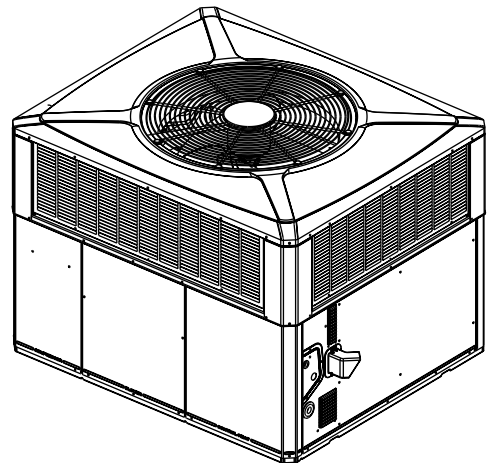


Installation, Operation, and Maintenance

Single Packaged Gas/Electric, Priority, 2 - 5 Ton, 60 - 115 KBTU, R-454B

5YCZ5024A1060A
5YCZ5030A1070A
5YCZ5036A1070A
5YCZ5036A1090A
5YCZ5042A1090A
5YCZ5048A1090A
5YCZ5048A1115A
5YCZ5060A1115A
5YCZ5036A3070A
5YCZ5036A3090A
5YCZ5048A3090A
5YCZ5048A3115A
5YCZ5060A3115A
5YCZ5036A4070A
5YCZ5036A4090A
5YCZ5048A4090A
5YCZ5048A4115A
5YCZ5060A4115A



Note: "Graphics in this document are for representation only. Actual model may differ in appearance."

Note: "Unit specific Service Facts available online."

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

SAFETY SECTION

Important — This document contains a wiring diagram, a parts list, and service information. This is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

⚠ WARNING

Hazardous Voltage!

Failure to disconnect power before servicing could result in death or serious injury.

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. Verify that no power is present with a voltmeter.

⚠ WARNING

Safety and Electrical Hazard!

Failure to follow instructions below could result in death or serious injury or property damage.

All servicing **MUST** be performed by qualified personnel only based on the operating instructions provided.

⚠ CAUTION

Sharp Edges!

Failure to follow instructions below could result in minor to moderate injury.

The service procedure described in this document involves working around sharp edges. To avoid being cut, technicians **MUST** put on all necessary Personal Protective Equipment (PPE), including gloves and arm guards.

⚠ CAUTION

Unit Contains R-454B Refrigerant!

Failure to use proper service tools may result in equipment damage or personal injury.

Use only R-454B refrigerant and approved compressor oil.

⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury or property damage.

Children should be supervised to ensure that they do not play with the appliance.

⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury or property damage.

This appliance is not to be used by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.

⚠ WARNING

Grounding Required!

Failure to follow instructions below could result in death or serious injury, or property damage.

- Reconnect all grounding devices.
- All parts of this product that are capable of conducting electrical current are grounded.
- If grounding wires, screws, straps, clips, nuts, or washers used to complete a path to ground are removed for service, they must be returned to their original position and properly fastened.

⚠ WARNING

Risk of Fire — Flammable Refrigerant!

Failure to follow instructions below could result in death or serious injury, and equipment damage.

- To be repaired only by trained service personnel.
- Do not puncture refrigerant tubing.
- Dispose of properly in accordance with federal or local regulations.

⚠ WARNING

Safety Hazard!

Failure to operate the unit without the access panels properly installed could result in death or serious injury.

Do not operate the unit without the evaporator fan access panel or evaporator coil access panel in place. Reinstall the access panels after performing maintenance procedures on the fan.

⚠ WARNING**Leak Detection System Installed!**

Failure to follow instructions below could result in death or serious injury or equipment damage. The unit is equipped with electrically powered safety measures and must be powered at all times after installation, except during servicing, to detect any leak.

⚠ WARNING**Cancer and Reproductive Harm!**

This product can expose you to chemicals including lead and bisphenol A (BPA), which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Important: Wear appropriate gloves, arm sleeve protectors and eye protection when servicing or maintaining this equipment.

Important: Air filters and media wheels or plates shall meet the test requirements in UL 900.

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Information on Servicing

All replacement parts shall be in accordance with the manufacturer's specifications.

Prior to Beginning Work

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized. For repair to the refrigerating system, the following shall be completed prior to conducting work on the system:

- Work shall be undertaken under a controlled procedure to minimize the risk of a flammable gas or vapor being present while the work is being performed.
- All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.
- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e., non-sparking, adequately sealed or intrinsically safe.
- If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO₂ fire extinguisher adjacent to the charging area.
- No person carrying out work in relation to a refrigerating system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.
- Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.
- The following checks shall be applied to installations using flammable refrigerants:
 - Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;

- Refrigerating pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

Repairs to Electrical Components

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment, so all parties are advised.

Initial safety checks shall include:

- That capacitors are discharged; this shall be done in a safe manner to avoid possibility of sparking;
- That no live electrical components and wiring are exposed while charging, recovering or purging the system;
- That there is continuity of earth bonding.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

Detection of Flammable Refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

The following leak detection method is deemed acceptable for all refrigerant systems:

- Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall

be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.

Important: *The following leak detection methods are deemed acceptable for all refrigerant systems:*

Electronic leak detectors calibrated for R-454B (with a sensitivity of 5 grams/year)

- Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

Example of leak detection fluids are:

- Bubble method,
- Fluorescent method agents

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

Removal and Evacuation

When breaking into the refrigerant circuit to make repairs - or for any other purpose - conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:

- Safely remove refrigerant following local and national regulations;
- Evacuate;
- Purge the circuit with inert gas;
- Evacuate;
- Continuously flush or purge with inert gas when using flame to open circuit;
- And open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants.

This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, refrigerants purging shall be achieved by breaking the

vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

The outlet for the vacuum pump shall not be close to any potential ignition sources, and ventilation shall be available.

Charging Procedures

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the refrigerating system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigerating system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

Important: *The unit should not be tested higher than 450 psig for servicing or component replacement.*

See installation instructions below for further details.

Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e., special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of the flammable refrigerant. If in doubt, the manufacturer should be consulted. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition.

The recovered refrigerant shall be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body shall not be heated by an open flame or other ignition sources to accelerate this process. When oil is drained from a system, it shall be carried out safely.

Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available before the task is commenced.

1. Become familiar with the equipment and its operation.
2. Isolate system electrically.
3. Before attempting the procedure, ensure that:
 - a. Mechanical handling equipment is available, if

required, for handling refrigerant cylinders;

- b. All personal protective equipment is available and being used correctly;
 - c. The recovery process is supervised at all times by a competent person;
 - d. Recovery equipment and cylinders conform to the appropriate standards.
4. Pump down refrigerant system, if possible.
 5. If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
 6. Make sure that cylinder is situated on the scales before recovery takes place.
 7. Start the recovery machine and operate in accordance with instructions.
 8. Do not overfill cylinders (no more than 80 % volume liquid charge).
 9. Do not exceed the maximum working pressure of the cylinder, even temporarily.
 10. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
 11. Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

Equipment shall be labelled stating that it has been decommissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerant, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

Introduction, Unit Inspection and Specification

Introduction

Read this manual carefully before attempting to install, operate, or perform maintenance on this unit. Installation and maintenance should be performed by qualified service technicians only. Do NOT use this furnace for temporary heating of buildings under construction.

As shipped from the factory, this unit is for use with natural gas only. It is listed by Underwriters Laboratory. An LP Gas conversion kit is available. Extreme mounting kits for slab and curbs are also available.

Packaged units are designed for outdoor mounting with a vertical condenser discharge. They can be located either at ground level or on a roof in accordance with local codes or National Fuel Gas Code (ANSI-Z223.1A) Latest Revision. Since these units are designed exclusively for outdoor operation, additional flue venting systems are not required. Each unit contains an operating charge of refrigerant as shipped. Extreme mounting kits are available for slab (BAYEXMK003), utility curb (BAYEXMK002), or curb (BAYEXMK001) mountings.

Note: *The packaged units have been evaluated in accordance with the Code of Federal Regulations, Chapter XX, Part 3280 or the equivalent. "SUITABLE FOR MOBILE HOME USE".*

Inspect Shipment

1. Check for damage after the unit is unloaded. Report promptly to the carrier any damage found to the unit. Do not drop the unit.

Important: *To prevent damage to the sides and top of the unit when hoisting, use "spreader bars" see, "Rooftop Installation — No Curb/Frame," p. 24.*

2. Check the unit's nameplate to determine if the unit is correct for the intended application. The power supply must be adequate for both the unit and all accessories.
3. Check to be sure the refrigerant charge has been retained during shipment. Remove the Compressor access panel to access the 1/4" flare pressure taps.
4. The Flue Hood is included with the unit's literature pack.
5. If this unit is being installed on a curb, verify that the correct curb is provided with the unit.
 - 5YCZ5024 - 5036 use model BAYCURB050
 - 5YCZ5042 - 5060 use model BAYCURB051
6. If the unit is being hoisted, accessory kit BAYLIFT002 is recommended. It includes a kit of four (4) lifting lugs and instructions.

Note: *If practical, install any internal accessories to the unit at the shop.*

Product Specifications

UNITS	5YCZ5024A 1060A	5YCZ5030A 1070A	5YCZ5036A 1070A	5YCZ5036A 1090A
RATED Volts/PH/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
Performance Cooling BTUH (High) ^(a)	24000	31200	35800	35800
Indoor Airflow (CFM) (High)	770	1030	1070	1070
Power Input (KW)	1.96	2.63	3.03	3.03
BTUH (Low)	18600	25000	27800	27800
Indoor Airflow (CFM) (Low)	580	800	840	840
Power Input (KW)	1.07	1.49	1.75	1.75
EER2 / SEER2	11.5/15.2	11.5/15.2	11.5/15.2	11.5/15.2
Sound Power Rating [dB(A)] ^(b)	65.4	69.5	70	70
PERFORMANCE HEATING^(c)				
Input BTUH-1st Stage	48000	56000	56000	72000
Input BTUH-2nd Stage	60000	70000	70000	90000
AFUE	81	81	81	81
Temp rise-Min/Max (F°)	40 / 70	30 / 60	30 / 60	40 / 70
Orifice Qty/Drill Size (Nat Gas) ^(d)	2 / #37	2 / #33	2 / #33	3 / #37
POWER CONN. — V/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
Min. Brch. Cir. Ampacity ^(e)	LOCATED ON UNIT NAMEPLATE			
Fuse Size — Max/Rec (A)	LOCATED ON UNIT NAMEPLATE			
COMPRESSOR	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL
VOLTS/PH/HZ	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
R.L. Amps — L.R. Amps	LOCATED ON UNIT NAMEPLATE			
OUTDOOR COIL — TYPE	SPINE FIN	SPINE FIN	SPINE FIN	SPINE FIN
Rows/F.P.I	2/24	2/24	2/24	2/24
Face Area (sq. ft.)	13.32	15.49	15.49	15.49
Tube Size (in.)	3/8	3/8	3/8	3/8
Refrigerant Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
INDOOR COIL — TYPE	MCHE	PLATE FIN	PLATE FIN	PLATE FIN
Rows/F.P.I	2/16	4/15	4/15	4/15
Face Area (sq. ft.)	2.7	3.54	3.54	3.54
Tube Size (in.)	1	3/8	3/8	3/8
Refrigeration Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
Drain Conn. Size (in.)	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT
OUTDOOR FAN — TYPE	PROPELLER	PROPELLER	PROPELLER	PROPELLER
DIA. (IN.)	23.4	23.4	23.4	23.4
DRIVE/NO. SPEEDS	DIRECT / 1	DIRECT / 1	DIRECT / 1	DIRECT / 1
CFM @ 0.0 in. w.g. ^(f)	2550	3000	3000	3000
Motor — HP/R.P.M	1/12/810	1/6/830	1/6/830	1/6/830
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
F.L. Amps/L.R Amps	LOCATED ON UNIT NAMEPLATE			
INDOOR FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Dia. x Width (in.)	10.62 X 10.62	10.62 X 10.62	10.62 X 10.62	10.62 X 10.62
Drive/No. Speeds	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE
CFM @ 0.0 in. w.g. ^(g)	SEE FAN PERFORMANCE TABLE			
Motor—HP/R.P.M.	1/2/VARIABLE	1/2/VARIABLE	1/2/VARIABLE	1/2/VARIABLE
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
F.L. Amps	LOCATED ON UNIT NAMEPLATE			
COMBUSTION FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Drive/No. Speeds	DIRECT / 2	DIRECT / 2	DIRECT / 2	DIRECT / 2
Motor — HP/R.P.M.	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600

Introduction, Unit Inspection and Specification

UNITS	5YCZ5024A 1060A	5YCZ5030A 1070A	5YCZ5036A 1070A	5YCZ5036A 1090A
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
FILTER/ FURNISHED	NO	NO	NO	NO
Type Recommended	THROWAWAY	THROWAWAY	THROWAWAY	THROWAWAY
Recmd. Face Area (sq. ft) ^(h)	4.0	4.0	4.0	4.0
REFRIGERANT	R-454B	R-454B	R-454B	R-454B
Charge (lbs.)	LOCATED ON UNIT NAMEPLATE			
Subcooling	7° F	10° F	9° F	9° F

(a) Certified in accordance with the Unitary Air-Conditioner Equipment certification program, which is based on AHRI Standard 210/240. Noise calculated in accordance with AHRI Standard 270.

(b) Sound Power values are not adjusted for AHRI 270-95 tonal corrections.

(c) All models are certified to UL 60335. Ratings shown are for elevations up to 2000 ft. For higher elevations reduce ratings at a rate of 4% per 1000 ft. elevation.

(d) Convertible to LPG.

(e) This value is approximate. For more precise value, see Unit Nameplate.

(f) Standard Air - Dry Coil - Outdoor.

(g) Based on U.S. Government Standard Tests.

(h) Filters must be installed in return air stream. Square footages listed are based on 300 f.p.m. face velocity. If permanent filters are used size per manufacturer's recommendation with a clean resistance of 0.05" W.C.

UNITS	5YCZ5042A 1090A	5YCZ5048A 1090A	5YCZ5048A 1115A	5YCZ5060A 1115A
RATED Volts/PH/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
Performance Cooling				
BTUH (High) ^(a)	43000	48000	48000	60000
Indoor Airflow (CFM) (High)	1390	1580	1580	1780
Power Input (KW)	3.5	4.01	4.01	5.12
BTUH (Low)	34400	38000	38000	46000
Indoor Airflow (CFM) (Low)	1020	1160	1160	1270
Power Input (KW)	1.98	2.21	2.21	2.86
EER2 / SEER2	11.5/15.2	11.5/15.2	11.5/15.2	11.5/15.2
Sound Power Rating [dB(A)] ^(b)	71	71	71	73
PERFORMANCE HEATING^(c)				
Input BTUH-1st Stage	72000	72000	92000	92000
Input BTUH-2nd Stage	90000	90000	115000	115000
AFUE	81	81	81	81
Temp rise-Min/Max (F°)	30 / 60	30 / 60	40 / 70	30 / 60
Orifice Qty/Drill Size (Nat Gas) ^(d)	3 / #37	3 / #37	3 / #32	3 / #32
POWER CONN. — V/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
Min. Brch. Cir. Ampacity ^(e)	LOCATED ON UNIT NAMEPLATE			
Fuse Size — Max/Rec (A)	LOCATED ON UNIT NAMEPLATE			
COMPRESSOR	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL
VOLTS/PH/HZ	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
R.L. Amps — L.R. Amps	LOCATED ON UNIT NAMEPLATE			
OUTDOOR COIL — TYPE	SPINE FIN	SPINE FIN	SPINE FIN	SPINE FIN
Rows/F.P.I	2/24	2/24	2/24	2/24
Face Area (sq. ft.)	23.57	23.57	23.57	23.57
Tube Size (in.)	3/8	3/8	3/8	3/8
Refrigerant Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
INDOOR COIL — TYPE	PLATE FIN	PLATE FIN	PLATE FIN	PLATE FIN
Rows/F.P.I	4/15	4/15	4/15	4/15
Face Area (sq. ft.)	5.0	5.0	5.0	5.0
Tube Size (in.)	3/8	3/8	3/8	3/8
Refrigeration Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
Drain Conn. Size (in.)	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT
OUTDOOR FAN — TYPE	PROPELLER	PROPELLER	PROPELLER	PROPELLER
DIA. (IN.)	28.2	28.2	28.2	28.2

UNITS	5YCZ5042A 1090A	5YCZ5048A 1090A	5YCZ5048A 1115A	5YCZ5060A 1115A
DRIVE/NO. SPEEDS	DIRECT / 1	DIRECT / 1	DIRECT / 1	DIRECT / 1
CFM @ 0.0 in. w.g. ^(f)	4200	4200	4200	4700
Motor — HP/R.P.M	1/6/830	1/6/830	1/6/830	1/4/830
Volts/Ph/Hz	208–230/1/60	208–230/1/60	208–230/1/60	208–230/1/60
F.L. Amps/L.R Amps	LOCATED ON UNIT NAMEPLATE			
INDOOR FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Dia. x Width (in.)	11.87 X 10.68	11.87 X 10.68	11.87 X 10.68	11.87 X 10.68
Drive/No. Speeds	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE
CFM @ 0.0 in. w.g. ^(g)	SEE FAN PERFORMANCE TABLE			
Motor—HP/R.P.M.	3/4/VARIABLE	3/4/VARIABLE	3/4/VARIABLE	1/VARIABLE
Volts/Ph/Hz	208–230/1/60	208–230/1/60	208–230/1/60	208–230/1/60
F.L. Amps	LOCATED ON UNIT NAMEPLATE			
COMBUSTION FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Drive/No. Speeds	DIRECT / 2	DIRECT / 2	DIRECT / 2	DIRECT / 2
Motor — HP/R.P.M.	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600
Volts/Ph/Hz	208–230/1/60	208–230/1/60	208–230/1/60	208–230/1/60
FILTER/ FURNISHED	NO	NO	NO	NO
Type Recommended	THROWAWAY	THROWAWAY	THROWAWAY	THROWAWAY
Recmd. Face Area (sq. ft) ^(h)	5.3	5.3	5.3	5.3
REFRIGERANT	R-454B	R-454B	R-454B	R-454B
Charge (lbs.)	LOCATED ON UNIT NAMEPLATE			
Subcooling	10° F	10° F	10° F	9° F

- (a) Certified in accordance with the Unitary Air-Conditioner Equipment certification program, which is based on AHRI Standard 210/240. Noise calculated in accordance with AHRI Standard 270.
- (b) Sound Power values are not adjusted for AHRI 270-95 tonal corrections.
- (c) All models are certified to UL 60335. Ratings shown are for elevations up to 2000 ft. For higher elevations reduce ratings at a rate of 4% per 1000 ft. elevation.
- (d) Convertible to LPG.
- (e) This value is approximate. For more precise value, see Unit Nameplate.
- (f) Standard Air - Dry Coil - Outdoor.
- (g) Based on U.S. Government Standard Tests.
- (h) Filters must be installed in return air stream. Square footages listed are based on 300 f.p.m. face velocity. If permanent filters are used size per manufacturer's recommendation with a clean resistance of 0.05" W.C.

