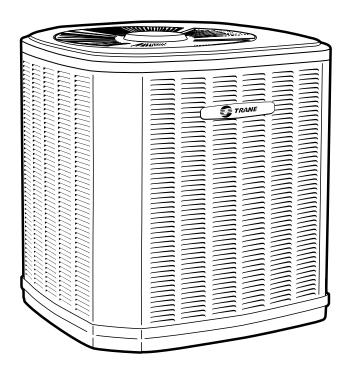


Split System Heat Pump Product & Performance Data

XR 13 2TWR3018-060

 $1\frac{1}{2} - 5$ Tons





Features and Benefits

- Climatuff® compressor
- Efficiency up to 14.00 SEER and 8.50 HSPF
- All aluminum **Spine Fin™** coil
- **DuraTuff™** base, fast complete drain, weather proof
- WeatherGuard™ fasteners
- · Tarpaulin gray cabinet
- · Compressor sound insulator
- Quick-SessTM cabinet, easy service access and refrigerant connections with full coil protection
- Demand Defrost Control with Diagnostics
- · Glossy corrosion resistant finish
- Internal compressor high/low pressure and temperature protection

- · Start Kit Standard
- · Liquid line filter-drier
- Comfort "R"™ mode approved
- · Service valve cover
- R-22 refrigerant
- · Compressor sump heat
- 100% line run test
- Low ambient cooling to 55°F as shipped
- Low ambient cooling to 30°F with EDC accessory AY28X084 and TXV
- Extended warranties available



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General Data

Product Specifications

Model No. ①	2TWR3018A1	2TWR3024A1	2TWR3030A1	2TWR3036A1
Electrical Data V/Ph/Hz ②	200/230/1/60	200/230/1/60	200/230/1/60	200/230/1/60
Min Cir Ampacity	8	12	13	19
Max Fuse Size (Amps)	15	20	20	30
Compressor	CLIMATUFF®	CLIMATUFF®	CLIMATUFF®	CLIMATUFF®
RL Amps - LR Amps	5.9 - 38.6	8.7 - 57.8	9.5 - 63	14.1 - 90.8
Outdoor Fan FL Amps	0.6	1.3	0.9	1.4
Fan HP	1/15	1/4	1/8	1/6
Fan Dia (inches)	19.0	19.0	23.0	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-22	5/10-LB/OZ	5/11-LB/OZ	6/07-LB/OZ	7/06-LB/OZ
Line Size - (in.) O.D. Gas 3	5/8	3/4	3/4	7/8
Line Size - (in.) O.D. Liquid ③	1/4	5/16	5/16	3/8
Dimensions H x W x D (Crated)	37.2 x 26.7 x 30	37.2 x 26.7 x 30	42 x 30.1 x 33	42.4 x 35.1 x 38.7
Weight - Shipping	201	204	240	298
Weight - Net	181	183	212	263
Start Components	YES	YES	YES	YES
Sound Enclosure	YES	YES	YES	YES
Compressor Sump Heat	YES	YES	YES	YES
Optional Accessories: 4				
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	AY28X084
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101
Snow Leg-Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003
Extreme Condition Mounting	KitBAYECMT023	BAYECMT023	BAYECMT023	BAYECMT004
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001
Refrigerant Lineset 5	TAYREFLN1*	TAYREFLN2*	TAYREFLN2*	TAYREFLN3*

① Certified in accordance with the Air-Source Unitary Heat Pump equipment certification program which is based on ARI Standard 210/240.

A-weighted Sound Power Level [dB(A)]

	SOUND POWER	POWER A-WEIGHTED FULL OCTAVE SOUND POWER LEVEL dB - [dB(A)]							
MODEL	LEVEL [dB(A)]	63	125	250	500	1000	2000	4000	8000
2TWR3018A1	73	43.7	51.7	56.9	66.9	66.4	65.5	55.5	49.8
2TWR3024A1	76	51.4	57.7	63.0	72.5	72.9	70.6	63.2	53.0
2TWR3030A1	76	44.8	59.6	62.8	69.3	70.7	68.7	57.6	51.8
2TWR3036A1	76	48.9	62.6	67.1	72.6	72.4	71.0	60.7	49.1
2TWR3042A1	78	46.1	55.2	70.5	73.4	73.9	71.3	60.9	49.7
2TWR3048A1	76	46.7	56.8	67.7	71.7	73.4	70.3	62.1	50.3
2TWR3060A1	73	41.6	43.7	56.2	65.0	66.3	66.5	60.5	51.6

Note: Tested in accordance with ARI Standard 270.95. (Not listed with ARI)

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② Calculated in accordance with N.E.C. Use only HACR circuit breakers or fuses.

