



**TRANE®**

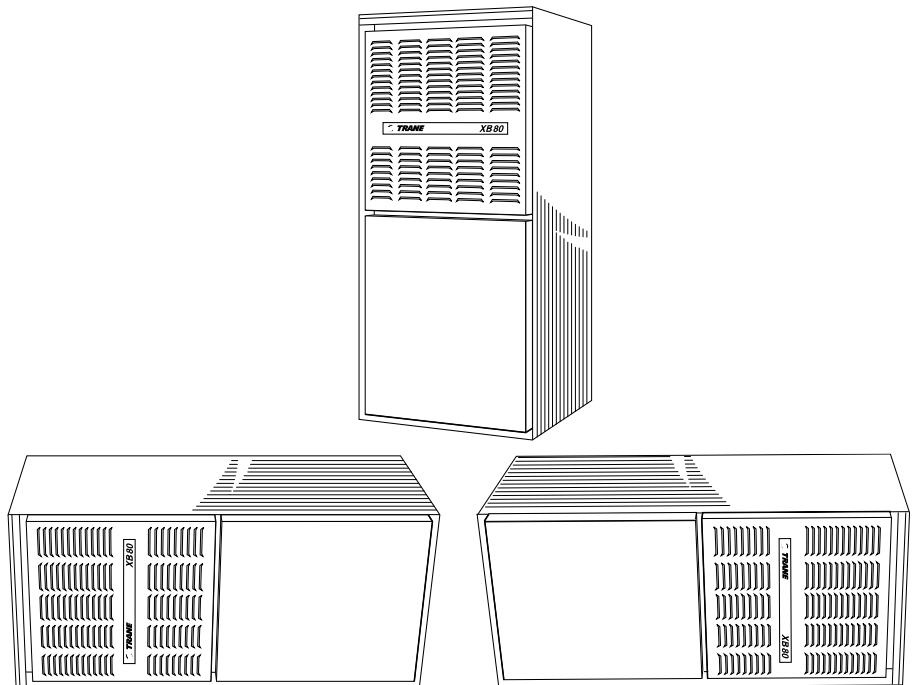
# Upflow/Horizontal Right or Upflow/Horizontal Left Induced Draft Gas Furnace

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## **XB 80**

TUE1A040A9241A, TUE1A060A9241A, TUE1A060A9361A  
TUE1B060A9361A, TUE1B080A9361A, TUE1B080A9481A  
TUE1B100A9361A, TUE1C100A9481A, TUE1C100A9601A  
TUE1D120A9601A, TUE1D140A9601A

Single-Stage Fan Assisted  
Combustion System



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**PUB. NO. 22-1666-09**



# General Features

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## **NATURAL GAS MODELS**

Central Heating furnace designs are certified by the American Gas Association for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

## **SAFE OPERATION**

The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide extra safety.

## **QUICK HEATING**

Durable, cycle tested, heavy gauge **aluminized steel heat exchanger** quickly transfers heat to provide warm conditioned air to the structure.

## **BURNERS**

Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas**.

## **INTEGRATED SYSTEM CONTROL**

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service. Also contains connection points for E.A.C./humidifier.

## **AIR DELIVERY**

The 4-speed, direct drive blower motor, has sufficient airflow for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed.

## **STYLING**

**Heavy gauge steel and “wrap-around” cabinet construction** is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass. Alternate bottom, left or right side return air connection provision capability.

## **FEATURES AND GENERAL OPERATION**

The XB 80 High Efficiency Gas Furnaces employs an Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.



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# Features and Benefits

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## **XB 80 STANDARD EQUIPMENT**

- Convertible to horizontal left or right
- Power supply 115/1/60
- Single speed venter
- Silicon Nitride hot surface igniter with adaptive heat up
- Integrated system control
- Attractive color accents
- Heavy gauge aluminized steel heat exchanger
- Direct drive 4-speed motor
- Blower door safety switch
- Multiport In-shot burners
- Complete front service access
- Alternate bottom/left/right return air in vertical position
- Slide out blower assembly
- Common vent capability
- Heavy gauge reinforced wrap-around steel cabinet
- Super quiet performance
- Optional L.P. conversion kit
- Left/right gas connection



