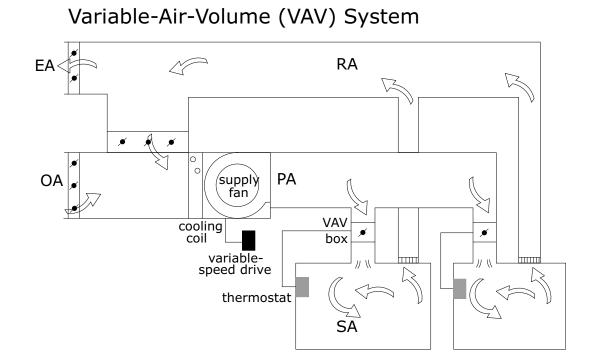


# Product Catalog VariTrane<sup>™</sup> Products Single Duct/Dual Duct Units VCC, VCW, VCE, VDD



September 2023

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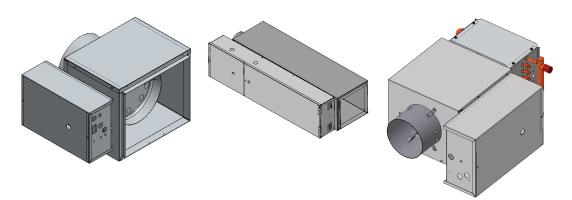


## Introduction

VariTrane<sup>™</sup> variable-air-volume (VAV) units lead the industry in quality and reliability and are designed to meet the specific needs of today's applications. This generation of VariTrane units builds upon the history of quality and reliability and expands the products into the most complete VAV offering in the industry.

**Single-duct units** provide an economical energy-savings system solution. This is the most common type of VAV unit.

**Dual-duct units** have two air valves. One heating valve and one cooling air valve modulate to provide occupant comfort. Alternatively, one valve is for conditioned recirculated air and the other is for outdoor air.



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## **Revision History**

Updated Digit 36 in Model Number Descriptions chapter.



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## **Features and Benefits**

## Construction

## **UL-Listed Products**

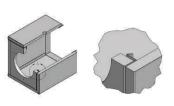
All VariTrane<sup>™</sup> units are listed in accordance with UL -1995 as terminal units. This listing includes the terminal with electric heaters. Additionally, all insulation materials pass UL 25/50 smoke and flame safety standards.

## **AHRI Certified Performance**

All VariTrane<sup>™</sup> units are AHRI certified. AHRI 880 guarantees the pressure drop, flow performance, and acoustical performance provided is reliable and has been tested in accordance with industry accepted standards. AHRI 885 uses AHRI 880 performance and applies accepted industry methods to estimate expected "NC" sound levels within the occupied space.

## **Casing Design**

*Ultra-low Air leakage Unit Casing* – VariTrane<sup>™</sup> single duct units have been meticulously designed to provide industry leading air leakage performance. Utilizing a robust panel construction scheme and state of the art manufacturing processes, each unit is produced top rovide reliable performance. Trane's ultra-low leak casing meets the demands of the most stringent applications where reduced energy consumption and operating cost are critical. See, , p. 16 for air leakage performance data.





Metal Encapsulated Edges— All VariTrane™ units are complete with encapsulated edges to arrest cut fibers and prevent insulation erosion into the airstream. This is important for applications concerned with fiberglass erosion or projects with either double-wall or externally wrapped duct work. The Trane Air Valve provides best in class air leakage performance. See, , p. 16 for air leakage performance data.

*Trane Air Valve*— Ventilation airflow is measured and controlled here for VariTrane<sup>™</sup> units. VariTrane<sup>™</sup> products are the most rugged and reliable available. The Trane Air Valve provides best in class air leakage performance. See, , p. 16 for air leakage performance data.

*18-gauge Cylinder*—The 18–gauge cylinder limits deformation or damage during shipment and job site handling, and provides even airflow distribution across the flow ring for unmatched airflow measurement accuracy.



*Flow Ring*—The Trane flow ring is time tested to perform under the most demanding conditions. Trane's patented flow ring is recessed within the air valve cylinder to reduce the potential for damage during job site handling and installation.

*External Shaft*—This simple design provides controller flexibility and is designed to facilitate actuator field replacement.

*Position Indicator*—The position indicator shows current air valve position to aid in system commissioning. Many times this can be seen from the floor without climbing a ladder.

*External Actuator*—This feature increases serviceability, control system compatibility, and actuator clutch access for simplified commissioning.

## Indoor Air Quality (IAQ) Features

System design should consider applicable ventilation and IAQ standards.(Contact your local Trane Sales Engineer for additional information). Good indoor air quality results from units and systems which:

Provide the required amount of ventilation air to each zone during all operating conditions.

Limit particulates from entering occupied spaces.

VariTrane™ units are designed with simplified access and a full line of insulation options including:

*Matte-faced*—Typical industry standard with reduced first cost.

*Closed-cell*—This insulation has an R-value and performance equivalent to matte-faced insulation. The main difference is the reduction of water vapor transmission. Closed-cell is designed for use in installations with a high chance of water formation. (It has been used to coat the exterior of chiller evaporator barrels for many years.)

*Foil-faced*—A fiberglass insulation with a thin aluminum coating on the air stream side to prevent fibers from becoming airborne. The aluminum lining is acceptable for many applications, however it is not as rugged as double-wall.

*Double-wall*—Premium insulation often used in many health care applications with insulation locked between metal liners. This eliminates the possibility for insulation entering the airstream and allows for unit interior wipe-down as needed.

VariTrane<sup>™</sup> VAV units are the most prepared IAQ units in the industry. The end result is a reliable product designed for peak performance, regardless of job site conditions or handling.

## **Factory Installed Piping Packages**

Single Duct VAV boxes with Hot Water Heating Coils can be provided with factory installed piping packages. Trane factory installed piping packages reduce project installed cost and risk by:

- Reducing time for field labor and coordination required for field provided and installed piping packages.
- Protecting piping package from shipping and handling damage with piping package enclosure as standard.
- · Providing flexibility for piping connection sides with field flip-able unit.
- Leak testing all coils and piping package assemblies at the factory.
- Automatic control valves pre-wired to the unit controller and sequence factory programmed.

## **Tracer Building Automation System**

Tracer® Building Automation Systems ensure comfort within your building.

Building controls have a bigger job description than they did a few years ago. It's no longer enough to control heating and cooling systems and equipment. Sophisticated buildings require smarter technology that will carry into the future. Tracer controls provide the technology platform – mobile, easy-to-use, cloud-based, scalable and open - for the next generation of data-driven, technology-enabled services that are creating high performance buildings.

With a Trane Tracer® Building Automation System, you'll:

- · Reduce operating costs through energy management strategies.
- Consistently provide occupant comfort.
- Enjoy reliable operation with standard, pre-engineered, and pretested applications.
- Easily troubleshoot and monitor either on site or from a remote location.
- Reduce installation time and simplify troubleshooting.

Whether factory-mounted or field-installed, Trane offers a wide range of controllers to suit virtually any application. These units are compatible with a variety of building types and can be used for new construction or renovation. Through extensive usability testing internally and with building operators, we've designed our controls for real world ease of use.



## **Tracer BACnet Controllers**

Trane offers a full line of programmable BACnet® controllers designed for simple integration into any system which can communicate via the BACnet® protocol. These controllers are factory-downloaded, commissioned, and shipped ready for the VAV units to be installed.

Symbio<sup>™</sup> 210 BACnet<sup>®</sup> Controller



Symbio<sup>™</sup> 210e BACnet<sup>®</sup> Controller



Symbio™ 500 Controller



UC210 BACnet<sup>®</sup> Controller



UC400 BACnet® Controller



## **Air-Fi® Wireless System**

For more detailed information on Air-Fi® Wireless systems and devices, see:

- BAS-SVX40\*-EN Air-Fi® Wireless Installation, Operation, and Maintenance
- BAS-PRD021\*–EN Air-Fi® Wireless Product Data Sheet
- BAS-SVX55\*–EN Air-Fi® Wireless Network Design Best Practices

## Air-Fi® Wireless Communications Interface (WCI)



A factory-installed Air-Fi® Wireless Communications Interface (WCI) provides wireless communication between the Tracer® SC, Tracer® UC210/UC400, Symbio<sup>™</sup> 210/Symbio<sup>™</sup> 210e/ Symbio<sup>™</sup> 500 VAV unit controllers and optionally, Air-Fi® Wireless Communication sensors.

The Air-Fi® WCI's wireless mesh network is the perfect alternative to a wired communication link. Eliminating the lowvoltage wire between the zone sensor and the terminal unit controller, and between the unit controllers and the system controller will:

- Reduced installation time and associated risks.
- Completion of projects with fewer disruptions.
- Easier and more cost-effective re-configurations, expansions, and upgrades.

## Air-Fi® Wireless Communication Sensor (WCS)



The Wireless Communications Sensor (WCS) communicates wirelessly to a Tracer® BACnet® unit controller that has an Air-Fi® WCI installed. A WCS is an alternative to a wired sensor when access and routing of communication cable are issues. It also allows flexible mounting and relocation. Also available are a non-display version of the WCS with a temperature setpoint knob, an occupancy /  $CO_2$  sensor / zone temperature version of the WCS, and a relative humidity (RH) sensor add-on daughter board accessory.

## Factory-installed vs. Factory-commissioned

The terms factory-installed and factory-commissioned are often used interchangeably. Trane takes great pride in being the industry leader in factory-commissioned DDC controllers. The following table differentiates these concepts.

Factory-commissioned controllers provide the highest quality and most reliable units for your system. Additional testing verifies proper unit operation including occupied/unoccupied airflow and temperature setpoints, communication link functionality, and output device functionality. The benefits of factorycommissioning are standard on VariTrane<sup>™</sup> terminal units with Trane DDC controls. This means that factory-commissioned quality on VariTrane<sup>™</sup> units is now available on ANY manufacturer's control system that can communicate using BACnet® protocol. (See Controls section for complete listing of variables which are communicated.)

#### Table 1. Factory-installed vs. factory-commissioned

	Factory-installed	Factory-commissioned
Transformer installed (option)	х	х
Wires terminated in reliable/consistent setting	х	х
Controller mounted	Х	Х
Electric heat contactors and fan relay wired	х	x
Testing of electric heat contactors and fan relay	-	х
Controller addressing and associated testing	-	х
Minimum and Maximum airflows settings (occupied/unoccupied)	-	х
Minimum and Maximum temperature setpoints (occupied/unoccupied)	_	х
Minimum ventilation requirements	_	х
Heating offset	_	х
Trane Air-Fi® wireless communications modules (WCI)	х	х
Trane Air-Fi® Wireless Communications Sensor (WCS)	_	-
Duct temperature sensor	x	x
Pre-wired water valve harness	Х	Х

## Trane VAV Systems — Proven Performance

Trane is the industry leader in VAV systems, including factory-commissioned controls and integration with other control systems. This leadership began with customers seeking the most reliable VAV products in the industry. The solution was factory-commissioned controls (see "Factory-installed vs. Factory-commissioned," p. 9). Since then, it has developed to include optimized system control strategies.