UNITS	5YCZ5036A 3070A	5YCZ5036A 3090A	5YCZ5048A 3090A	5YCZ5048A 3115A	5YCZ5060A 3115A
RATED Volts/PH/Hz	208–230/3/60	208–230/3/60	208–230/3/60	208–230/3/60	208–230/3/60
Performance Cooling BTUH (High) ^(a)	35600	35600	45000	45000	58000
Indoor Airflow (CFM) (High)	1070	1070	1580	1580	1780
Power Input (KW)	3.03	3.03	4.01	4.01	5.12
BTUH (Low)	27800	27800	38000	38000	46000
Indoor Airflow (CFM) (Low)	840	840	1160	1160	1270
Power Input (KW)	1.75	1.75	2.21	2.21	2.86
EER2 / SEER2	11.5/14.3	11.5/14.3	11.5/15.2	11.5/15.2	11.5/15.2
Sound Power Rating [dB(A)] ^(b)	70	70	71	71	73
PERFORMANCE HEATING^(c)					
Input BTUH-1st Stage	56000	72000	72000	92000	92000
Input BTUH-2nd Stage	70000	90000	90000	115000	115000
AFUE	81	81	81	81	81
Temp rise-Min/Max (F°)	30/60	40 / 70	30 / 60	40 / 70	30 / 60
Orifice Qty/Drill Size (Nat Gas) ^(d)	2 / #33	3 / #37	3 / #37	3 / #32	3 / #32
POWER CONN. — V/Ph/Hz	208–230/3/60	208–230/3/60	208–230/3/60	208–230/3/60	208–230/3/60
Min. Brch. Cir. Ampacity ^(e)	LOCATED ON UNIT NAMEPLATE				
Fuse Size — Max/Rec (A)	LOCATED ON UNIT NAMEPLATE				
COMPRESSOR	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL

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UNITS	5YCZ5036A 3070A	5YCZ5036A 3090A	5YCZ5048A 3090A	5YCZ5048A 3115A	5YCZ5060A 3115A
VOLTS/PH/HZ	208-230/3/60	208-230/3/60	208-230/3/60	208-230/3/60	208-230/3/60
R.L. Amps — L.R. Amps	LOCATED ON UNIT NAMEPLATE				
OUTDOOR COIL — TYPE	SPINE FIN	SPINE FIN	SPINE FIN	SPINE FIN	SPINE FIN
Rows/F.P.I	2/24	2/24	2/24	2/24	2/24
Face Area (sq. ft.)	15.49	15.49	23.57	23.57	23.57
Tube Size (in.)	3/8	3/8	3/8	3/8	3/8
Refrigerant Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
INDOOR COIL — TYPE	PLATE FIN	PLATE FIN	PLATE FIN	PLATE FIN	PLATE FIN
Rows/F.P.I	4/15	4/15	4/15	4/15	4/15
Face Area (sq. ft.)	3.54	3.54	5.0	5.0	5.0
Tube Size (in.)	3/8	3/8	3/8	3/8	3/8
Refrigeration Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
Drain Conn. Size (in.)	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT
OUTDOOR FAN — TYPE	PROPELLER	PROPELLER	PROPELLER	PROPELLER	PROPELLER
DIA. (IN.)	23.4	23.4	28.2	28.2	28.2
DRIVE/NO. SPEEDS	DIRECT / 1	DIRECT / 1	DIRECT / 1	DIRECT / 1	DIRECT / 1
CFM @ 0.0 in. w.g. ^(f)	3000	3000	4200	4200	4700
Motor — HP/R.P.M	1/6/830	1/6/830	1/6/830	1/6/830	1/4/830
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
F.L. Amps/L.R Amps	LOCATED ON UNIT NAMEPLATE				
INDOOR FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Dia. x Width (in.)	10.62 X 10.62	10.62 X 10.62	11.87 X 10.68	11.87 X 10.68	11.87 X 10.68
Drive/No. Speeds	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE
CFM @ 0.0 in. w.g. ^(g)	SEE FAN PERFORMANCE TABLE				
Motor—HP/R.P.M.	1/2/VARIABLE	1/2/VARIABLE	3/4/VARIABLE	3/4/VARIABLE	1/VARIABLE
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
F.L. Amps	LOCATED ON UNIT NAMEPLATE				
COMBUSTION FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Drive/No. Speeds	DIRECT / 2	DIRECT / 2	DIRECT / 2	DIRECT / 2	DIRECT / 2
Motor — HP/R.P.M.	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
FILTER/ FURNISHED	NO	NO	NO	NO	NO
Type Recommended	THROWAWAY	THROWAWAY	THROWAWAY	THROWAWAY	THROWAWAY
Recmd. Face Area (sq. ft.) ^(h)	4.0	4.0	5.3	5.3	5.3
REFRIGERANT	R-454B	R-454B	R-454B	R-454B	R-454B
Charge (lbs.)	LOCATED ON UNIT NAMEPLATE				
Subcooling	9° F	9° F	10° F	10° F	9° F

(a) Certified in accordance with the Unitary Air-Conditioner Equipment certification program, which is based on AHRI Standard 210/240. Noise calculated in accordance with AHRI Standard 270.

(b) Sound Power values are not adjusted for AHRI 270-95 tonal corrections.

(c) All models are certified to UL 60335. Ratings shown are for elevations up to 2000 ft. For higher elevations reduce ratings at a rate of 4% per 1000 ft. elevation.

(d) Convertible to LPG.

(e) This value is approximate. For more precise value, see Unit Nameplate.

(f) Standard Air - Dry Coil - Outdoor.

(g) Based on U.S. Government Standard Tests.

(h) Filters must be installed in return air stream. Square footages listed are based on 300 f.p.m. face velocity. If permanent filters are used size per manufacturer's recommendation with a clean resistance of 0.05" W.C.

UNITS	5YCZ5036A 4070A	5YCZ5036A 4090A	5YCZ5048A 4090A	5YCZ5048A 4115A	5YCZ5060A 4115A
RATED Volts/PH/Hz	460/3/60	460/3/60	460/3/60	460/3/60	460/3/60
Performance Cooling BTUH (High) ^(a)	35600	35600	45000	45000	58000
Indoor Airflow (CFM) (High)	1070	1070	1580	1580	1780
Power Input (KW)	3.03	3.03	4.01	4.01	5.12

UNITS	5YCZ5036A 4070A	5YCZ5036A 4090A	5YCZ5048A 4090A	5YCZ5048A 4115A	5YCZ5060A 4115A
BTUH (Low)	27800	27800	38000	38000	46000
Indoor Airflow (CFM) (Low)	840	840	1160	1160	1270
Power Input (KW)	1.75	1.75	2.21	2.21	2.86
EER2 / SEER2	11.5/15.2	11.5/15.2	11.5/15.2	11.5/15.2	11.5/15.2
Sound Power Rating [dB(A)] ^(b)	71	71	73	73	75
PERFORMANCE HEATING^(c)					
Input BTUH-1st Stage	56000	72000	72000	92000	92000
Input BTUH-2nd Stage	70000	90000	90000	115000	115000
AFUE	81	81	81	81	81
Temp rise-Min/Max (F°)	30/60	40 / 70	30 / 60	40 / 70	30 / 60
Orifice Qty/Drill Size (Nat Gas) ^(d)	2 / #33	3 / #37	3 / #37	3 / #32	3 / #32
POWER CONN. — V/Ph/Hz	460/3/60	460/3/60	460/3/60	460/3/60	460/3/60
Min. Brch. Cir. Ampacity ^(e)	LOCATED ON UNIT NAMEPLATE				
Fuse Size — Max/Rec (A)	LOCATED ON UNIT NAMEPLATE				
COMPRESSOR	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL	2 STAGE SCROLL
VOLTS/PH/HZ	460/3/60	460/3/60	460/3/60	460/3/60	460/3/60
R.L. Amps — L.R. Amps	LOCATED ON UNIT NAMEPLATE				
OUTDOOR COIL — TYPE	SPINE FIN	SPINE FIN	SPINE FIN	SPINE FIN	SPINE FIN
Rows/F.P.I	2/24	2/24	2/24	2/24	2/24
Face Area (sq. ft.)	15.49	15.49	23.57	23.57	23.57
Tube Size (in.)	3/8	3/8	3/8	3/8	3/8
Refrigerant Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
INDOOR COIL — TYPE	PLATE FIN	PLATE FIN	PLATE FIN	PLATE FIN	PLATE FIN
Rows/F.P.I	4/15	4/15	4/15	4/15	4/15
Face Area (sq. ft.)	3.54	3.54	5.0	5.0	5.0
Tube Size (in.)	3/8	3/8	3/8	3/8	3/8
Refrigeration Control	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE	EXPANSION VALVE
Drain Conn. Size (in.)	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT	3/4 FEMALE NPT
OUTDOOR FAN — TYPE	PROPELLER	PROPELLER	PROPELLER	PROPELLER	PROPELLER
DIA. (IN.)	23.4	23.4	28.2	28.2	28.2
DRIVE/NO. SPEEDS	DIRECT / 1	DIRECT / 1	DIRECT / 1	DIRECT / 1	DIRECT / 1
CFM @ 0.0 in. w.g. ^(f)	3000	3000	4200	4200	4700
Motor — HP/R.P.M	1/6/830	1/6/830	1/6/830	1/6/830	1/4/830
Volts/Ph/Hz	460/1/60	460/1/60	460/1/60	460/1/60	460/1/60
F.L. Amps/L.R Amps	LOCATED ON UNIT NAMEPLATE				
INDOOR FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Dia. x Width (in.)	10.62 X 10.62	10.62 X 10.62	11.87 X 10.68	11.87 X 10.68	11.87 X 10.68
Drive/No. Speeds	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE	DIRECT/VARIABLE
CFM @ 0.0 in. w.g. ^(g)	SEE FAN PERFORMANCE TABLE				
Motor—HP/R.P.M.	1/2/VARIABLE	1/2/VARIABLE	3/4/VARIABLE	3/4/VARIABLE	1/VARIABLE
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
F.L. Amps	LOCATED ON UNIT NAMEPLATE				
COMBUSTION FAN — TYPE	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL	CENTRIFUGAL
Drive/No. Speeds	DIRECT / 2	DIRECT / 2	DIRECT / 2	DIRECT / 2	DIRECT / 2
Motor — HP/R.P.M.	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600	1/20 / 3350/2600
Volts/Ph/Hz	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60	208-230/1/60
FILTER/ FURNISHED	NO	NO	NO	NO	NO
Type Recommended	THROWAWAY	THROWAWAY	THROWAWAY	THROWAWAY	THROWAWAY
Recmd. Face Area (sq. ft) ^(h)	4.0	4.0	5.3	5.3	5.3
REFRIGERANT	R-454B	R-454B	R-454B	R-454B	R-454B

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UNITS	5YCZ5036A 4070A	5YCZ5036A 4090A	5YCZ5048A 4090A	5YCZ5048A 4115A	5YCZ5060A 4115A
Charge (lbs.)	LOCATED ON UNIT NAMEPLATE				
Subcooling	9° F	9° F	10° F	10° F	9° F

- (a) Certified in accordance with the Unitary Air-Conditioner Equipment certification program, which is based on AHRI Standard 210/240. Noise calculated in accordance with AHRI Standard 270.
- (b) Sound Power values are not adjusted for AHRI 270-95 tonal corrections.
- (c) All models are certified to UL 60335. Ratings shown are for elevations up to 2000 ft. For higher elevations reduce ratings at a rate of 4% per 1000 ft. elevation.
- (d) Convertible to LPG.
- (e) This value is approximate. For more precise value, see Unit Nameplate.
- (f) Standard Air - Dry Coil - Outdoor.
- (g) Based on U.S. Government Standard Tests.
- (h) Filters must be installed in return air stream. Square footages listed are based on 300 f.p.m. face velocity. If permanent filters are used size per manufacturer's recommendation with a clean resistance of 0.05" W.C.

Charging in Cooling above 55°F OD Ambient

If servicing the equipment requires system evacuation, then re-charge the system to the weight specified on the nameplate. Verify the system subcooling using the Subcooling Charging Table and, if necessary, adjust the charge using the procedure below.

1. For best results — the indoor temperature should be kept between 70°F to 80°F. Add system heat if needed.
2. Whenever charge is removed or added, the system must be operated for a minimum of 20 minutes to stabilize before accurate measurements can be made.
3. Measure Liquid Line Temperature and Refrigerant Pressure at service valved in the compressor compartment.
4. Locate your liquid line temperature in the left column of the table, and the intersecting liquid line

pressure under the subcool value column, Add refrigerant to raise the pressure to match the table, or remove refrigerant to lower the pressure. Again, wait 20 minutes for the system conditions to stabilize before adjusting charge again.

Note: System charge shall never be more than 110% or less than 90% of nameplate charge. If specified subcooling cannot be achieved within those charge bounds, contact your Field Service Representative.

5. When system is correctly charged, you can refer to System Pressure Curves to verify typical performance.

CHARGING BELOW 55°F

Evacuate system and weigh in nameplate charge or use factory charge. Correct subcooling may be verified when the temperature is above 55°F.

R-454B REFRIGERANT CHARGING CHART									
LIQUID TEMP (°F)	DESIGN SUBCOOLING (°F)								
	6	7	8	9	10	11	12	13	14
	LIQUID GAGE PRESSURE (PSI)								
55	164	167	170	172	175	178	181	184	187
60	178	181	184	187	190	194	197	200	203
65	193	197	200	203	206	210	213	217	220
70	210	213	217	220	223	227	230	234	238
75	227	230	234	238	241	245	249	252	256
80	245	249	252	256	260	264	268	272	276
85	264	268	272	276	280	284	288	292	297
90	284	288	292	297	301	305	309	314	318
95	305	309	314	318	323	327	332	336	341
100	327	332	336	341	346	351	355	360	356
105	351	355	360	365	370	375	380	385	390
110	375	380	385	390	396	401	406	412	417
115	401	406	412	417	422	428	433	439	445
120	428	433	439	445	450	456	462	468	474
125	456	462	468	474	480	486	492	498	504

Determine Unit Clearances

Figure 1. Space on sides requirements

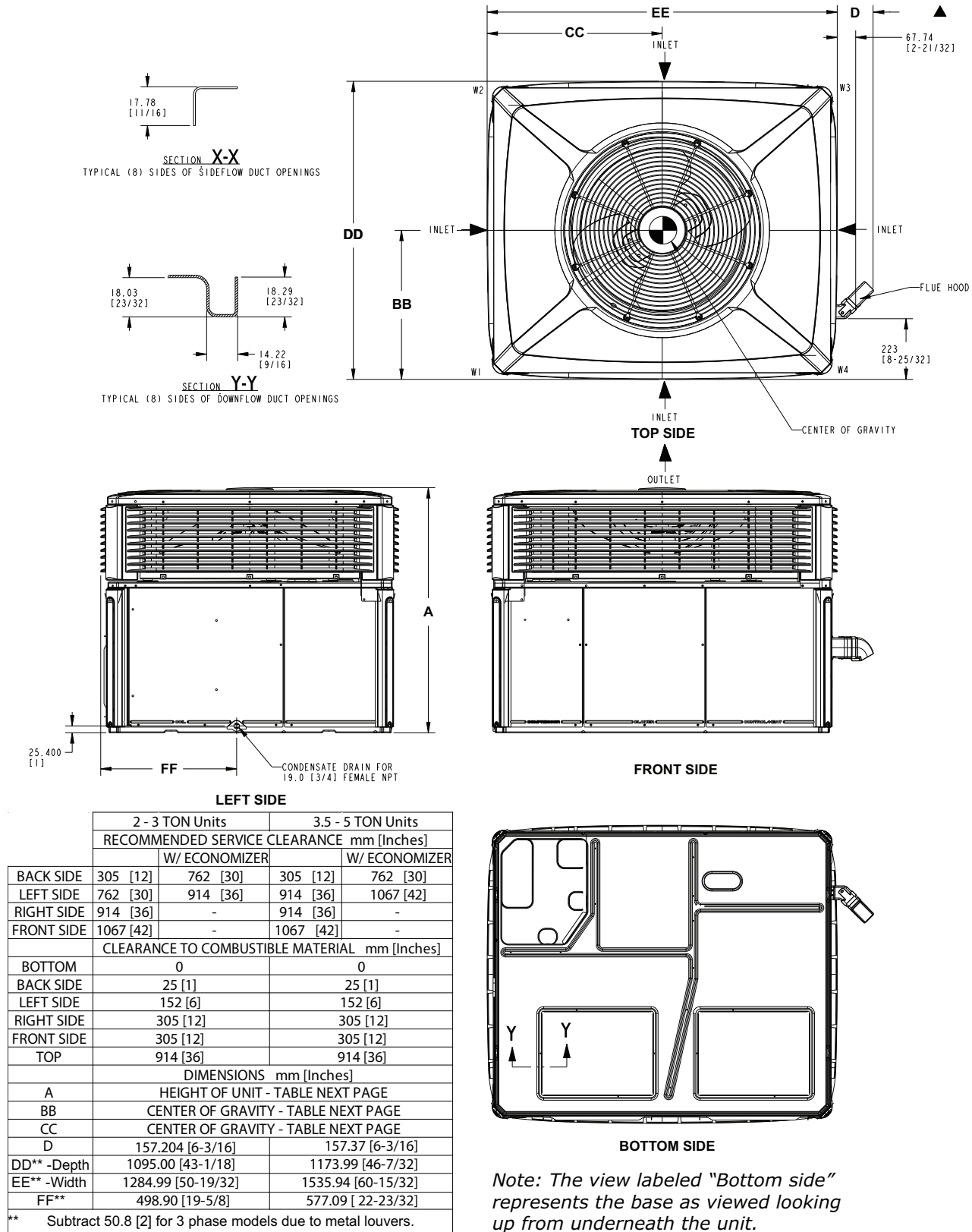
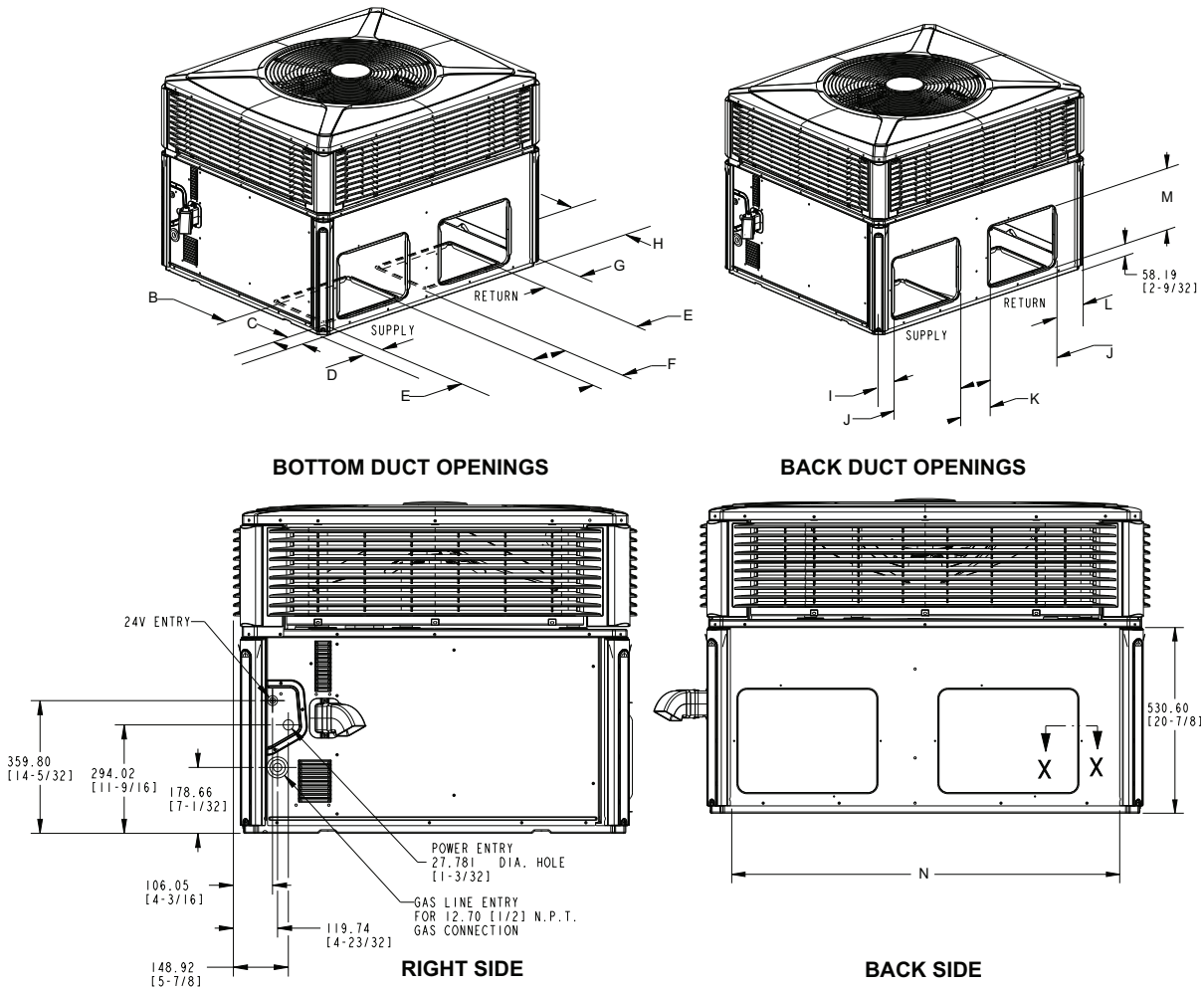


Figure 2. Bottom and back duct openings



	Height mm [in]	PHYSICAL DIMENSIONS mm [in]												
	A-Height	B	C	D	E	F	G	H	I	J	K	L	M	N
5YCZ5024	898.53 [35 - 3/8]													
5YCZ5030		304.80 [12.0]	75.41 [2.93]	75.41 [2.93]	406.40 [16.0]	167.89 [6.61]	173.46 [6.84]	380.21 [14.96]	79.50 [3.13]	398.22 [15.68]	176.07 [6.93]	177.55 [7.00]	296.62 [11.68]	1155.46 [45.50]
5YCZ5036	949.33 [37 - 3/8]													
5YCZ5042		457.20 [18.0]	75.41 [2.96]	75.41 [2.96]	381.00 [15.0]	244.09 [9.61]	318.75 [12.56]	381.00 [15.0]	79.50 [3.12]	449.02 [17.68]	176.07 [6.93]	322.84 [12.71]	372.82 [14.68]	1402.34 [55.21]
5YCZ5048	1050.93 [41 - 3/8]													
5YCZ5060														

