

## 13 SEER PACKAGED COOLING HORIZONTAL MODELS



## MODELS TCK024,030,036,042B1 2, 2<sup>1</sup>/<sub>2</sub>, 3, 3<sup>1</sup>/<sub>2</sub> TON

## Features and Benefits

# It's Hard To Stop A Trane.®

#### Horizontal Packaged Cooling Units

Whether your requirement is residential or light commercial, our new line of packaged air conditioners gives you the excellent performance and reliability that you expect from Trane. Our new cooling with electric heat packaged units offer you "the best value" with the most efficient and versatile models in the industry.

The efficiencies of our new units meet or exceed virtually all local standards and are among the most competitive in the industry. We have also made installation easier and less costly by standardizing the cabinets and accessories.

## Introducing the new TRANE® horizontal packaged cooling unit, the simplest, most efficient, and reliable unit we've ever made.

#### **Better Installability**

These packaged cooling units have a horizontal configuration which provides an efficient airflow delivery. This edicated design eliminates the need for any unit conversion, saving field labor that has a great bearing on installation cost.

The new models have a standardized cabinet that allows common use of accessories for simplified installation and alleviates the burden of whether the right accessories are being applied.

#### **Better Serviceability**

Accessibility, already a standard feature in Trane packaged cooling units, has been greatly enhanced. With a standardized cabinet, all components were designed to be in the same location, regardless of unit size. Our timesaving rotolock compressor fittings provide easy removal if service on the compressor is required. A redesigned and simplified control panel that features colored and numbered wire is standard on all

products. This aids in reducing troubleshooting time when wire tracing is required. And easy access to all major components can be accomplished by removing quick service access panels.

#### **Better Performance**

Our packaged cooling units offer cooling efficiencies that are unmatched in the industry and provide you with a product far superior in performance than the competition.

#### **Unmatched Quality and Reliability**

All major components on these products, including the compressor, have been designed and manufactured for maximum service. Every Climatuff® compressor is designed and manufactured to exacting specifications. Each design is life tested in extreme environments to ensure reliable and long lasting operation in normal applications. Each compressor has internal motor protection for added reliability.

## Features and Benefits

The TCK024-042A packaged cooling feature:

- Climatuff<sup>®</sup> compressor, designed and manufactured to provide reliable, economical operation
- Internal pressure relief and internal overload protection
- Two-speed indoor fan motor
- External pressure taps for refrigerant check
- Thermal expansion valve refrigerant control
- Demand defrost control system
- Reliable, solenoid-operated reversing valve
- Copper tube, aluminum plate fin coils
- Polarized plug for easy field connection of low voltage to supplementary heater
- Low ambient cooling to 45° F. as manufactured; to 0° F. with accessory
- Duct flanges
- UL and ARI certified
- Outdoor coil guards

#### Accessories

- Supplemental Electric Heaters
- Thermostats
- Low ambient cooling to 0° F.

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American Standard Inc., Tyler, TX 75711-9010

## Optional Equipment

#### OPTIONAL EQUIPMENT FOR PACKAGE UNITS. (Check mark [/] indicates accessories included.) Indoor Thermostats

Prog. 7Day, 3 Htg/2 Clg, Auto/Manual	ASYSTAT500C [ ]
Electronic, 3 Htg/2 Clg, (Non Programmable)	ASYSTAT575 [ ]
Outdoor Temperature Sensor (use with ASYSTAT500C,575)	TAYSENS200A [ ]
Prog. 5/2 Day, 2 Htg/1 Clg	ASYSTAT540
Electronic, 2 Htg/1 Clg (Non Programmable)	ASYSTAT570 [ ]
Deluxe Auto Changeover, 2 Htg/1 Clg	ASYSTAT650 [ ]
Manual 2 Htg/1 Clg	ASYSTAT655A
Auto/Manual, 3 Htg/2 Clg(w econ)	ASYSTAT653A [ ]
Outdoor Thermostat	BAYSTAT033A
Locking Thermostat Cover (Non-Programmable Thermostats)	BAY28X190 [ ]
Humidistat	BAYSTAT253 [ ]
Evaporator Defrost Control (Low Ambient Cooling) Kit	BAYLOAM011A
Anti-short Cycle Timer①	BAYASCT001 [ ]
Outdoor Thermostat Kit	BAYSTAT033A
Supplementary Heaters (Single Phase)	
3.74/4.98 KW Heater TCK024-036B1 (208/240v)	
7 48/9 96 KW Heater TCK024-042B1 (208/240v)	BAYHTRK110A [ ]
11 22/14 94 KW Heater TCK036-04281 (208/240V)	BAYHTRK116A

NOTES:

Do not use with programmable thermostats.
This model has a fuse box factory provided.