Control strategies are often made more complicated than necessary. VariTrane<sup>™</sup> DDC controls simplify control strategies by pre-engineering control logic and sequencing into the controller. This information is available via a twisted-shielded wire pair or wireless communication, and accessible via a Trane Tracer® SC.

Optimized system control strategies, such as ventilation optimization, fan-pressure optimization, and optimal start/stop, are pre-engineered in VariTrane<sup>™</sup> unit-level DDC controllers and the Tracer® SC building automation system.

This allows a Trane VAV system to meet or exceed the latest ASHRAE 90.1 Energy Efficiency standards. Pre-engineered controls allow consistent, high quality installations which are very repeatable. The end result is PROVEN control strategies you can rely on to perform.

Purchasing VAV controllers and VAV hardware from a single manufacturer provides a single contact for all HVAC system related questions.

## Indoor Air Quality Management During Construction



LEED wrap option is a pressure sensitive covering that prevents contamination of the VAV box during the construction phase. It is utilized to seal all openings without constraining the installation process.



## **Model Number Descriptions**

## **Single-Duct VAV Units**

#### Digit 1, 2- Unit Type

VC = VariTrane™ Single—Duct

#### Digit 3— Reheat

C = Cooling Only
E = Electric Heat
W = Hot Water Heat

#### Digit 4 — Development Sequence

F = Sixth

#### Digit 5, 6 — Primary Air Valve

04 = 4" inlet (225 cfm) 05 = 5" inlet (350 cfm) 06 = 6" inlet (500 cfm) 08 = 8" inlet (900 cfm) 10 = 10" inlet (1400 cfm) 12 = 12" inlet (2000 cfm) 14 = 14" inlet (3000 cfm) 16 = 16" inlet (4000 cfm) 24 = 24" x 16" inlet (8000 cfm)

#### Digit 7, 8, 9— Not Used

000 = N/A

#### Digit 10, 11— Design Sequence

M0 = New Hot Water Coil

#### Digit 12, 13, 14, 15 - Controls

DD00 = Trane Actuator Only and Enclosure DD41 = UC400 DDC- Basic (No Water or Electric Heat) DD42 = UC400 DDC- Basic (Water heat- N.C. 2-position) DD43 = UC400 DDC- Basic (Water heat-Modulating) DD44 = UC400 DDC- Basic (Electric heat- Staged) DD45 = UC400 DDC- Basic (Electric heat- PWM) DD46 = UC400 DDC- Ventilation Flow- cooling only DD47 = UC400 DDC- Basic (Water heat- N.O. 2-position) DD49 = UC400 DDC- Flow Tracking (Cooling only) DD50 = UC400 DDC- Ventilation Flow (Water heat-N.C. 2-position DD51 = UC400 DDC- Ventilation Flow (Electric heat-Staged) DD52 = UC400 DDC- Ventilation Flow (Water heat-Modulating) DD53 = UC400 DDC- Basic plus- Local (Electric heat- PWM) Remote (Staged EH) DD54 = UC400 DDC- Basic plus- Local (Water heat- Modulating) Remote (Water- N.C. 2-position) DD55 = UC400 DDC- Basic plus Local (Water heat- Modulating) Remote (Water- N.O. 2-position)

#### Digit 12, 13, 14, 15 - Controls (continued) DD56 = UC400 Basic plus - Local (Water heat -N.O. 2-position) Remote (Water - Modulating) DD57 = UC400 DDC- Basic plus- Local (Water heat- N.C. 2-position) Remote (Water- Modulating) DD58 = UC400 DDC- Basic plus- Local (Water heat- N.O. 2-position) Remote (Water- N.O. 2-position) DD59 = UC400 DDC- Basic plus- Local (Water heat- N.C. 2-position) Remote (Water- N.C. 2-position) DD60 = UC400 DDC- Basic plus- Local (Water heat- N.O. 2-position) Remote (Water- N.C. 2-position) DD61 = UC400 DDC- Basic plus- Local (Water heat- N.C. 2-position) Remote (Water- N.O. 2-position) DD62 = UC400 DDC- Basic plus- Local (Electric heat-Staged) Remote (Staged EH) DD63 = UC400 DDC- Ventilation Flow (Water heat-N.O. 2-position) DD65 = UC400 Basic (Electric Heat Modulating SCR) DD66 = UC400 Basic plus- Local (Electric heat-Modulating SCR) Remote (Staged EH) DD67 = UC400 Ventilation Flow (Electric heat-Modulating SCR) DD71 = UC210 DDC- Basic (No water or Electric heat) DD72 = UC210 DDC- Basic (Water heat- N.C. 2-position) DD73 = UC210 DDC- Basic (Water heat-Modulating) DD74 = UC210 DDC- Basic (Electric heat- Staged) DD75 = UC210 DDC- Basic (Electric heat- PWM) DD76 = UC210 DDC Ventilation flow- cooling only DD77 = UC210 DDC- Basic (Water heat- N.O. 2-position) DD79 = UC210 DDC- Flow Tracking (Cooling only) DD80 = UC210 DDC- Ventilation Flow (Water heat-N.C. 2-position) DD81 = UC210 DDC- Ventilation Flow (Electric heat-Staged) DD82 = UC210 DDC- Ventilation Flow (Water heat-Modulating) DD83 = UC210 DDC- Basic plus- Local (Electric heat- PWM) Remote (Staged EH) DD84 = UC210 DDC- Basic plus- Local (Water heat- Modulating) Remote (Water- N.C. 2-position) DD85 = UC210 DDC- Basic plus- Local (Water heat- Modulating) Remote (Water- N.O. 2-position) DD86 = UC210 DDC- Basic plus- Local (Water heat- N.O. 2-position) Remote (Water- Modulating) DD87 = UC210 DDC- Basic plus- Local (Water heat- N.C. 2-position) Remote (Water- Modulating) DD88 = UC210 DDC- Basic plus- Local (Water heat- N.O. 2-position) Remote (Water- N.O. 2-position) DD89 = UC210 DDC- Basic plus- Local (Water heat- N.C. 2-position) Remote (Water- N.C. 2-position) DD90 = UC210 DDC- Basic plus- Local (Water heat- N.O. 2-position) Remote (Water- N.C. 2-position)

#### Digit 12, 13, 14, 15 - Controls (continued)

DD91 = UC210 DDC- Basic plus- Local (Water heat- N.C. 2-position) Remote (Water- N.O. 2-position) DD92 = UC210 DDC- Basic plus- Local (Electric heat-Staged) Remote (Staged EH) DD93 = UC210 Ventilation Flow (Water heat- N.O. 2-position) DD95 = UC210 Basic (Electric Heat Modulating SCR) DD96 = UC210 Basic plus- Local (Electric heat-Modulating SCR) Remote (Staged EH) **DD97** = UC210 Ventilation Flow (Electric heat-Modulating SCR) ENCL = Shaft Only in Enclosure FM00 = Other Actuator and Control FM01 = Trane Supplied Actuator, Other Control N.C. = Normally-Closed N.O. = Normally-Open FM = Factory Installation of Customer-supplied Controllers SE41 = Symbio<sup>™</sup> 500 DDC- Basic (Cooling only) SE42 = Symbio™ 500 DDC- Basic (Water heat -N.C. 2-position) SE43 = Symbio<sup>™</sup> 500 DDC- Basic (Water heat -Modulating) SE44 = Symbio<sup>™</sup> 500 DDC- Basic (Electric heat -Staged) SE45 = Symbio™ 500 DDC- Basic (Electric heat -PWM) SE46 = Symbio<sup>™</sup> 500 DDC- Ventilation Flow (no reheat) SE47 = Symbio<sup>™</sup> 500 DDC- Basic (Water heat -N.O. 2-position) SE49 = Symbio<sup>™</sup> 500 DDC- Flow track (Cooling only) SE50 = Symbio<sup>™</sup> 500 DDC- Ventilation Flow (N.C. 2-position) SE51 = Symbio™ 500 DDC- Ventilation Flow (Electric heat - Staged) SE52 = Symbio<sup>™</sup> 500 DDC- Ventilation Flow (Water heat-Modulating) SE53 = Symbio™ 500 DDC- Basic plus Local (Electric heat - PWM) Remote (Staged) SE54 = Symbio<sup>™</sup> 500 DDC- Basic plus Local (Water heat Modulating) Remote (Water N.C. 2-position) SE55 = Symbio<sup>™</sup> 500 DDC- Basic plus Local (Water heat Modulating) Remote (Water N.O. 2-position) SE56 = Symbio<sup>™</sup> 500 DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water-Modulating) SE57 = Symbio<sup>™</sup> 500 DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water-Modulating) SE58 = Symbio<sup>™</sup> 500 DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water N.O. 2-position) SE59 = Symbio<sup>™</sup> 500 DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water N.C. 2-position) SE60 = Symbio<sup>™</sup> 500 DDC- Basic plus Local

(Water heat - N.O. 2-position) Remote (Water N.C. 2-position)

#### Digit 12, 13, 14, 15 — Controls (continued)

2-position)

-Modulating)

Staged)

PWM)

reheat)

only)

2-position)

2-position)

2-position)

Modulating)

Modulating)

2-position)

2-position)

2-position)

2-position)

modulating SCR

SE93 = Symbio™ 210e DDC -Ventilation Flow

SE95 = Symbio<sup>™</sup> 210e DDC- Control with

(water heat - N.O. 2-position)