# Features and Benefits

## ACCESSORIES FOR XB 80

### OPTIONAL EQUIPMENT (Check mark [✓] indicates accessories included).

For Comfort Controls, See price book pages .....	[ ]
<b>CleanEffects™</b> Whole House Air Cleaner (14-1/2" Wide, Upflow / Side Return Furnace) .....	TFD145ALFR000A [ ]
<b>CleanEffects™</b> Whole House Air Cleaner (17-1/2" Wide, Upflow / Side Return Furnace) .....	TFD175ALFR000A [ ]
<b>CleanEffects™</b> Whole House Air Cleaner (21" Wide, Upflow / Side Return Furnace).....	TFD210ALFR000A [ ]
<b>CleanEffects™</b> Whole House Air Cleaner (24-1/2" Wide, Upflow / Side Return Furnace) .....	TFD245ALFR000A [ ]
<b>CleanEffects™</b> Whole House Air Cleaner (14-1/2" Wide, Downflow Furnace).....	TFD14DALFR000A [ ]
<b>CleanEffects™</b> Whole House Air Cleaner (17-1/2" Wide, Downflow Furnace).....	TFD17DALFR000A [ ]
<b>CleanEffects™</b> Whole House Air Cleaner (21" Wide, Downflow Furnace) .....	TFD21DALFR000A [ ]
<b>CleanEffects™</b> Whole House Air Cleaner (24-1/2" Wide, Downflow Furnace).....	TFD24DALFR000A [ ]
Air Filter, "Perfect Fit" High Efficiency (14-1/2" Wide Gas Furnace) .....	TFM145A9FR0 [ ]
Air Filter, "Perfect Fit" High Efficiency (17-1/2" Wide Gas Furnace) .....	TFM175A9FR0 [ ]
Air Filter, "Perfect Fit" High Efficiency (21" Wide Gas Furnace).....	TFM210A9FR0 [ ]
Air Filter, "Perfect Fit" High Efficiency (24-1/2" Wide Gas Furnace) .....	TFM245A9FR0 [ ]
Air Filter, "Perfect Fit" Standard Efficiency (14-1/2" Wide Gas Furnace) .....	TFP145A9FR0 [ ]
Air Filter, "Perfect Fit" Standard Efficiency (17-1/2" Wide Gas Furnace) .....	TFP175A9FR0 [ ]
Air Filter, "Perfect Fit" Standard Efficiency (21" Wide Gas Furnace) .....	TFP210A9FR0 [ ]
Air Filter, "Perfect Fit" Standard Efficiency (24-1/2" Wide Gas Furnace) .....	TFP245A9FR0 [ ]
Coil Enclosure (14-1/2" Wide Cabinets) .....	BAYCLE14A1422A [ ]
Coil Enclosure (17-1/2" Wide Cabinets) .....	BAYCLE17A1722A [ ]
Coil Enclosure (21" Wide Cabinets) .....	BAYCLE21A2130A [ ]
Coil Enclosure (24-1/2" Wide Cabinets) .....	BAYCLE24A2430A [ ]
Filter Rack Kit .....	BAYRACK960A [ ]
High Altitude Switch.....	BAYHALT248 [ ]
Downflow Subbase .....	BAYBASE205 [ ]
Propane Conversion Kit.....	BAYLPKT210B [ ]
Propane Conversion Kit (With Stainless Steel burners) .....	BAYLPSS210B [ ]
Masonry Chimney Vent Kit .....	BAYVENT800B [ ]
Cleanable Filter (14.5" / 17.5" wide upflow models) .....	BAYFLTR317 [ ]
Cleanable Filter (21" wide upflow models) .....	BAYFLTR321 [ ]
Cleanable Filter (24.5" wide upflow models) .....	BAYFLTR324 [ ]
Filter Access Door Kit (Downflow models only).....	BAYFLTR206 [ ]



# General Data

## PRODUCT SPECIFICATIONS ①

MODEL	TUE1A040A9241A	TUE1A060A9241A	TUE1A060A9361A	TUE1B060A9361A
<b>TYPE</b>	Upflow/Horizontal	Upflow/Horizontal	Upflow/Horizontal	Upflow/Horizontal
<b>RATINGS ②</b>				
Input BTUH	40,000	60,000	60,000	60,000
Capacity BTUH (ICS) ③	31,000	47,000	47,000	47,000
AFUE (ICS)	80.0	80.0	80.0	80.0
Temp. rise (Min.-Max.) °F	30 - 60	35 - 65	30 - 60	30 - 60
<b>BLOWER DRIVE</b>	Direct	Direct	Direct	Direct
Diameter - Width (In.)	10 x 6	10 x 6	10 x 6	10 x 7
No. Used	1	1	1	1
Speeds (No.)	4	4	4	4
CFM vs. in. w.g.	See Fan Performance Table	See Fan Performance Table	See Fan Performance Table	See Fan Performance Table
Motor HP	1/5	1/5	1/3	1/3
R.P.M.	1080	1080	1075	1075
Volts / Ph / Hz	115/1/60	115/1/60	115/1/60	115/1/60
<b>COMBUSTION FAN - Type</b>	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Drive - No. Speeds	Direct - 1	Direct - 1	Direct - 1	Direct - 1
Motor HP - RPM	1/50 - 3180	1/50 - 3180	1/50 - 3180	1/50 - 3180
Volts / Ph / Hz	115/1/60	115/1/60	115/1/60	115/1/60
FLA	1.09	1.09	1.09	1.09
<b>FILTER — Furnished?</b>	No	No	No	No
Type Recommended	High Velocity	High Velocity	High Velocity	High Velocity
Hi Vel. (No. - Size - Thk.)	1 - 16x25 - 1in.	1 - 17x25 - 1in.	1 - 16x25 - 1in.	1 - 16x25 - 1in.
<b>VENT — Size (in.)</b>	4 Round	4 Round	4 Round	4 Round
<b>HEAT EXCHANGER</b>				
Type - Fired	Alum. Steel	Alum. Steel	Alum. Steel	Alum. Steel
- Unfired				
Gauge (Fired)	20	20	20	20
<b>ORIFICES — Main</b>				
Nat. Gas. Qty. — Drill Size	2 — 45	3 — 45	3 — 45	3 — 45
L.P. Gas Qty. — Drill Size	2 — 56	3 — 56	3 — 56	3 — 56
<b>GAS VALVE</b>	Redundant - Single Stage	Redundant - Single Stage	Redundant - Single Stage	Redundant - Single Stage
<b>PILOT SAFETY DEVICE</b>				
Type	Hot Surface Ignition	Hot Surface Ignition	Hot Surface Ignition	Hot Surface Ignition
<b>BURNERS — Type</b>	Multiport Inshot	Multiport Inshot	Multiport Inshot	Multiport Inshot
Number	2	3	3	3
<b>POWER CONN. — V/Ph/Hz ④</b>	115/1/60	115/1/60	115/1/60	115/1/60
Ampacity (In Amps)	5.4	5.4	9.0	9.0
Max. Overcurrent Protection (Amps)	15	15	15	15
<b>PIPE CONN. SIZE (IN.)</b>	1/2	1/2	1/2	1/2
<b>DIMENSIONS</b>				
Crated (In.)	H x W x D 41-3/4 x 16-1/2 x 30-1/2	H x W x D 41-3/4 x 16-1/2 x 30-1/2	H x W x D 41-3/4 x 16-1/2 x 30-1/2	H x W x D 41-3/4 x 19-1/2 x 30-1/2
<b>WEIGHT</b>				
Shipping (Lbs.) / Net (Lbs)	119 / 110	124 / 115	127 / 118	137 / 127