## **General Data**

MODEL	TCK024B100A	TCK030B100A	TCK036B100A	TCK042B100A
RATED Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
RATINGS(COOLING)	26000	30600	36000	41000
Indoor Airflow (CFM)	800	1000	1200	1400
Power Input (KW)	2.26	2.46	3.04	3 52
EER/SEER (BTU/Watt-Hr) 6	11 50 / 13 00	12 60 / 13 00	11 80 / 13 00	11 45 / 13 00
Noise Rating No. 2	75	75	75	77
POWER CONN.—V/Ph/Hz	15	13	15	
Min. Brch. Cir. Ampacity 3	14	20	23	28
Fuse Size—Max. (amps)	20	30	25	40
Fuse Size—Recmd. (Amps)	20	30	35	40
COMPRESSOR	20	50		40
No. Used—No. Speeds	1 1	1 1	1 1	1 1
Volts/Ph/Hz	1 - 1	1 - 1	1 - 1	1 - 1
RI Amps—I R Amps	208-230/1/60	208-230/1/60	208-230/1/00	206-230/1/00
OUTDOOR COILTYPE				
Bows/F P I	PLATEFIN	PLATEFIN	PLATEFIN	PLATE FIN
Face Area (sq.ft.)	2/22	2/22	2/22	2722
Tube Size (in )	12.20	11.20	12.30	12.30
	.375	.375	.375	.375
	PLATE FIN	PLATE FIN	PLATE FIN	PLATE FIN
Food Area (og ft.)	4 / 16	4 / 16	4 / 16	4/16
Tubo Sizo (in )	3.90	3.90	3.90	3.90
Patricerent Control	.375	.375	.375	.375
	TXV-NB	TXV-NB	TXV-NB	TXV-NB
Drain Conn. Size (in.)	3/4 FEMALE PVC	3/4 FEMALE PVC	3/4 FEMALE PVC	3/4 FEMALE PVC
Duct Connections	SEE OUTLINE DRAWING	SEE OUTLINE DRAWING	SEE OUTLINE DRAWING	SEE OUTLINE DRAWING
OUTDOORFAN-TYPE	PROPELLER	PROPELLER	PROPELLER	PROPELLER
No. Used/Dia. (in.)	1 / 20	1 / 20	1 / 20	1 / 20
Type Drive/No. Speeds	DIRECT/1	DIRECT/1	DIRECT/1	DIRECT/1
CFM @ 0.0 in. w.g. ④	2500	2500	2600	2600
No. Motors—HP	1 - 1/5	1 - 1/5	1 - 1/5	1 - 1/5
Motor Speed R.P.M.	850	850	850	850
Volts/Ph/Hz	230/1/60	230/1/60	230/1/60	230/1/60
F.L. Amps—L.R. Amps	1.0 - 2.2	1.0 - 2.2	1.0 - 2.2	1.0 - 2.2
INDOOR FAN—TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Dia x Width (in.)	9 X 9	10 X 9	10 X 9	10 X 9
No. Used	1	1	1	1
Drive / Speeds (No.)	DIRECT/2	DIRECT/2	DIRECT/2	DIRECT/2
CFM vs. in. w.g. 🖲	See Fan Perf. Table			
No. Motors—HP	125	150	150	175
Motor Speed R.P.M.	1095	1050	1050	1050
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
F.L. Amps	18-37	4 1	4 1	60
FILTER/FURNISHED?	NO	NO	NO	NO
Type Recommended		THROWAWAY		
Min. Face Area ⑦	THROWAWAI			THROWAWAI
Low Vel. (sq. ft.)	2.69	2.22	4.00	4.67
REFRIGERANT	2.00	3.33	4.00	4.07
Charge (lbs of r-22)	6 lbc 9 c7	6 lbs 12 cz	7 lbs 0 oz	7 lbs 6 cz
DIMENSIONS				
Crated (in )				
Uncrated	30 X 33.75 X 48	30 X 33./5 X 48	30 X 33./5 X 48	30 X 33.75 X 48
WEIGHT	SEE OUTLINÉ DRAWING	SEE OUTLINE DRAWING	SEE OUTLINE DRAWING	SEE OUTLINE DRAWING
Shipping (lbs.)	224	000	044	055
Not (lbs.)	334	338	344	355
	287	291	297	308

Rated in accordance with A.R.I. Standard 210/240.
Calculated in accordance with A.R.I. Standard 270.
Galculated in accordance with currently prevailing Nat'l. Electric Code.