	Corner Weights KG/LBS				SHIPPING WEIGHT KG/LBS	UNIT WEIGHT KG/LBS	Center Of Gravity mm[inch]	
	W1	W2	W3	W4			BB	CC
5YCZ5024*1	62.1 [133]	38.1 [84]	26.8 [59]	42.6 [94]	201.4 [444]	169.6 [374]	406.0 [16.0]	533.4 [21.0]
5YCZ5030*1	63.1 [140]	36.3 [80]	30.4 [67]	50.3 [111]	223.6 [493]	180.1 [397]	388.6 [15.3]	558.8 [22.0]
5YCZ5036*1 (070)	62.6 [140]	36.3 [80]	30.4 [67]	50.3 [111]	223.2 [492]	179.6 [396]	388.6 [15.3]	558.8 [22.0]
5YCZ5036*1 (090)	63.1 [141]	36.7 [81]	30.8 [68]	51.3 [113]	225.4 [497]	181.9 [401]	388.6 [15.3]	558.8 [22.0]
5YCZ5042*1	66.5 [147]	50.8 [112]	45.8 [101]	68.5 [151]	289.7 [639]	231.6 [511]	444.5 [17.5]	698.5 [27.5]
5YCZ5048*1 (090)	78.8 [174]	50.8 [112]	45.8 [101]	68.5 [151]	301.9 [666]	243.9 [538]	444.5 [17.5]	698.5 [27.5]
5YCZ5048*1 (115)	83.7 [185]	46.3 [102]	42.2 [93]	73.5 [162]	303.8 [670]	245.7 [542]	419.1 [16.5]	706.1 [27.8]
5YCZ5060*1 (115)	81.5 [180]	46.3 [102]	43.1 [95]	76.7 [168]	305.6 [674]	247.6 [546]	401.3 [15.8]	711.2 [28.0]
5YCZ5036*3 (070)	61.4 [135]	36.3 [80]	30.4 [67]	50.3 [111]	222.0 [489]	178.4 [393]	388.6 [15.3]	558.8 [22.0]
5YCZ5036*3 (090)	61.9 [136]	36.7 [81]	30.8 [68]	51.3 [113]	224.3 [494]	180.7 [398]	388.6 [15.3]	558.8 [22.0]
5YCZ5048*3 (090)	77.1 [170]	50.8 [112]	45.8 [101]	68.5 [151]	300.3 [662]	242.2 [534]	444.5 [17.5]	698.5 [27.5]
5YCZ5048*3 (115)	82.9 [183]	46.3 [102]	42.2 [93]	73.5 [162]	303.0 [668]	244.9 [540]	419.1 [16.5]	706.1 [27.8]
5YCZ5060*3 (115)	79.9 [176]	46.3 [102]	43.1 [95]	76.7 [168]	304.0 [670]	246.0 [542]	401.3 [15.8]	711.2 [28.0]
5YCZ5036*4 (070)	66.9 [147]	36.3 [80]	30.4 [67]	50.3 [111]	227.4 [501]	183.9 [405]	388.6 [15.3]	558.8 [22.0]
5YCZ5036*4 (090)	67.4 [149]	36.7 [81]	30.8 [68]	51.3 [113]	229.7 [506]	186.2 [410]	388.6 [15.3]	558.8 [22.0]
5YCZ5048*4 (090)	86.6 [191]	50.8 [112]	45.8 [101]	68.5 [151]	309.8 [683]	251.7 [555]	444.5 [17.5]	698.5 [27.5]
5YCZ5048*4 (115)	92.5 [204]	46.3 [102]	42.2 [93]	73.5 [162]	312.5 [689]	254.5 [561]	419.1 [16.5]	706.1 [27.8]
5YCZ5060*4 (115)	91.9 [203]	46.3 [102]	43.1 [95]	76.7 [168]	316.0 [697]	258.0 [569]	401.3 [15.8]	711.2 [28.0]

Review Location and Recommendation Information

Notes:

- The unit is shipped for horizontal installation.
- During heating operation, avoid supply air below 80 degrees F or return air below 50 degrees F to prevent flue gas condensation.

Horizontal Airflow Units

1. Location of the unit must allow service clearance around it to ensure adequate serviceability, maximum capacity, and peak operating efficiency.
2. These units are designed for outdoor installation. They may be installed directly on a slab, wood flooring, or on Class A, B, or C roof covering material. The discharge air from the condenser fans must be unrestricted for a minimum of 3 feet above the unit.
3. The louvers above and below the flue hood in the side panel must have adequate clearance around the air opening into the combustion area.
4. Examine all flue product-carrying areas of the furnace, its vent system, and the main burner for safe operation.

Important: A minimum clearance of 0.0" to combustible material shall be maintained on air outlet duct.

5. Exhaust vents or other sources of contaminated air must not be near the unit's air inlet if outside air is to be introduced as make-up air or a ventilation feature is to be used. Contamination from exhaust vents or chimneys may also foul the condenser causing degraded performance.
6. Check the handling facilities to ensure the safety of personnel and the unit(s).
7. The unit must be mounted level for proper drainage of water through the drain holes in the base pan.
8. The unit should not be exposed to direct roof water runoff.
9. Flexible duct connectors must be of a flame retardant material. All ductwork outside of the structure must be insulated and weatherproofed in accordance with local codes.
10. Holes through exterior walls or roof must be sealed in accordance with local codes.
11. All fabricated outdoor ducts should be as short as possible.

Clearances

1. The recommended clearances for single-unit installations are illustrated in "Determine Unit Clearances," p. 16.
2. Any reduction of the unit clearances indicated in these figures may result in condenser coil starvation or the recirculation of warm condenser air. Actual clearances, which appear to be

inadequate should be reviewed with a local engineer.

3. See the unit's nameplate for the absolute minimum clearance between the unit and any combustible surfaces.

Down Airflow Units

1. Location of the unit must allow service clearance around it to ensure adequate serviceability, maximum capacity, and peak operating efficiency.
2. Refer to the Installation section for instruction on converting the supply and return airflow covers to down airflow.
3. The field assembled Roof Mounting Curb (BAYCURB050 or BAYCURB051) or a field fabricated curb should be in place before the unit is hoisted to the roof top. The Roof Mounting Curb (frame) must be installed on a flat, level section of the roof (maximum of 1/4" per foot pitch) and provide a level mounting surface for the unit. Also, be sure to provide sufficient height above the roof to prevent water from entering the unit.
4. Be sure the mounting curb spans structural members (trusses) of the roof, thereby providing sufficient support for the weight of the unit, the curb, the duct(s), and any factory or field installed accessories.
5. The unit must be mounted level for proper drainage of water through the drain holes in the base pan.
6. Be sure the hole in the structure for the ducts is large enough to accommodate the fabricated ducts and the insulation surrounding them. Flexible duct connectors must be of a flame retardant material. All ductwork outside of the structure must be insulated and weatherproofed in accordance with local codes.
7. Holes through exterior walls or roof must be sealed in accordance with local codes.
8. These units are design certified for outdoor installation. They may be installed directly on a slab, wood flooring, or on Class A, B, or C roof covering material. The discharge air from the condenser fans must be unrestricted for a minimum of 3 feet above the unit.
9. The louvers above and below the flue hood in the side panel must have adequate clearance around the air opening into the combustion area.
10. Examine all flue product-carrying areas of the furnace, its vent system, and the main burner for safe operation.

Important: A minimum clearance of 0.0" to combustible material shall be maintained on air outlet duct.

11. Exhaust vents or other sources of contaminated air should not be near the unit's air inlet if outside air is to be introduced as make-up air or a ventilation feature is to be used. Contamination from exhaust vents or chimneys may also foul the condenser causing degraded performance.
12. Check the handling facilities to ensure the safety of personnel and the unit(s).
13. Manufacturer allows the use of the furnace during the finishing stages of construction, given the workspace is substantially free of debris and dust; interior drywall installation shall be completed and covered with paint or primer; proper vent installation; furnace shall be set up to operate in accordance with the manufacturer's shipped installation instructions and shall be verified for operating conditions including ignition, input rate, temperature rise, and venting.

Clearances

1. The recommended clearances for single-unit installations are illustrated in "[Determine Unit Clearances](#)," p. 16.
2. Any reduction of the unit clearances indicated in these figures may result in condenser coil starvation or the recirculation of warm condenser air. Actual clearances, which appear to be inadequate should be reviewed with a local engineer.
3. See the unit's nameplate for the absolute minimum clearance between the unit and any combustible surfaces.
4. The vent of this unit must not terminate above grade, veranda, porch, deck, or balcony within 12" (30 cm); Clearance to window or door that can be opened minimum distance 12" (30 cm); Clearance to any permanently closed window follow Install manual Instructions. Hot gases leaving the unit vent can affect all construction materials and must be evaluated by installer.

Refrigerant Leak Detection System

For all tables contained in this section of the manual, the refrigerant charge is the total system charge which is marked on the unit nameplate.

⚠ WARNING

Risk of Fire — Flammable Refrigerant!

Failure to follow instructions below could result in death or serious injury, and equipment damage.

- To be repaired only by trained service personnel.
- Do not puncture refrigerant tubing.
- Dispose of properly in accordance with federal or local regulations.

⚠ WARNING

Leak Detection System Installed!

Failure to follow instructions below could result in death or serious injury or equipment damage.

The unit is equipped with electrically powered safety measures and must be powered at all times after installation, except during servicing, to detect any leak.

To ensure safety of the building occupants, the packaged unit is equipped with a refrigerant leak detection system. The system is comprised of a refrigerant sensor and a mitigation control board. The

system automatically detects leaks in the indoor coil and initiates actions to mitigate the risk of ignition of the leaked refrigerant, including:

- Turning on the blower of the indoor unit to dilute leaked refrigerant;
- Fully opening any zoning dampers, when applicable;
- Turning off the compressor of the outdoor unit;
- De-energizing potential sources of ignition connected to the system;
- Energizing an audible alarm, if so equipped. Examples of potential ignition sources that are de-energized include electrostatic air cleaners.

Minimum Conditioned Space

The installer must verify that the total space conditioned by the system is large enough to safely dilute any leaked refrigerant in the event of a refrigerant leak of the indoor coil.

The minimum space conditioned by the appliance shall be according to [Table 1, p. 20](#). The conditioned space includes any parts of the space connected via an air duct system. The altitude of installation is the altitude above sea level of the site where the equipment is installed.

Table 1. Minimum space conditioned by the appliance

	Altitude (ft)								
	Sea Level — 2,000	2,001 — 4,000	4,001 — 6,000	6,001 — 8,000	8,001 — 10,000	10,001 — 12,000	12,001 — 14,000	14,001 — 15,000	Above 15,000
Charge (lb)	Minimum Conditioned Space (ft ²)								
4	63	66	70	74	79	85	91	94	98
5	79	83	88	93	99	106	113	118	122
6	95	100	105	112	119	127	136	141	147
7	110	116	123	130	138	148	159	165	171
8	126	133	140	149	158	169	181	188	196
9	142	149	158	167	178	190	204	212	220
10	158	166	175	186	198	211	227	235	245
11	173	183	193	205	218	232	249	259	269
12	189	199	211	223	237	254	272	282	294
13	205	216	228	242	257	275	295	306	318
14	221	232	246	260	277	296	318	330	343
15	236	249	263	279	297	317	340	353	367

Unit Installation

Note: The factory ships this unit for horizontal installation.

Install Flue Hood

1. Locate the Flue Hood in the literature package.
2. Remove the two Flue Hood mounting screws from the unit. They are located to the right of the Power Entry connection panel.
3. Attach the Flue Hood to the unit with the two screws removed in step two. Refer to [“Determine Unit Clearances,” p. 16](#) for correct orientation of the Flue Hood.

Ground Level Installation

To install the unit at ground level:

1. Place the unit on a pad the size of the unit or larger. The unit must be mounted level for proper drainage of water through the holes in the base pan. To attach the unit securely to the slab, use extreme mounting kit, BAYEXMK003. Usage of the extreme mounting kit accessories is a recommendation, not a requirement.

The pad must not come in contact with the structure. Be sure the outdoor portion of the supply and return air ducts are as short as possible. As indicated in [Table 4, p. 23](#), vibration support is a recommendation, not a requirement.

2. The louvers above and below the Flue Hood in the side panel must have adequate clearance around the air opening into the combustion area.
3. Location of the unit must allow service clearance around it. Clearance of the unit must be given careful consideration. See [“Determine Unit Clearances,” p. 16](#).

Note: Any reduction of the unit clearances indicated in these illustrations may result in condenser coil starvation or the recirculation of warm condenser air. Actual clearances, which appear to be inadequate should be reviewed with a local engineer.

Important: A minimum clearance of 0.0" to combustible material shall be maintained on air outlet duct.

4. Attach the supply and return air ducts to the unit as explained in the Ductwork Installation section.
5. Flexible duct connectors must be of a flame retardant material. Insulate any ductwork outside of the structure with at least two (2) inches of insulation and weatherproof. There must be a weatherproof seal where the duct enters the structure.
6. Do not expose the unit to direct roof water runoff.
7. Seal all holes through exterior walls in accordance with local codes.
8. Continue with the following installation sections to complete the installation: “Ductwork, Gas Piping, Filter and Electrical Wiring”.

Rooftop Installation—Curb Mounting

Convert Horizontal Airflow to Down Airflow

The factory ships the unit for horizontal airflow. Perform this procedure to convert it to down airflow:

1. Remove the three (3) sheet metal screws securing the supply air cover and the four (4) sheet metal screws securing the return air cover from the base of the unit. Remove the covers from the base. See [Table 5, p. 24](#).
2. Place the covers over the horizontal supply and return openings (painted side out). Align the screw holes, and secure using the same screws removed in step 1.

Install Full Perimeter Roof Mounting Curb

1. Verify that the roof mounting curb is correct for the unit. There are two curbs depending on the unit cabinet sizes:
 - 5YCZ5024 - 5036 use model BAYCURB050
 - 5YCZ5042 - 5060 use model BAYCURB051
2. Assemble and install the curb following the instructions in the Installer's Guide included with the appropriate curb.

Table 2. Typical ground level application

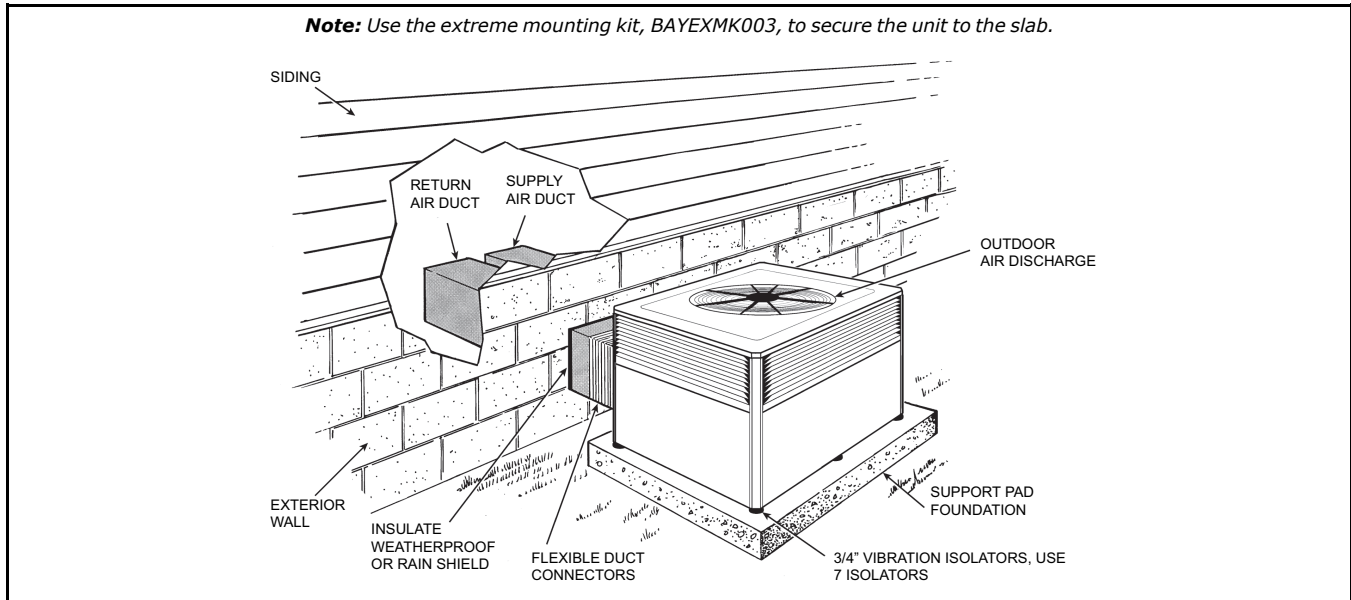
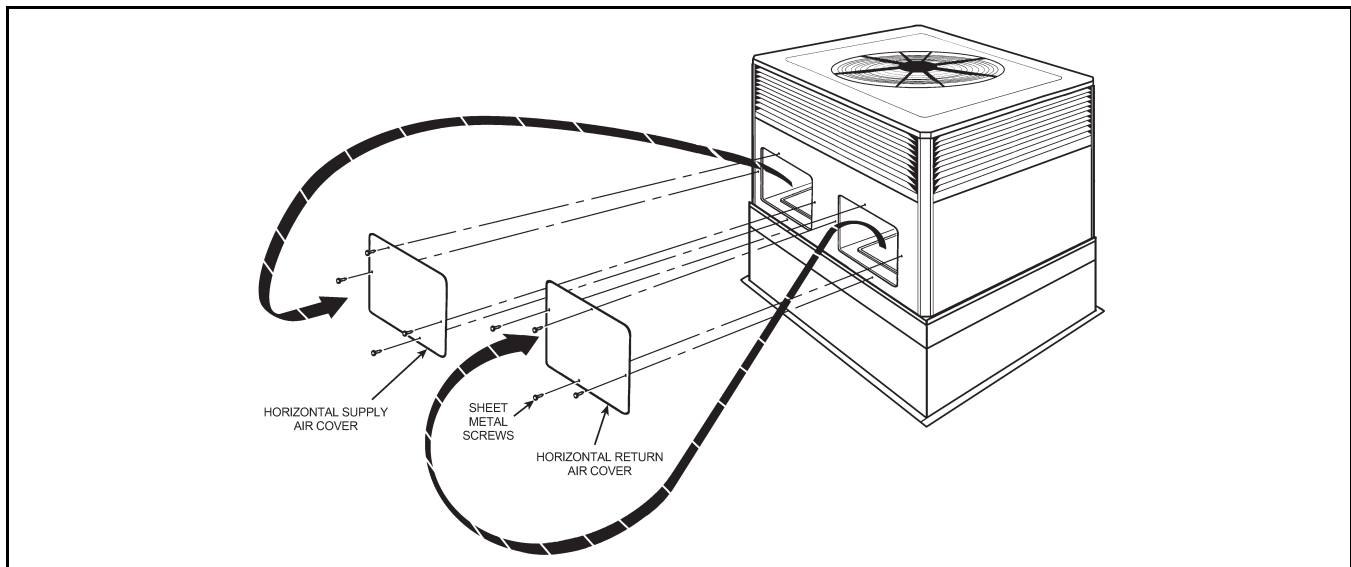


Table 3. Converting horizontal to down airflow



Lifting and Rigging

⚠ WARNING

Improper Unit Lift!

Failure to properly lift unit in a **LEVEL** position could result in unit dropping and possibly crushing operator/technician which could result in death or serious injury, and equipment or property-only damage.

Test lift unit approximately 24 inches (61 cm) to verify proper center of gravity lift point. To avoid dropping of unit, reposition lifting point if unit is not level.

Important: Do not lift the unit without test lifting for balance and rigging. Do not lift the unit in windy conditions or above personnel. Do not lift the unit by attaching clevis, hooks, pins, or bolts to the unit casing, casing hardware, corner lugs, angles, tabs, or flanges. Failure to observe these warnings may result in equipment damage.

1. Before preparing the unit for lifting, check the unit dimension drawings for center of gravity for lifting safety ("[Determine Unit Clearances](#)," p. 16). Because of placement of internal components, the unit's weight may be unevenly distributed. Approximate unit weights are also provided in the

unit drawings.

Note: Unit rigging and hoisting requires accessory kit BAYLIFT002. It includes a kit of four (4) lifting lugs. See, [Table 5, p. 24](#).

2. Insert the four lifting lugs in the openings provided in the drip lip on each end of the unit. A tap or jerk to the lug will overcome the interference that arises due to the dimple on the lug.
3. When hoisting the unit, be sure that a proper method of rigging is used. Use slings and spreader bars for protection during lifting. Always test-lift the unit to determine the exact unit balance and stability before hoisting it to the installation location.
4. When the curb and air ducts have been properly installed, the unit is ready to be hoisted to the roof and set in position.