① Central Furnace heating designs are certified to ANSI Z21.47 and CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.



# General Data

## PRODUCT SPECIFICATIONS ①

MODEL	TUE1B080A9361A	TUE1B080A9481A	TUE1B100A9361A	TUE1C100A9481A
<b>TYPE</b>	Upflow / Horizontal	Upflow / Horizontal	Upflow / Horizontal	Upflow / Horizontal
<b>RATINGS ②</b>				
Input BTUH	80,000	80,000	100,000	100,000
Capacity BTUH (ICS) ③	63,000	64,000	79,000	79,000
AFUE (ICS)	80.0	80.0	80.0	80.0
Temp. rise (Min.-Max.) °F	30 - 60	30 - 60	40 - 70	35 - 65
<b>BLOWER DRIVE</b>	Direct	Direct	Direct	Direct
Diameter - Width (In.)	10 x 7	10 x 8	10 x 7	10 x 8
No. Used	1	1	1	1
Speeds (No.)	4	4	4	4
CFM vs. in. w.g.	See Fan Performance Table	See Fan Performance Table	See Fan Performance Table	See Fan Performance Table
Motor HP	1/3	1/3	1/3	1/2
R.P.M.	1075	1075	1075	1075
Volts/Ph/Hz	115/1/60	115/1/60	115/1/60	115/1/60
<b>COMBUSTION FAN - Type</b>	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Drive - No. Speeds	Direct - 1	Direct - 1	Direct - 1	Direct - 1
Motor HP - RPM	1/50 - 3180	1/50 - 3180	1/50 - 3180	1/50 - 3180
Volts/Ph/Hz	115/1/60	115/1/60	115/1/60	115/1/60
FLA	1.09	1.09	1.09	1.09
<b>FILTER — Furnished?</b>	No	No	No	No
Type Recommended	High Velocity	High Velocity	High Velocity	High Velocity
Hi Vel. (No.-Size-Thk.)	1 - 17x25 - 1in.	1 - 17x25 - 1in.	1 - 17x25 - 1in.	1 - 20x25 - 1in.
<b>VENT — Size (in.)</b>	4 Round	4 Round	4 Round	4 Round
<b>HEAT EXCHANGER</b>				
Type-Fired	Alum. Steel	Alum. Steel	Alum. Steel	Alum. Steel
-Unfired				
Gauge (Fired)	20	20	20	20
<b>ORIFICES — Main</b>				
Nat. Gas. Qty. — Drill Size	4 — 45	4 — 45	5 — 45	5 — 45
L.P. Gas Qty. — Drill Size	4 — 56	4 — 56	5 — 56	5 — 56
<b>GAS VALVE</b>	Redundant - Single Stage	Redundant - Single Stage	Redundant - Single Stage	Redundant - Single Stage
<b>PILOT SAFETY DEVICE</b>				
Type	Hot Surface Ignition	Hot Surface Ignition	Hot Surface Ignition	Hot Surface Ignition
<b>BURNERS — Type</b>				
Number	Multiport Inshot 4	Multiport Inshot 4	Multiport Inshot 5	Multiport Inshot 5
<b>POWER CONN. — V/Ph/Hz ④</b>	115/1/60	115/1/60	115/1/60	115/1/60
Ampacity (In Amps)	9.0	9.8	9.0	11.6
Max. Overcurrent Protection (Amps)	15	15	15	15
<b>PIPE CONN. SIZE (IN.)</b>	1/2	1/2	1/2	1/2
<b>DIMENSIONS</b>				
Crated (In.)	H x W x D 41-3/4 x 19-1/2 x 30-1/2	H x W x D 41-3/4 x 19-1/2 x 30-1/2	H x W x D 41-3/4 x 19-1/2 x 30-1/2	H x W x D 41-3/4 x 23 x 30-1/2
<b>WEIGHT</b>				
Shipping (Lbs.)/Net (Lbs)	142 / 132	142 / 132	151 / 141	162 / 151

① Central Furnace heating designs are certified to ANSI Z21.47 and CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.