Rated in accordance with D.O.E. test procedure. HSPF is at the minimum design requirement of Region IV.
Filters must be installed in return air system. Square footages listed above are based on 300 F.P.M. face velocity. If permanent filters are used size per manufacturer's recommendations with clean resistance of 0.05" W.C.

④ Standard Air — Dry Coil — Outdoor.
⑤ Standard Air — Wet Coil — Indoor.

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## Performance Data Cooling

#### TCK024B AT 800 CFM (CAPACITIES ARE NET IN BTUH/1000-INDOOR FAN HEAT DEDUCTED)

0.D.	I.D.	TOTAL	SENS	5. CAP. AT EN	Tering D.B. T	emp.	COMPR.	CORRECTION FACTORS - OTHER AIRFLOWS (MULTIPLY OR ADD AS INDICATED)
D.B.	W.B.	CAP.	72	75	78	80	<u>KW</u>	AIRFLOW TOTAL CAPACITY SENSIBLE CAPACITY
	59	23.8	18.8	21.1	23.5	24.3*	1.54	LOW 700 X0.98 X0.94
85	63	25.6	15.8	18.1	20.4	22.0	1.57	HIGH 800 X1.00 X1.00
	67	27.5	12.4	14.8	17.1	18.6	1.59	
	59	22.6	18.3	20.6	22.8*	23.3*	1.72	TOTAL NET CAPACITY - 26000 RTIH
95	63	24.3	15.2	17.6	19.9	21.4	1.73	AIRFLOW = 800 CFM
	67	26.0	11.9	14.2	16.5	18.1	1.75	APP. DEW PT. = $54.5$ DEG. F
	63	22.8	147	17.0	19.3	20.9	1 91	COMPRESSOR POWER = 1750 WALLS
105	67	24.4	11.3	13.6	16.0	17.5	1.91	0.0 FAN POWER = 240 WATTS
100	71	26.1	7.9	10.2	12.5	14.1	1.92	S.E.E.R. = 13.00 BTUH/WATT
	60	01.4	14.1	16.4	10.0	20.2	0.10	E.E.R. = 11.55 BTUH/WATT
445	03	21.4	14.1	10.4	10.0	20.3	2.10	* DRY COIL CONDITION (TOTAL CAPACITY = SENSIBLE CAPACITY)
115	6/	22.9	10.7	13.1	15.4	16.9	2.08	IUIAL CAPACITY, COMP. KW AND APP. DEW PI. ARE VALID ONLY FOR WET COIL
	71	24.4	7.3	9.6	11.9	13.5	2.06	ALL TEMPERATURES IN DEGREES F.

#### TCK030B AT 1000 CFM (CAPACITIES ARE NET IN BTUH/1000-INDOOR FAN HEAT DEDUCTED)

0.D.	I.D.	TOT	SENS CAP AT ENTERING D.B.TEMP				COMPR.	CORRECTION FACTORS - OTHER AIRFLOWS (MULTIPLY OR ADD AS INDICATED)
<u>D.B.</u>	W.B.	CAP.	72z	75	78	80	<u> </u>	AIRFLOW TOTAL CAP SENS. CAP
	59	27.9	22.8	25.7	28.2*	28.8*	1.74	LOW 875 X0.98 X0.94
85	63	29.9	19.0	21.9	24.7	26.6	1.75	HIGH 1000 X1.00 X1.00
	67	32.0	14.9	17.7	20.6	22.5	1.76	VALUES AT ARE RATING CONDITIONS
	59	26.7	22.3	25.2	27.2*	27.8*	1.97	TOTAL NET CAPACITY = 30600 BTUH
95	63	28.6	18.5	21.4	24.2	26.1	1.98	AIRFLOW = 1000 CFM
	67	30.6	14.4	17.2	20.1	22.0	1.99	APP. DEW PT. = $55.3$ DEG. F
	63	27.2	17.9	20.8	23.7	25.6	2.28	CUMPRESSUR POWER = 1990 WATTS
105	67	29.1	13.8	16.7	19.5	21.4	2.28	0.D. FAN POWER = 240 WATTS
	71	31.0	9.6	12.4	15.3	17.2	2.28	S.E.E.R. = 13.00 BTUH/WATT
	63	25.7	17.4	20.2	23.1	25.0	2.58	E.E.R. = 12.62 BTUH/WATT * DRY COUL CONDITION (TOTAL CAPACITY - SENSIBLE CAPACITY)
115	67	27.5	13.2	16.1	18.9	20.8	2.57	TOTAL CAPACITY.COMP. KW AND APP. DEW PT. ARE VALID ONLY FOR WET COIL
	71	29.4	9.0	11.9	14.7	16.6	2.56	ALL TEMPERATURES IN DEGREES F.