Important:

- To prevent damage to the sides and top of the unit when hoisting, use "spreader bars" as shown on [Table 5, p. 24](#).
- The unit must be lowered into position. The P.V.C. rubber tape on the curb flange permits the unit to be repositioned if required without destroying the P.V.C. rubber seals affixed to the mounting curb.

Placing the Unit on the Mounting Curb

1. The unit is designed with a perimeter drip lip that is lower than the unit base pan, see [Table 5, p. 24](#).
2. Position the unit drip lip down over and in contact with the outside corner of the curb. Continue to lower the unit on top of the curb, with the unit drip lip astraddle, and in contact with, both the end and side rail of the curb. The unit should now rest on top of the curb. Consider using the extreme mounting kit, BAYEXMK001, to add additional hold down strength to the mounting.

Notes:

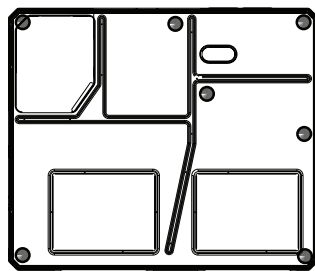
- For rooftop applications, the use of extreme mounting kits and vibration isolators is optional and not mandatory.
- The ductwork is installed as part of the curb installation. Do not attach ductwork to the unit and lower the unit with ductwork onto the curb.

Table 4. Vibration isolators/Snow feet locations

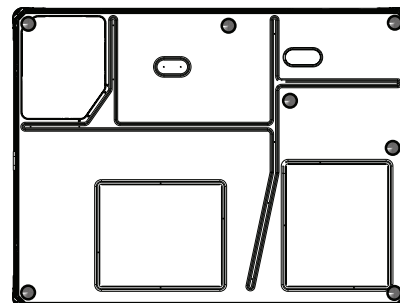
Note: The installation instructions indicate typical installation only, but actual installation may differ.

Note: These views represent the base as viewed looking up from underneath the unit.

Important: Unit vibration isolator support is recommended in the general areas shown. Locate 3/4" thick vibration isolators on the bottom of the basepan as illustrated by black dots for ground level pad applications. Modify vibration isolator location as necessary for frame and rail applications.



Small Cabinet
****4024 - 4036



Medium Cabinet
****4042 - 4060

Rooftop Installation — Frame Mounting

For rooftop applications using field fabricated frame and ducts use the following procedure:

1. Locate and secure the frame to the roof by bolting or welding. Frame must provide adequate center support via a cross member centrally located channel rail. See, [Table 7, p. 25](#) and [Table 8, p. 26](#). Vibration isolators should be installed as indicated in [Table 4, p. 23](#), adjust as necessary for your

frame. The isolators must be placed on base pan, not drip lip. Add flashing as required. Flashing must conform to local building codes.

2. Prepare the hole in the roof in advance of installing the unit.
3. Secure the horizontal or down airflow ducts to the roof. Refer to the previous Convert from Horizontal Airflow to Down Airflow section if conversion is needed.
4. All fabricated outdoor ducts should be as short as possible.

5. Place the unit on the frame.
6. The unit must be mounted level for proper drainage of water through the holes in the base pan.
7. Secure the unit to the frame.
8. Insulate any ductwork outside of the structure with at least two (2) inches of insulation and then weatherproof. There must be a weatherproof seal where the duct enters the structure.
9. The unit should not be exposed to direct roof water runoff.
10. Flexible duct connectors must be of a flame retardant material. All ductwork outside of the structure must be insulated and weatherproofed in accordance with local codes.
11. Access and service clearances for the unit must be given careful consideration when locating the duct entrance openings. [“Determine Unit Clearances,” p. 16](#) provide unit dimensions.
12. Continue with the following installation sections to complete the installation: Ductwork, Filter, and Electrical Wiring.

Rooftop Installation — No Curb/Frame

For roof top applications using field fabricated ducts and sleeper rails rather than a curb or frame, use the following procedure:

1. Locate and secure the sleeper rails to the roof by bolting (three (3) rails required). One on each end to support the edges of the unit and one across the center of the unit. The center rail must run inside both drip lips. Vibration isolators should be

installed, adjust as necessary for your sleeper rails. The isolators must be placed on base pan, not drip lip. Add flashing as required. Flashing must conform to local building codes.

2. Prepare the hole in the roof in advance of installing the unit.
3. Secure the horizontal or down airflow ducts to the roof. Refer to the previous Convert from Horizontal Airflow to Down Airflow section if conversion is needed.
4. All fabricated outdoor ducts should be as short as possible.
5. Place the unit on the rails.
6. The unit must be mounted level for proper drainage of water through the holes in the base pan.
7. Secure the unit to the rails.
8. Insulate any ductwork outside of the structure with at least two (2) inches of insulation and then weatherproof. There must be a weatherproof seal where the duct enters the structure.
9. No exposure to direct roof water runoff.
10. Flexible duct connectors must be of a flame retardant material. All ductwork outside of the structure must be insulated and weatherproofed in accordance with local codes.
11. Access and service clearances for the unit must be given careful consideration when locating the duct entrance openings. [“Determine Unit Clearances,” p. 16](#) provide unit dimensions.
12. Continue with the following installation sections: “Ductwork, Filter and Electrical Wiring”.

Table 5. Lifting and rigging

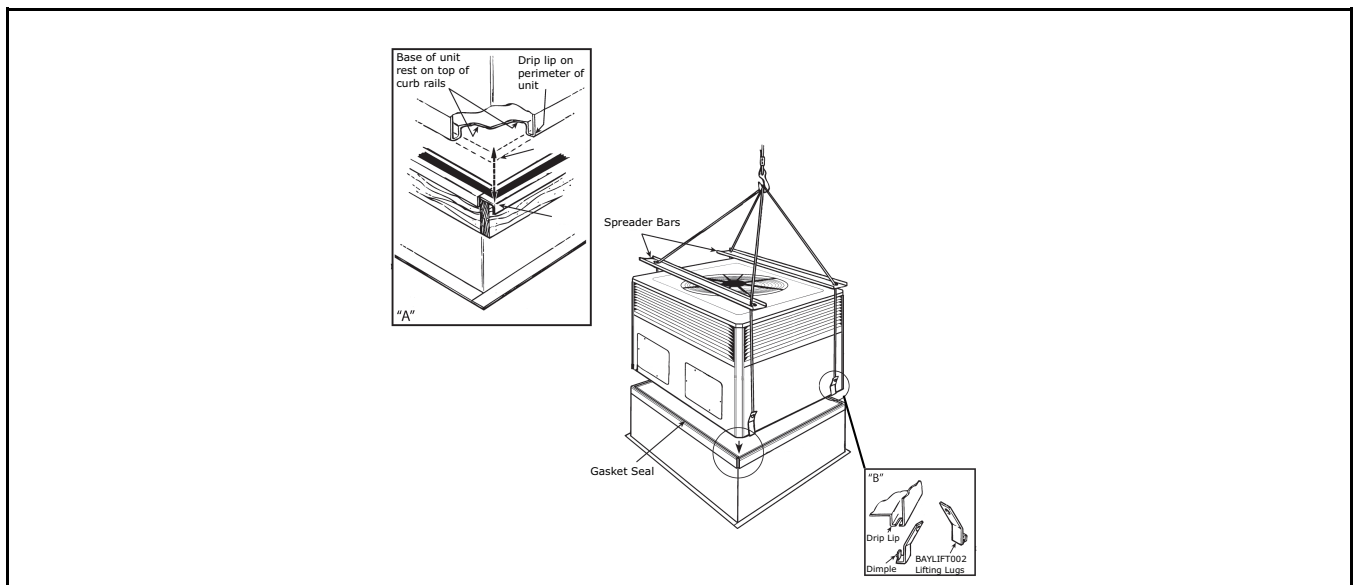


Table 6. Curb dimensions

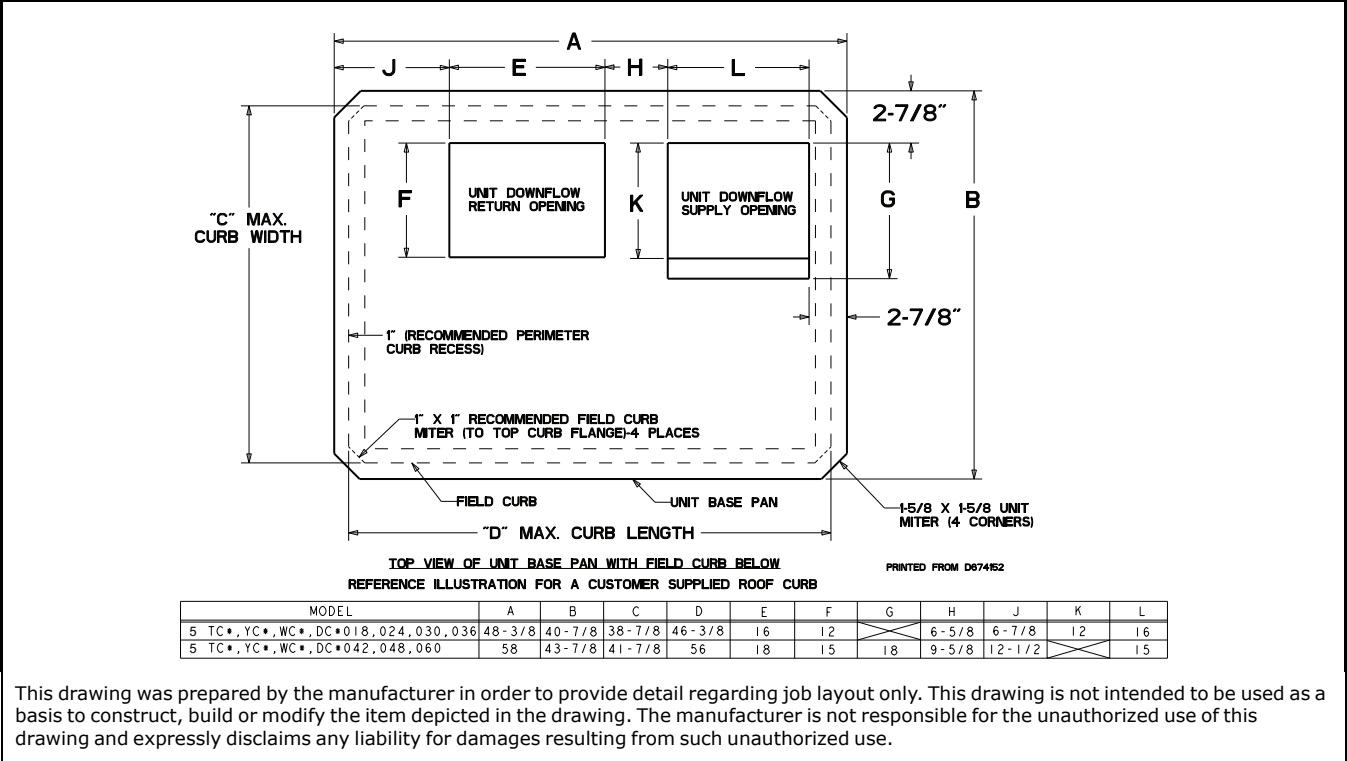


Table 7. Typical rooftop horizontal airflow application with frame

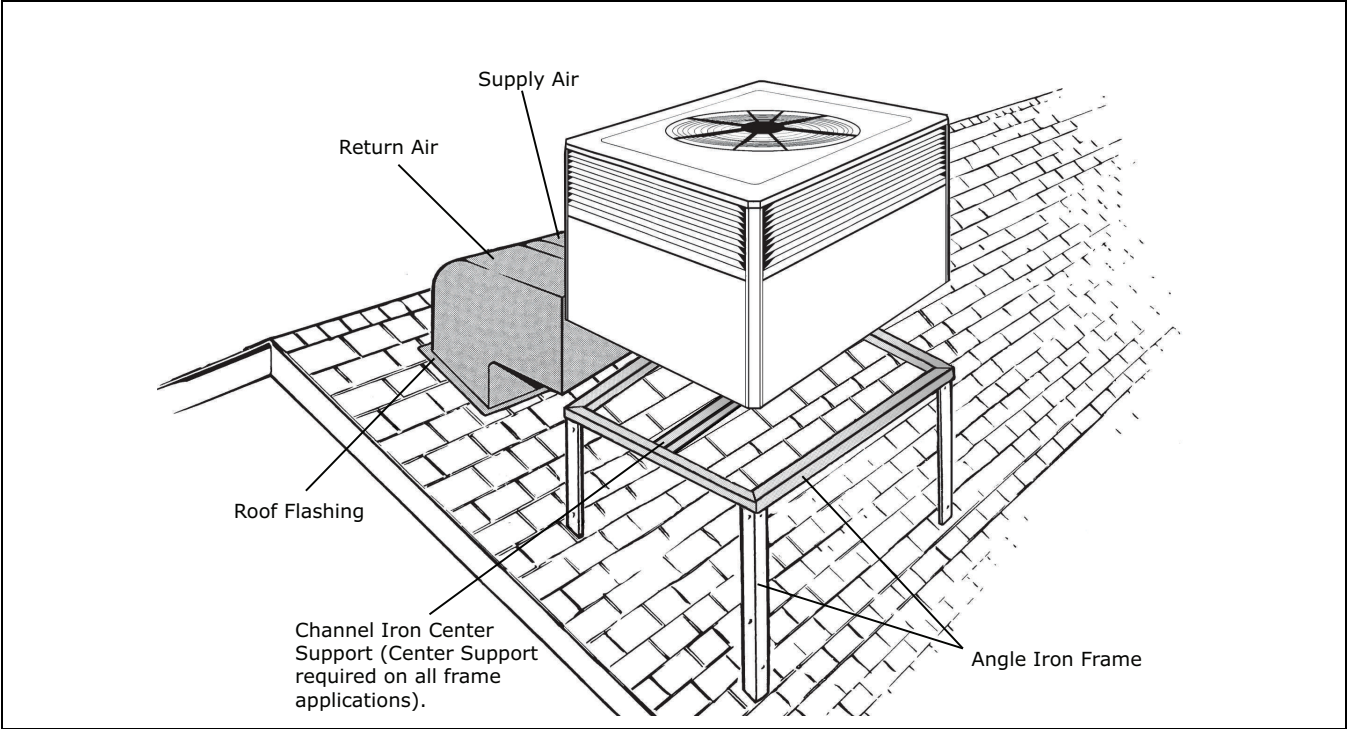
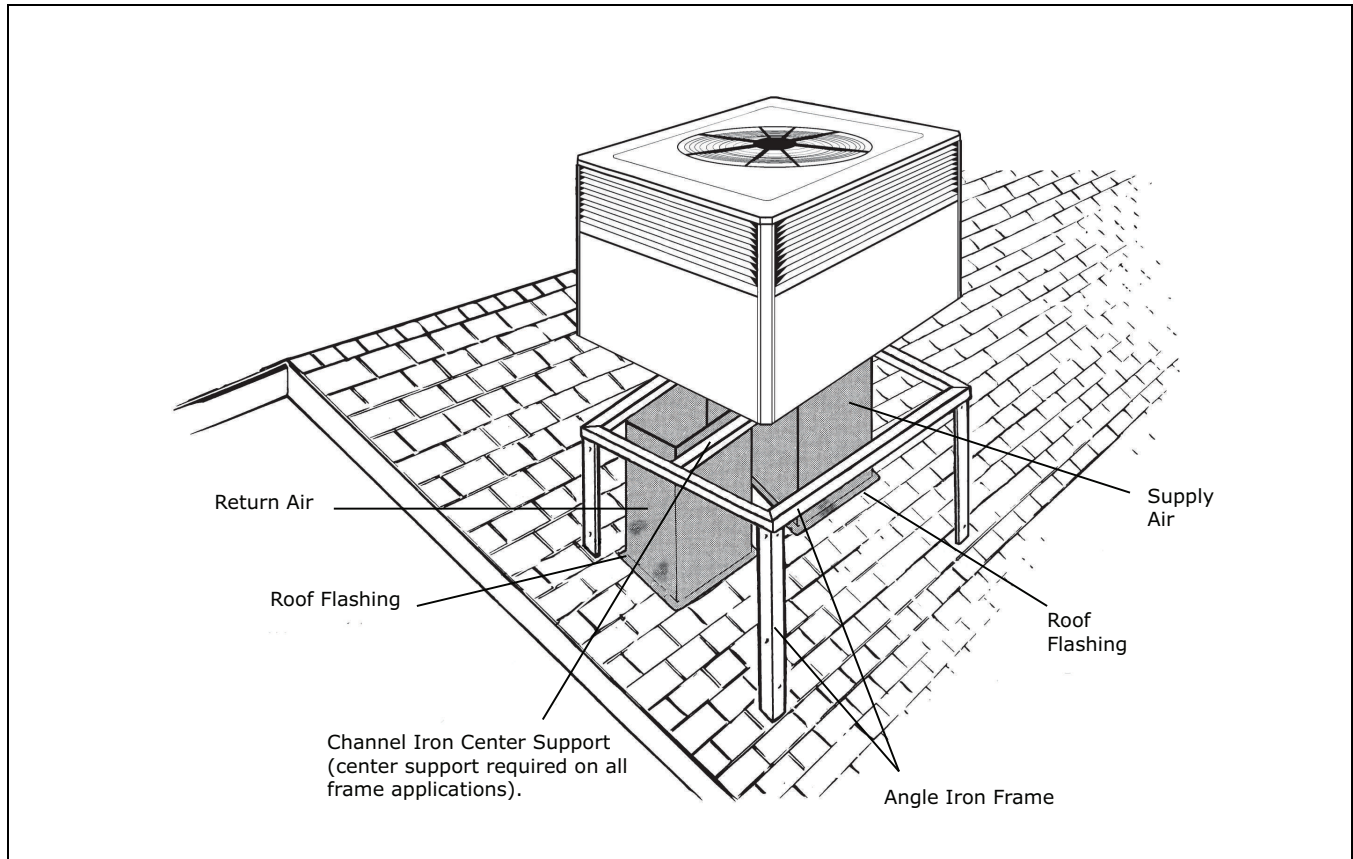


Table 8. Typical rooftop down airflow application with frame



Ductwork Installation

Attaching Downflow Ductwork to Roof Curb

Supply and return air flanges are provided on the roof curb for easy duct installation. All ductwork must be run and attached to the curb before the unit is set into place.

Attaching Downflow Ductwork to Roof Frame

Follow these guidelines for ductwork construction:

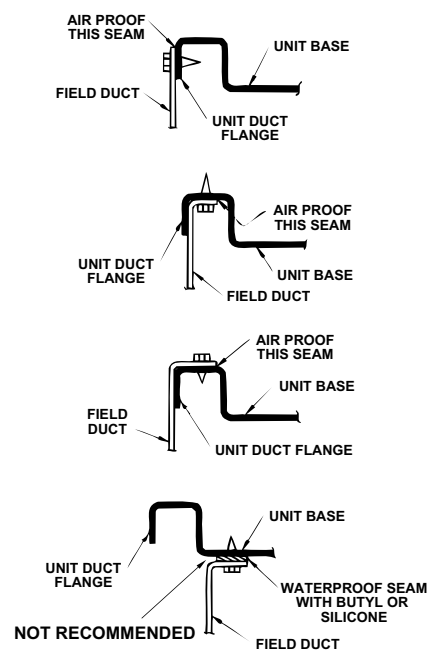
Connections to the unit should be made with three (3) inch canvas connectors to minimize noise and vibration transmission.

Elbows with turning vanes or splitters are recommended to minimize air noise and resistance.

The first elbow in the ductwork leaving the unit should be no closer than two (2) feet from the unit, to minimize noise and resistance.

To prevent leaking, do not attach the ductwork to the bottom of the unit base. Refer to the bottom example in the [Figure 3, p. 26](#).

Figure 3. Attaching down airflow ductwork



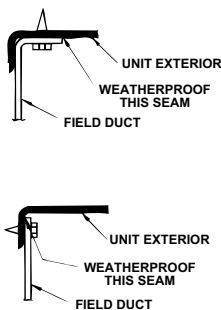
Attaching Horizontal Ductwork to Unit

All conditioned air ductwork should be insulated to minimize heating and cooling duct losses. Use a minimum of two (2) inches of insulation with a vapor barrier. The outside ductwork must be weatherproofed between the unit and the building.

When attaching ductwork to a horizontal unit, provide a flexible watertight connection to prevent noise transmission from the unit to the ducts. The flexible connection **must** be indoors and made out of heavy canvas.

Note: Do not draw the canvas taut between the solid ducts.

Figure 4. Attaching horizontal airflow ductwork



Condensate Drain Piping

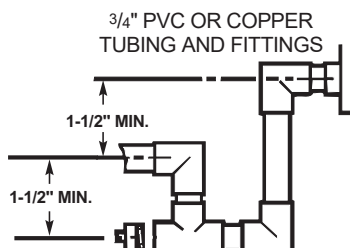
A 3/4-inch female NPT condensate drain connection is provided on the evaporator access panel end of the unit. Provide a trap and fill it with water before starting the unit to avoid air from being drawn through. Follow local codes and standard piping practices when running the drain line. Pitch the line downward away from the unit. Avoid long horizontal runs. See [Figure 5, p. 27](#).