SE61 = Symbio<sup>™</sup> 500 DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water N.O. SE62 = Symbio™ 500 DDC- Basic plus Local SCR electric heat (Electric heat - Staged) Remote (Staged) SE63 = Symbio<sup>™</sup> 500 DDC -Ventilation Flow (water heat - N.O. 2-position) N.C. 2-position) SE65 = Symbio<sup>™</sup> 500 DDC- Control with modulating SCR Modulating) SE66 = Symbio<sup>™</sup> 500 DDC- Space temp control with local SCR and remote stage electric heat Staged) SE67 = Symbio<sup>™</sup> 500 DDC- Ventilation Flow with SCR electric heat PWM) SE71 = Symbio<sup>™</sup> 210e DDC- Basic (Cooling only) SE72 = Symbio™ 210e DDC- Basic (Water heat reheat) N.C. 2-position) SE73 = Symbio™ 210e DDC- Basic (Water heat N.O. 2-position) SE74 = Symbio™ 210e DDC- Basic (Electric heat only) SE75 = Symbio™ 210e DDC- Basic (Electric heat -2-position) SE76 = Symbio<sup>™</sup> 210e DDC- Ventilation Flow (no SE77 = Symbio™ 210e DDC- Basic (Water heat -N.O. 2-position) SE79 =Symbio™ 210e DDC- Flow track (Cooling SE80 =Symbio<sup>™</sup> 210e DDC- Ventilation Flow (N.C. position) SE81 = Symbio™ 210e DDC- Ventilation Flow (Electric heat - Staged) SE82 = Symbio<sup>™</sup> 210e DDC- Ventilation Flow position) (Water heat-Modulating) SE83 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Electric heat - PWM) Remote (Staged) Modulating) SE84 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Water heat Modulating) Remote (Water N.C. Modulating) SE85 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Water heat Modulating) Remote (Water N.O. 2-position) SE86 = Symbio™ 210e DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water-2-position) SE87 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water-2-position) SE88 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water N.O. 2-position) SE89 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water N.C. SE90 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water N.C. Modulating SCR SE91 = Symbio<sup>™</sup> 210e DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water N.O. SE92 = Symbio<sup>™</sup> 210e DDC- Basic plus Local Electric Heat (Electric heat - Staged) Remote (Staged)

#### Digit 12, 13, 14, 15 — Controls (continued)

SE96 = Symbio™ 210e DDC- Space temp control with local SCR and remote stage electric heat SE97 = Symbio<sup>™</sup> 210e DDC- Ventilation Flow with SY71 = Symbio<sup>™</sup> 210 DDC- Basic (Cooling only) SY72 = Symbio™ 210 DDC- Basic (Water heat -SY73 = Symbio™ 210 DDC- Basic (Water heat-SY74 = Symbio™ 210 DDC- Basic (Electric heat -SY75 = Symbio™ 210 DDC- Basic (Electric heat -SY76 = Symbio™ 210 DDC- Ventilation Flow (no SY77 = Symbio™ 210 DDC- Basic (Water heat -SY79 = Symbio™ 210 DDC- Flow track (Cooling SY80 = Symbio<sup>™</sup> 210 DDC- Ventilation Flow (N.C. SY81 = Symbio<sup>™</sup> 210 DDC- Ventilation Flow (Electric heat - Staged) SY82 = Symbio<sup>™</sup> 210 DDC- Ventilation Flow (Water heat-Modulating) SY83 = Symbio<sup>™</sup> 210 DDC- Basic plus Local (Electric heat - PWM) Remote (Staged) SY84 = Symbio<sup>™</sup> 210 DDC- Basic plus Local (Water heat Modulating) Remote (Water N.C. 2-SY85 = Symbio<sup>™</sup> 210 DDC- Basic plus Local (Water heat Modulating) Remote (Water N.O. 2-SY86 = Symbio™ 210 DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water-SY87 = Symbio™ 210 DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water-SY88 = Symbio<sup>™</sup> 210 DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water N.O. SY89 = Symbio<sup>™</sup> 210 DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water N.C. SY90 = Symbio<sup>™</sup> 210 DDC- Basic plus Local (Water heat - N.O. 2-position) Remote (Water N.C. SY91 = Symbio<sup>™</sup> 210 DDC- Basic plus Local (Water heat - N.C. 2-position) Remote (Water N.O. SY92 = Symbio™ 210 DDC- Basic plus Local (Electric heat - Staged) Remote (Staged) SY93 = Symbio<sup>™</sup> 210 DDC -Ventilation Flow (Water heat - N.O. 2-position) SY95 = Symbio<sup>™</sup> 210 DDC- Control with SY96 = Symbio™ 210 DDC- Space temp control with local SCR and Remote Stage Electric Heat SY97 = Symbio™ 210 DDC- Vent Flow with SCR

#### Digit 16 — Insulation

- A = 1/2-in. Matte-faced
- B = 1-in Matte-faced
- D = 1-in Foil-faced
- F = 1-in Double Wall
- G = 3/8-in Closed-cell

#### Digit 17, 18-Not Used

00 = Not Applicable

#### Digit 19- Not Used

0 = Not Applicable

#### Digit 20- Not Used

0 = Not Applicable

Digit 21- Water Coil

0 = None

- **1** = 1 Row
- 2 = 2 Row
- 3 = 3 Row
- $\mathbf{4} = 4 \text{ Row}$
- A = 1 Row Premium
- B = 2 Row Premium
- C = 3 Row Premium D = 4 Row Premium

#### **Digit 22— Electrical Connections**

F = Able to Flip for LH/RH Connections (VCEF Only)

- L = Left, Airflow hits in face
- R = Right, Airflow hits in face

**0** = Opposite side connection, coil and control (VCWF Only)

Note: VCCF/VCWF can be flipped in field for opposite connections.

#### Digit 23— Transformer

0 = None

- 1 = 120/24V, 50 VA
- 2 = 208/24V. 50 VA
- 3 = 240/24V, 50 VA
- 4 = 277/24V, 50 VA 5 = 480/24V, 50 VA
- 6 = 347/24V, 50 VA
- 7 = 380/24V. 50 VA
- 8 = 575/24V, 50 VA

Note: For VCEF units with transformers the VA depends on the staging, control, and contactor type (ranges are 50 VA or 75 VA)

Model Number Descriptions

#### Digit 24 — Disconnect Switch

0 = None W = With Note: VCCF/VCWF— toggle disconnect. VCEFdoor interlocking power disconnect.

#### Digit 25 — Power Fuse

0 = None W = With

#### Digit 26 — Electric Heat Voltage

0 = None A = 208/60/1 B = 208/60/3 C = 240/60/1 D = 277/60/1 E = 480/60/3 G = 347/60/1 H = 575/60/3 J = 380/50/3 K = 120/60/1

#### Digit 27, 28, 29 - Electric Heat kW

000 = None 010 = 1.0 kW

015 = 1.5 kW

```
460 = 46.0 kW
```

#### Notes:

- 0.5 to 8.0 kW in 1/2 kW increments
- 8.0 to 18.0 kW in 1 kW increments
- 18.0 to 46.0 kW in 2 kW increments

#### Digit 30 — Electric Heat Stages

0 = None
1 = 1 Stage
2 = 2 Stages Equal
3 = 3 Stages Equal

#### Digit 31 — Electric Heat Contactors

0 = None 1 = 24V Magnetic 5 = 0–10Vdc SCR Heat; Symbio™ 210/210e, Symbio™ 500, UC200, UC400 6 = 0–10Vdc SCR Heat; FMTD/ENCL/DD00 7 = 24V SSR (Solid State Relay)

#### Digit 32, 33- Not Used

00 = Not Applicable

#### Digit 34 — Actuator

- 0 = Standard
- A = Spring Return, Normally Open
- B = Spring Return, Normally Closed
- C = Belimo<sup>™</sup> Actuator
- **G** = Trane Analog Actuator (Symbio<sup>™</sup> 210/210e, Symbio<sup>™</sup> 500, UC210, UC400)

#### Digit 35 — Sensor Options

0 = Standard, Wired

**3** = Trane Air-Fi® Wireless Communications Interface

#### Digit 36 — Pre-wired Factory Solutions

#### 0 = None

- 1 = Factory Wired Duct Temperature Sensor (DTS)
- 2 = HW Valve Harness

**3** = Both Factory Wired DTS/HW Valve Harness **4** = Averaging DTS Factory-installed in Unit

(Required Symbio™ 210/210e, Symbio™ 500, UC210, UC400 w/SCR Heat)

5 = Duct Temperature Sensor - Factory Mounted6 = Factory-mounted DTS and HWV Harness

#### Digit 37 — Integral Attenuator with Cam Lock Bottom Access

**0** = None

1 = Attenuator and Bottom Access - Left Side Controls

2 = Attenuator and Bottom Access - Right Side Controls

3 =Attenuator and Bottom Access - Left Side Controls, Right Side Water Coil Connections
4 = Attenuator and Bottom Access - Right Side Controls, Left Side Water Coil Connections
5 = Attenuator Only

#### Digit 38 — Piping Package

- 0 = None
- A = 2–Way Automatic Balancing
- **B** = 3–Way Automatic Balancing
- **C** = 2-Way Standard Valve Only, Floating Point Actuator
- **D** = 3-Way Standard Valve Only, Floating Point Actuator
- **E** = 2-Way Standard Valve Piping Package, Floating Point Actuator
- **F** = 3-Way Standard Valve Piping Package, Floating Point Actuator
- **G** = 2-Way Belimo Valve Only, Floating Point Actuator
- **H** = 3-Way Belimo Valve Only, Floating Point Actuator
- J = 2-Way Belimo Valve Piping Package, Floating Point Actuator
- **K** = 3-Way Belimo Valve Piping Package, Floating Point Actuator
- L = 2-Way Belimo Valve Only, Analog Actuator
- **M** = 3-Way Belimo Valve Only, Analog Actuator **N** = 2-Way Belimo Valve Piping Package, Analog
- Actuator **P** = 3-Way Belimo Valve Piping Package, Analog Actuator
- Q = 2-Way Standard Valve Factory Mounted Piping
- Package, Floating Point Actuator **R** = 3-Way Standard Valve Factory Mounted Piping
- Package, Floating Point Actuator **S** = 2-Way Belimo Valve Factory Mounted Piping
- Package, Floating Point Actuator
- T = 3-Way Belimo Valve Factory Mounted Piping
- Package, Floating Point Actuator **U** = 2-Way Belimo Valve Factory Mounted Piping Package, Analog Actuator
- V = 3-Way Belimo Valve Factory Mounted Piping
- Package, Analog Actuator

#### Digit 39 - Water Valve

#### 0 = None

- 1 = Trane HW Valve 0.7 Cv
- 2 = Trane HW Valve 2.7 Cv
- 5 = Analog HW Valve, field provided (Symbio™
- 210/210e, Symbio™ 500, UC210, UC400)
- 6 = Trane HW Valve, 1.7 Cv
- 7 = Trane HW Valve, 5.0 Cv
- A = Belimo HW Valve, 0.3 Cv
- B = Belimo HW Valve, 0.46 Cv
- C = Belimo HW Valve, 0.8 Cv
- D = Belimo HW Valve, 1.2 Cv
- E = Belimo HW Valve, 1.9 Cv
- F = Belimo HW Valve, 3.0 Cv
- G = Belimo HW Valve, 4.7 Cv

#### Digit 40 — Flow Rate

- 0 = None A = 0.5 gpm, 0.03 l/s B = 1.0 gpm, 0.06 l/s C = 1.5 gpm, 0.09 l/s D = 2.0 gpm, 0.13 l/s E = 2.5 gpm, 0.16 l/s F = 3.0 gpm, 019 l/s G = 3.5 gpm, 0.22 l/s H = 4.0 gpm, 0.25 l/s **J** = 4.5 gpm, 0.28 l/s K = 5.0 gpm, 0.31 l/s L = 5.5 gpm, 0.35 l/s **M** = 6.0 gpm, 0.38 l/s N = 6.5 gpm, 0.41 l/s P = 7.0 gpm, 0.44 l/s **Q** = 7.5 gpm, 0.47 l/s R = 8.0 gpm, 0.50 l/s **S** = 9.0 gpm, 0.57 l/s T = 10.0 gpm, 0.63 l/s **U** = 11.0 gpm, 0.69 l/s
- **V** = 12.0 gpm, 0.76 l/s

#### Digit 41 — Air Leakage Class

0 = Standard Air Leakage

1 = Certified Ultra-Low Air Leakage



## **Single-Duct VAV Terminal Units**

## **Selection Procedure**

This section describes the catalog selection of single-duct VAV terminal units with specific examples. A computer selection program is also available to aid in selection of VAV terminal units. Selection of single-duct VAV terminal units can involve three elements:

- Air valve selection
- Heating coil selection (if required)
- Acoustics controls

## **Air Valve Selection**

The wide-open static pressure and airflows are found in the performance data section of the catalog. To select an air valve, locate the required design cooling airflow for your terminal unit type and find the smallest air valve size that has a pressure drop equal to or lower than the maximum wide-open static pressure requirement.