#### TCK036B AT 1200 CFM (CAPACITIES ARE NET IN BTUH/1000-INDOOR FAN HEAT DEDUCTED)

0.D.	I.D.	TOT	SENS CAP AT ENTERING D.B. TEMP			emp	COMPR.	CORRECTION FACTORS - OTHER AIRFLOWS (MULTIPLY OR ADD AS INDICATED)					
D.B.	W.B.	CAP.	72	75	78	80	<u>KW</u>	AIRFLOW TOTAL CAP SENS. CAP					
	59	32.8	26.9	30.3	33.2*	33.9*	2.13	LOW 1050 X0.98 X0.94					
85	63	35.2	22.4	25.8	29.2	31.4	2.16	HIGH 1200 X1.00 X1.00					
	67	37.6	17.5	20.9	24.2	26.5	2.18	VALUES AT ARE RATING CONDITIONS					
	59	31.5	26.3	29.7	32.1*	32.8*	2.40	TOTAL NET CAPACITY = 36000 BTUH					
95	63	33.7	21.8	25.2	28.6	30.8	2.42	AIRFLOW = 1200 CFM					
	67	36.0	16.9	20.3	23.7	25.9	2.45	APP. DEW PT. = 55.4 DEG. F					
	63	32.1	21.2	24.6	27.9	30.2	2.74	CUMPRESSUR POWER = 2450 WATTS					
105	67	34.2	16.2	19.6	23.0	25.2	2.77	0.0. FAN POWER = 250 WATTS					
	71	36.5	11.2	14.6	18.0	20.2	2.81	S.E.E.R. = 13.00 BTUH/WATT					
	63	30.4	20.5	23.9	27.3	29.5	3.05	E.E.R. = 11.89 BTUH/WATT * DRY COIL CONDITION /TOTAL CADACITY CENCIPLE CADACITY)					
115	67	32.5	15.6	19.0	22.3	24.6	3.00	DAT COIL CONDITION (TOTAL CAPACITY = SENSIBLE CAPACITY) TATAL CAPACITY COMP KW AND APP DEW PT ARE VALID ONLY FOR WET COIL					
110	71	34.6	10.6	13.9	17.3	19.6	3.14	ALL TEMPERATURES IN DEGREES F.					

#### TCK042B AT 1400 CFM (CAPACITIES ARE NET IN BTUH/1000-INDOOR FAN HEAT DEDUCTED)

					<b>1</b>			,
0.D.	I.D.	TOT	SEN	S CAP AT EN	TERING D.B. T	EMP	COMPR.	CORRECTION FACTORS - OTHER AIRFLOWS (MULTIPLY OR ADD AS INDICATED)
D.B.	W.B.	CAP.	72	75	78	80	KW	AIRFLOW TOTAL CAP SENS. CAP
	59	37.4	30.6	34.5	37.8*	38.7*	2.47	LOW 1225 X0.99 X0.94
85	63	40.1	25.5	29.3	33.2	35.8	2.50	HIGH 1400 X1.00 X1.00
	67	42.8	19.8	23.7	27.5	30.1	2.53	VALUES AT ARL RATING CONDITIONS
	59	35.9	30.0	33.8	36.5*	37.4*	2.78	TOTAL NET CAPACITY = 41000 BTUH
95	63	38.4	24.8	28.7	32.5	35.1	2.81	AIRFLOW = 1400 CFM
	67	41.0	19.1	23.0	26.9	29.4	2.85	APP. DEW PT. = $55.4$ DEG. F
	63	36.5	24.0	27.9	31.8	34.4	3 18	CUMPRESSUR POWER = 2850 WATTS
105	67	38.9	18.3	22.2	26.1	28.7	3.22	0.D. FAN POWER = 250 WATTS
	71	41.5	12.6	16.4	20.3	22.9	3.27	S.E.E.R. = 13.00 BTUH/WATT
	63	34.6	23.3	27.2	31.0	33.6	3 54	E.E.R. = 11.66 BIUH/WALL * DRV COIL CONDITION (TOTAL CADACITY - SENCIPLE CADACITY)
115	67	36.9	17.6	21.5	25.3	27.9	3.60	TOTAL CAPACITY.COMP. KW AND APP. DEW PT. ARE VALID ONLY FOR WET COIL
. 10	71	39.2	11.8	15.7	19.6	22.1	3.66	ALL TEMPERATURES IN DEGREES F.