Note: Do not use reducing fittings in the drain lines.

The condensate drain must be:

- Made of 3/4" pipe size
- Pitched 1/4" per foot to provide free drainage to convenient drain system
- Trapped
- Must be connected to a closed drain system unless the trap is properly vented

Figure 5. Typical condensate drain piping



Gas Piping Installation

⚠ WARNING

Risk of Fire or Explosion!

Failure to follow instructions below could cause a fire or explosion which could result in death or serious injury or property damage.

Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections.

Important: Before making the gas pipe connection, give serious consideration to providing the clearance necessary to remove the access panels on the unit (e.g., economizer and filter access panels).

Note: In the absence of local codes, the installation must conform with American National Standard—Z223.1—National Fuel Gas Code, Latest Revision.

The available gas supply must agree with the required gas supply marked on the unit nameplate. Minimum permissible gas supply pressure for purpose of input adjustment must be at least 7.0 in. w. c. (inches water column) for natural gas and 11 in. w. c. for LP Gas.

Pipe Delivery Schedule

Note: The following procedure and tables apply to *Natural Gas only*.

1. Obtain from the gas company the heating value and specific gravity of the gas delivered.
2. Determine the exact length of pipe needed.
3. Read BTUH input nameplate on the furnace.
4. Use the multiplier opposite the specific gravity of the gas given in Multiplier Table and insert in the following formula:

$$\text{CFH} = \frac{\text{Furnace Input in BTUH}}{\text{Gas Heat Content in BTU/Cu. Ft.} \times \text{Multiplier}}$$

5. Use the [Table 10, p. 28](#) and select the pipe length nearest to calculated size.
6. Follow this line vertically down to the exact CFH found in Step 4 above or the next highest value.
7. Read horizontally to the left of this column for the required pipe size diameter.

Table 9. Specific gravity multiplier

	SPECIFIC GRAVITY	MULTIPLIER
MULTIPLIERS TO BE USED WHEN THE SPECIFIC GRAVITY OF THE GAS IS OTHER THAN 0.060	0.50	1.10
	0.55	1.04
	0.60	1.00
	0.65	0.962

Unit Installation

Note: If this is an LP Gas application, consult your LP Gas supplier for pipe sizes and deliveries.

Table 10. Natural gas Only

TABLE OF CUBIC FEET PER HOUR OF GAS FOR VARIOUS PIPE SIZES AND LENGTHS							
PIPE SIZE (inch)	LENGTH OF PIPE (Feet)						
	10	20	30	40	50	60	70
1/2	132	92	73	63	56	50	46
3/4	278	190	152	130	115	105	96
1	520	350	285	245	215	195	180
1-1/4	1050	730	590	520	440	400	370
THIS TABLE IS BASED ON PRESSURE DROP OF 0.3 INCH W.C. AND 0.6 SP.GR. GAS							

Gas Pressure Set-up Precautions

Important: Do not connect gas piping to the unit until a line pressure test has been completed. This unit should never be exposed to gas line pressure in excess of 14 inches water column (1/2 PSIG). The furnace and its equipment shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psi.

The furnace must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures less than or equal to 1/2 psig (3.48 kPa).

Gas Supply Line Pressure

Before connecting the unit to the gas supply line, be sure to determine the gas pressure in the line.

If the gas supply pressure is excessive (above 14 inches water column or 1/2 psig), install a pressure regulator either at the supply source or in the branch circuit serving the unit. Once the regulator is installed, set it to provide a pressure of 7 inches water column with the unit operating and no greater than 14 inches water column with the unit not firing.

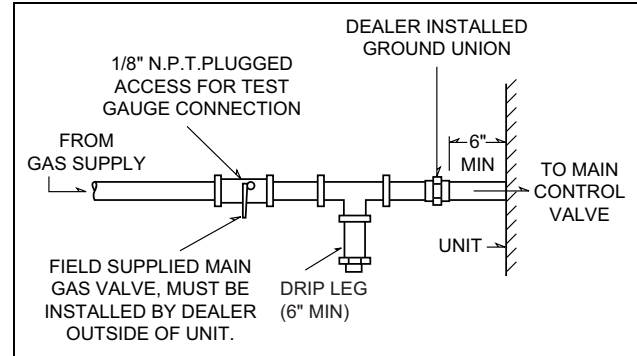
Note: Gas pressure in excess of 14 inches water column (1/2 psig) may damage the regulator, while improper regulation may result at pressures lower than 5.5 inches water column at the unit inlet.

If the supply line pressure is below the minimum supply pressure indicated on the unit nameplate, contact the gas supply company.

Follow these steps to complete the installation of the unit gas piping. See [Table 11, p. 28](#).

Note: The shut-off gas cock must be installed outside of the unit and should meet the specifications of all applicable national and local codes.

Table 11. Gas pipe



1. Install a tapped, Style A (1/8-inch NPT tap) shut-off gas cock at the end of the gas supply line near the unit. Be sure the tapped gas cock is downstream of the pressure regulator, if used.
2. Install a ground union joint downstream of the shut-off cock. This joint must also be installed outside of the unit.
3. Install a drip leg at least six (6) inches in depth next to the union as shown in [Table 11, p. 28](#). This drip leg is required to collect any sediment that may be deposited in the line.
4. Before connecting the piping circuit to the unit, bleed the air from the supply line and then cap or plug the line and test the pressure at the tapped shut-off cock. The pressure reading should not exceed 13.8 inches water column.
5. Using an appropriate backup wrench on the gas valve inlet boss, connect the gas piping to the unit. Check the completed piping for leaks using a soap and water solution or the equivalent.
6. After installation of the gas pipe in the unit, the pipe opening should be closed with the filler/barrier plug provided.

Verify Manifold Pressure

Check the manifold pressure at the unit gas valve. Do not exceed the recommended pressure shown on the unit nameplate.

Input Check and Adjustment

1. Make sure all gas appliances are off except the furnace.
2. Clock the gas meter with the furnace operating (determine the dial rating of the meter) for one revolution.
3. Match the "Sec" column in the Gas Flow (in cfh) [Table 12, p. 29](#) with the time clocked.
4. Read the "Flow" column opposite the number of seconds clocked.

5. Table 12, p. 29 lists values for a 2 cubic foot dial. For 1, 1/2, or 5 Cu. Ft. dials use the following conversions:

- 1 Cu. Ft. Dial Gas Flow CFH = Chart Flow Reading / 2
- 1/2 Cu Ft. Dial Gas Flow CFH = Chart Flow Reading / 4
- 5 Cu. Ft. Dial Gas Flow CFH = 10X Chart Flow Reading / 4

Note: For manifold pressures and orifice sizes for gas with other BTU ratings, contact the local gas utility. Manifold pressure should be 3.5 inches water column (+ 0.1). Input for natural gas must **not** exceed the value shown on the rating plate.

Figure 6. Burner and valve

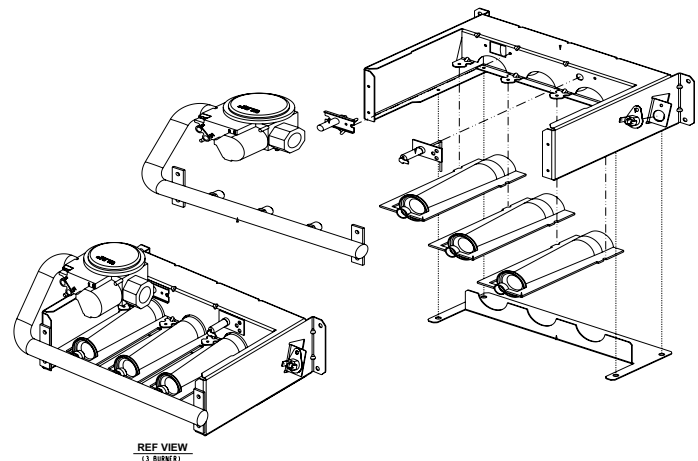
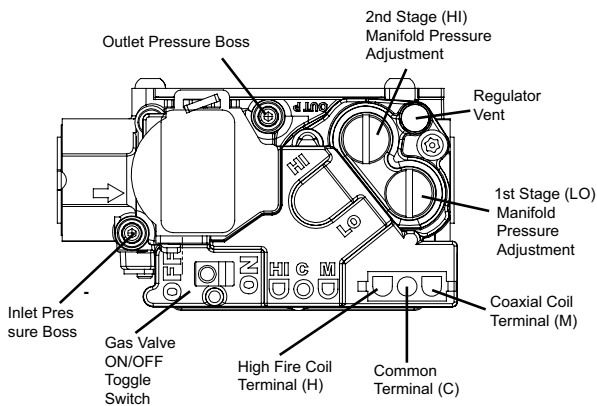


Table 12. Gas flow (in cfh)

Sec.	Flow	Sec.	Flow	Sec.	Flow	Sec.	Flow
8	900	29	248	50	144	82	88
9	800	30	240	51	141	84	86
10	720	31	232	52	138	86	84
11	655	32	225	53	136	88	82
12	600	33	218	54	133	90	80
13	555	34	212	55	131	92	78
14	514	35	206	56	129	94	76
15	480	36	200	57	126	96	75
16	450	37	195	58	124	98	73
17	424	38	189	59	122	100	72
18	400	39	185	60	120	104	69

6. Multiply the final figure by the heating value of the gas obtained from the utility company and compare to the nameplate rating. This must not exceed the nameplate rating.
7. Changes can be made by adjusting the manifold pressure.
- Attach a manifold pressure gauge to the Outlet Pressure Tap.
 - Remove the cover screw on top of the gas valve to access the manifold pressure adjustment screw.
 - Turn the adjustment screw in to increase the gas flow rate, and out to decrease the gas flow rate using a 3/32" hex wrench or flat-head screwdriver.

Table 12. Gas flow (in cfh) (continued)

Sec.	Flow	Sec.	Flow	Sec.	Flow	Sec.	Flow
19	379	40	180	62	116	108	67
20	360	41	176	64	112	112	64
21	343	42	172	66	109	116	62
22	327	43	167	68	106	120	60
23	313	44	164	70	103	124	58
24	300	45	160	72	100	128	56
25	288	46	157	74	97	132	54
26	277	47	153	76	95	136	53
27	267	48	150	78	92	140	51
28	257	49	147	80	90	144	50

Unit Installation

High Altitude Installation

Unit nameplate ratings are based on equipment operation from sea level to 2000 feet elevation above sea level. No orifice changes required for high altitude

installation, please refer to below chart for rating information.

Note: This appliance should not be operated at altitudes exceeding 8000 feet.

High Altitude Derate Chart Nat.							
Unit Input	Altitude (In Feet)						
115k	2001	3000	4000	5000	6000	7000	8000
High stage	112100	104100	96200	88100	86900	85600	85100
Low stage	84000	78100	72100	66100	65100	64200	63800
90k							
High stage	87700	81500	75200	69000	68000	67000	66500
Low stage	65700	61100	56400	51700	51000	50200	49900
70k							
High stage	68200	63300	58500	53600	52900	52100	51800
Low stage	51100	47600	43900	40200	39600	39100	38800
60k							
High stage	58500	54300	50100	46000	45300	44700	44300
Low stage	43800	40700	37600	34500	34000	33400	33200

Inputs shown are with factory orifices @ 3.5"WC (High Fire) 1.8"WC (Low Fire).
Natural Gas heating value of 950 btu/cuft.
For LP installations. Models that require #49 orifices, for altitudes from 7000 - 8000' orifices must be changed to #50.

Air Filter Installation

The packaged unit requires an air filter. The unit does not come with a factory installed filter rack in it, however, two filter frame accessories are offered that will allow the installation of a filter within the unit, BAYFLTR101 & BAYFLTR201. Otherwise a field supplied filter rack must be installed by the installer in the return ductwork.

Affix the filter label supplied with the unit adjacent to the filter area. Refer [Table 13, p. 30](#) to determine filter size.

Table 13. Filter sizes

Unit	Nominal CFM	Filter Size (Sq Ft)	Filter Resistance ^(a) (W.C.)
5YCZ*024	800	2.67	0.08
5YCZ*030	1000	3.33	0.08
5YCZ*036	1200	4.00	0.08
5YCZ*042	1400	4.67	0.08
5YCZ*048	1600	5.33	0.08
5YCZ*060	2000	6.67	0.08

^(a) Filters must be installed in the return air system. The above square footages are based on 300 F.P.M. face velocity. If permanent filters are used, size per mfg. Recommendation with clear resistance of 0.05" WC.

Important: Air filters and media wheels or plates shall meet the test requirements in UL 900.

Electrical Wiring

⚠ WARNING

Safety Alert!

Failure to follow the safety precautions could result in serious injury, death, or property damage due to high voltage components, fast-moving fans, and combustible gas.

During installation and servicing, turn off the main gas valve and disconnect the electrical supply. The technician must recognize and safely manage these hazards.

Note: This unit is factory wired for 230V. See wiring diagram for 208V conversion.

Electrical Connections

Electrical wiring and grounding must be installed in accordance with local codes or, in the absence of local codes, with the National Electrical Code ANSI/NFPA 70, Latest Revision.

Note: For branch circuit wiring (main power supply to unit disconnect), determine wire size for the length of run using the circuit ampacity found on the unit nameplate and the N.E.C.

For more than 3 conductors in a raceway or cable, see the N.E.C. for derating the ampacity of each conductor.

Electrical Power

It is important that proper electrical power be available for the unit. Voltage variation should remain within the limits stamped on the unit nameplate.

Disconnect Switch

Provide an approved weatherproof disconnect within close proximity and **within sight of the unit**. If disconnect must be mounted to the cabinet, the location shown in [Table 16, p. 31](#) should be the only one considered.

Over Current Protection

The branch circuit feeding the unit must be protected as shown on the unit's rating plate.

Power Wiring

The power supply lines must be run in weather-tight conduit to the disconnect and into the side of the unit control box. Provide strain relief for all conduit with suitable connectors.

Provide flexible conduit supports whenever vibration transmission may cause a noise problem within the building structure.

1. Remove the Control/Heat access panel. Pass the power wires through the Power Entry hole in the end of the unit. See [Table 14, p. 31](#).
2. Connect the high voltage wires to the appropriate contactor terminals. Single phase units use a two (2) pole contactor and three phase units use three (3) pole contactor. Connect the ground to the ground lug on the chassis. See [Table 15, p. 31](#).

Ensure all connections are tight.

GROUNDING: THE UNIT MUST BE ELECTRICALLY GROUNDED IN ACCORDANCE WITH LOCAL CODES OR THE NATIONAL ELECTRIC CODE.

Note: Unit must be grounded for ignitor to operate properly. Gas pipe to unit is not an adequate ground. Ground the unit internally as provided. See, [Field Wiring Diagram](#) for location in [Figure 7, p. 32](#).

Table 14. Power wiring

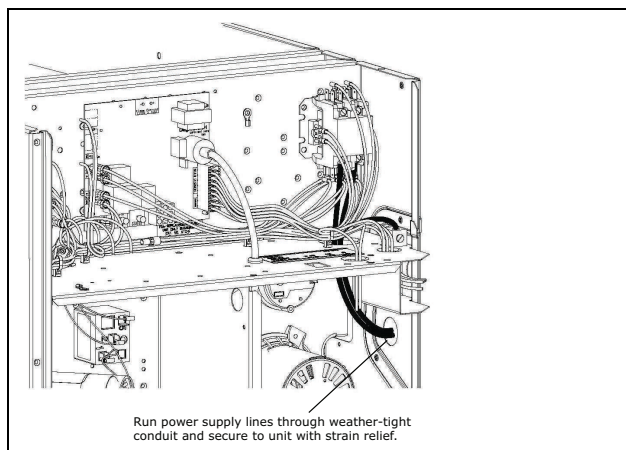


Table 15. Power connections

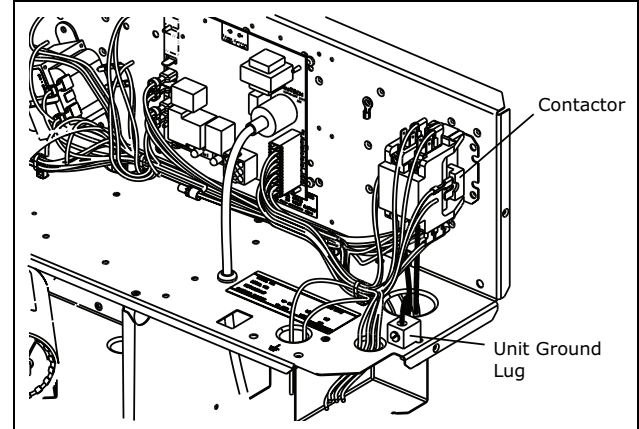
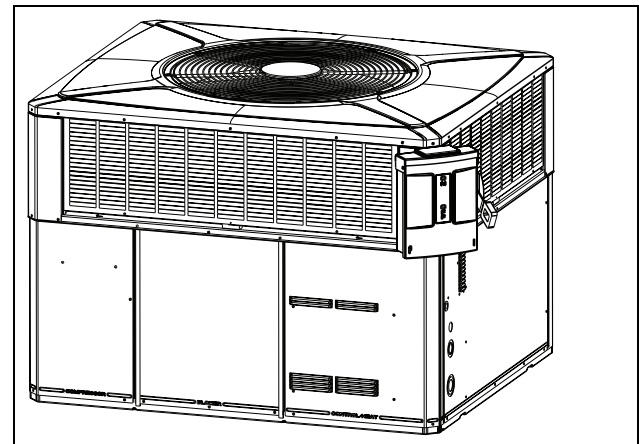


Table 16. Mounted disconnect location



Control Wiring (Class II)

Low voltage control wiring should not be run in conduit with power wiring unless Class 1 wire of proper voltage rating is used. Route the thermostat cable or equivalent single leads of No. 18 AWG colored wire from the thermostat subbase terminals through the rubber grommet on the unit. See Unit Clearance Graphics for the control entry (24V Entry) location. Make connections as shown on the unit wiring diagram.

Do not short thermostat wires since this will damage the control transformer.

Refer to [Table 17, p. 32](#) for recommended wire sizes and lengths for installing the unit thermostat. The total resistance of these low voltage wires must not exceed one (1) ohm. Any resistance in excess of 1 ohm may cause the control to malfunction because of the excessive voltage drop.

Table 17. Thermostat wire size and max. length

Wire Size	Maximum Length
18	75
16	125
14	200

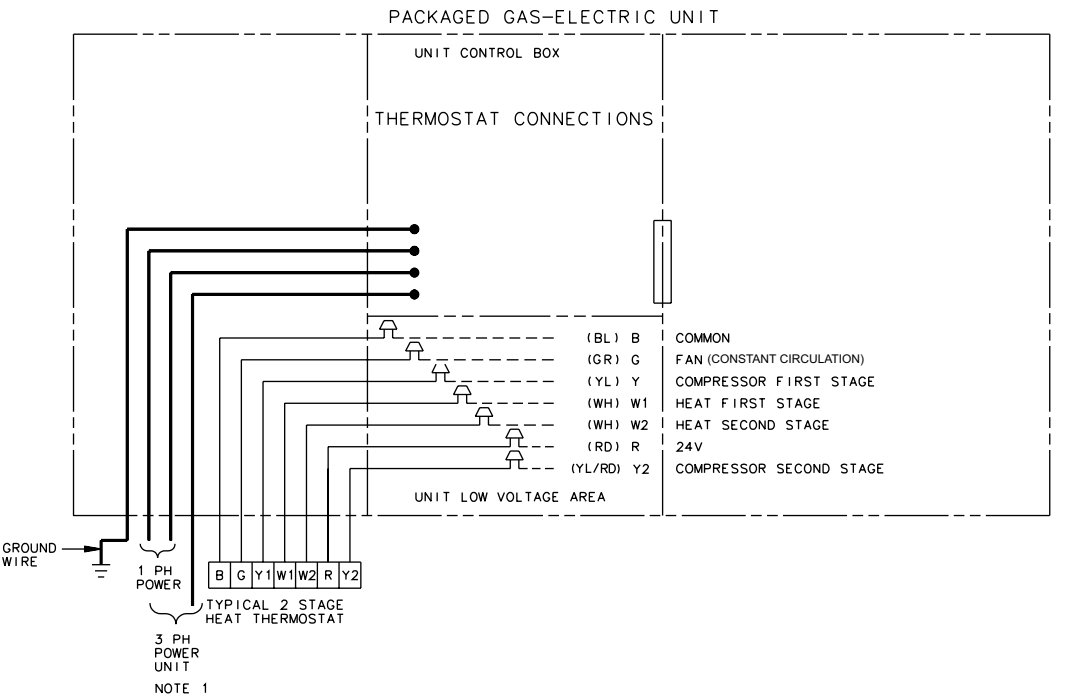
Thermostat Heat Anticipator

Set the heat anticipator of the thermostat to equal the amperage draw of the gas valve.