### Example: Cooling Only VCCF Terminal Unit

- Design cooling airflow: 1700 cfm
- Maximum wide open Air pressure drop: 0.25 in. wg
- Minimum cooling airflow: 850 cfm

From the performance data charts, select a valve size 12, which has a wide-open static pressure drop of 0.01 in. wg

Check the minimum and maximum cfm desired with the minimum and maximum cfm allowed in the table in the general data section. The maximum setting of 1700 cfm is within the acceptable range. The desired minimum setting of 850 cfm is acceptable for the cooling only box desired. Note that if an electric reheat box was selected, the minimum cfm would be dependent upon the kW of the electric heater. (See Electric Heat Unit Selection.)

## Heating Coil Selection (If Required)

First, determine the amount of heat required to meet space and downstream duct heat losses from a load calculation.

### **Hot Water Heat**

Select a hot water coil sufficient to meet the design heat loss.

### Example: VCWF, Hot Water Unit Heat, Size 12 (See Air Valve Selection)

- Heating airflow: 850 cfm
- Hot water flow: 1.0 gpm
- Design Heat Loss: Q = 25 MBh

Select hot water coil from the coil performance table in the Performance Data section of the catalog.

#### Selection:

A one-row coil is sufficient to meet design conditions. From the Hot Water Coil Capacity Data of the Performance Data Section, a one-row coil for a size 12 air valve will operate at the above conditions as follows:

- Coil Capacity: 25.17 MBh
- Water pressure drop: 0.72 ft WPD
- Air pressure drop (APD) of the hot water coil is included in the chart preceding the hot water coil
  performance data section.
- APD = 0.35 in. wg

## **Electric Heat**

Determine the kW required to meet zone design heat loss.

- kW = MBh / 3.414
- MBh = Design Heat Loss

Select the nearest available kW with voltage and steps desired from the electric heater kW guideline table in the Performance Data section of the catalog.

Example: VCEF, Electric Unit Heat, Size 12 (See Air Valve Selection)

- Heating airflow: 850 cfm
- Voltage: 277/60/1 VAC
- Design Heat Loss: Q = 25 MBh
- kW = Q/3.414
- kW = 25/3.414
- kW = 7.3

### Selection:

Select 7.5 kW from the electric heat table in the voltage and stages required. The table shows the minimum cfm allowable for the kW selected. The static pressure requirement is shown as 0.06 in. wg for this example with a design cooling flow of 1700 cfm.

### **Check Leaving Air Temperature:**

$$LAT = \frac{Q}{1.085 \times CFM} + T$$

T is the primary air temperature 55°F for this example.

$$LAT = \frac{3414 \times 7.5}{1.085 \times 850} + 55 = 82.8$$

Decide if leaving air temperature of 82.8°F is satisfactory for your application.

## Acoustics

The acoustical data found in the VAV catalog is used to determine sound the terminal unit will generate. Locate the table for the VAV terminal unit of interest. Sound power data and an equivalent NC level for an AHRI 885-2008 transfer function is listed.

Example: VCCF, Cooling-Only Terminal Unit, Size 10 (See air valve selection)

- Cooling Airflow: 1100 cfm
- Maximum inlet static pressure: 1.5 in. wg

Interpolation gives sound power data of:

Octave Band	2	3	4	5	6	7	NC
Discharge Sound Power	68	68	65	65	60	57	28
Radiated Sound Power	63	58	54	47	39	32	29

The NC level above is determined by using either the catalog's AHRI 885-2008 (mineral fiber for radiated sound) transfer function for the conditions shown in the acoustics table. A different transfer function could be applied as conditions dictate.

The maximum NC level is NC-29. If the maximum NC level was exceeded, it would have been necessary to reselect the next larger unit size.

### Trane Select Assist<sup>™</sup>

Trane Select Assist<sup>™</sup> is an online tool used to determine properly sized VariTrane<sup>™</sup> VAV terminal unit and resulting performance data for specific input specifications. In addition to selection of VAV terminal unit configuration selections, Trane Select Assist also includes most other Trane products, allowing user to select all required equipment within the one program.

Within the tool, required fields are denoted by red shading, and for VAV terminal units include maximum and minimum airflows, control type, and unit model. (Models with reheat have additional required

fields.) The user has the option of viewing information for an individual selection on one screen, or as a schedule with all VAV units required for the specific application.

Trane Select Assist also calculates sound power data for the selected terminal unit. Input is either maximum individual sound level for each octave band, or maximum NC value. Trane Select Assist will calculate acoustical data subject to default or user-supplied sound attenuation data.

Schedule View: The program has many time saving features such as:

- Copy/paste from spreadsheets like Microsoft® Excel
- Easily arrange fields to match your schedule
- Time-saving templates to store default settings

The use can also export the schedule view to Excel for modification or inclusion in engineering drawings as a schedule. Details regarding the program, its operation, and instructions on obtaining a copy are available from your local Trane sales office.

## **General Data**

Table 2. Primary airflow control factory settings - I-P

Control Type	Air Valve Size (in.)	Maximum Valve (cfm)	Maximum Controller (cfm)	Minimum Controller (cfm)	Constant Volume (cfm)
Direct Digital Control/	4	225	25-225	0,25-225	25-225
Symbio <sup>™</sup> 210, Symbio <sup>™</sup> 210e, Symbio <sup>™</sup> 500,	5	350	40-350	0,40-350	40-350
UC210, and UC400	6	500	60-500	0,60-500	60-500
Direct Digital Control/	8	900	105-900	0,105-900	105-900
Symbio <sup>™</sup> 210, Symbio <sup>™</sup> 210e, Symbio <sup>™</sup> 500,	10	1400	165-1400	0,165-1400	165-1400
UC210, and UC400	12	2000	240-2000	0,240-2000	240-2000
Direct Digital Control/	14	3000	320-3000	0,320-3000	320-3000
Symbio <sup>™</sup> 210, Symbio <sup>™</sup> 210e, Symbio <sup>™</sup> 500,	16	4000	420-4000	0,420-4000	420-4000
UC210, and UC400	24 x 16	8000	800-8000	0,800-8000	800-8000

Table 3. Primary airflow control factory settings - SI

Control Type	Air Valve Size (in.)	Maximum Valve L/s	Maximum Controller L/s	Minimum Controller L/s	Constant Volume L/s
Direct Digital Control/	4	106	12-106	0,12-106	12-106
Symbio <sup>™</sup> 210, Symbio <sup>™</sup> 210e, Symbio <sup>™</sup> 500,	5	165	19-165	0,19-165	19-165
UC210, and UC400	6	236	28-236	0,28-236	28-236
Direct Digital Control/	8	425	50-425	0,50-425	50-425
Symbio <sup>™</sup> 210, Symbio <sup>™</sup> 210e, Symbio <sup>™</sup> 500,	10	661	77-661	0,77-661	77-661
UC210, and UC400	12	944	111-944	0,111-944	111-944
Direct Digital Control/	14	1416	151-1416	0,151-1416	151-1416
Symbio <sup>™</sup> 210, Symbio <sup>™</sup> 210e, Symbio <sup>™</sup> 500,	16	1888	198-1888	0,198-1888	198-1888
UC210, and UC400	24 x 16	3776	378-3776	0,378-3776	378-3776

## **Performance Data**

## Performance Data — I-P

Table 4. Single duct (VCCF) ultra-low air leakage unit casing (cfm)

Inlet Size					Pressure	e (in. wg)				
iniet Size	0.25	0.5	1	2	3	4	5	6	7	8
4,5,6	0.1	0.2	0.5	1.2	1.9	2.5	2.9	3.2	3.3	3.5
8	0.1	0.3	0.6	1.3	2.0	2.6	2.9	3.1	3.2	3.2

Inlet Size					Pressure	e (in. wg)				
iniet Size	0.25	0.5	1	2	3	4	5	6	7	8
10	0.2	0.3	0.7	1.5	2.2	2.7	3.0	3.2	3.3	3.3
12	0.3	0.5	1.0	1.9	2.6	3.2	3.7	4.1	4.6	5.1
14	0.3	0.6	1.1	2.0	2.8	3.5	4.1	4.7	5.3	6.2
16	0.3	0.6	1.2	2.2	3.1	3.8	4.5	5.2	5.9	7.0
24 x 16	1.8	3.4	6.3	11.0	14.9	18.8	22.8	27.1	31.4	35.2

### Table 4. Single duct (VCCF) ultra-low air leakage unit casing (cfm) (continued)

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

Table 5.	Single duct (VC	F) standard ai	r leakage unit casing (o	cfm)
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					Pressur	e (in. wg)				
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8
4,5,6	0.2	0.5	1.4	3.5	5.7	7.5	8.8	9.5	9.9	10.5
8	0.4	0.8	1.8	4.0	6.1	7.7	8.8	9.3	9.5	9.6
10	0.5	1.0	2.1	4.4	6.5	8.1	9.1	9.6	9.8	10.0
12	0.8	1.5	2.9	5.6	7.8	9.7	11.2	12.4	13.7	15.4
14	0.9	1.7	3.3	6.1	8.5	10.5	12.2	14.0	16.0	18.6
16	1.0	1.9	3.7	6.7	9.2	11.4	13.4	15.5	17.8	20.9
24 x 16	5.4	10.3	18.9	33.0	44.8	56.3	68.3	81.2	94.1	105.5

