TABLE 1		
POWER CONNECTION	SELECTION RLA	LUG SIZE (PER PHASE)
TERMINAL BLOCK	0 - 598	(2) #4 - 500 MCM
	599 - 779	NA
MAIN CIRCUIT BREAKER	0 - 200	(1) 3/0 - 350 MCM
	201 - 476	(2) 2/0 - 500 MCM
	477 - 640	(3) 3/0 - 500 MCM
NON-FUSED DISCONNECT SWITCH	0 - 277	(1) #1 - 600 MCM
	278 - 397	(2) 2/0 - 500 MCM
	398 - 598	(3) 3/0 - 500 MCM

⚠ WARNING

HAZARDOUS VOLTAGE!

DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS AND FOLLOW LOCK OUT AND TAG PROCEDURES BEFORE SERVICING. INSURE THAT ALL MOTOR CAPACITORS HAVE DISCHARGED STORED VOLTAGE. UNITS WITH VARIABLE SPEED DRIVE, REFER TO DRIVE INSTRUCTIONS FOR CAPACITOR DISCHARGE.

FAILURE TO DO THE ABOVE BEFORE SERVICING COULD RESULT IN DEATH OR SERIOUS INJURY.

⚠ AVERTISSEMENT

TENSION DANGEREUSE!

COUPER TOUTES LES TENSIONS ET OUVRIR LES SECTIONNEURS À DISTANCE, PUIS SUIVRE LES PROCÉDURES DE VERROUILLAGE ET DES ÉTIQUETTES AVANT TOUTE INTERVENTION. VÉRIFIER QUE TOUS LES CONDENSATEURS DES MOTEURS SONT DÉCHARGÉS. DANS LE CAS D'UNITÉS COMPORTANT DES ENTRAÎNEMENTS À VITESSE VARIABLE, SE REPORTER AUX INSTRUCTIONS DE L'ENTRAÎNEMENT POUR DÉCHARGER LES CONDENSATEURS.

NE PAS RESPECTER CES MESURES DE PRÉCAUTION PEUT ENTRAÎNER DES BLESSURES GRAVES POUVANT ÊTRE MORTELLES.

⚠ ADVERTENCIA

¡VOLTAJE PELIGROSO!

DESCONECTE TODA LA ENERGÍA ELÉCTRICA, INCLUSO LAS DESCONEXIONES REMOTAS Y SIGA LOS PROCEDIMIENTOS DE CIERRE Y ETIQUETADO ANTES DE PROCEDER AL SERVICIO. ASEGÚRESE DE QUE TODOS LOS CAPACITORES DEL MOTOR HAYAN DESCARGADO EL VOLTAJE ALMACENADO. PARA LAS UNIDADES CON EJE DE DIRECCIÓN DE VELOCIDAD VARIABLE, CONSULTE LAS INSTRUCCIONES PARA LA DESCARGA DEL CONDENSADOR.

EL NO REALIZAR LO ANTERIORMENTE INDICADO, PODRÍA OCASIONAR LA MUERTE O SERIAS LESIONES PERSONALES.

CAUTION

USE COPPER CONDUCTORS ONLY!

UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT.

ATTENTION

N'UTILISER QUE DES CONDUCTEURS EN CUIVRE!

LES BORNES DE L'UNITÉ NE SONT PAS CONÇUES POUR RECEVOIR D'AUTRES TYPES DE CONDUCTEURS.