Important: Upon completion of wiring, check all electrical connections, including factory wiring within the unit.

Make sure all connections are tight. Replace and secure all electrical box covers and access panels before leaving the unit or turning on the power to the unit.

Figure 7. Field wiring diagram



NOTES:

1. FUSED DISCONNECT SIZE, POWER WIRING AND GROUNDING OF EQUIPMENT MUST COMPLY WITH CODES.
2. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT AND HEATER NAMEPLATE.
3. LOW VOLTAGE WIRING TO BE 18 AWG MINIMUM CONDUCTOR.
4. SEE UNIT DIAGRAM FOR ELECTRICAL CONNECTION DETAILS.
5. THE THERMOSTAT ON THE GAS/ELECTRIC UNIT MUST PROVIDE A 'G' SIGNAL IN THE COOLING MODE ONLY. DURING THE HEATING MODE THE FAN WILL BE ENERGIZED BY THE SYSTEM.
6. FOR SINGLE STAGE THERMOSTATS JUMPER W1 AND W2 TOGETHER. SECOND STAGE HEAT WILL BEGIN 10 MINUTES AFTER FIRST STAGE.

INTER-COMPONENT WIRING			
-----	24V.	} FACTORY WIRING	
-----	LINE V.		
-----	24V.	} FIELD WIRING	
-----	LINE V.		

WIRE COLOR DESIGNATION			
ABBR	COLOR	ABBR	COLOR
BK	BLACK	PR	PURPLE
BL	BLUE	RD	RED
BR	BROWN	WH	WHITE
GR	GREEN	YL	YELLOW
OR	ORANGE		

Note: For economizer wiring instructions, see the Installer's Guide that came with your economizer.

Unit Start-Up

Pre-Start Quick Checklist

- ☐ Is the unit properly located and level with the proper clearances? See “[Determine Unit Clearances](#),” p. 16.
- ☐ Is the ductwork correctly sized, run, taped, insulated, and weatherproofed with proper unit arrangement as shown in the ductwork installation section?
- ☐ Is the condensate line properly sized, run, trapped, and pitched and shown in the Condensate Drain Piping section?
- ☐ Is the gas piping correctly sized, run, trapped, and purged of air? See Gas Piping Installation section.
- ☐ Is the filter of the correct size and quantity? Is it clean and in place? See Air Filter Installation section.
- ☐ Is the wiring properly sized and run according to the unit wiring diagram?
- ☐ Are all the wiring connections, including those in the unit tight?
- ☐ Has the unit been properly grounded and fused with the recommended fuse size?
- ☐ Is the thermostat well located, level, and correctly wired? See Electrical Wiring section.
- ☐ Have the air conditioning systems been checked at the service ports for charge and leak tested if necessary?
- ☐ Do the condenser fan and indoor blower turn free without rubbing and are they tight on the shafts?
- ☐ Has the indoor blower speed been determined and the proper speed been set? To adjust the fan, see the Indoor Fan Motor Speed Tap Setting section.
- ☐ Has all work been done in accordance with applicable local and national codes?
- ☐ Are all covers and access panels in place to prevent air loss and safety hazards?

Starting the Unit in Cooling Mode

Note: See the section on “Sequence of Operation” for a description of the cooling operating sequence.

To start the unit in the cooling mode, set the thermostat system switch to COOL and move the thermostat COOL indicator to a setting below room temperature. The condenser fan motor, compressor and evaporator fan motor will operate automatically.

Operating Pressure Checks

After the unit has operated in the cooling mode for a short period of time, install pressure gauges on the gauge ports of the discharge and suction line valves (behind the Compressor access panel). Check the suction and discharge pressures and compare them to the normal operating pressures provided in the unit’s SERVICE FACTS.

Note: Do not use the PRESSURE CURVES from the unit’s SERVICE FACTS to determine the unit refrigerant charge. The correct charge is shown on the unit nameplate. To charge the system accurately, weigh in the charge according to the unit nameplate and check subcooling against the Subcooling Charging Table in the SERVICE FACTS.

Voltage Check

With the compressor operating, check the line voltage at the unit (contactor is located behind the Control/Heat access panel). The voltage should be within the range shown on the unit nameplate. If low voltage is encountered, check the size and length of the supply line from the main disconnect to the unit. The line may be undersized for the length of the run.

Cooling Shut Down

At the thermostat, place the system selector to the OFF position or reset the thermostat to a setting above room temperature.

Heating Cycle

These units are equipped with a solid-state ignition control that lights the burners each time the thermostat calls for heat. The burners are extinguished during the OFF cycle.

The gas heating section of the unit can be started using the following procedure:

1. Be sure the thermostat is at its lowest setting and the power to the unit is off.
 - a. Turn the main shutoff valve on the gas supply line ON.
 - b. Turn or switch the manual valve on the combination gas valve ON position.
2. Be sure the burner compartment access panel is in place.
 - a. Turn on the electrical power to the unit.
 - b. Turn the thermostat to the highest setting in the heating cycle.
3. As the thermostat calls for heat, the system cycles as follows:
 - a. The combustion blower is energized.
 - b. The pressure switch is closed.

- c. The gas valve opens and the ignitor lights the burner.
 - d. Cycle the thermostat on and off a few times to check out the control system and burner operation characteristics.
4. With the burners operating, check the manifold pressure with a manometer. Do not exceed recommended pressures.
 5. Adjust the unit to obtain an air temperature rise within the range that is specified on the unit nameplate.
Note: For manifold pressures and orifice sizes for gas with other BTU ratings, contact the local gas utility. Manifold pressure should be 1.8 (low) to 3.5 (high) inches water column (+0.1). Input must **not** exceed the value shown on the unit nameplate.
 6. Set the heat anticipator of the thermostat to equal the amperage draw of the gas valve, approximately 0.7.
 7. Set the thermostat at the desired temperature setting and the unit will function automatically.

Starting the Unit in the Gas Heating Mode

1. Check to make sure all grilles and registers are open and all unit access doors are closed before start-up.
2. Purge the gas supply line of air by opening the union ahead of the unit. When the odor of gas is detected, retighten the union and wait five (5) minutes before proceeding.
3. Set the wall thermostat to its lowest position and place the fan switch in the AUTO or ON position.
4. Open the main gas valve(s) and turn on the unit power supply.
5. Reset the heating temperature lever on the room thermostat at the highest value above room temperature. The combustion blower motor should energize. The main burners should light within 20-25 seconds. Initial start may be delayed somewhat if the unit has not been purged and air is trapped in the gas line.

Note: Blue smoke produced by the heat exchanger during the initial burner firing is caused by a thin film of oil on the surface of the heat exchanger. This oil will burn off quickly.

Sequence of Operation

Operation of the unit heating and cooling cycles is automatic when the system is set to **HEAT** or **COOL** (the optional automatic changeover thermostat, when set to **AUTO**, automatically changes to heat or cool with an appropriate room temperature change). The fan can be set to **ON**, causing continuous evaporator

(indoor) fan operation at constant circulation or set to **AUTO** causing fan operation to coincide with heating or cooling run cycles. Continuous fan mode during cooling operation may not be appropriate in humid climates. If the indoor air exceeds 60% relative humidity or simply feels uncomfortably humid, it is recommended that the fan only be used in the **AUTO** mode. The fan switch ON position provides continuous operation while the AUTO position provides operation during the heating or cooling cycles.

Heating Cycle

Thermostat call for heat (2-stage thermostat)

Call for 1st stage only:

(R) and (W1) thermostat contacts close signaling the control module (IGN) to run its self-check routine. After the control has verified that the pressure switch (PS) contacts are open, the limit switch (TCO) contacts are closed, and the flame rollout (FL) switch is closed, the induced draft blower (CBM) will be energized on high speed for approximately 5 seconds.

After the induced draft blower (CBM) has come up to speed, the control will verify that the pressure switch (PS) contacts are closed and switch the induced draft blower to low speed for 20 second prepurge. The gas valve (GV) is energized in the first stage to permit gas flow and the spark igniter (IP) is energized. The flame detector (FD) confirms that ignition has been achieved within the 7 second trial period.

As the flame detector confirms that ignition has been achieved the delay to indoor fan on period begins timing and after approximately 45 seconds, the indoor blower motor (IDM) will be energized at low speed and will continue to run during the heating cycle.

Call for 2nd stage after 1st stage:

(R) and (W2) thermostat contacts close signaling a call for second stage heat. The induced draft motor (CBM) is energized on high speed and the gas valve on second stage. After approximately 30 seconds the control energizes the indoor blower on high speed.

2nd stage satisfied, 1st stage still called:

(R) and (W2) opens, the induced draft blower is reduced to low speed the gas valve is reduced to first stage. After about 30 seconds the indoor blower motor is reduced to low speed.

1st stage satisfied:

(R) and (W1) opens, the gas valve (GV) will close. The induced draft blower (CBM) will be de-energized after approximately 5 seconds postpurge. The indoor blower motor (IDM) will continue to run for the fan off period (field selectable 60 or 90 seconds [by jumpers]), then will be de-energized by the control module.

Thermostat call for heat (1-stage Thermostat)

(R) and (W1/W2) (jumped) thermostat contacts close signaling a call for heat. 1st stage sequence of

operation remains the same as above. 2nd stage heat has a 10 minute delay from the time of 1st stage ignition.

Thermostat satisfied:

(R) and (W1/W2) (jumped) contacts open signaling the control module to close the gas valve and de-energize the induced draft blower after approximately 5 second postpurge. The indoor blower motor will continue to operate at the current speed for 60 or 90 seconds after the flames are extinguished.

Safety Sequences

This product is equipped with safety devices to protect against abnormal conditions.

The temperature limit switch (TCO) is located on the blower barrier, and can be accessed through the blower compartment. This automatic reset device protects against excessive supply air temperature. If this device opens, the gas valve is immediately closed and will not permit operation until the limit switch closes.

The rollout switch (RO) is located in the gas compartment near the inlet of the burners. This is a manual reset device designed to protect against any form of flame rollout. If this device is opened the gas valve is immediately de-energized and the control (IGN) will lockout the system. The rollout switch (RO) must be reset before operation is allowed to continue.

The pressure switch (PS) is located in the upper right side of the gas compartment. This automatic device assures adequate combustion air pressure. If pressure against the induced draft blower outlet becomes excessive, the pressure switch will react and shut off the gas valve, until acceptable combustion pressure is again available.

If the control (IGN) does not sense flame within the first trial for ignition period, the gas valve will be de-energized. The control (IGN) will initiate a 60-second interpurge. Following the interpurge, the control will perform a second ignition attempt. If the second try is not successful, the control will start another 60-second interpurge. After the interpurge, a third attempt will be tried. If the third try is not successful, the control will lock out.

If loss of flame occurs during a heating cycle, the control (IGN) will close the gas valve and cycle through the ignition trial as stated above.

If control lock out occurs, the control (IGN) will retry a complete ignition sequence in 1 hour.

The control (IGN) can be reset by removing power to the unit or by turning the thermostat from ON to OFF for approximately three seconds, then back ON.

Cooling Cycle

Thermostat call for cooling (2-stage thermostat)

Call for 1st stage cooling only:

With the room thermostat set to the **COOL** position and the fan switch in the **AUTO** position, a call for cooling will supply power to the unit from the room thermostat (Y1) and (G) terminal. (Y1) provides power to the compressor contactor (CC). The energized compressor contactor (CC) completes the circuit to the compressor for 1st stage (Low) operation and the outdoor single speed fan motor (ODM). (G) provides power to the (ECMC) for low speed (IDM) indoor fan motor operation.

The thermostat will continue to cycle the compressor and fans to maintain the desired temperature.

Call for 2nd stage after 1st stage

On a call for 2nd stage cooling, power is supplied from the room thermostat (Y2) terminal to the compressor rectifier (ACR) and the (ECMC). This energizes the (ACR) switching the compressor to 2nd stage (High) operation. With the compressor's internal solenoid energized, both unloading orifices are closed enabling the compressor to pump at full rated capacity. The (ECMC) is energized for indoor fan motor (ECM) high speed fan operation. The room thermostat will continue to cycle the system between 1st and 2nd stage to maintain the desired temperature without any cycling time delays in operation.

Final Installation Checklist

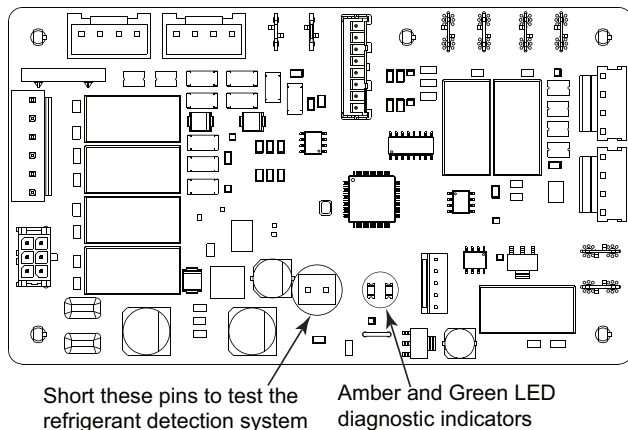
- ☐ Does the unit run and operate as described in the section on "Sequence of Operation" in response to the room thermostat?
- ☐ Are the condenser fan and indoor blower operating correctly with proper rotation and without undue noise?
- ☐ Is the compressor operating correctly and has the system been checked with a charging chart?
- ☐ Has the voltage and running current been checked to determine if it is within limits?
- ☐ Has the thermostat been checked for calibration and the air discharge grilles adjusted to balance the system?
- ☐ Has the ductwork been checked for air leaks and condensation?
- ☐ Has the furnace manifold pressure been checked and adjusted if necessary?
- ☐ Has the heating air temperature rise been checked?
- ☐ Has the unit been checked for tubing and sheet metal rattles? Are there any other unusual noises to be checked?
- ☐ Has all mitigation actions been verified?
- ☐ Are all covers and panels in place and properly fastened?
- ☐ Has the owner been instructed on the proper operation and maintenance of the unit? Be sure to leave this manual with the owner.

Verification of Mitigation Actions

After installation, the installer must verify that the refrigerant leak detection system actuates all mitigating actions.

The test can be initiated by shorting the two test pins on the header of the mitigation control board inside of the unit. The mitigating actions will continue for approximately 5 minutes. See [Figure 8, p. 36](#).

Figure 8. Mitigation control board



If any of the mitigating actions are not actuated by the system during the test, please check the following:

- All field wiring connections should be checked against the diagrams in the section of this manual.
- The diagnostic indicators on the mitigation control board should be checked against the diagnostic codes given in below.
- Scan the QR code below for more information on field troubleshooting of the refrigerant leak detection system.



Table 18. MCB diagnostic code table

Condition	Green LED	Amber LED
Idle or Off	Off	Off
Start-up	On	On
No Active Alarm	Slow Flash	On
Active Alarm (Refrigerant Leak, Sensor Communicating Error, or Sensor Error)	3 Flash	On
Past Refrigerant Detected Alarm	4 Flash	On
Past Sensor Communication Error	5 Flash	On
Past Sensor Error	6 Flash	On

Maintenance

Owner Maintenance

⚠ WARNING

Fire or Explosion Hazard!

Failure to follow instructions below could result in death or serious injury or property damage.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance. **IF YOU SMELL GAS, follow instructions below:**

- Do not try to light any appliance.
- Do not touch any electrical switch.
- Do not use any phone in your building.
- From a phone outside of the building, immediately call your gas supplier. Follow the gas supplier's instructions. If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency, or gas supplier.

Some of the periodic maintenance functions of the packaged unit can be performed by the owner; this includes replacing the disposable or cleaning the permanent air filters, cleaning the unit cabinet, and conducting a general unit inspection on a regular basis.

Filters

When the system is in constant operation, inspect the filters at least once each month.

If you have disposable-type filters, replace them with new filters of the same type and size. **Do not attempt to clean disposable filters.**

Permanent-type filters can be cleaned by washing them with a mild detergent and water. Make sure that the filters are thoroughly dry before reinstalling them.

Note: It may be necessary to replace permanent filters annually if washing fails to clean the filter or if the filter shows signs of deterioration. Be sure to use the same type and size as was originally installed.

Condenser Coil

Be sure to keep all vegetation and debris away from the condenser coil area.

Service Maintenance

Service maintenance should be performed by qualified service personnel.

Cooling Season

To keep the unit operating safely and efficiently, the manufacturer recommends that a qualified service technician check the entire system at least once each year or more often if needed. The service technician should examine these areas of the 5YCZ5 unit:

- filters (for cleaning or replacement)
- motors and drive system components (for proper operation)
- economizer gaskets (for possible replacement)
- safety controls (for mechanical cleaning)
- electrical components and wiring (for possible replacement and connection tightness)
- condensate drain (for proper sealing and cleaning)
- unit duct connections (to see that they are physically sound and sealed to the unit casing)
- unit mounting support (for structural integrity)
- the unit (for obvious unit deterioration)

Heating Season

Complete the following unit inspections and service routines described at the beginning of each heating season.

- Visually inspect the unit to ensure that the airflow required for combustion and condenser coil is not obstructed from the unit.
- Inspect the control panel wiring to verify that all electrical connections are tight and that the wire insulation is intact.
- Check the operation of the gas ignition system as follows: Turn off the gas supply with the unit operating to verify that the gas valve closes and that a re-ignition cycle is initiated by the unit.
- Visually inspect the inside of the burners and the burner ports for deposit buildup and corrosion. Wipe and brush the inside of the burner and the burner ports and then clean with a dry cloth. If the deposit buildup or corrosion is excessive, replace the burners.

Manifold Pressure Check and Adjust

1. Connect a manometer to the pressure tap at the outlet side of the unit's gas valve (remove the Control/Heat access panel). Read the manifold pressure with the burners firing. See for gas valve connections.
2. If the manifold pressure reading does not match the value indicated on the unit's nameplate, the unit's pressure regulator must be adjusted as follows:
 - a. Remove the cover screw on the gas regulator located on the front side of the unit's gas valve.
 - b. Turn the adjusting screw clockwise to increase manifold pressure or counterclockwise to decrease manifold pressure.
3. Check the temperature rise during furnace operation to insure that it falls within the range specified on the unit's nameplate.
4. If the temperature rise noted is outside of the specified limits, adjust the indoor air flow to cause the temperature rise of the heat exchanger to fall within the required range.

Flue Hood and Combustion Blower Cleaning

⚠ CAUTION

Fire or Explosion Hazard!

Failure to follow instructions below could result in minor to moderate injury or severe equipment damage.

Never use combustible cleaning fluids on any part of the furnace.

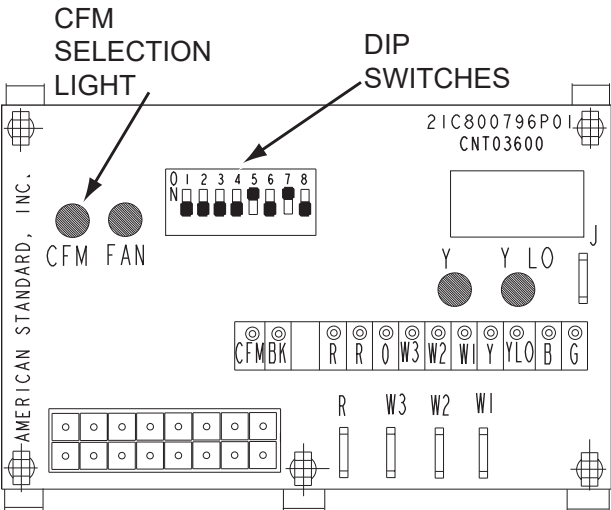
Before each heating season, the Flue Hood and combustion blower should be inspected for signs of any blockage or sooting. **Any cleaning required should be performed only by a qualified service technician** using the following procedure:

1. Turn the comfort control to OFF. Turn off power to the unit. Turn the main power disconnect OFF. Turn the manual gas valve OFF.
2. Remove the Flue Hood from the side panel.
3. Remove the combustion blower from the vestibule panel. Disconnect blower wiring and pressure switch hose.
4. Wipe blower and Flue Hood clean with a dry cloth.
5. Replace the combustion blower gasket with a new one.
6. Reassemble combustion blower and Flue Hood in reverse order of removal. Reconnect pressure switch hose.
7. Verify all wiring is correct per the unit's wiring diagram
8. Follow "Unit Start-Up," p. 33 procedure to place unit back in service. Verify proper operation.

ECM Fan Motor Adjustments

If the airflow needs to be increased or decreased, see the Airflow Table in the SERVICE FACTS. Information on changing the speed of the blower motor is in the Blower Performance Table. Blower speed changes are made on the ECM Fan Control mounted in the control box. The ECM Fan Control controls the variable speed motor. There is a bank of 8 dip switches, (See, [Figure 9, p. 38](#)) located on the board. The dip switches work in pairs to match the cooling/heat airflow (CFM/TON), Fan off-delay options and electric heat airflow adjustment. The unit ships with dip switches defaulted as shown in [Figure 9, p. 38](#).