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

Table 6. Single duct (VCCF) with integral attenuator and bottom access ultra-low air leakage unit casing (cfm)
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		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.2	0.4	0.8	1.4	2.0	2.5	3.1	3.8	4.4	4.9			
8	0.3	0.6	1.1	1.9	2.5	3.2	3.9	4.6	5.4	6.0			
10	0.4	0.8	1.4	2.3	3.1	3.8	4.6	5.5	6.3	7.1			
12	0.4	0.8	1.6	2.7	3.5	4.3	5.2	6.1	7.1	8.0			
14	0.6	1.1	2.0	3.4	4.5	5.5	6.4	7.4	8.5	9.5			
16	0.6	1.2	2.2	3.8	5.0	6.1	7.1	8.2	9.4	10.7			
24 x 16	2.8	5.2	9.0	14.0	17.4	20.5	24.3	28.6	32.8	35.3			

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.6	1.2	2.3	4.2	5.9	7.6	9.4	11.3	13.1	14.8			
8	0.9	1.8	3.3	5.6	7.6	9.5	11.6	13.8	16.1	18.0			
10	1.2	2.3	4.2	7.0	9.3	11.4	13.8	16.4	19.0	21.3			
12	1.3	2.5	4.7	8.0	10.6	13.0	15.6	18.4	21.3	24.1			
14	1.7	3.2	5.9	10.2	13.5	16.4	19.3	22.3	25.4	28.6			
16	1.8	3.5	6.5	11.3	15.0	18.2	21.2	24.5	28.1	32.0			
24 x 16	8.3	15.5	27.0	42.1	52.1	61.6	72.8	85.8	98.3	105.9			

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

Inlet Size		Pressure (in. wg)											
iniet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.1	0.3	0.6	1.4	2.2	2.9	3.4	3.7	3.9	4.1			
8	0.2	0.4	0.8	1.6	2.4	3	3.4	3.7	3.8	3.6			
10	0.3	0.5	1	1.8	2.5	3.1	3.5	3.8	3.9	3.4			
12	0.5	0.9	1.5	2.5	3.2	3.8	4.4	5	5.3	5.1			
14	0.7	1.4	2.3	3.3	3.9	4.4	5.2	6	6.5	6.1			
16	0.9	1.6	2.7	3.8	4.3	4.9	5.7	6.8	7.5	7.2			
24 x 16	2.6	4.8	8.4	13.4	17.3	21.5	26.3	31.4	35.3	35.7			

### Table 8. Single duct (VCWF) 1/2-row coil - ultra-low air leakage unit casing (cfm)

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

Table 9. Single duct (VCWF) 1/2-row coil - standard air leakage unit casing (cfm)

Inlet Size		Pressure (in. wg)												
Iniet Size	0.25	0.5	1	2	3	4	5	6	7	8				
4,5,6	0.4	0.9	1.9	4.3	6.7	8.7	10.1	11.1	11.7	12.3				
8	0.6	1.3	2.5	4.9	7.1	8.9	10.3	11.1	11.3	10.7				
10	0.8	1.6	3.1	5.5	7.5	9.2	10.6	11.5	11.6	10.3				
12	1.4	2.6	4.6	7.4	9.5	11.4	13.2	14.9	15.9	15.3				
14	2.2	4.1	6.8	10.0	11.6	13.3	15.5	17.9	19.5	18.2				
16	2.7	4.9	8.1	11.5	13.0	14.7	17.2	20.3	22.6	21.6				
24 x 16	7.8	14.5	25.3	40.3	52.0	64.5	79.0	94.2	105.8	107.0				

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

### Table 10. Single duct (VCWF) 3/4-row coil - ultra-low air leakage unit casing (cfm)

		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.2	0.3	0.7	1.5	2.3	3	3.5	3.9	4.2	4.5			
8	0.2	0.5	0.9	1.7	2.4	3	3.5	3.8	4.1	4.2			
10	0.3	0.6	1.2	2	2.6	3.1	3.5	3.8	4	3.9			
12	0.5	0.9	1.6	2.6	3.3	3.9	4.4	5.1	5.7	6.2			
14	0.8	1.4	2.5	3.7	4.3	4.7	5.3	6.1	6.9	7.4			
16	0.9	1.7	2.9	4.2	4.8	5.3	6	6.9	8	8.8			
24 x 16	2.8	5.2	9.2	14.7	18.6	22.4	26.6	31.4	36.1	39.2			

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

### Table 11. Single duct (VCWF) 3/4-row coil - standard air leakage unit casing (cfm)

	Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8		
4,5,6	0.5	1.0	2.1	4.6	6.9	8.9	10.5	11.6	12.5	13.5		
8	0.7	1.4	2.8	5.2	7.3	9.1	10.5	11.5	12.2	12.6		
10	1.0	1.9	3.5	6.0	7.8	9.3	10.6	11.5	12.1	11.8		
12	1.4	2.7	4.8	7.8	9.8	11.6	13.3	15.2	17.1	18.5		
14	2.3	4.3	7.4	11.0	12.8	14.2	16.0	18.3	20.8	22.3		
16	2.8	5.1	8.7	12.6	14.4	15.9	17.9	20.8	24.1	26.5		

Table 11.	Single duct (VCWF) 3/4-row coil - standard air leakage unit casing (cfm) (continued)	
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Inlet Size					Pressure	e (in. wg)						
lillet Size	0.25	0.25 0.5 1 2 3 4 5 6 7 8										
24 x 16	8.3	15.6	27.5	44.1	55.9	67.1	79.9	94.3	108.3	117.6		
Note: Casin	g leakage detern	nined with the air	valve fully open	and unit dischar	ge sealed. A pre	cision low flow o	rifice upstream c	of the unit is used	to measure the	leakage rate as		

a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

## Table 12. Single duct (VCWF) 1/2-row coil with integral attenuator and bottom access ultra-low air leakage unit casing (cfm)

Inlat Cine		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.2	0.5	1.0	1.9	2.7	3.5	4.1	4.7	5.2	6.0			
8	0.4	0.8	1.4	2.4	3.3	4.0	4.7	5.4	6.1	6.6			
10	0.6	1.1	1.9	3.0	3.8	4.5	5.3	6.2	6.9	7.1			
12	0.7	1.2	2.1	3.4	4.3	5.1	6.0	7.0	7.9	8.3			
14	0.8	1.5	2.6	4.2	5.2	6.3	7.5	8.9	10.3	11.1			
16	0.9	1.7	2.9	4.5	5.7	6.8	8.2	9.8	11.3	12.3			
24 x 16	3.3	6.1	10.6	16.2	19.8	23.1	27.1	31.8	36.2	38.6			

a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

## Table 13. Single duct (VCWF) 1/2-row coil with integral attenuator and bottom access standard air leakage unit casing (cfm)

Inlat Cine		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.7	1.4	2.9	5.7	8.2	10.4	12.3	14.0	15.7	17.9			
8	1.2	2.3	4.3	7.3	9.8	12.0	14.1	16.2	18.2	19.7			
10	1.7	3.2	5.7	9.0	11.3	13.5	15.9	18.5	20.6	21.3			
12	2.0	3.7	6.4	10.2	12.8	15.2	18.1	21.1	23.8	24.9			
14	2.4	4.5	7.9	12.5	15.6	18.8	22.5	26.8	30.9	33.3			
16	2.7	5.0	8.7	13.6	17.1	20.5	24.6	29.4	34.0	36.8			
24 x 16	9.8	18.3	31.7	48.7	59.4	69.3	81.3	95.3	108.6	115.8			

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

## Table 14. Single duct (VCWF) 3/4-row coil with integral attenuator and bottom access ultra-low air leakage unit casing (cfm)

Inlat Cina		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.2	0.5	1.0	1.9	2.8	3.5	4.1	4.7	5.3	6.0			
8	0.4	0.8	1.4	2.5	3.3	4.0	4.7	5.4	6.1	6.7			
10	0.6	1.1	1.9	3.0	3.8	4.5	5.4	6.3	7.1	7.7			
12	0.7	1.2	2.2	3.5	4.3	5.2	6.1	7.2	8.3	9.0			
14	0.8	1.6	2.7	4.3	5.3	6.3	7.5	8.9	10.3	11.3			
16	0.9	1.7	3.0	4.7	5.8	6.9	8.3	9.9	11.5	12.6			
24 x 16	3.3	6.2	10.7	16.5	20.1	23.4	27.5	32.2	36.8	39.3			

a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

## Table 15. Single duct (VCWF) 3/4-row coil with integral attenuator and bottom access standard air leakage unit casing (cfm)

Inlat Size		Pressure (in. wg)											
Inlet Size	0.25         0.5         1         2         3         4         5								7	8			
4,5,6	0.7	1.5	2.9	5.8	8.3	10.6	12.4	14.1	15.9	18.0			
8	1.2	2.4	4.3	7.5	9.9	12.1	14.2	16.3	18.4	20.2			
10	1.7	3.2	5.7	9.1	11.5	13.6	16.1	18.8	21.4	23.1			
12	2.0	3.7	6.6	10.4	13.0	15.5	18.3	21.6	24.8	27.1			
14	2.5	4.7	8.2	12.9	16.0	19.0	22.6	26.8	31.0	33.9			
16	2.8	5.2	9.1	14.1	17.5	20.8	24.8	29.6	34.5	37.9			
24 x 16	10.0	18.6	32.2	49.5	60.3	70.3	82.4	96.7	110.4	117.9			

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

### Table 16. Single duct (VCEF) with integral attenuator ultra-low air leakage unit casing (cfm)

Inlet Size		Pressure (in. wg)											
Iniet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	1.4	2.8	5.3	9.5	12.9	15.7	18.3	20.7	23.3	26.1			
8	1.5	3.0	5.5	9.8	13.2	16.1	18.7	21.3	23.8	26.4			
10	1.7	3.2	5.9	10.2	13.5	16.4	19.2	22.0	24.7	27.3			
12	1.7	3.2	6.0	10.3	13.8	16.8	19.6	22.4	25.1	27.6			
14	1.8	3.5	6.3	10.8	14.3	17.4	20.4	23.4	26.3	28.7			
16	2.0	3.7	6.8	11.3	14.8	17.8	20.9	24.1	27.1	29.4			
24 x 16	3.1	5.7	9.9	15.2	18.4	21.5	25.2	29.5	33.6	35.6			