Standard line lengths - 60, Standard lift - 60 Suction and Liquid line.
 For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0¹. (†denotes latest revision)

For accessory description and usage, see page 5.
 * = 15, 20, 25, 30, 40 and 50 foot lineset available.



General Data

Product Specifications

Model No. ①	2TWR3042A1	2TWR3048A1	2TWR3060A1
Electrical Data V/Ph/Hz 2	200/230/1/60	200/230/1/60	208/230/1/60
Min Cir Ampacity	21	25	32
Max Fuse Size (Amps)	35	40	50
Compressor	CLIMATUFF®	CLIMATUFF®	CLIMATUFF® - SCROLL
RL Amps - LR Amps	15.4 - 93.5	18.6 - 93.4	25.0 - 148
Outdoor Fan FL Amps	1.4	1.4	1.2
Fan HP	1/6	1/5	1/5
Fan Dia (inches)	27.6	27.6	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-22	9/09-LB/OZ	9/09-LB/OZ	9/08-LB/OZ
Line Size - (in.) O.D. Gas 3	7/8	1-1/8	1-1/8
Line Size - (in.) O.D. Liquid 3	3/8	3/8	3/8
Dimensions H x W x D (Crated)	46.4 x 35.1 x 38.7	46.4 x 35.1 x 38.7	46.4 x 35.1 x 38.7
Weight - Shipping	314	315	318
Weight - Net	278	279	282
Start Components	YES	YES	YES
Sound Enclosure	YES	YES	YES
Compressor Sump Heat	YES	YES	YES
Optional Accessories: 4			
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101
Snow Leg-Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003
Extreme Condition Mounting Kit	BAYECMT004	BAYECMT004	BAYECMT004
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001
Refrigerant Lineset 5	TAYREFLN3*	TAYREFLN4*	TAYREFLN4*

Accessory Description and Usage

Anti-Short Cycle Timer — Solid state timing device that prevents compressor recycling until 5 minutes have elapsed after satisfying call or power interruptions. Use in area with questionable power delivery, commercial applications, long lineset, etc.

Evaporator Defrost Control — SPST Temperature actuated switch that cycles the condenser off as indoor coil reaches freeze-up conditions. Used for low ambient cooling to 30°F with TXV.

Rubber Isolators — 5 large rubber donuts to isolate condensing unit from transmitting energy into mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Hard Start kit — Start capacitor and relay to assist compressor motor startup. Use in areas with marginal power supply, on long linesets, low ambient conditions, etc.

Extreme Condition Mount Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial roof tops, etc.

ARI Standard Capacity Rating Conditions

ARI STANDARD 210/240 RATING CONDITIONS —

- (A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.
- (B) High Temperature Heating 47°F DB, 43°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (C) Low Temperature Heating 17°F DB, 15°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (D) Rated indoor airflow for heating is the same as for cooling.

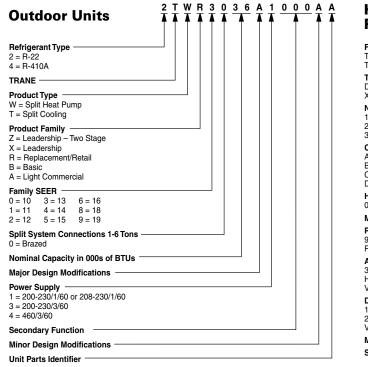
ARI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.