## Fan Performance Data

## INDOOR BLOWER

TCK024B

	MOTOR		EXTERNAL	STATIC P	RESSURE (	IN. WG)
	SPEED		0.2	0.3	0.4	0.5
	2 LOW	WATTS	294	276	249	225
		CFM	826	797	724	625
	нібн	WATTS	430	404	325	344
		CFM	3	1081	1006	916

I - WET COIL, NO FILTERS

2 - FACTORY SETTING

### INDOOR BLOWER TCK, WCK030B

MOTOR		EXTERNAL	STATIC P	RESSURE (	IN. WG)	
SPEED		0.2	0.3	0.4	0.5	
2	WATTS	178	190	197	209	
LOW	CFM	1015	994	930	893	
нідн	WATTS	224	226	239	249	
	CFM	1100	1075	1038	991	

I - WET COIL, NO FILTERS

2 - FACTORY SETTING

### INDOOR BLOWER TCK, WCK036B

MOTOR		EXTERNAL	STATIC P	RESSURE (	IN. WG)
SPEED		0.2	0.3	0.4	0.5
2	WATTS	295	308	323	335
LOW	CFM	1242	1193	1153	1108
нідн	WATTS	335	355	370	385
	CFM	3 4	1274	1229	1183

O - WET COIL, NO FILTERS

2 - FACTORY SETTING

## INDOOR BLOWER

#### TCK, WCK042B

MOTOR		EXTERNAL STATIC PRESSURE ( IN. WG)					
SPEED		0.2	0.3	0.4	0.5	0.6	
2	WATTS	412	433	450	456	473	
LOW	CFM	1451	1415	1385	1352	1330	
HIGH	WATTS	559	589	6   4	578		
	CFM	1655	1615	1578	1505		

I - WET COIL, NO FILTERS

2 - FACTORY SETTING

### **Electric Heater** Data

	TABLE 1		USING	SINGLE CIRCUIT	SUPPLY	HEATER ONLY SUPPLY CIRCUIT			
UNIT MODEL	ELECTRIC HEATER MODEL	RATED VOLTAGE	HEATER KW 208/240	MCA (2)	MAX FUSE OR HACR CKT BKR SIZE	CANADA ONLY MAXIMU- M CKT BKR SIZE (5)	MCA (8)	MAX FUSE OR HACR CKT BKR SIZE	CANADA ONLY MAXIMUM CKT BKR SIZE (5)
TCK024B (6)	BAYHTRK105A	208 / 240	3.74 / 4.98	25 / 29	25 / 30	30 / 30	23 / 26	25 / 30	30 / 30
	BAYHTRK110A	208 / 240	7.48 / 9.96	47 / 55	50 / 60	50 / 60	45 / 52	45 / 60	50 / 60
	BAYHTRK111A	208 / 240	7.48 / 9.96	NOT US	SED WITH	TCK024B	45 / 52	45 / 60	50 / 60
TCK020P	BAYHTRK105A	208 / 240	3.74 / 4.98	28 / 31	30 / 35	30 / 40	23 / 26	25 / 30	30 / 30
TCR030B	BAYHTRK110A	208 / 240	7.48 / 9.96	50 / 57	50 / 60	50 / 60	45 / 52	45 / 60	50 / 60
	BAYHTRK105A	208 / 240	3.74 / 4.98	28 / 31	30 / 35	30 / 40	23 / 26	25 / 30	30 / 30
TCK036B	BAYHTRK110A	208 / 240	7.48 / 9.96	50 / 57	50 / 60	50 / 60	45 / 52	45 / 60	50 / 60
	BAYHTRK116A	208 / 240	11.22 / 14.94	73 / 83	80 / 90	100 / 100	68 / 78	70 / 80	70 / 100
	BAYHTRK105A	208 / 240	3.74 / 4.98	30 / 34	30 / 35	30 / 40	23 / 26	25 / 30	30 / 30
TCK042B	BAYHTRK110A	208 / 240	7.48 / 9.96	53 / 59	60 / 60	60 / 60	45 / 52	45 / 60	50 / 60
	BAYHTRK116A	208 / 240	11.22 / 14.94	75 / 85	80 / 90	100 / 100	68 / 78	70 / 80	70 / 100

NOTES:

1. Any power supply and circuits must be wired and protected in accordance with local electrical codes. 2. The MCA values listed are for electric heater and cooling unit.