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

Inlat Size		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	1.4	2.8	5.3	9.5	12.9	15.7	18.3	20.7	23.3	26.1			
8	1.5	3.0	5.5	9.8	13.2	16.1	18.7	21.3	23.8	26.4			
10	1.7	3.2	5.9	10.2	13.5	16.4	19.2	22.0	24.7	27.3			
12	1.7	3.2	6.0	10.3	13.8	16.8	19.6	22.4	25.1	27.6			
14	1.8	3.5	6.3	10.8	14.3	17.4	20.4	23.4	26.3	28.7			
16	2.0	3.7	6.8	11.3	14.8	17.8	20.9	24.1	27.1	29.4			
24 x 16	3.1	5.7	9.9	15.2	18.4	21.5	25.2	29.5	33.6	35.6			

a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

Table 18. Single duct (VCEF) with integral attenuator and bottom access ultra-low air leakage
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Inlet Size		Pressure (in. wg)											
Iniet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	1.48	2.89	5.47	9.86	13.43	16.42	19.05	21.54	24.10	26.93			
8	1.60	3.09	5.78	10.20	13.71	16.70	19.43	22.10	24.80	27.56			
10	1.77	3.38	6.21	10.63	14.02	16.96	19.80	22.70	25.63	28.33			
12	1.77	3.40	6.25	10.77	14.29	17.35	20.30	23.30	26.30	29.09			
14	1.89	3.60	6.59	11.26	14.87	18.06	21.19	24.41	27.59	30.36			

## Table 18. Single duct (VCEF) with integral attenuator and bottom access ultra-low air leakage unit casing (cfm) (continued)

Inlet Size		Pressure (in. wg)										
iniet Size	0.25	0.5	1	2	3	4	5	6	7	8		
16	2.04	3.87	7.01	11.75	15.33	18.52	21.76	25.15	28.46	31.11		
24 x 16	3.16	5.86	10.13	15.53	18.92	22.09	25.96	30.52	34.89	37.27		

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

### Table 19. Single duct (VCEF) with integral attenuator and bottom access standard air leakage unit casing (cfm)

Inlat Cine		Pressure (in. wg)											
Inlet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	1.48	2.89	5.47	9.86	13.43	16.42	19.05	21.54	24.10	26.93			
8	1.60	3.09	5.78	10.20	13.71	16.70	19.43	22.10	24.80	27.56			
10	1.77	3.38	6.21	10.63	14.02	16.96	19.80	22.70	25.63	28.33			
12	1.77	3.40	6.25	10.77	14.29	17.35	20.30	23.30	26.30	29.09			
14	1.89	3.60	6.59	11.26	14.87	18.06	21.19	24.41	27.59	30.36			
16	2.04	3.87	7.01	11.75	15.33	18.52	21.76	25.15	28.46	31.11			
24 x 16	3.16	5.86	10.13	15.53	18.92	22.09	25.96	30.52	34.89	37.27			

Note: Casing leakage determined with the air valve fully open and unit discharge sealed. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

### Table 20. Air valve leakage (cfm)

Inlet Size		Pressure (in. wg)											
iniet Size	0.25	0.5	1	2	3	4	5	6	7	8			
4,5,6	0.67	1.24	2.16	3.30	3.95	4.47	5.05	5.74	6.43	6.83			
8	0.69	1.29	2.23	3.42	4.08	4.59	5.15	5.82	6.48	6.86			
10	0.71	1.33	2.31	3.54	4.22	4.72	5.26	5.91	6.55	6.94			
12	0.76	1.42	2.45	3.73	4.42	4.94	5.55	6.28	7.00	7.42			
14	0.79	1.46	2.52	3.82	4.52	5.06	5.70	6.48	7.27	7.72			
16	0.81	1.51	2.60	3.91	4.61	5.15	5.78	6.53	7.25	7.54			
24 x 16	33.43	60.25	98.65	140.61	170.17	204.13	231.83	0.00	0.00	0.00			

Note: Air valve leakage determined with the air valve fully closed and unit discharge open. A precision low flow orifice upstream of the unit is used to measure the leakage rate as a function of the inlet positive static pressure. Leakage testing conducted in accordance with ASHRAE 130-2008.

### Table 21. Air pressure drop (in. wg) - I-P

Inlet Size	Airflow Cfm	Cooling Only		Hot V	Water		Electric Heat
iniet Size	AIMOW CIIII	Cooling Only	1-row coil	2-row coil	3-row coil	4-row coil	Electric Heat
	50	0.01	0.01	0.02	0.02	0.03	0.01
4	100	0.01	0.03	0.04	0.06	0.08	0.01
4	150	0.01	0.04	0.07	0.1	0.13	0.01
	225	0.01	0.06	0.12	0.18	0.24	0.02
	100	0.01	0.02	0.04	0.06	0.07	0.01
5	200	0.01	0.06	0.11	0.16	0.21	0.01
5	300	0.01	0.1	0.2	0.29	0.39	0.02
	350	0.02	0.13	0.25	0.37	0.49	0.02



Table 21.	Air pressure	drop (in.	wa) — I-P (	(continued)
Table 21.	All plessule	urop (m.	wy)— I-r i	(continueu)

Inlet Size	Airflow Cfm	Cooling Only		Hot \	Water		Electric Heat
lillet Size	Airnow Cim	cooling only	1-row coil	2-row coil	3-row coil	4-row coil	
	100	0.01	0.02	0.04	0.06	0.07	0.01
6	250	0.05	0.12	0.19	0.26	0.33	0.05
0	350	0.1	0.22	0.34	0.46	0.59	0.11
	500	0.22	0.41	0.63	0.85	1.07	0.23
	200	0.01	0.04	0.07	0.1	0.13	0.01
8	400	0.02	0.11	0.2	0.29	0.38	0.02
0	600	0.04	0.21	0.38	0.56	0.73	0.05
	900	0.08	0.39	0.72	1.06	1.41	0.11
	500	0.01	0.07	0.14	0.2	0.27	0.01
10	800	0.01	0.15	0.28	0.43	0.57	0.02
10	1100	0.01	0.24	0.47	0.7	0.94	0.03
	1400	0.01	0.34	0.68	1.03	1.38	0.05
10	800	0.01	0.08	0.16	0.24	0.33	0.01
	1200	0.01	0.16	0.31	0.47	0.62	0.03
12	1600	0.01	0.25	0.49	0.73	0.98	0.05
	2000	0.01	0.35	0.69	1.05	1.4	0.08
	1500	0.01	0.13	0.25	0.37	0.49	0.01
4.4	2000	0.01	0.2	0.39	0.59	0.78	0.01
14	2500	0.01	0.28	0.56	0.84	1.12	0.01
	3000	0.01	0.37	0.74	1.12	1.49	0.01
	2000	0.01	0.15	0.29	0.43	0.57	0.01
40	2500	0.01	0.21	0.41	0.62	0.82	0.02
16	3000	0.01	0.28	0.55	0.82	1.1	0.02
	4000	0.01	0.43	0.87	1.3	1.74	0.03
	4000	0.08	0.41	0.74	1.08	1.41	0.15
04 × 40	5500	0.16	0.71	1.28	1.84	2.4	0.3
24 x 16	6500	0.23	0.96	1.69	2.43	3.17	0.44
	8000	0.36	1.38	2.41	3.45	4.48	0.69

0.110	Fluid Flow	Water Pres-					Airflov	v (cfm)				
Coil Rows	(GPM)	sure Drop (ft H <sub>2</sub> O)	50	100	150	200	250	300	350	400	450	500
	0.50	0.51	4.44	6.15	7.31	8.22	9.01	9.70	10.31	10.85	11.33	11.77
	1.00	1.68	4.75	6.81	8.28	9.49	10.55	11.51	12.38	13.17	13.91	14.61
1	1.50	3.40	4.87	7.06	8.66	10.01	11.20	12.29	13.29	14.22	15.09	15.91
	2.00	5.63	4.93	7.19	8.87	10.29	11.56	12.72	13.80	14.81	15.76	16.66
	2.50	8.35	4.96	7.28	9.00	10.47	11.78	13.00	14.13	15.19	16.20	17.15
	1.00	0.59	5.61	9.57	12.47	14.69	16.45	17.87	19.06	20.06	20.92	21.67
	2.00	2.03	5.76	10.13	13.56	16.34	18.65	20.60	22.28	23.74	25.03	26.18
2	3.00	4.20	5.81	10.33	13.96	16.96	19.49	21.67	23.57	25.24	26.73	28.07
	4.00	7.06	5.83	10.43	14.17	17.28	19.94	22.24	24.26	26.06	27.66	29.11
	5.00	10.58	5.85	10.49	14.29	17.49	20.22	22.60	24.70	26.57	28.26	29.78
	1.00	0.87	6.30	11.28	15.15	18.19	20.60	22.57	24.20	25.57	26.74	27.75
	2.00	2.93	6.44	11.78	16.30	20.08	23.28	26.03	28.42	30.50	32.35	33.99
3	3.00	6.02	6.46	11.95	16.68	20.74	24.25	27.32	30.03	32.44	34.60	36.55
	4.00	10.08	6.46	12.04	16.88	21.08	24.75	28.00	30.89	33.48	35.81	37.94
	5.00	15.06	6.47	12.09	16.99	21.28	25.06	28.42	31.42	34.12	36.57	38.81
	1.00	1.15	6.57	12.24	16.86	20.56	23.54	25.97	27.97	29.65	31.08	32.30
	2.00	3.83	6.62	12.63	17.90	22.46	26.41	29.84	32.84	35.48	37.82	39.91
4	3.00	7.85	6.64	12.76	18.23	23.08	27.38	31.20	34.61	37.67	40.43	42.93
	4.00	13.10	6.64	12.81	18.41	23.38	27.86	31.89	35.52	38.81	41.80	44.53
	5.00	19.54	6.65	12.93	18.56	23.57	28.15	32.30	36.07	39.50	42.64	45.53

Table 22. Heating capacity (MBh), inlet size 04, 05, 06 - I-P

1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(MBH x 921.7/Cfm)

EAT = EAT = EAT (WBTX 92.17/GHT)
 WTD = EWT - LWT = (2 x MBH/Gpm)
 Capacity based on 55° Fentering air temperature and 180°F entering water temperature. Refer to correction factors for different entering conditions.
 For premium coils (0.020 inch wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