Figure 9. ECM fan control



Status LEDs

IGN Board Diagnostic Codes

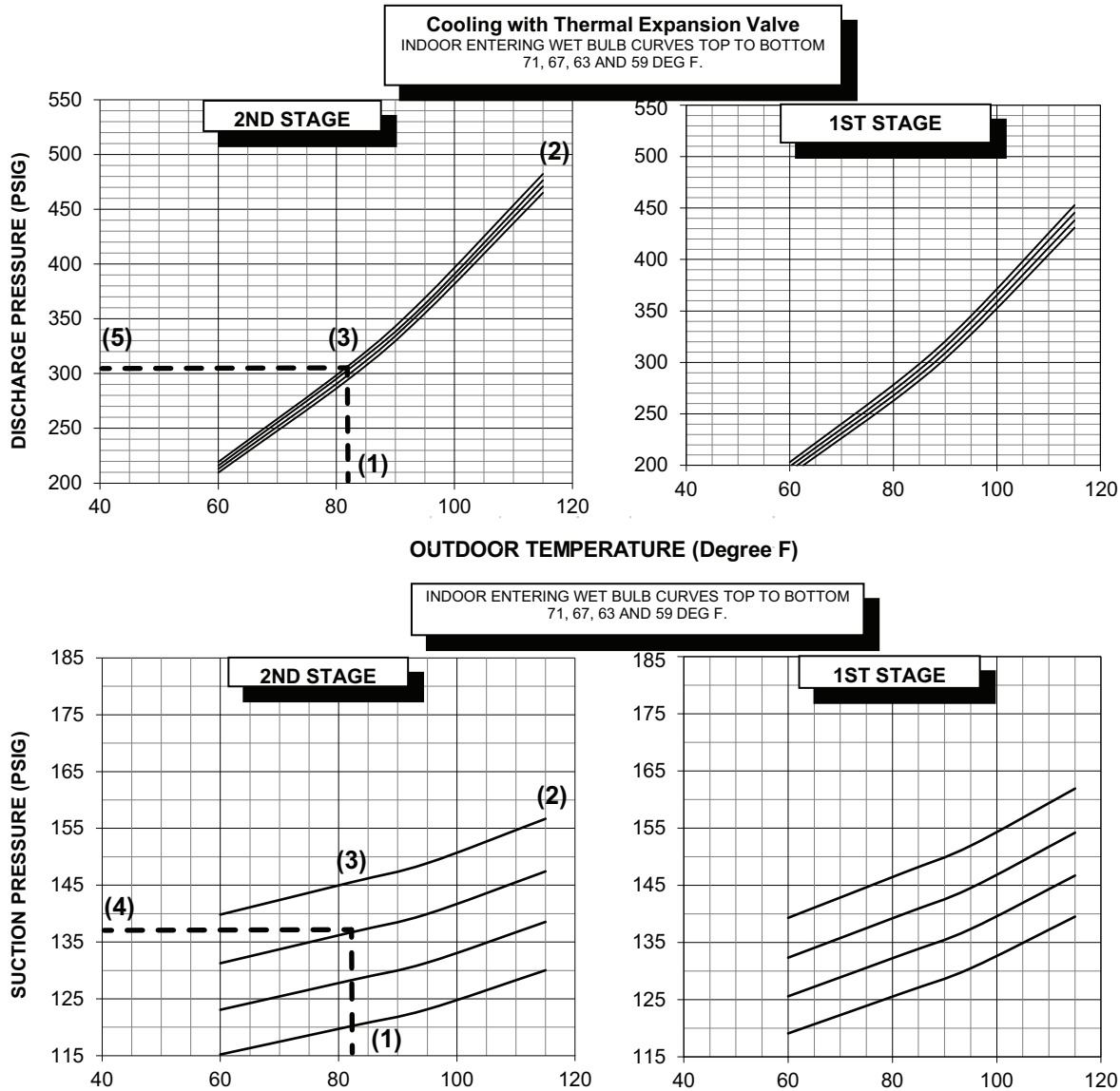
There are two LEDs on the IGN board that provide status and diagnostic information. Refer to [Table 19, p. 38](#) for a description of the LED codes.

Table 19. IGN LED diagnostic indicators

Status LED		Liteport LED	
Steady OFF	Check Power or Failed Board	2 Flashes	System Lockout: Failed to detect or sustain flame
Slow Flash Rate	Normal, No Call for Heat	3 Flashes	Pressure switch problem detected
Fast Flash Rate	Not used	4 Flashes	High Limit switch protection device open
Steady ON	Normal, No Call for Heat	5 Flashes	Flame sensed and gas valve <u>not</u> energized or flame sensed and no "W" signal.
		6 Flashes	Flame Rollout Switch open
		7 Flashes	Thermostat miswired; W1 & W2
Fast Flash Rate: The LED will flash on for 1/4 second and off for 1/4 second. Slow Flash Rate: The LED will flash on for 3/4 second, then off for 1/4 second. The pause between groups of fast flashes is 3 seconds.			

Pressure Curves

Figure 10. Pressure curves for 5YCZ5024



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, DISCHARGE AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE OR SUCTION PRESSURE IN LEFT COLUMN (4).

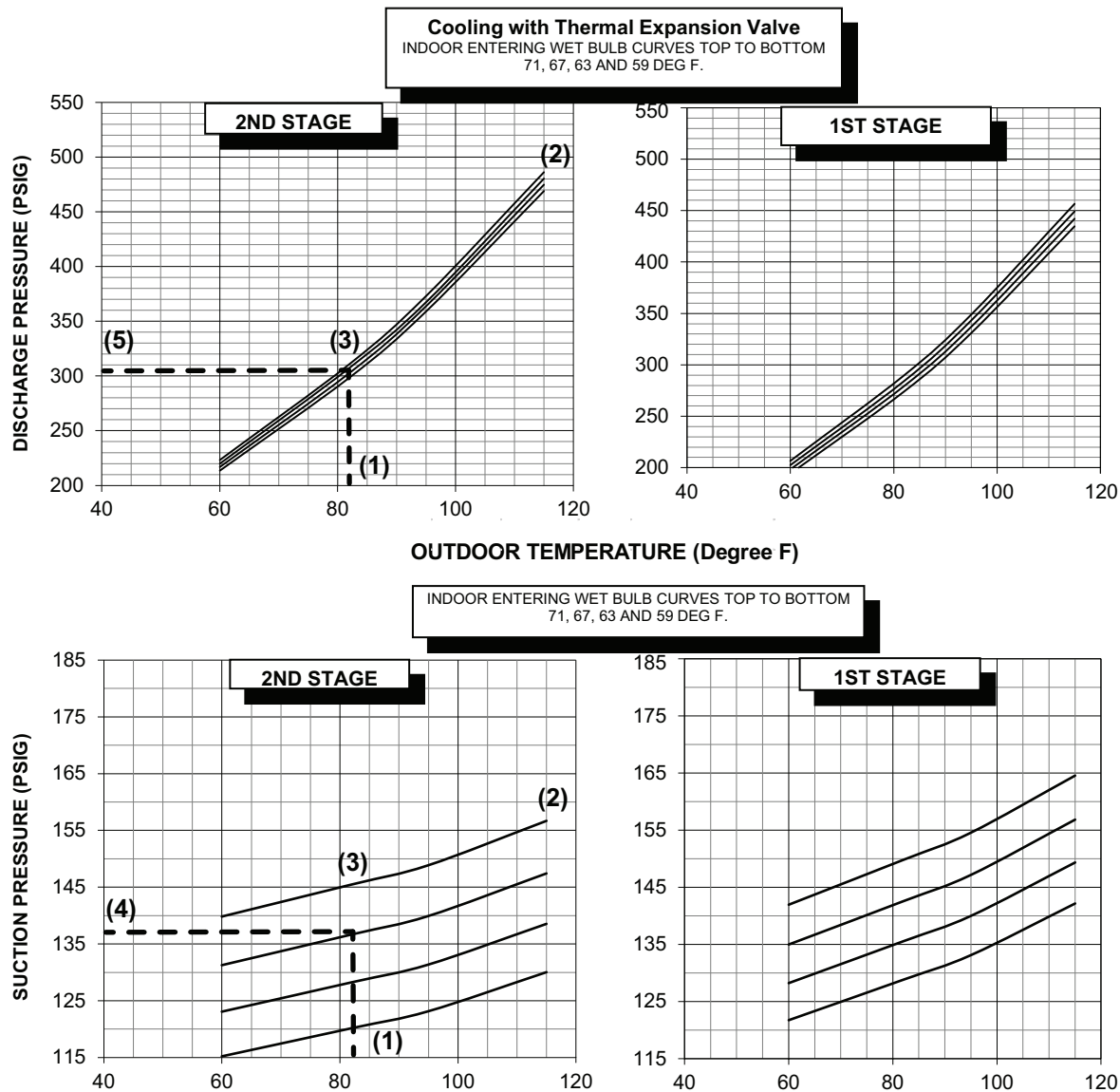
EXAMPLE: (1) OUTDOOR TEMP. 82 F.
(2) INDOOR WET BULB 67 F.
(3) AT INTERSECTION
(4) SUCTION PRESSURE @ 770 CFM CFM IS 137 PSIG.
(5) DISCHARGE PRESSURE @ 770 CFM CFM IS 304 PSIG.

ACTUAL:
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART
DISCHARGE PRESSURE SHOULD BE +/- 10 PSI OF CHART

DWG.NO. 5YCZ5024

Pressure Curves

Figure 11. Pressure curves for 5YCZ5030



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

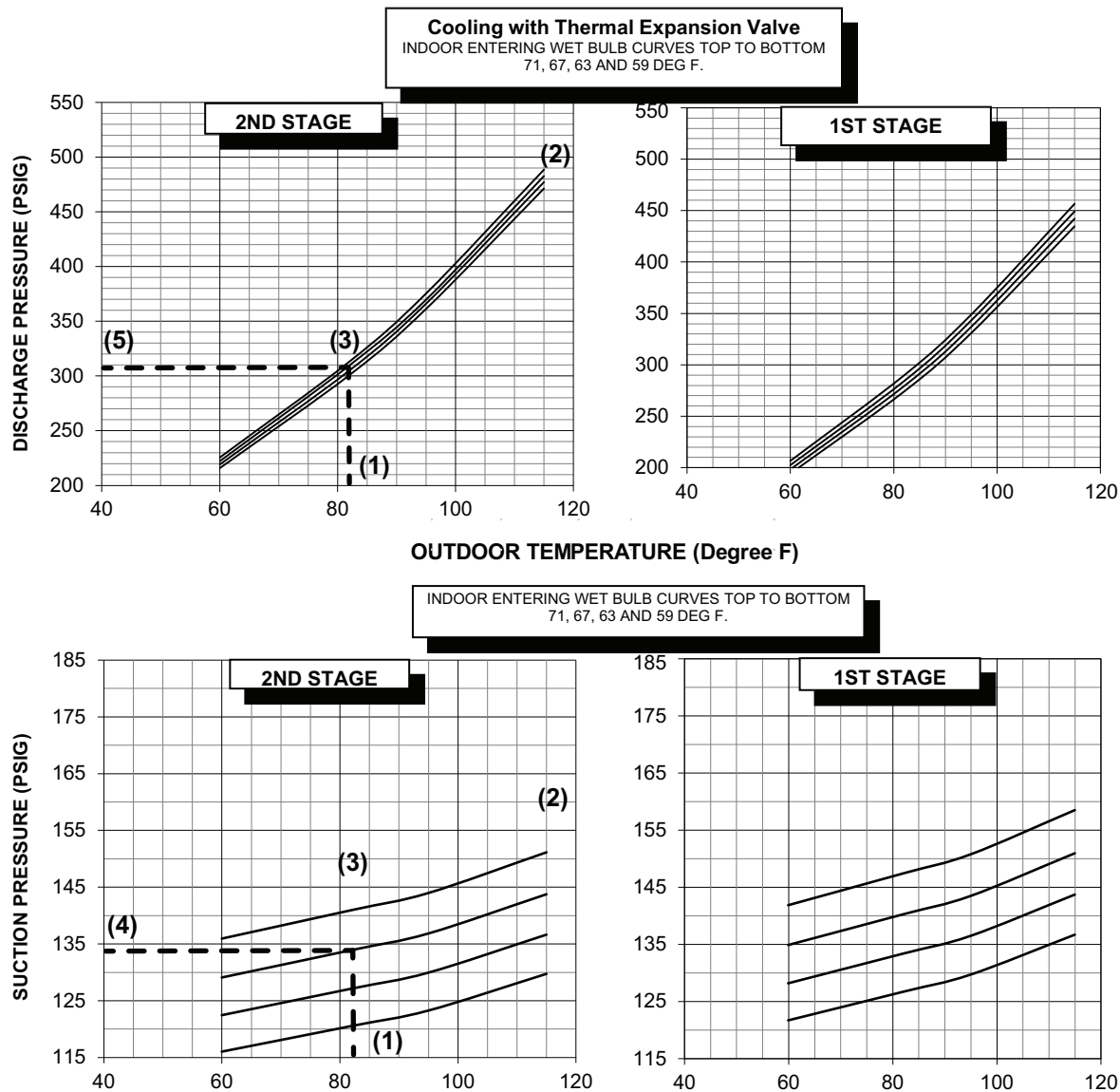
TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, DISCHARGE AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE OR SUCTION PRESSURE IN LEFT COLUMN (4).

EXAMPLE: (1) OUTDOOR TEMP. 82 F.
(2) INDOOR WET BULB 67 F.
(3) AT INTERSECTION
(4) SUCTION PRESSURE @ 1050 CFM CFM IS 137 PSIG.
(5) DISCHARGE PRESSURE @ 1050 CFM CFM IS 307 PSIG.

ACTUAL:
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART
DISCHARGE PRESSURE SHOULD BE +/- 10 PSI OF CHART

DWG.NO. 5YCZ5030

Figure 12. Pressure curves for 5YCZ5036



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, DISCHARGE AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE OR SUCTION PRESSURE IN LEFT COLUMN (4).

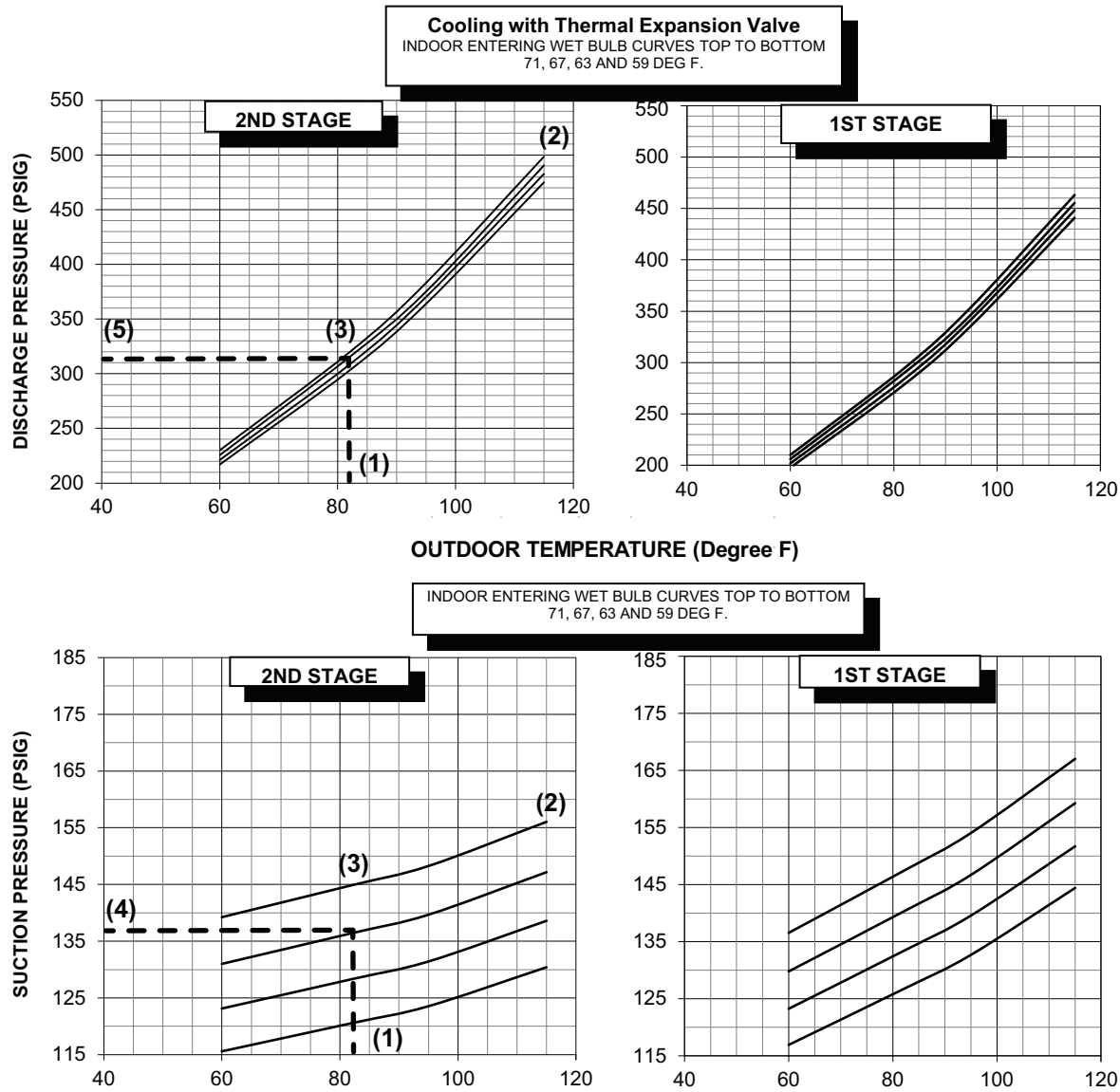
EXAMPLE: (1) OUTDOOR TEMP. 82 F.
(2) INDOOR WET BULB 67 F.
(3) AT INTERSECTION
(4) SUCTION PRESSURE @ 1050 CFM CFM IS 134 PSIG.
(5) DISCHARGE PRESSURE @ 1050 CFM CFM IS 309 PSIG.

ACTUAL:
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART
DISCHARGE PRESSURE SHOULD BE +/- 10 PSI OF CHART

DWG.NO. 5YCZ5036

Pressure Curves

Figure 13. Pressure curves for 5YCZ5042



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

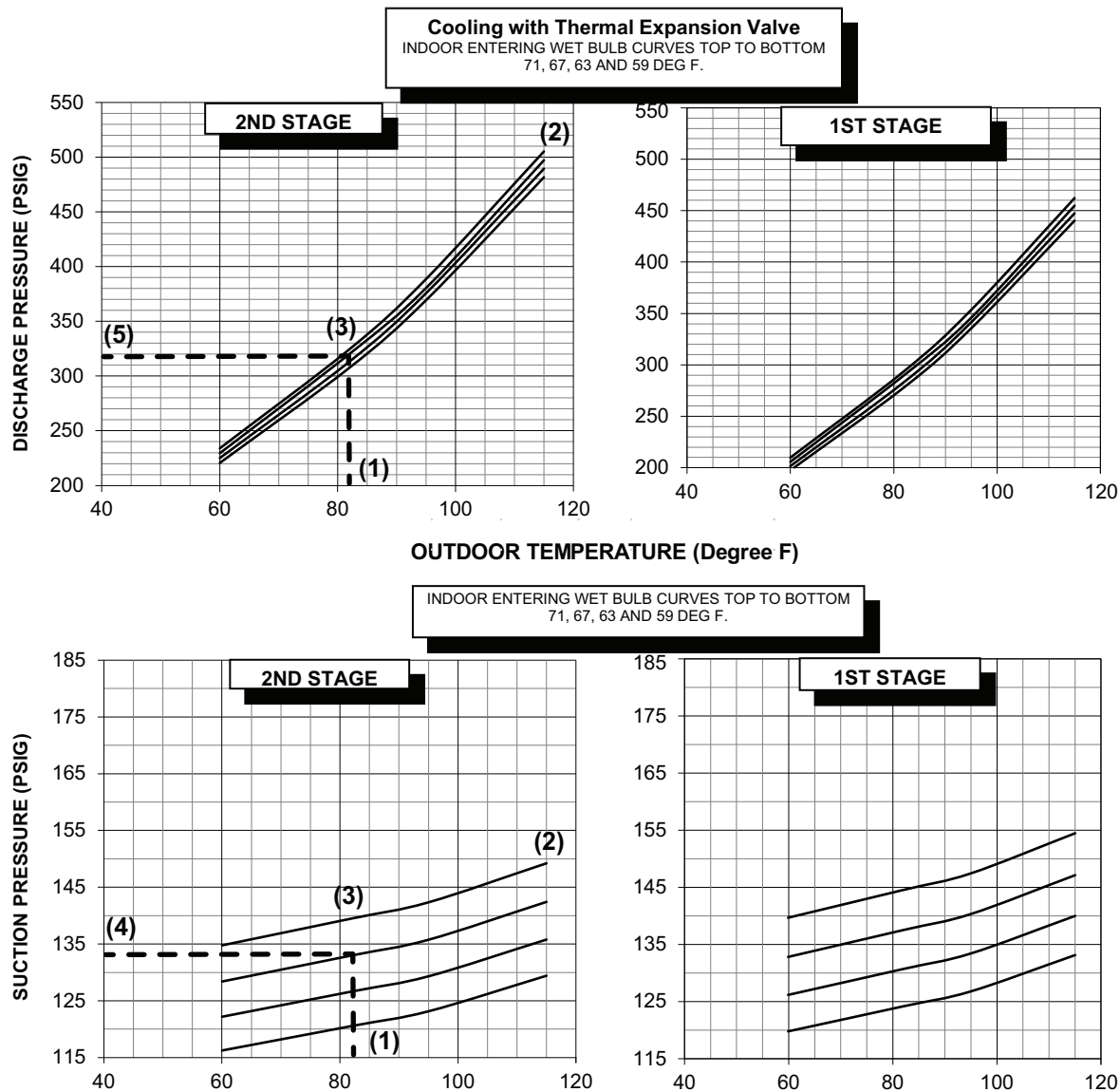
TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, DISCHARGE AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE OR SUCTION PRESSURE IN LEFT COLUMN (4).