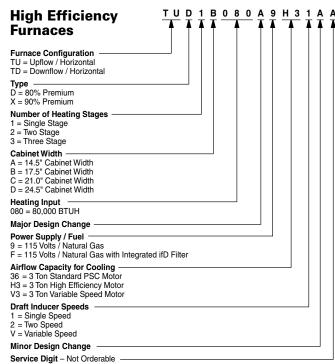


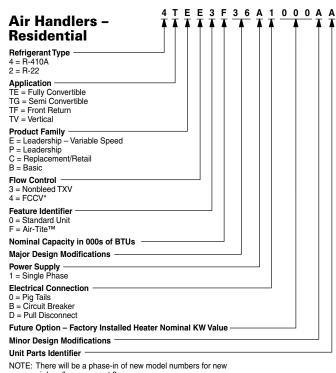




Model **Nomenclature**







Refrigerant Type 2 = R-22 4 = R-410A Product Family

T = Premium (Heat Pump or Convertible Coil)
C = Standard (Cooling Only) Coil Design X = Direct Expansion Evaporator Coil Product Family C = Cased A Coil A = Uncased A Coil F = Cased Horizontal Flat Coil H = 10.5" Refrigerant Line Coupling 0 = Brazed Nominal Capacity in 000s of BTUs Major Design Change Efficiency — C = Standard S = Hi Efficiency Refrigerant Control 3 = TXV - Non-Bleed **Coil Circuitry** H = Heat Pump C = Cooling Only Airflow Configuration A = Upflow Only U = Upflow / Downflow H = Horizontal Only
C = Convertible – Upflow, Downflow, Left Airflow
M = Convertible – Upflow, Downflow, Left or Right Airflow Minor Design Change

X C

Heat Pump /

Unit Parts Identifier

6

Cooling Coils

air handlers over next 2 years.
*Shipped with R-22 FCCV

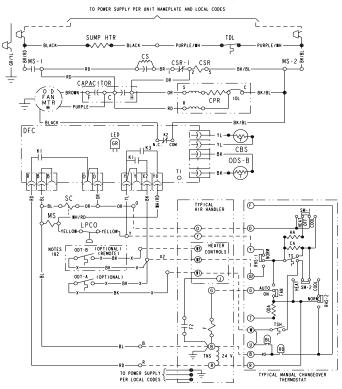


Electrical Data

Schematic Diagrams

(SEE LEGEND)

2TWR3018,024,030,036,042A



NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

⚠ WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

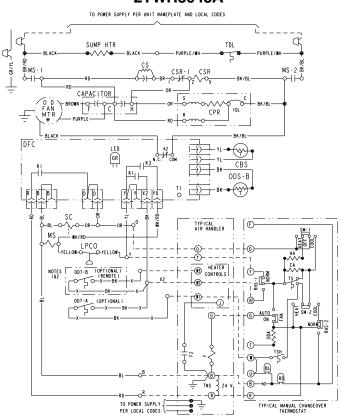
FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A

Printed from D155595P01

2TWR3048A



NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE 18 AWG MIN.

 WARNING HAZARDOUS VOLTAGE!

DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A

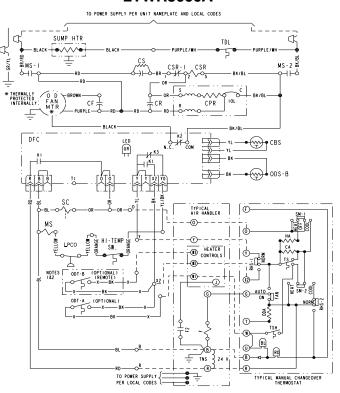
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Electrical Data

Schematic Diagrams

2TWR3060A



NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE 18 AWG MIN.

⚠ WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. FAILURE TO DISCONNECT POWER

BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

8

FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A

Printed from D155597P01

LEGEND

COLOR OF WIRE BLACK WIRE WITH BLUE MARKER - COLOR OF MARKER

OR ORANGE Вĸ BLACK YL YELLOW BL BLUE RD RED GR GREEN BR BROWN WΗ WHITE PR PURPLE

SYMBOLS

FACTORY WIRING LINE V.

24 V. FIELD WIRING - LINE V.

FIELD INSTALLED FACTORY WIRING

GROUND JUNCTION

WIRE NUT OR CONNECTOR

 \rightarrow \vdash CAPACITOR $\dashv\vdash$ RELAY CONTACT (N.O.)

RELAY CONTACT (N.C.)

THERMISTOR

INTERNAL OVERLOAD PROTECTOR

PRESSURE ACTUATED SWITCH

TEMP. ACTUATED SWITCH

POL. PLUG FEMALE HOUSING (MALE TERM.)

POL. PLUG MALE HOUSING (FEMALE TERM.)