	Fluid Flow (GPM)	Water Pressure Drop				Ai	rflow (cfm	)			
Coil Rows	FIUID FIOW (GPMI)	(ft H <sub>2</sub> O)	105	200	300	400	500	600	700	800	900
	0.50	0.68	7.23	9.44	11.10	12.39	13.42	14.27	15.00	15.63	16.18
	1.00	2.25	8.03	10.92	13.16	15.01	16.62	18.06	19.34	20.48	21.52
1	1.50	4.55	8.33	11.51	14.05	16.20	18.08	19.77	21.30	22.74	24.05
	2.00	7.53	8.50	11.83	14.54	16.86	18.92	20.79	22.49	24.07	25.54
	2.50	11.15	8.60	12.03	14.86	17.29	19.46	21.45	23.28	24.98	26.56
	2.50	0.47	10.99	17.42	22.21	25.79	28.57	30.82	32.68	34.24	35.59
	4.00	1.11	11.27	18.26	23.72	27.94	31.33	34.12	36.48	38.51	40.27
0	6.00	2.35	11.43	18.77	24.64	29.29	33.10	36.28	39.00	41.36	43.43
2	8.00	4.00	11.52	19.03	25.14	30.03	34.06	37.47	40.40	42.96	45.22
	10.00	6.06	11.57	19.20	25.45	30.49	34.68	38.23	41.30	43.99	46.37
	12.00	8.52	11.60	19.31	25.66	30.81	35.10	38.76	41.93	44.71	47.19
	2.50	0.54	12.65	21.12	27.79	32.88	36.90	40.16	42.85	45.13	47.07
	4.00	1.28	12.88	21.94	29.45	35.45	40.35	44.45	47.92	50.91	53.52
2	6.00	2.68	12.99	22.41	30.43	37.01	42.50	47.17	51.20	54.72	57.82
3	8.00	4.55	13.14	22.65	30.94	37.83	43.65	48.64	52.99	56.81	60.21
	10.00	6.87	13.13	22.79	31.25	38.34	44.36	49.57	54.12	58.15	61.75
	12.00	9.63	13.14	22.89	31.47	38.68	44.86	50.21	54.91	59.08	62.81
	2.50	0.69	13.57	23.37	31.56	37.98	43.10	47.28	50.74	53.65	56.15
	4.00	1.59	13.65	24.07	33.18	40.68	46.93	52.20	56.70	60.60	64.01
4	6.00	3.32	13.70	24.48	34.09	42.25	49.21	55.22	60.45	65.06	69.14
4	8.00	5.61	13.73	24.77	34.55	43.05	50.40	56.81	62.46	67.47	71.95
	10.00	8.44	13.75	24.75	34.82	43.54	51.13	57.80	63.71	68.99	73.73
	12.00	11.81	13.76	24.83	35.01	43.87	51.63	58.48	64.57	70.03	74.96

## Table 23. Heating capacity (MBh), inlet size 08 - I-P

1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(MBH x 921.7/Cfm)

WTD = EWT - LWT = (2 × MBH/Gpm)
Capacity based on 55°F entering air temperature and 180°F entering water temperature. Refer to correction factors for different entering conditions.
For premium coils (0.020 inch wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

Coll Bows	Fluid Flow	Water Pressure Drop					Α	irflow (cfr	n)				
Coil Rows	(GPM)	(ft H <sub>2</sub> O)	200	300	400	500	600	700	800	900	1000	1200	1400
	0.7	1.70	12.25	14.47	16.31	17.84	19.12	20.24	21.22	22.10	22.88	24.24	25.3
	1.0	3.13	13.10	15.71	17.81	19.65	21.30	22.75	24.06	25.25	26.33	28.24	29.8
1	1.5	6.31	13.84	16.82	19.27	21.41	23.32	25.07	26.72	28.25	29.66	32.21	34.4
	2.0	10.42	14.24	17.42	20.08	22.43	24.55	26.49	28.29	29.98	31.59	34.56	37.2
-	2.5	15.41	14.49	17.81	20.60	23.08	25.34	27.43	29.37	31.19	32.91	36.10	39.0
	2.5	0.98	19.78	26.13	31.12	35.14	38.48	41.28	43.68	45.77	47.60	50.66	53.1
-	4.0	2.36	20.45	27.47	33.17	37.91	41.94	45.40	48.43	51.10	53.48	57.54	60.9
2	6.0	5.05	20.84	28.25	34.40	39.61	44.09	48.01	51.47	54.55	57.33	62.13	66.1
	8.0	8.70	21.04	28.66	35.05	40.50	45.24	49.41	53.12	56.44	59.45	64.69	69.1
-	10.0	13.29	21.17	28.91	35.45	41.07	45.97	50.30	54.17	57.64	60.80	66.32	71.0
	2.5	1.35	23.13	31.53	38.31	43.87	48.50	52.40	55.74	58.62	61.14	65.34	68.7
-	4.0	3.19	23.72	32.89	40.61	47.17	52.82	57.73	62.03	65.84	69.24	75.04	79.8
3	6.0	6.72	24.04	33.64	41.92	49.11	55.41	60.98	65.94	70.40	74.42	81.42	87.3
	8.0	11.46	24.20	34.02	42.59	50.10	56.76	62.69	68.02	72.84	77.23	84.92	91.4
	10.0	17.37	24.29	34.25	42.99	50.71	57.59	63.75	69.32	74.37	78.99	87.14	94.1
	2.5	1.83	24.92	34.83	43.06	49.91	55.65	60.50	64.64	68.21	71.32	76.45	80.5
Ī	4.0	4.26	25.37	36.04	45.31	53.37	60.39	66.55	71.98	76.80	81.10	88.46	94.5
4	6.0	8.89	25.61	36.69	46.52	55.28	63.10	70.09	76.37	82.05	87.20	96.20	103.7
	8.0	15.04	25.71	36.97	47.12	56.24	64.46	71.89	78.64	84.79	90.42	100.37	108.8
ľ	10.0	22.68	25.78	37.18	47.47	56.81	65.28	72.99	80.03	86.48	92.41	102.97	112.8

## Table 24. Heating capacity (MBh), inlet size 10 — I-P

Fouling factor = 0.00025
 Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(MBH x 921.7/Cfm)

4. WTD = EWT - LWT = (2 x MBH/Gpm)

Capacity based on 55°F entering air temperature and 180°F entering water temperature. Refer to correction factors for different entering conditions.
 For premium coils (0.020 inch wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

### Table 25. Heating capacity (MBh), inlet size 12 - I-P

		Water					Airflow	v (cfm)				
Coil Rows	Fluid Flow (GPM)	Pressure Drop (ft H <sub>2</sub> O)	300	500	700	900	1100	1300	1500	1700	1900	2000
	1.0	0.65	17.36	21.29	24.29	26.63	28.54	30.15	31.53	32.73	33.77	34.25
	2.0	2.24	19.71	24.99	29.13	32.62	35.76	38.54	41.02	43.26	45.28	46.23
1	3.0	4.65	20.63	26.52	31.28	35.38	39.02	42.31	45.36	48.18	50.79	52.02
	4.0	7.85	21.12	27.37	32.47	36.93	40.94	44.59	47.95	51.07	54.00	55.41
	5.0	11.82	21.43	27.90	33.23	37.93	42.18	46.08	49.69	53.06	56.22	57.72
	3.5	0.67	28.82	40.13	48.24	54.36	59.17	63.07	66.30	69.03	71.37	72.43
	5.0	1.31	29.75	42.23	51.53	58.77	64.60	69.42	73.48	76.96	79.99	81.36
0	8.0	3.18	30.61	44.22	54.73	63.16	70.11	75.98	81.01	85.39	89.25	91.02
2	11.0	5.82	31.02	45.17	56.30	65.36	72.92	79.36	84.94	89.83	94.17	96.16
	14.0	9.21	31.25	45.74	57.25	66.69	74.63	81.43	87.36	92.58	97.22	99.36
	17.0	13.35	31.41	46.12	57.88	67.58	75.78	82.84	89.00	94.45	99.32	101.57
	3.5	0.85	33.17	47.68	58.32	66.42	72.78	77.92	82.17	85.74	88.78	90.15
	5.0	1.64	34.05	49.95	62.16	71.81	79.63	86.10	91.57	96.24	100.30	102.13
3	8.0	3.92	34.82	52.01	65.77	77.03	86.44	94.42	101.30	107.31	112.60	115.03
3	11.0	7.12	35.17	52.98	67.50	79.58	89.82	98.63	106.30	113.06	119.07	121.83
	14.0	11.20	35.37	53.54	68.52	81.10	91.86	101.17	109.34	116.59	123.06	126.05
	17.0	16.15	35.50	53.91	69.19	82.11	93.22	102.88	111.40	118.98	125.78	128.92
	3.5	1.03	36.85	55.08	68.93	79.60	87.99	94.75	100.28	104.90	108.81	110.55
	5.0	1.97	37.52	57.24	73.06	85.83	96.29	104.99	112.33	118.60	124.02	126.46
4	8.0	4.67	38.06	59.08	76.72	91.58	104.21	115.07	124.49	132.74	140.03	143.37
4	11.0	8.42	38.31	59.89	78.38	94.26	108.00	119.99	130.54	139.90	148.26	152.12
	14.0	13.19	38.44	60.35	79.34	95.82	110.22	122.90	134.15	144.21	153.26	157.46
	17.0	18.95	38.52	60.68	79.95	96.83	111.67	124.82	136.56	147.10	156.62	161.05

Notes:

Fouling factor = 0.00025
 Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(MBH x 921.7/Cfm)

4. WTD =  $EWT - LWT = (2 \times MBH/Gpm)$ 

5. Capacity based on 55°F entering air temperature and 180°F entering water temperature. Refer to correction factors for different entering conditions.

6. For premium coils (0.020 inch wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

Cail Baura	Fluid Flow (GPM)	Water Pressure				Airflow (cfm	)		
Coil Rows		Drop (ft H <sub>2</sub> O)	600	1000	1400	1800	2200	2600	3000
	2.0	1.17	30.78	38.17	43.92	48.49	52.26	55.44	58.17
	3.0	2.42	33.18	41.96	48.88	54.83	59.90	64.30	68.17
4	4.0	4.07	34.51	44.18	51.96	58.57	64.49	69.72	74.40
1	5.0	6.11	35.37	45.62	54.00	61.21	67.58	73.38	78.64
	6.0	8.52	35.96	46.64	55.45	63.10	69.91	76.06	81.72
	7.0	11.29	36.40	47.39	56.53	64.53	71.68	78.17	84.11
	5.0	1.03	52.06	69.85	81.90	90.68	97.42	102.77	107.14
	9.0	3.16	55.39	76.76	92.20	104.01	113.40	121.10	127.55
0	13.0	6.39	56.76	79.73	96.78	110.09	120.87	129.82	137.42
2	17.0	10.69	57.52	81.39	99.38	113.60	125.21	134.94	143.25
	21.0	16.07	58.00	82.46	101.07	115.88	128.06	138.32	147.12
	23.0	19.15	58.18	82.86	101.71	116.75	129.16	139.62	148.61
	5.0	1.27	62.87	87.29	104.08	116.29	125.58	132.90	138.82
	9.0	3.79	66.23	95.46	117.27	134.17	147.69	158.77	168.06
0	13.0	7.58	67.53	98.79	122.91	142.11	157.81	170.93	182.09
3	17.0	12.61	68.22	100.61	126.04	146.59	163.60	177.98	190.31
	21.0	18.85	68.66	101.76	128.04	149.47	167.37	182.58	195.72
	23.0	22.41	68.82	102.19	128.79	150.56	168.80	184.34	197.79
	5.0	1.50	69.50	99.39	120.27	135.43	146.87	155.80	162.96
	9.0	4.43	72.46	107.86	135.13	156.55	173.79	187.94	199.78
4	13.0	8.79	73.53	111.13	141.19	165.59	185.77	202.73	217.20
4	17.0	14.53	74.09	112.86	144.46	170.58	192.50	211.17	227.28
	21.0	21.64	74.42	113.92	146.51	173.73	196.80	216.62	233.85
	23.0	25.69	74.55	114.32	147.28	174.92	198.42	218.68	236.34

Table 26.	Heating capacity (MBh), inlet size 14 — I-P
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Notes:

Fouling factor = 0.00025
 Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).
 LAT = EAT+(MBH x 921.7/Cfm)
 WTD = EWT - LWT = (2 x MBH/Gpm)

5. Capacity based on 55°F entering air temperature and 180°F entering water temperature. Refer to correction factors for different entering conditions.