# General Data

## PRODUCT SPECIFICATIONS ①

MODEL	TUE1C100A9601A	TUE1D120A9601A	TUE1D140A9601A
<b>TYPE</b>	Upflow/Horizontal	Upflow/Horizontal	Upflow/Horizontal
<b>RATINGS ②</b>			
Input BTUH	100,000	120,000	140,000
Capacity BTUH (ICS) ③	79,000	96,000	111,000
AFUE (ICS)	80.0	80.0	80.0
Temp. rise (Min.-Max.) °F	30 - 60	30 - 60	40 - 70
<b>BLOWER DRIVE</b>	Direct	Direct	DIRECT
Diameter - Width (In.)	11 x 10	11 x 10	11 x 10
No. Used	1	1	1
Speeds (No.)	4	4	4
CFM vs. in. w.g.	See Fan Performance Table	See Fan Performance Table	See Fan Performance Table
Motor HP	1/2	1/2	3/4
R.P.M.	1075	1075	1075
Volts / Ph / Hz	115/1/60	115/1/60	115/1/60
<b>COMBUSTION FAN - Type</b>	Centrifugal	Centrifugal	Centrifugal
Drive - No. Speeds	Direct - 1	Direct - 1	Direct - 1
Motor HP - RPM	1/50 - 3180	1/50 - 3180	1/50 - 3180
Volts / Ph / Hz	115/1/60	115/1/60	115/1/60
FLA	1.09	1.09	1.09
<b>FILTER — Furnished?</b>	No	No	No
Type Recommended	High Velocity	High Velocity	High Velocity
Hi Vel. (No.-Size-Thk.)	1 - 20x25 - 1in.	1 - 24x25 - 1in.	1 - 24x25 - 1in.
<b>VENT — Size (in.)</b>	4 Round	4 Round	4 Round
<b>HEAT EXCHANGER</b>			
Type-Fired	Alum. Steel	Alum. Steel	Alum. Steel
-Unfired			
Gauge (Fired)	20	20	20
<b>ORIFICES — Main</b>			
Nat. Gas Qty. — Drill Size	5 — 45	6 — 45	7 — 45
L.P. Gas Qty. — Drill Size	5 — 56	6 — 56	7 — 56
<b>GAS VALVE</b>	Redundant - Single Stage	Redundant - Single Stage	Redundant - Single Stage
<b>PILOT SAFETY DEVICE</b>			
Type	Hot Surface Ignition	Hot Surface Ignition	Hot Surface Ignition
<b>BURNERS — Type</b>	Multiport Inshot	Multiport Inshot	Multiport Inshot
Number	5	6	7
<b>POWER CONN. — V/Ph/Hz ④</b>	115/1/60	115/1/60	115/1/60
Ampacity (In Amps)	13.4	13.4	13.8
Max. Overcurrent Protection (Amps)	15	20	20
<b>PIPE CONN. SIZE (IN.)</b>	1/2	1/2	1/2
<b>DIMENSIONS</b>			
Crated (In.)	H x W x D 41-3/4 x 23 x 30-1/2	H x W x D 41-3/4 x 26-1/2 x 30-1/2	H x W x D 41-3/4 x 26-1/2 x 30-1/2
<b>WEIGHT</b>			
Shipping (Lbs.)/Net (Lbs)	162 / 151	186 / 174	193 / 181

① Central Furnace heating designs are certified to ANSI Z21.47 and CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.