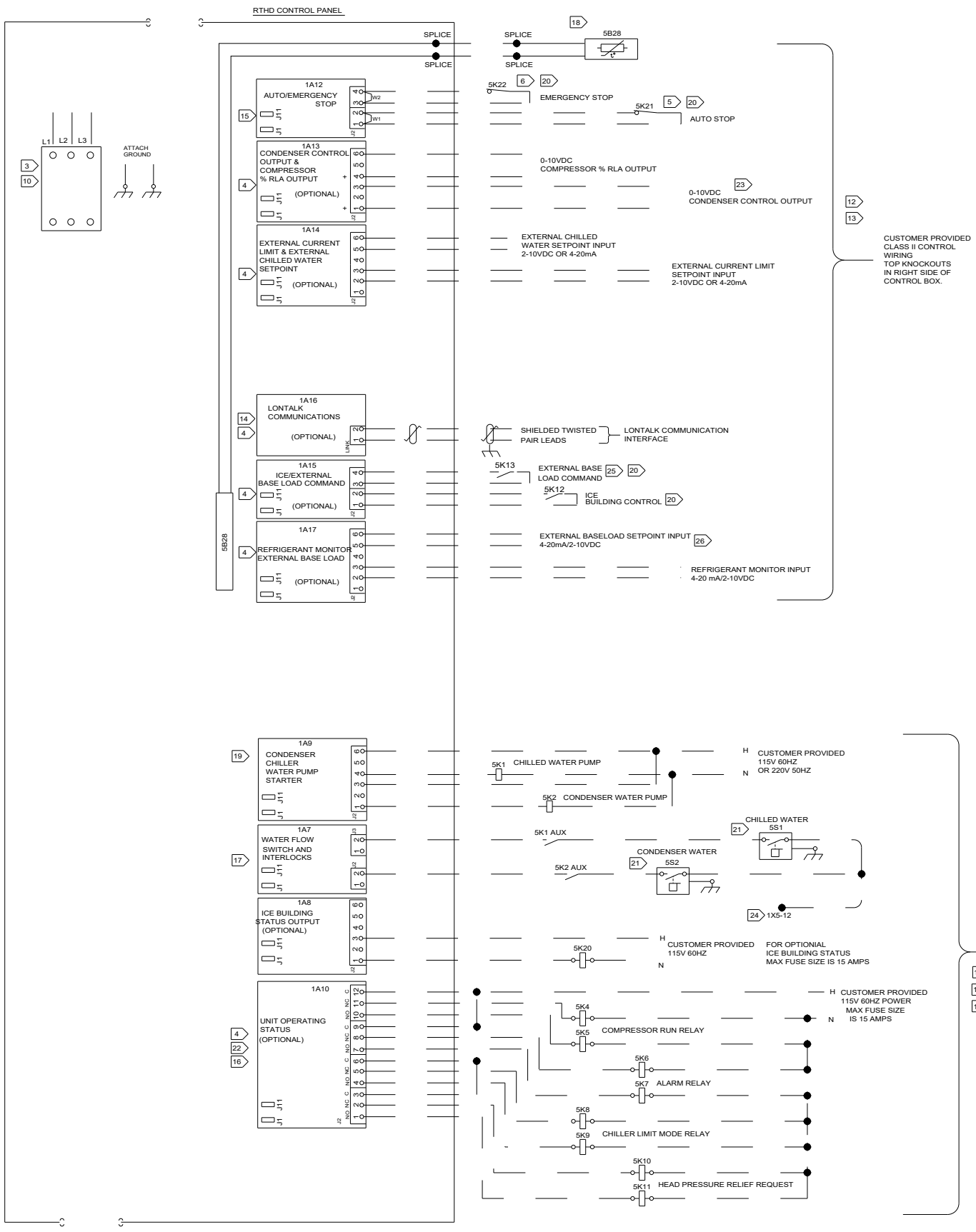
L'UTILISATION DE TOUT AUTRE CONDUCTEUR PEUT ENDOMMAGER L'ÉQUIPEMENT.

PRECAUCIÓN

¡UTILICE ÚNICAMENTE CONDUCTORES DE COBRE!

LAS TERMINALES DE LA UNIDAD NO ESTÁN DISEÑADAS PARA ACEPTAR OTROS TIPOS DE CONDUCTORES.

SI NO LO HACE, PUEDE OCASIONAR DAÑO AL EQUIPO.



GENERAL NOTES:

1. CAUTION-DO NOT ENERGIZE THE UNIT UNTIL CHECK OUT AND STARTUP PROCEDURES HAVE BEEN COMPLETED.
2. COMPRESSOR MOTOR IS PROTECTED FROM PRIMARY SINGLE PHASE FAILURE.

3 ALL UNIT POWER WIRING MUST BE COPPER CONDUCTORS ONLY AND HAVE A MINIMUM TEMPERATURE INSULATION RATING OF 75 DEGREE C (MRLA = 0-598) OR 90 DEGREE C (MRLA = 779). SEE UNIT NAMEPLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM FUSE SIZE REQUIREMENTS. USE 600 VOLT COPPER CONDUCTORS ONLY. 200 TO 600 VOLT CIRCUIT, PROVIDE AN EQUIPMENT GROUND IN ACCORDANCE WITH APPLICABLE ELECTRIC CODES.

4 THESE FEATURES ARE OPTIONAL AND MAY OR MAY NOT BE PROVIDED. CUSTOMER PROVIDED WIRING FOR ALL STANDARD FEATURES AND OPTIONS IS SHOWN ON THIS DIAGRAM. OPTIONAL FEATURES ARE SO NOTED.

