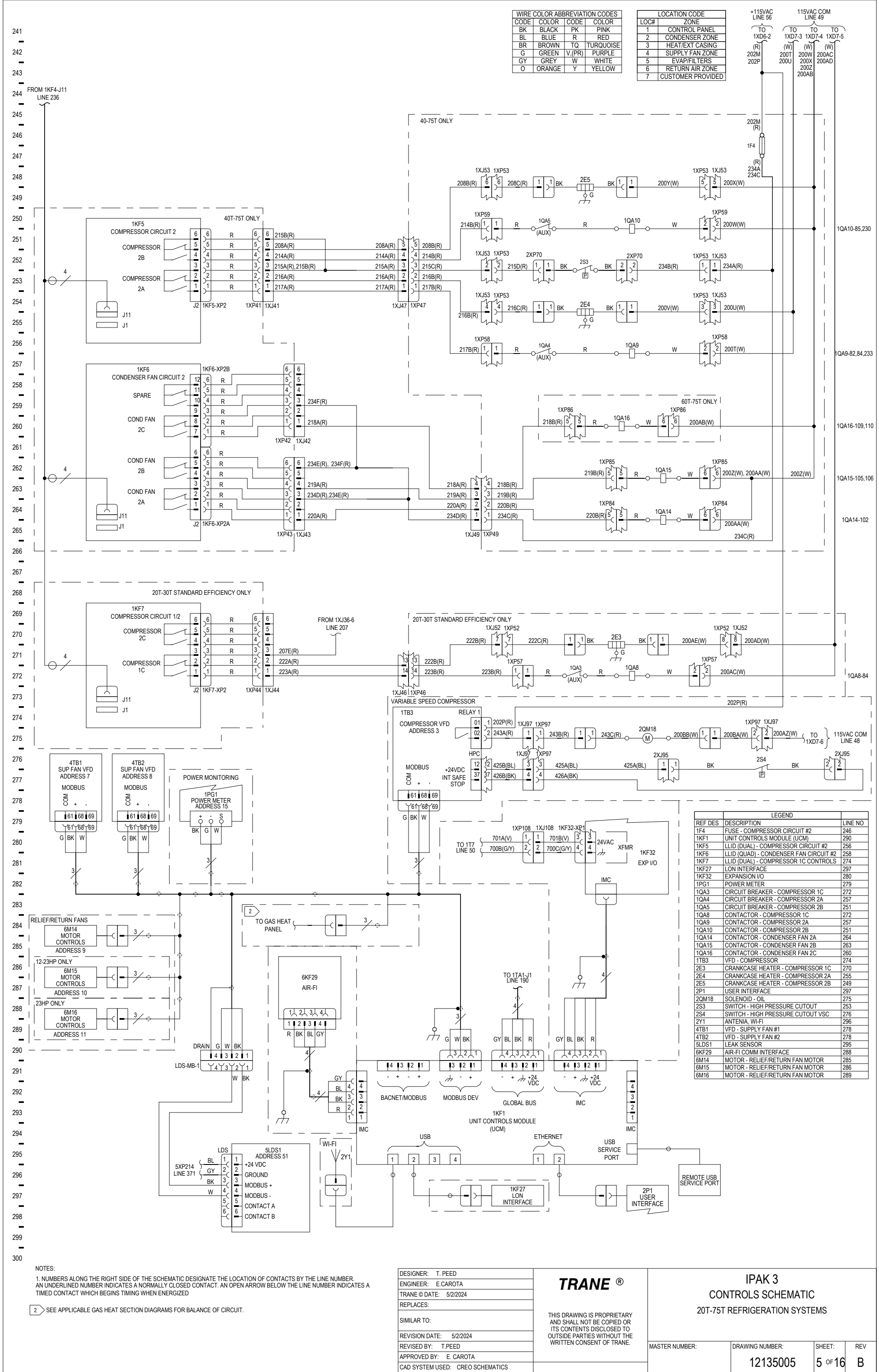




WIRE COLOR ABBREVIATION CODES					
CODE	COLOR	CODE	COLOR	CODE	COLOR
BK	BLACK	PK	PINK		
BL	BLUE	R	RED		
BR	BROWN	TO	TURQUOISE		
G	GREEN	V.(PR)	PURPLE		
GY	GREY	W	WHITE		
O	ORANGE	Y	YELLOW		

LOCATION CODE	
LOC#	ZONE
1	CONTROL PANEL
2	CONDENSER ZONE
3	HEAT/EXT CASING
4	SUPPLY FAN ZONE
5	EVAP/FILTERS
6	RETURN AIR ZONE
7	CUSTOMER PROVIDED

+115VAC LINE 56	TO 1XD6-2	TO 1XD7-3	TO 1XD7-4	TO 1XD7-5
(R)	(W)	(W)	(W)	(W)
202M	200T	200W	200X	200AC
202P	200U	200Z	200AD	200AB

NOTES:
1. NUMBERS ALONG THE RIGHT SIDE OF THE SCHEMATIC DESIGNATE THE LOCATION OF CONTACTS BY THE LINE NUMBER. AN UNDERLINED NUMBER INDICATES A NORMALLY CLOSED CONTACT. AN OPEN ARROW BELOW THE LINE NUMBER INDICATES A TIMED CONTACT WHICH BEGINS TIMING WHEN ENERGIZED

2 SEE APPLICABLE GAS HEAT SECTION DIAGRAMS FOR BALANCE OF CIRCUIT.

DESIGNER:	T. PEED
ENGINEER:	E. CAROTA
TRANE © DATE:	5/2/2024
REPLACES:	
SIMILAR TO:	
REVISION DATE:	5/2/2024
REVISED BY:	T. PEED
APPROVED BY:	E. CAROTA
CAD SYSTEM USED:	CREO SCHEMATICS

TRANE®

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IPAK 3
CONTROLS SCHEMATIC
20T-75T REFRIGERATION SYSTEMS

MASTER NUMBER:	DRAWING NUMBER:	SHEET:	REV
	12135005	5 OF 16	B