# Performance Data

FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.)										
MODEL	SPEED TAP	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90
TUE1A040A9241A	4 - HIGH - Black	1018	1004	982	950	910	860	802	763	660
	3 - MED.-HIGH - Blue	847	832	809	779	742	697	644	585	517
	2 - MED.-LOW - Yellow	716	701	678	648	610	585	512	452	384
	1 - LOW - Red	617	599	575	544	507	463	413	357	294
TUE1A060A9241A	4 - HIGH - Black	1018	997	973	941	901	852	796	731	659
	3 - MED.-HIGH - Blue	835	821	800	771	734	689	636	575	506
	2 - MED.-LOW - Yellow	712	702	683	655	617	571	516	452	379
	1 - LOW - Red	611	596	573	543	505	459	406	345	277
TUE1A060A9361A	4 - HIGH - Black	1426	1389	1345	1298	1236	1171	1099	1020	934
	3 - MED.-HIGH - Blue	1243	1225	1197	1160	1113	1057	991	916	831
	2 - MED.-LOW - Yellow	1042	1039	1027	1005	973	931	879	817	745
	1 - LOW - Red	900	903	895	877	848	809	760	700	629
TUE1B060A9361A	4 - HIGH - Black	1426	1389	1345	1298	1236	1171	1099	1020	934
	3 - MED.-HIGH - Blue	1243	1225	1197	1160	1113	1057	991	916	831
	2 - MED.-LOW - Yellow	1042	1039	1027	1005	973	931	879	817	745
	1 - LOW - Red	900	903	895	877	848	809	760	700	629
TUE1B080A9361A	4 - HIGH - Black	1393	1384	1364	1335	1296	1247	1189	1120	1042
	3 - MED.-HIGH - Blue	1210	1209	1198	1177	1147	1107	1058	999	930
	2 - MED.-LOW - Yellow	1046	1052	1047	1033	1008	973	928	873	808
	1 - LOW - Red	900	903	895	888	869	842	808	766	717
TUE1B100A9361A	4 - HIGH - Black	1476	1464	1441	1408	1363	1307	1241	1163	1074
	3 - MED.-HIGH - Blue	1249	1257	1252	1234	1203	1158	1101	1030	946
	2 - MED.-LOW - Yellow	1020	1046	1058	1050	1028	990	936	866	780
	1 - LOW - Red	873	887	890	883	864	834	794	742	680
TUE1B080A9481A	4 - HIGH - Black	1839	1821	1796	1756	1710	1641	1573	1480	1392
	3 - MED.-HIGH - Blue	1323	1325	1329	1319	1308	1275	1246	1201	1165
	2 - MED.-LOW - Yellow	1092	1090	1091	1083	1076	1059	1040	1005	970
	1 - LOW - Red	788	783	780	768	758	737	719	674	630
TUE1C100A9481A	4 - HIGH - Black	1880	1846	1799	1740	1669	1595	1489	1381	1260
	3 - MED.-HIGH - Blue	1662	1635	1598	1551	1493	1424	1345	1256	1157
	2 - MED.-LOW - Yellow	1428	1421	1402	1370	1326	1269	1199	1117	1022
	1 - LOW - Red	1208	1215	1210	1193	1164	1124	1073	1009	935
TUE1C100A9601A	4 - HIGH - Black	2181	2143	2104	2053	2001	1929	1856	1766	1676
	3 - MED.-HIGH - Blue	1908	1888	1868	1834	1800	1745	1690	1631	1572
	2 - MED.-LOW - Yellow	1621	1609	1597	1582	1567	1533	1498	1438	1377
	1 - LOW - Red	1443	1419	1395	1381	1367	1335	1302	1256	1209
TUE1D120A9601A	4 - HIGH - Black	2135	2101	2066	2036	2005	1923	1840	1750	1659
	3 - MED.-HIGH - Blue	1906	1881	1856	1817	1777	1724	1671	1602	1533
	2 - MED.-LOW - Yellow	1646	1632	1617	1596	1575	1535	1494	1427	1360
	1 - LOW - Red	1423	1415	1407	1391	1375	1338	1300	1246	1192
TUE1D140A9601A	4 - HIGH - Black	2462	2407	2351	2284	2216	2143	2069	1989	1908
	3 - MED.-HIGH - Blue	2128	2112	2096	2054	2011	1949	1887	1797	1706
	2 - MED.-LOW - Yellow	1755	1746	1736	1719	1702	1656	1609	1564	1518
	1 - LOW - Red	1450	1446	1442	1427	1411	1383	1354	1298	1241

From D330672 Rev. 17



# Performance Data

CFM VS. TEMPERATURE RISE																				
MODEL	CFM (CUBIC FEET PER MINUTE)																			
	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400
TUE1A040A9241A	54	49	42	37	33	30														
TUE1A060A9241A			63	56	49	44														
TUE1A060A9361A				56	49	44	40	37	34	32										
TUE1B060A9361A				56	49	44	40	37	34	32										
TUE1B080A9361A						59	54	49	46	42										
TUE1B100A9361A						58	52	49	46	42	40	37	35	33						
TUE1B080A9481A							67	62	57	53	49									
TUE1C100A9481A							67	62	57	53	49	46	44	41	39	37				
TUE1C100A9601A								62	57	53	49	46	44	41	39	37	35	34	32	31
TUE1D120A9601A											59	56	52	49	47	44	42	40		
TUE1D140A9601A											69	65	61	58	55	52	49	47	45	