5 OPENING THE EXTERNAL AUTO-STOP CONTACT WILL INITATE A SHUT DOWN SEQUENCE OF THE CHILLER. CLOSURE OF THE CONTACT WILL ALLOW THE CHILLER TO RETURN TO NORMAL AUTOMATIC OPERATION.

6 AN OPENING OF THE EMERGENCY STOP CONTACT WILL SHUT THE CHILLER DOWN IMMEDIATELY AND TRIGGER AN EMERGENCY STOP INPUT DIAGNOSTIC. CLOSURE OF THE CONTACT AND A MANUAL RESET OF THE UNIT CONTROL DIAGNOSTIC WILL ALLOW THE CHILLER TO RETURN TO NORMAL OPERATION.

WIRING REQUIREMENTS

8. RECOMMENDED FIELD WIRING CONNECTIONS ARE SHOWN BY DASHED LINES
9. ALL FIELD WIRING MUST BE IN ACCORDANCE WITH THE NATIONAL ELECTRIC CODE AND STATE AND LOCAL REQUIREMENTS. EXPORT UNIT WIRING MUST COMPLY WITH LOCAL APPLICABLE CODES.

10 LINE VOLTAGE OPTIONS:
UNIT MOUNTED TERMINAL BLOCK, DISCONNECT OR CIRCUIT BREAKER.
POWER WIRING LUG SIZE PROVIDED ON VARIOUS UNITS IS SHOWN IN TABLE 1.

11 CLASS I WIRING ,14 AWG, 600 VOLT CONDUCTORS. 115 VOLT CIRCUIT

12 ALL CUSTOMER CONTROL CIRCUIT WIRING MUST BE COPPER CONDUCTORS ONLY AND HAVE A MINIMUM INSULATION RATING OF 300 VOLTS. EXCEPT AS NOTED ALL CUSTOMER WIRING CONNECTIONS ARE MADE TO CIRCUIT BOARD MOUNTED BOX LUGS WITH A WIRE RANGE OF 14 TO 18 AWG.

13 DO NOT RUN LOW VOLTAGE CONTROL WIRING (30 VOLTS OR LESS) IN CONDUIT WITH 110 VOLT OR HIGHER WIRING. DO NOT EXCEED THE FOLLOWING MAXIMUM RUN LENGTHS FOR A GIVEN SIZE: 14 AWG, 5000 FT; 16 AWG, 2000 FT; 18 AWG, 1000 FT.

LONTALK COMMUNICATION INTERFACE (LCI) RECOMMENDED WIRE:

14 22 AWG LEVEL 4 UNSHIELDED COMMUNICATION WIRE RECOMMENDED. THE SUM TOTAL LENGTH OF ALL INTERCONNECTED CABLE SEGMENTS NOT TO EXCEED4500 FEET. CONNECTION TOPOLOGY SHOULD BE DAISY CHAIN. REFER TO BUILDING AUTOMATION SYSTEM (BAS) COMMUNICATION INSTALLATION LITERATURE FOR END OF LINE TERMINATION RESISTOR REQUIREMENTS.

15 THE CONTACTS FOR THESE FEATURES ARE JUMPERED AT THE FACTORY BY JUMPERS W1 & W2 TO ENABLE UNIT OPERATION. IF REMOTE CONTROL IS DESIRED REMOVE THE JUMPERS AND CONNECT TO THE DESIRED CONTROL CIRCUIT.

16 FIELD PROVIDED 115 VOLT 60HZ OR 220 VOLT 50HZ CONTROL POWER SUPPLIES ARE REQUIRED. THE MAX FUSE SIZE FOR ALL FIELD PROVIDED WIRING IS 15 AMPS. GROUND ALL CUSTOMER PROVIDED POWER SUPPLIES AS REQUIRED BY CODE. GREEN GROUND SCREWS ARE PROVIDED IN UNIT CONTROL PANEL.

17 CHILLED/CONDENSER WATER PUMP STARTER AUXILIARY CONTACTS TO BE WIRED IN SERIES WITH FLOW SWITCHES.

18 WHEN ORDERED THE OUTDOOR AIR TEMP SENSOR ELECTRONICS IS FACTORY MOUNTED INSIDE THE CONTROL PANEL AND THE IPC BUS IS FACTORY WIRED. THE SENSOR IS TO BE FIELD WIRED EXTERNALLY WITH THE SENSOR LEADS EXTENDED BACK TO THE CONTROL PANEL. THESE WIRES CAN BE SPLICED WITH TWO 14-18 AWG 600V WIRES, WITH A MAXIMUM LENGTH OF 1000 FEET (305 METERS), SPLICE AT SENSOR END MUST BE WATER TIGHT. REFER TO UNIT IOM FOR DETAILS.