-√√√^- RESISTOR OR HEATING ELEMENT

OMOTOR WINDING TERMINAL 0

COOLING ANTICIPATOR
COIL BOTTOM SENSOR
FAN CAPACITOR
WIRE CONNECTOR
COMPRESSOR RUN CAPACITOR STARTING CAPACITOR CAPACITOR SWITCHING RELAY CR DEFROST CONTROL
F INDOOR FAN RELAY
HA HEATING ANTICIPATOR
HPCO HIGH PRESSURE CUTOUT SW.
IOL INTERNAL OVERLOAD PROTECTOR

LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR

ODA OUTDOOR ANTICIPATOR

ODS OUTDOOR FAN THERMOSTAT

ODS OUTDOOR TEMPERATURE SENSOR

OUT OUTDOOR THERMOSTAT

RHS RESISTANCE HEAT SWITCH

SC SWITCHOVER VALVE SOLENOID

SM SYSTEM "ON-OFF" SWITCH

TDL DISCHARGE LINE THERMOSTAT

TNS TRANSFORMER

SHATING-COOLING THERMOSTAT HEATING-COOLING THERMOSTAT HEATING THERMOSTAT

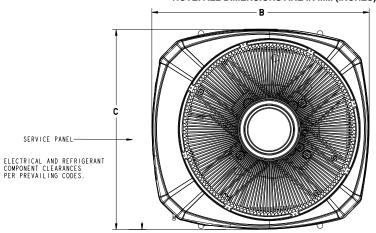
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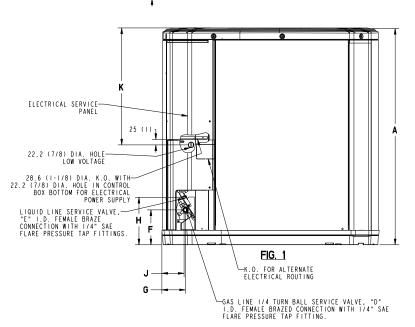
Dimensions

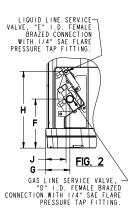
2TWR3 Outline Drawing

NOTE: ALL DIMENSIONS ARE IN MM (INCHES)



TOP DISCHARGE AREA SHOULD BE UNRESTRICTED FOR AT LEAST 1524 (5 FEET) ABOVE UNIT. UNIT SHOULD BE PLACED SO ROOF RUN-OFF WATER DOES NOT POUR DIRECTLY ON UNIT, AND SHOULD BE AT LEAST 305 (12") FROM WALL AND ALL SURROUNDING SHRUBBERY ON TWO SIDES. OTHER TWO SIDES UNRESTRICTED.





MODELS	BASE	FIG.	Α	В	С	D	E	F	G	Н	J	K
2TWR3018A	2	2	832 (32-3/4)	724 (28-1/2)	651 (25-5/8)	5/8	1/4	137 (5-3/8)	65 (2-5/8)	210 (8-1/4)	57 (2-1/4)	457 (18)
2TWR3024A	2	1	832 (32-3/4)	724 (28-1/2)	651 (25-5/8)	5/8	5/16	143 (5-5/8)	65 (2-5/8)	210 (8-1/4)	57 (2-1/4)	457 (18)
2TWR3030A	3	2	933 (36-3/4)	829 (32-5/8)	756 (29-3/4)	3/4	5/16	143 (5-5/8)	92 (3-5/8)	210 (8-1/4)	79 (3-1/8)	508 (20)
2TWR3036A	4	1	943 (37-1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
2TWR3042A	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
2TWR3048A	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
2TWR3060A	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)

Mechanical Specification Options

General

The 2TWR3 is fully charged from the factory for up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are ARI certified. The unit is certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G90 galvanized steel and painted with a weather-resistant powder paint on all louvers, panels, prepaint on all other panels. Corrosion and weatherproof CMBP-G30 DuraTuff™ base.

Refrigerant Controls

Refrigeration system controls include condenser fan, compressor contactor and low pressure switch. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The Climatuff® compressor features internal over temperature and pressure protection and total dipped hermetic motor. Other features include: roto lock suction and discharge refrigerant connections, centrifugal oil pump and low vibration and noise.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. The addition of an evaporator defrost control permits operation to 40°F. The addition of an evaporator defrost control with TXV permits low ambient cooling to 30°F.

Accessories

Thermostats — Cooling only and heat/cooling (manual and automatic changeover). Sub-base to match thermostat and locking thermostat cover.

Evaporator Defrost Control — See Low Ambient Cooling.







04/09