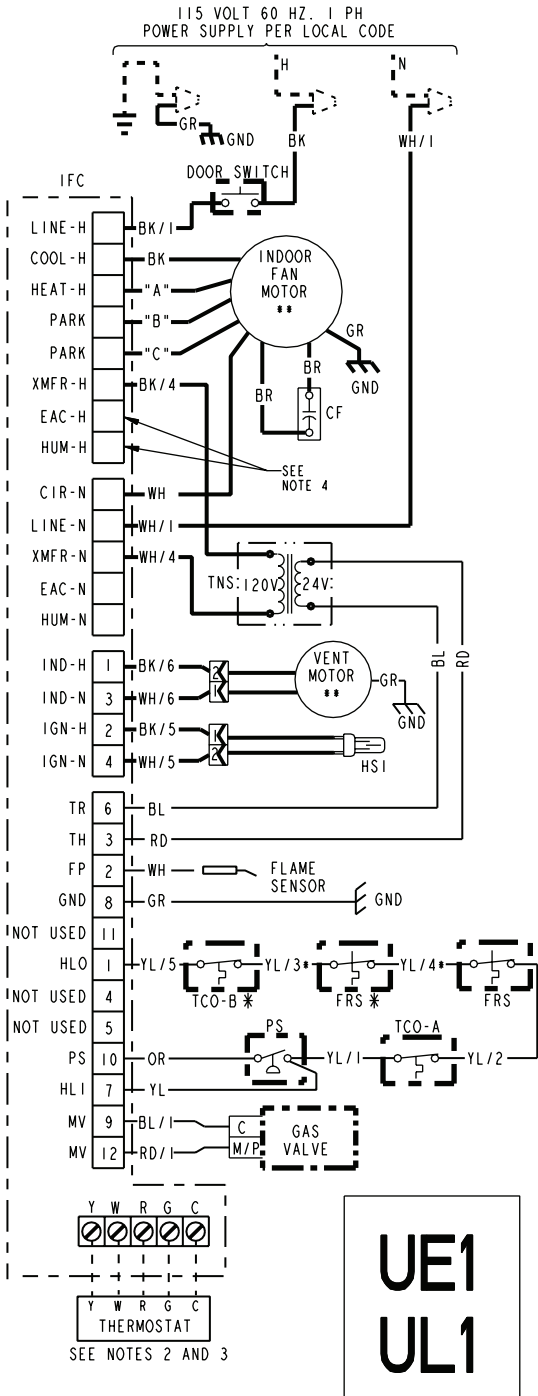
From C340782 Sh.1 Rev. 8





# Field Wiring

## SCHEMATIC DIAGRAMS FOR GAS FURNACES



MODEL	HEAT "A"	PARK "B"	PARK "C"
#UE1A040A9241A* #UL1A040A9241A*	YL	RD	BL
#UE1A060A9241A*	BL	RD	YL
#UE1A060A9361A* #UL1A060A9361A*	YL	RD	BL
#UE1B060A9361A* #UL1B060A9361A*	RD	BL	YL
#UE1B080A9361A*	BL	RD	YL
#UE1B080A9481A* #UL1B080A9481A*	BL	RD	YL
#UE1B100A9361A*	BL	RD	YL
#UE1C100A9481A*	BL	RD	YL
#UE1C100A9601A* #UL1C100A9601A*	YL	RD	BL
#UE1D120A9601A*	BL	RD	YL
#UE1D140A9601A*	BL	RD	YL

RD-LOW YL-MED. LOW BL-MED. HIGH BK-HIGH  
\* - MAY BE "A" THROUGH "Z"  
# - "T" OR "A"

**WARNING**

HAZARDOUS VOLTAGE:  
DISCONNECT ALL ELECTRICAL POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.  
FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH.

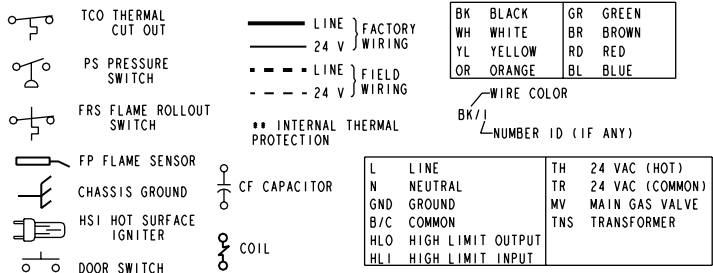
**CAUTION**

USE COPPER CONDUCTORS ONLY!  
UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT.

**INTEGRATED FURNACE CONTROL**  
REPLACE WITH PART CNT02891 OR CNT 02183 OR EQUIVALENT  
INPUT: 25 VAC, 60 HZ.  
XFMR SEC. CURRENT: 450 MA.  
MV OUTPUT: 1.5 A @ 24 VAC  
IND OUTPUT: 2.2 FLA, 3.5 LRA @ 120 VAC  
CIRC. BLOWER OUTPUT: 14.5 FLA, 26 LRA @ 120 VAC  
HUMIDIFIER & AIR CLEANER  
MAX. LOAD: 1.0 A @ 120 VAC  
IGNITER OUTPUT: .5 A @ 120 VAC

### DIAGNOSTIC CODES

FLASHING SLOW: NORMAL - NO CALL FOR HEAT  
FLASHING FAST: NORMAL - CALL FOR HEAT  
CONTINUOUS ON: REPLACE IFC  
CONTINUOUS OFF: CHECK POWER  
2 FLASHES: EXTERNAL LOCKOUT (RETRIES OR RECYCLES EXCEEDED)  
3 FLASHES: PRESSURE SWITCH ERROR  
4 FLASHES: OPEN LIMIT DEVICE  
5 FLASHES: FLAME SENSED WHEN NO FLAME SHOULD BE PRESENT  
6 FLASHES: 115 VAC POWER REVERSED POLARITY OR POOR GROUNDING  
7 FLASHES: GAS VALVE CIRCUIT ERROR  
8 FLASHES: LOW FLAME SENSE SIGNAL