CONTACT RATINGS AND REQUIREMENTS

19 UNIT PROVIDED DRY CONTACTS FOR THE CONDENSER/CHILLED WATER PUMP CONTROL. THE UNIT OPERATING STATUS RELAYS AND ICE MAKING STATUS RELAY ARE RATED FOR 7.2 AMPS RESISTIVE, 2.88 AMPS PILOT DUTY, OR 1/3 HP, 7.2 FLA AT 120 VOLTS 60 HZ, CONTACTS ARE RATED FOR 5 AMPS GENERAL PURPOSE DUTY AT 240 VOLTS.

20 CUSTOMER SUPPLIED CONTACTS FOR ALL LOW VOLTAGE CONNECTIONS MUST BE COMPATABLE WITH DRY CIRCUIT 24 VOLTS DC FOR A 12 MA RESISTIVE LOAD. SILVER OR GOLD PLATED CONTACTS ARE RECOMMENDED.

21 FLOW SWITCH AND INTERLOCK CONTACTS MUST BE ACCEPTABLE FOR USE IN A 120 VOLT 1mA CIRCUIT. OR A 220 VOLT 2mA CIRCUIT.

22 THE FIELD PROVIDED INDICATORS MAY BE RELAYS, LIGHTS OR AUDIBLE DEVICES. EACH FUNCTION IS ASSOCIATED WITH A SPDT RELAY. THE INDICATORS FUNCTIONS MAY BE CONNECTED TO EITHER OR BOTH OF THE NORMALLY OPEN OR NORMALLY CLOSED RELAY CONTACTS OF EACH OF THE 4 SPDT RELAYS ON THE OPTIONAL UNIT OPERATING STATUS MODULE.
THE FUNCTIONS OF THE OPERATING STATUS MODULE RELAYS ARE PROGRAMABLE. SEE IOM FOR DETAILS. DEFAULT FUNCTIONS ARE SHOWN.
THE NORMALLY OPEN CONTACTS ON EACH RELAY OPERATE AS FOLLOWS:

COMPRESSOR RUNNING — THE NO CONTACTS CLOSE WHEN COMPRESSOR STATUS FROM STARTER MODULE IS EITHER STARTING OR RUNNING.

ALARM RELAY — THE NO CONTACTS CLOSE WHEN THERE IS AN DIAGNOSTIC THAT HAS CAUSED A CHILLER SHUTDOWN WITH EITHER A MANUAL RESET REQUIRED OR AN AUTOMATIC RESET POTENTIAL.

CHILLER LIMIT MODE RELAY — THE NO CONTACTS CLOSE WHENEVER THE CHILLER HAS BEEN RUNNING IN ONE OF THE UNLOADING TYPES OF LIMIT MODES (CONDENSER, EVAPORATOR, CURRENT LIMIT OR PHASE IMBALANCE LIMIT) CONTINUOUSLY FOR THE LAST 20 MINUTES.

HEAD PRESSURE RELIEF REQUEST — THE NO CONTACTS CLOSE ANYTIME THE CHILLER IS RUNNING IN ONE OF THE FOLLOWING MODES: ICE MAKING MODE OR CONDENSER PRESSURE LIMIT CONTROL MODE CONTINUOUSLY FOR THE DURATION SPECIFIED BY THE CHILLER HEAD RELIEF RELAY FILTER TIME.

23 FIELD SELECTABLE AS: CONDENSER PRESSURE, DELTA PRESSURE OR CONTROL OUTPUT SIGNAL FOR CONDENSER HEAD PRESSURE CONTROL.

24 THE FIELD WIRING FOR THE 115V HOT LEG IS TERMINATED TO 1X6 TERMINAL BLOCK. SEE INSTRUCTION LABEL IN CONTROL PANEL FOR WIRE INSERTION INSTRUCTIONS. SPLICE FIELD WIRES TOGETHER AND WIRE TO 1X6.

25 CLOSED CONTACT COMMANDS BASE LOADING OPERATION.

26 ACTUAL BASE LOADING SETPOINT USED IS SETABLE AT FRONT PANEL. REFER TO IOM FOR DETAILS.

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CAD: CREO SCHEMATICS

FIELD WIRING DIAGRAM
RTHD VFD

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SHEET 1 OF 1

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