental protection.

### **OEM** expertise

The R'newal service program requires a high level of technical expertise, coupled with special tooling and fixtures necessary for compressor removal, disassembly, repair and reassembly. This kind of expertise can be best provided by the R'newal service program offered only through Trane service locations.



#### Extended warranties

Includes a two-year parts and labor warranty with a signed, two-year Trane service agreement.

An optional third- through fifth-year parts and labor warranty is available with a five-year, signed Trane service agreement.

Cost-effective. Efficient. Eco-friendly. The R'newal service program for failed compressors on Series R<sup>™</sup> chillers. Contact your local Trane sales office for more information.



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