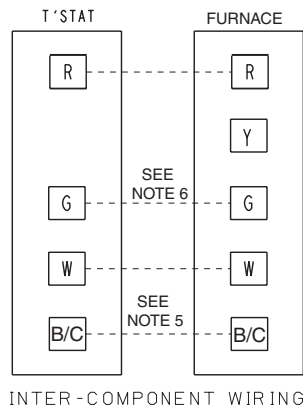
### NOTES:

- IF ANY OF THE ORIGINAL WIRING AS SUPPLIED WITH THIS FURNACE MUST BE REPLACED, IT MUST BE WITH WIRE HAVING A TEMPERATURE RATING OF AT LEAST 105 C.
- THERMOSTAT HEAT ANTICIPATOR SETTING: .38 AMPS
- FOR PROPER OPERATION OF COOLING SPEED, "Y" TERMINAL MUST BE CONNECTED TO THE ROOM THERMOSTAT.
- THESE TERMINALS PROVIDE 120V POWER CONNECTIONS FOR ELECTRONIC AIR CLEANER (EAC) AND HUMIDIFIER (HUM). MAX. LOAD: 1.0 AMPS EACH.

# Field Wiring

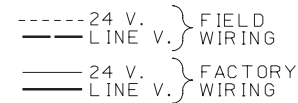
## FIELD WIRING DIAGRAM FOR HEATING ONLY

### FIELD WIRING DIAGRAM FOR 1 STAGE FURNACE 1 STAGE HEATING USING A 1 STAGE HEATING THERMOSTAT NO COOLING

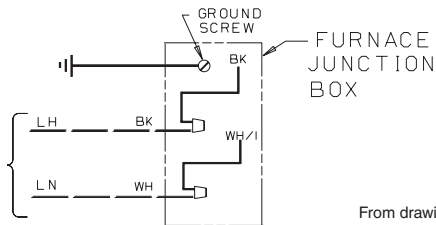


**NOTES**

1. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT NAMEPLATE(S).
2. LOW VOLTAGE (24V.) WIRING TO BE NO. 18 AWG MIN.
3. GROUNDING OF EQUIPMENT MUST COMPLY WITH LOCAL CODES.
4. SET THERMOSTAT HEAT ANTICIPATOR PER UNIT WIRING DIAGRAM.
5. THIS CONNECTION IS ONLY USED FOR THERMOSTATS REQUIRING CONNECTION TO THE 24 V. POWER SUPPLY. (COMMON)
6. WHEN A HEATING THERMOSTAT (WITHOUT FAN SWITCH) IS USED, NO WIRING ON "G" TERMINAL OF IFC IS USED.



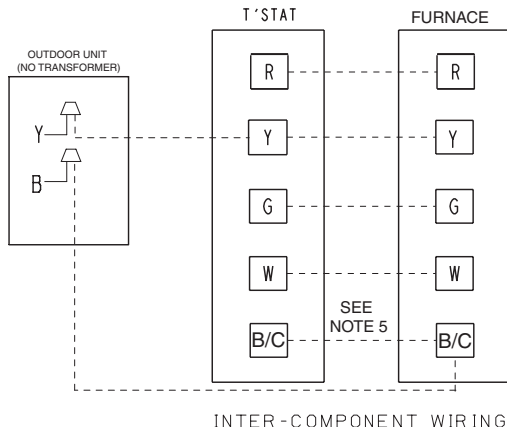
TO 115 V 1 PH.,  
60 HZ., POWER  
SUPPLY PER  
LOCAL CODES



From drawing B342026 Rv 0

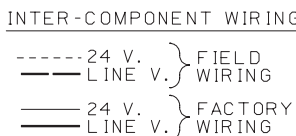
## FIELD WIRING DIAGRAM FOR HEATING/COOLING (OUTDOOR SECTION WITHOUT TRANSFORMER)

### FIELD WIRING DIAGRAM FOR 1 STAGE FURNACE 1 STAGE HEATING, 1 STAGE COOLING USING A 1 STAGE HEATING, 1 STAGE COOLING THERMOSTAT (OUTDOOR SECTION WITHOUT TRANSFORMER)

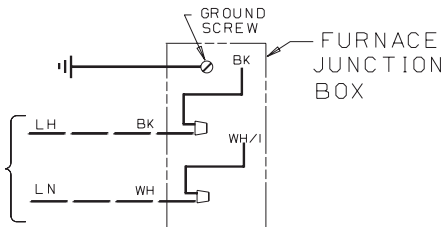


**NOTES**

1. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT NAMEPLATE(S).
2. LOW VOLTAGE (24V.) WIRING TO BE NO. 18 AWG MIN.
3. GROUNDING OF EQUIPMENT MUST COMPLY WITH LOCAL CODES.
4. SET THERMOSTAT HEAT ANTICIPATOR PER UNIT WIRING DIAGRAM.
5. THIS CONNECTION IS ONLY USED FOR THERMOSTATS REQUIRING CONNECTION TO THE 24 V. POWER SUPPLY. (COMMON)