3. Field wire must be rated at least 75°C.

4. The HACR circuit breaker is for U.S.A. installations only.

5. For Canada installation reference only

6. BAYHTRK111A only approved for WCK024A1/WCK024B1

7. BAYHTRK106A only approved for TCK048A1 8. The MCA values listed are for electric heater only.

9. The MCA values listed are for electric heater and heat pump.

## **Field Installed Control Options**

#### Thermostats

Two stages heating/cooling or one stage heating/cooling thermostats are available in either manual or automatic changeover.

#### **Programmable Electronic Night** Setback Thermostat

Heating setback and cooling setup with 7-day, 5-1-1 programming capability. Available in two heating/cooling or one heating/cooling versions with automatic changeover.

#### Supplemental Electric Heater

Heater module mounts in unit discharge air passage. Each heater assembly includes automatically resetting heat limit switches for thermal protection. A polarized plug provides connection to unit low voltage control wiring.

#### Low Ambient Control Kit

Provides low ambient cooling operation to 0° F.

## Hook Up Diagram



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Typical Wiring



Typical Wiring Diagram For Specific Wiring see individual Service Facts

(continued on next page)

## Typical Wiring



For Specific Wiring see individual Service Facts

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## Dimensional Data



DATA SUBJECT TO CHANGE WITHOUT NOTICE

(69)

130.2 (287)

31.30 (69) 31.30

4 | 3 ( | 6 - | / 8 )

302 (||-7/8)

TCK024BI

34.0 (75)

34.0 (75)



## Mechanical Specifications

#### General

All units are factory assembled, piped, internally wired and fully charged with R-22. Units are UL listed and carry a UL label. All units are factory run-tested to check cooling and heating operation, defrost operation, fan and blower rotation and control sequence. Units are designed to operate at ambient temperatures between 115° F. and 45° F. in cooling mode (as shipped) and between 75° F. and -20° F. in heating mode. Cooling and heating performances are rated in accordance with ARI standards. Units are designed for either ground level or rooftop installation.

#### **Unit Casing**

All components are mounted in a weather-resistant steel cabinet with a baked-on enamel finish. Access panels are provided for unit controls, indoor coil and supply air fan. The indoor air section is completely insulated with fireproof, permanent, foil faced odorless glass fiber material and waterproof closed-cell foam base insulation. Knockouts are provided for utility and control connections. Drain connections are provided to accommodate indoor coil water runoff. Coil guards are provided for the protection of the outdoor coil.

#### Compressor

Hermetically sealed, high efficiency Climatuff<sup>®</sup> compressor designed for heat pump duty. Internal line break over current and over temperature protection, high and low pressure protection.

#### **Refrigerant Circuit**

All units have thermostatic expansion valve refrigerant control for heating operation and either thermostatic expansion valve refrigerant control for cooling operation. Service pressure tap ports, check valves, solenoid-operated reversing valve, and refrigerant line filter driers are standard.

#### Indoor and Outdoor Coil

Indoor and outdoor coils are constructed of aluminum plate fins mechanically bonded to seamless copper tubing.

#### Outdoor Fan

One, direct-drive, statically and dynamically balanced propeller fan is used in top discharge configuration. Permanently lubricated weatherproof motors have built-in thermal overload protection.

#### Indoor Fan

Forward-curved, centrifugal-type fan with multi-speed, direct-drive motor. Motor

shall be permanently lubricated and has built-in overload protection.

#### **Demand Defrost Control**

The electronic demand defrost control measures outdoor ambient and outdoor coil conditions and eliminates unnecessary defrost cycles.

#### Accessories

#### Supplemental Electric Heater —

Heater module shall mount in unit discharge air passage. Each heater assembly includes automatically resetting heat limit switches for thermal protection. A polarized plug provides connection to unit low voltage control wiring.

#### Indoor Thermostat — Two-stage

heating, one-stage cooling thermostat is available in either manual or automatic changeover. Thermostat provides automatic or continuous fan operation and includes outdoor thermistor, emergency heat switch with indicator light, and auxiliary heat indicator light.

**Low Ambient Control Kit** — Provides low ambient cooling operation to 0° F.