EXAMPLE: (1) OUTDOOR TEMP. 82 F.
(2) INDOOR WET BULB 67 F.
(3) AT INTERSECTION
(4) SUCTION PRESSURE @ 1400 CFM CFM IS 136 PSIG.
(5) DISCHARGE PRESSURE @ 1400 CFM CFM IS 315 PSIG.

ACTUAL:
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART
DISCHARGE PRESSURE SHOULD BE +/- 10 PSI OF CHART

DWG.NO. 5YCZ5042

Figure 14. Pressure curves for 5YCZ5048



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, DISCHARGE AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE OR SUCTION PRESSURE IN LEFT COLUMN (4).

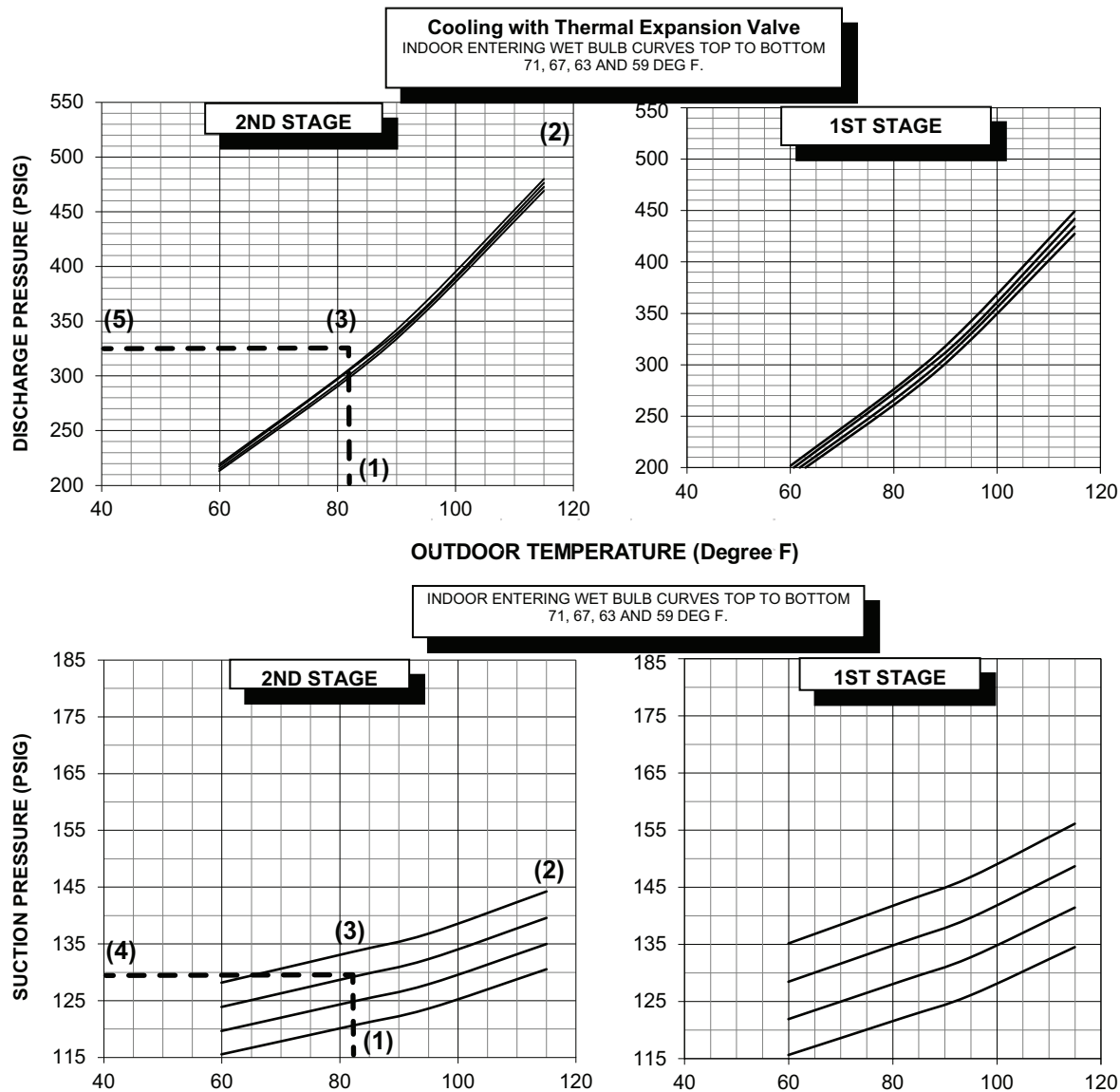
EXAMPLE: (1) OUTDOOR TEMP. 82 F.
(2) INDOOR WET BULB 67 F.
(3) AT INTERSECTION
(4) SUCTION PRESSURE @ 1600 CFM CFM IS 133 PSIG.
(5) DISCHARGE PRESSURE @ 1600 CFM CFM IS 320 PSIG.

ACTUAL:
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART
DISCHARGE PRESSURE SHOULD BE +/- 10 PSI OF CHART

DWG.NO. 5YCZ5048

Pressure Curves

Figure 15. Pressure curves for 5YCZ5060



DWG.NO. 5YCZ5060

Indoor Fan Performance

Table 20. Indoor fan performance

5YCZ5024A		External Static Pressure (IN.WG)										
		Cooling CFM Horizontal [Downflow]										
Motor Speed		0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
350CFM/ Ton Setting	Low	-	489 [498]	485 [489]	480 [477]	474 [467]	468 [465]	435 [439]	403 [403]	384 [392]	365 [376]	356 [367]
	High	-	663 [675]	666 [673]	670 [665]	661 [652]	653 [649]	635 [639]	617 [617]	596 [608]	574 [592]	556 [574]
400CFM/ Ton Setting	Low	-	565 [575]	569 [567]	573 [571]	560 [562]	547 [552]	533 [540]	519 [528]	493 [507]	467 [480]	451 [463]
	High	-	770 [783]	779 [776]	789 [786]	777 [780]	765 [771]	760 [769]	754 [768]	735 [756]	717 [735]	668 [686]
450CFM/ Ton Setting	Low	-	654 [658]	660 [664]	666 [672]	652 [656]	638 [640]	627 [626]	616 [617]	589 [610]	563 [594]	547 [577]
	High	-	874 [879]	880 [885]	887 [893]	880 [886]	873 [876]	860 [858]	846 [848]	814 [842]	782 [825]	721 [761]
5YCZ5030A		Cooling CFM Horizontal [Downflow]										
Motor Speed		0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
350CFM/ Ton Setting	Low	-	729 [729]	735 [732]	732 [735]	715 [715]	701 [706]	688 [690]	672 [674]	655 [660]	640 [644]	623 [628]
	High	-	920 [923]	927 [933]	934 [938]	932 [939]	929 [935]	918 [910]	898 [893]	886 [885]	878 [870]	854 [799]
400CFM/ Ton Setting	Low	-	780 [782]	788 [788]	787 [793]	790 [789]	768 [761]	755 [755]	741 [739]	726 [720]	707 [712]	688 [694]
	High	-	1021 [1022]	1030 [1033]	1035 [1037]	1036 [1040]	1034 [1038]	1032 [1035]	1024 [1012]	1007 [987]	984 [964]	900 [838]
450CFM/ Ton Setting	Low	-	837 [841]	847 [839]	855 [833]	854 [834]	845 [823]	834 [811]	821 [798]	805 [788]	795 [778]	781 [764]
	High	-	1103 [1116]	1113 [1123]	1118 [1128]	1120 [1130]	1122 [1132]	1122 [1132]	1118 [1126]	1108 [1113]	1074 [1064]	949 [950]
5YCZ5036A		Cooling CFM Horizontal [Downflow]										
Motor Speed		0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
350CFM/ Ton Setting	Low	-	841 [842]	846 [846]	848 [846]	842 [839]	833 [831]	821 [819]	804 [802]	788 [784]	779 [773]	767 [761]
	High	-	1100 [1097]	1109 [1101]	1111 [1103]	1110 [1101]	1106 [1096]	1098 [1088]	1091 [1080]	1080 [1070]	1032 [1018]	935 [931]
400CFM/ Ton Setting	Low	-	923 [922]	929 [929]	935 [931]	929 [926]	922 [919]	915 [911]	903 [900]	888 [883]	868 [861]	848 [838]
	High	-	1243 [1228]	1247 [1237]	1248 [1238]	1249 [1238]	1247 [1236]	1242 [1230]	1233 [1220]	1195 [1167]	1095 [1085]	1003 [988]
450CFM/ Ton Setting	Low	-	990 [988]	1002 [994]	1009 [1004]	1013 [1005]	1012 [1003]	1009 [997]	1000 [983]	989 [969]	974 [943]	866 [863]
	High	-	1369 [1381]	1370 [1381]	1372 [1383]	1374 [1381]	1375 [1382]	1375 [1369]	1370 [1373]	1300 [1298]	1199 [1194]	1091 [1085]

Indoor Fan Performance

Table 21. Indoor fan performance

5YCZ5042A		Cooling CFM Horizontal [Downflow]										
Motor Speed		0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
350CFM/ Ton Setting	Low	-	910 [913]	901 [903]	893 [894]	885 [882]	873 [870]	859 [853]	835 [829]	812 [806]	791 [781]	771 [759]
	High	-	1206 [1223]	1210 [1224]	1206 [1221]	1209 [1223]	1203 [1217]	1200 [1223]	1195 [1213]	1188 [1200]	1180 [1187]	1170 [1169]
400CFM/ Ton Setting	Low	-	1012 [1021]	1008 [1015]	1003 [1010]	996 [1003]	994 [999]	984 [986]	969 [970]	950 [951]	927 [933]	905 [909]
	High	-	1359 [1380]	1364 [1383]	1363 [1389]	1365 [1385]	1362 [1380]	1357 [1375]	1350 [1366]	1347 [1357]	1343 [1347]	1336 [1339]
450CFM/ Ton Setting	Low	-	1136 [1157]	1136 [1135]	1132 [1130]	1126 [1126]	1125 [1121]	1120 [1113]	1113 [1103]	1101 [1091]	1088 [1075]	1072 [1058]
	High	-	1526 [1546]	1531 [1557]	1544 [1558]	1542 [1555]	1539 [1550]	1534 [1546]	1530 [1542]	1525 [1535]	1522 [1530]	1518 [1524]
5YCZ5048A*		Cooling CFM Horizontal [Downflow]										
Motor Speed		0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
350CFM/ Ton Setting	Low	-	954 [948]	973 [977]	977 [977]	973 [970]	966 [969]	957 [975]	950 [979]	944 [962]	-	-
	High	-	1363 [1354]	1390 [1396]	1396 [1396]	1390 [1386]	1379 [1384]	1368 [1393]	1358 [1399]	1349 [1375]	-	-
400CFM/ Ton Setting	Low	-	1121 [1102]	1106 [1106]	1104 [1109]	1106 [1113]	1108 [1116]	1108 [1119]	1104 [1120]	1097 [1118]	-	-
	High	-	1601 [1574]	1580 [1580]	1577 [1585]	1580 [1589]	1583 [1594]	1583 [1599]	1577 [1601]	1567 [1597]	-	-
450CFM/ Ton Setting	Low	-	1223 [1295]	1254 [1277]	1268 [1272]	1271 [1273]	1268 [1274]	1264 [1273]	1261 [1272]	1258 [1273]	-	-
	High	-	1747 [1851]	1792 [1824]	1811 [1817]	1816 [1818]	1812 [1820]	1806 [1819]	1801 [1817]	1797 [1819]	-	-
5YCZ5060A*		Cooling CFM Horizontal [Downflow]										
350CFM/ Ton Setting	Low	-	1163 [1259]	1238 [1219]	1259 [1208]	1256 [1207]	1246 [1206]	1240 [1199]	1237 [1188]	1230 [1185]	-	-
	High	-	1662 [1799]	1768 [1742]	1799 [1726]	1794 [1725]	1780 [1723]	1771 [1712]	1767 [1698]	1757 [1692]	-	-
400CFM/ Ton Setting	Low	-	1443 [1410]	1427 [1393]	1422 [1386]	1422 [1384]	1423 [1383]	1422 [1380]	1418 [1368]	1410 [1344]	-	-
	High	-	2062 [2015]	2038 [1990]	2031 [1980]	2032 [1977]	2034 [1976]	2032 [1971]	2025 [1955]	2015 [1920]	-	-

Table 22. Heating air volume (CFM)

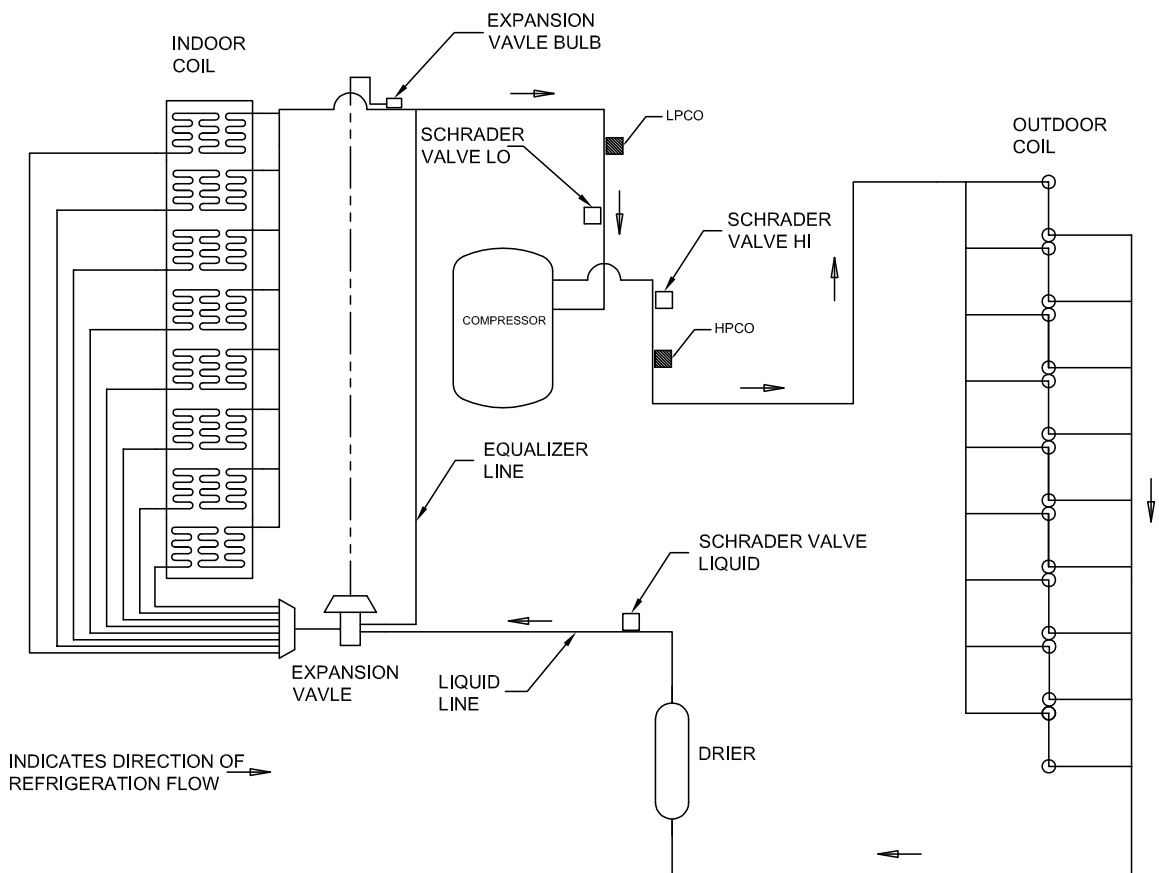
Switch Settings		Selection	5YCZ5024 *060		5YCZ5030 *070		5YCZ5036 *070		5YCZ5036 *090	
			Nominal Airflow							
			Low Stage	High Stage	Low Stage	High Stage	Low Stage	High Stage	Low Stage	High Stage
7 – OFF	8 – OFF	A	600	850	860	1130	860	1130	860	1170
7 – ON	8 – OFF	B	625	900	915	1200	910	1200	910	1200
7 – OFF	8 – ON	C	650	925	960	1325	960	1320	960	1300
7 – ON	8 – ON	D	700	975	1030	1415	1030	1420	1030	1420

Table 23. Heating air volume (CFM)

Switch Settings		Selection	5YCZ5042 *090		5YCZ5048 *090		5YCZ5048 *115		5YCZ5060 *090		5YCZ5060 *115	
			Low Stage	High Stage	Low Stage	High Stage	Low Stage	High Stage	Low Stage	High Stage	Low Stage	High Stage
7 – OFF	8 – OFF	A	1150	1500	1075	1375	1050	1500	1375	1800	1375	1800
7 – ON	8 – OFF	B	1200	1550	1100	1450	1100	1575	1450	1900	1450	1900
7 – OFF	8 – ON	C	1250	1600	1150	1500	1150	1625	—	—	—	—
7 – ON	8 – ON	D	1300	1680	1200	1575	1200	1700	—	—	—	—

Refrigerant Circuit

Cooling Refrigeration Cycle



Troubleshooting Chart

P-PRIMARY CAUSES / S-SECONDARY CAUSES

SYSTEM FAULTS	Power Supply	High Voltage Wiring	Compr. IOL	Run Capacitor	Start capacitor	Start Relay	Contactor Contacts	Low Voltage Wiring	Control Transformer	Contactor Coil	Low Voltage Fuse	Stuck Compressor	Inefficient Compressor	Refrigerant Undercharge	Refrigerant Overcharge	Excessive Evap. Load	Noncondensables	Restricted O.D. Airflow	O.D. Air Recirculation	TXV Stuck Open	Low Superheat	High Superheat	Restricted I.D. Airflow	Ref. Circuit Restrictions	Mitigation System
	REFRIGERANT CIRCUIT																								
Liquid Pressure too High															P		S	P	S					S	
Liquid Pressure too Low													S	P						S		S		S	
Suction Pressure too High													S		P	P				S	S				
Suction Pressure too Low														S								S	P	S	
Liquid Refrigerant Floodback (TXV System)																				S	S		P		
I.D. Coil Frosting														P							S		P	S	
Compressor Runs Inadequate or No Cooling													S	P		P	S	S	S			S	P	S	
ELECTRICAL																									
Compressor & O.D. Fan Do Not Start	P	P					S	S	P	P	P														P(a)
Compressor will not Start but O.D. Fan Runs		P	S	P	P	P						S													
O.D. Fan will Not Start		P		P																					
Compressor Hums but will Not Start		P		P	P	P	S					S													
Compressor Cycles on IOL		P	S	P	P	P	S					P	S	P	S	S	S	S	S			S		S	
I.D. Blower willnot Start	P	S						S	P		P														

(a) See [Verification of Mitigation Actions](#), p. 36

Important Product Information

Packaged Unit Serial Number _____

Packaged Unit Model Number _____

Date of Installation _____

Dealer _____

Service Information

Call your installing dealer if the unit is inoperative. Before you call, always check the following to be sure service is required:

1. Be sure the main switch that supplies power to the unit is in the ON position.
2. Replace any burned-out fuses or reset circuit breakers.
3. Be sure the thermostat is properly set.

Service Phone _____

About Trane and American Standard Heating and Air Conditioning

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