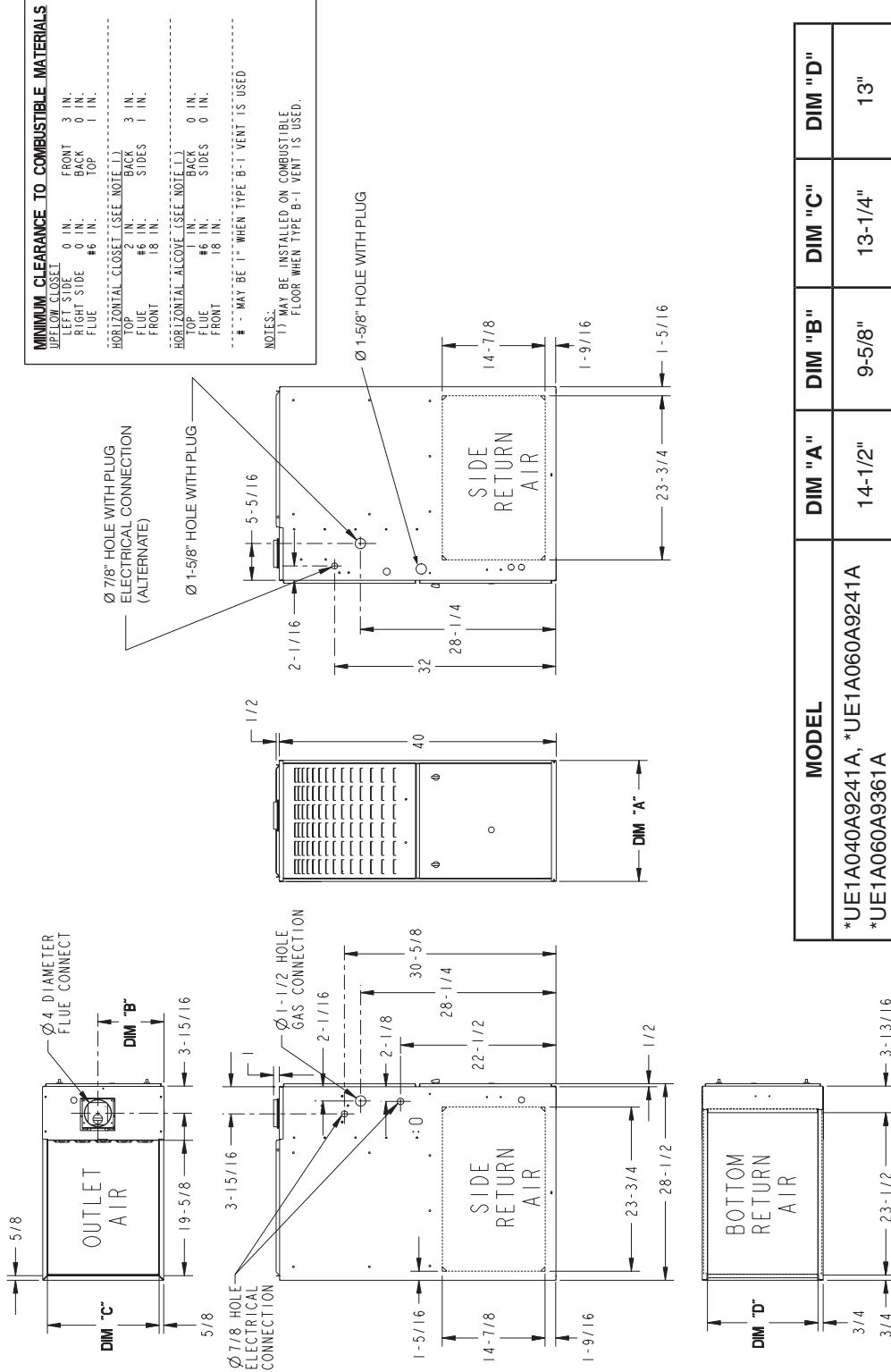
TO 115 V 1 PH.,  
60 HZ., POWER  
SUPPLY PER  
LOCAL CODES



From drawing B342023 Rv 0

# Dimensions

## TUE1 OUTLINE DRAWING (ALL DIMENSIONS ARE IN INCHES)



MODEL	DIM "A"	DIM "B"	DIM "C"	DIM "D"
*UE1A040A9241A, *UE1A060A9241A *UE1A060A9361A	14-1/2"	9-5/8"	13-1/4"	13"
*UE1B060A9361A, *UE1B080A9361A *UE1B080A9481A, *UE1B100A9361A	17-1/2"	9-5/8"	16-1/4"	16"
*UE1C100A9481A, *UE1C100A9601A *UE1D120A9601A, *UE1D140A9601A	21"	13-1/16"	19-3/4"	19-1/2"
	24-1/2"	15-5/16"	23-1/4"	23"

\* Prefix letter may be "A" or "T"  
 \*\* Suffix letter may be "A" through "Z"



# Notes



A series of horizontal lines for taking notes, consisting of 25 evenly spaced lines that fill the majority of the page below the thick header line.



**Trane**  
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Tyler, TX 75707



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04/15

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Since Trane has a policy of continuous product and product data improvement, it reserves the right to change design and specifications without notice.