6. For premium coils (0.020 inch wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

### Table 27. Heating capacity (MBh), inlet size 16 - I-P

	Fluid Flow	Water Pressure					Airflow	v (cfm)				
Coil Rows	(GPM)	Drop (ft H <sub>2</sub> O)	600	1000	1400	1800	2200	2600	3000	3400	3800	4000
	2.0	1.30	33.39	41.27	47.39	52.22	56.21	59.58	62.48	65.00	67.22	68.24
	3.0	2.68	36.04	45.42	52.74	59.08	64.48	69.18	73.32	77.01	80.33	81.86
1	4.0	4.50	37.51	47.85	56.09	63.10	69.41	75.02	80.04	84.57	88.69	90.62
	5.0	6.73	38.45	49.43	58.31	65.96	72.73	78.93	84.59	89.74	94.47	96.70
	6.0	9.37	39.11	50.54	59.89	68.01	75.25	81.80	87.87	93.51	98.70	101.16
	5.0	1.10	54.92	74.90	88.69	98.84	106.66	112.90	118.01	122.29	125.94	127.57
	9.0	3.32	54.92	74.90	88.69	98.84	106.66	112.90	118.01	122.29	125.94	127.57
2	13.0	6.70	58.16	81.95	99.52	113.14	124.07	133.09	140.69	147.20	152.86	155.42
2	17.0	11.19	59.47	84.92	104.25	119.58	132.11	142.60	151.56	159.32	166.12	169.23
	21.0	16.78	60.18	86.58	106.92	123.25	136.75	148.15	157.95	166.50	174.04	177.49
	23.0	19.99	60.64	87.63	108.64	125.64	139.78	151.79	162.17	171.26	179.30	183.00
	5.0	1.36	60.81	88.03	109.30	126.55	140.93	153.18	163.79	173.08	181.33	185.12
	9.0	4.04	65.41	92.36	111.26	125.14	135.74	144.10	150.87	156.47	161.20	163.30
3	13.0	8.06	68.53	100.46	124.85	144.04	159.54	172.33	183.09	192.29	200.24	203.84
3	17.0	13.36	69.72	103.68	130.53	152.26	170.24	185.40	198.37	209.62	219.49	223.98
	21.0	19.93	70.34	105.42	133.64	156.85	176.31	192.90	207.24	219.79	230.89	235.97
	23.0	23.69	70.73	106.51	135.61	159.78	180.21	197.77	213.04	226.48	238.43	243.92
	5.0	1.63	70.87	106.91	136.35	160.88	181.69	199.61	215.25	229.04	241.32	246.97
	9.0	4.77	71.57	104.12	127.34	144.37	157.25	167.30	175.35	181.93	187.42	189.84
4	13.0	9.43	74.20	112.26	142.33	166.35	185.87	202.01	215.56	227.10	237.06	241.54
4	17.0	15.54	75.13	115.30	148.25	175.50	198.31	217.66	234.28	248.72	261.38	267.15
	21.0	23.09	75.59	116.88	151.40	180.46	205.18	226.46	244.98	261.23	275.64	282.24
Notes:	23.0	27.39	75.88	117.84	153.35	183.56	209.54	232.10	251.88	269.38	284.98	292.17

Notes:

Fouling factor = 0.00025
 Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(MBH x 921.7/Cfm)

4. WTD = EWT - LWT = (2 x MBH/Gpm)

Capacity based on 55°F entering air temperature and 180°F entering water temperature. Refer to correction factors for different entering conditions.
 For premium coils (0.020 inch wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

	Fluid Flow	Water Pressure					Airflow (cfm	)			
Coil Rows	(GPM)	Drop (ft H <sub>2</sub> O)	800	1200	1800	2400	3000	3600	4200	4800	5000
	2.0	1.44	40.19	47.47	55.50	61.47	66.17	69.99	73.16	75.85	76.66
	4.0	4.92	46.10	55.70	67.15	76.82	84.98	91.99	98.11	103.52	105.1
1	5.0	7.35	47.47	57.75	70.23	80.65	89.82	97.83	104.92	111.25	113.2
	6.0	10.22	48.43	59.21	72.43	83.55	93.31	102.08	109.91	116.97	119.1
	7.0	13.52	49.13	60.29	74.09	85.79	96.03	105.31	113.73	121.37	123.7
	5.0	1.36	69.16	87.30	105.71	118.21	127.32	134.29	139.82	144.34	145.6
	9.0	4.05	74.23	96.49	120.80	138.46	152.00	162.77	171.59	178.98	181.1
0	13.0	8.07	76.30	100.39	127.51	147.81	163.73	176.63	187.36	196.46	199.2
2	17.0	13.38	77.42	102.55	131.32	153.20	170.59	184.83	196.78	206.99	210.0
	21.0	19.96	78.14	103.93	133.78	156.72	175.10	190.26	203.06	214.05	217.3
	23.0	23.72	78.41	104.45	134.71	158.06	176.82	192.34	205.47	216.77	220.2
	5.0	1.45	83.14	107.57	132.43	149.06	160.94	169.87	176.83	182.43	184.0
	9.0	4.30	88.40	118.43	152.10	176.81	195.73	210.72	222.91	233.04	236.0
2	13.0	8.53	90.40	122.78	160.50	189.29	212.03	230.51	245.86	245.86	262.7
3	17.0	14.12	91.46	125.11	165.14	196.34	221.42	242.10	259.49	274.37	278.8
	21.0	21.02	92.11	126.57	168.08	200.87	227.53	249.71	268.52	284.71	289.6
	23.0	24.97	92.35	127.11	169.18	202.58	229.84	252.61	271.97	288.69	293.7
	5.0	1.75	91.81	121.36	151.59	171.54	185.51	195.78	203.65	209.86	211.6
	9.0	5.11	96.56	132.62	174.16	204.99	228.59	247.19	262.20	274.58	278.2
4	13.0	10.07	98.23	136.82	183.31	219.50	248.33	271.80	291.29	307.75	312.6
4	17.0	16.56	99.08	139.00	188.19	227.48	259.47	286.00	308.38	327.54	333.3
	21.0	24.56	99.60	140.32	191.22	232.52	266.60	295.21	319.58	340.63	347.0
	23.0	29.11	99.79	140.81	192.34	234.39	269.28	298.69	323.85	345.64	352.28

Table 28. Heating capacity (MBh), inlet size 16x24 - I-P

1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(MBH x 921.7/Cfm)

4. WTD = EWT - LWT = (2 x MBH/Gpm)

Capacity based on 55°F entering air temperature and 180°F entering water temperature. Refer to correction factors for different entering conditions.
 For premium coils (0.020 inch wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

## Table 29. Coil only-water weights

		1-Row Coi			2-Row Coi			3-Row Coi	I		4-Row Coi	I
Inlet Size	Internal	Volume	Oper. Weights									
	in <sup>3</sup>	gal	lbs									
4	10.4	0.045	4.2	24.6	0.106	6.5	34.2	0.148	8.7	43.8	0.190	10.2
5	10.4	0.045	4.2	24.6	0.106	6.5	34.2	0.148	8.7	43.8	0.190	10.2
6	10.4	0.045	4.2	24.6	0.106	6.5	34.2	0.148	8.7	43.8	0.190	10.2
8	13.8	0.060	5.5	35.5	0.154	8.9	48.5	0.210	11.7	61.5	0.266	14.0
10	20.0	0.086	7.6	49.0	0.212	11.8	68.2	0.295	15.2	87.4	0.378	19.0
12	31.7	0.137	9.0	58.2	0.252	14.5	84.7	0.366	19.9	111.1	0.481	24.3
14	51.3	0.222	12.4	88.8	0.384	20.3	126.3	0.547	27.8	163.8	0.709	34.4
16	62.6	0.271	13.8	107.2	0.464	22.5	151.9	0.657	30.9	196.5	0.851	38.4
24x16	69.6	0.301	15.1	121.3	0.525	25.1	172.9	0.749	34.6	224.6	0.972	42.8

## Table 30. Temperature correction factors for water pressure drop (ft)

Average Water Temperature (°F)	200	190	180	170	160	150	140	130	120	110
Correction Factor	0.970	0.985	1.000	1.020	1.030	1.050	1.080	1.100	1.130	1.150

## Table 31. Temperature correction factors for coil capacity (MBh)

Entering Water Minus Entering Air (°F)	40	50	60	70	80	100	125	140	150	160	180	200
Correction Factor	0.32	0.40	0.48	0.56	0.64	0.80	1.00	1.12	1.20	1.28	1.44	1.60

## Performance Data — SI

Table 32. Air pressure drop (Pa) — SI

	<b>A</b> :	On alling On he			Hot Water		
Inlet Size	Airflow (L/s)	Cooling Only	1-row coil	2-row coil	3-row coil	4-row coil	Electric Heat
	24	2	3	5	6	7	2
4	47	2	7	11	15	19	2
4	71	2	10	18	26	33	2
	106	2	15	29	44	59	5
	47	2	6	10	14	18	2
5	94	2	15	27	39	52	2
5	141	2	26	49	73	97	5
	165	5	31	61	92	123	5
	47	2	6	10	14	18	2
ĉ	118	12	30	47	65	83	12
6	165	25	55	85	115	146	27
	235	55	102	156	211	266	57
	94	2	9	16	24	31	2
0	188	5	27	49	72	95	5
8	282	10	51	94	138	182	12
	423	20	98	180	265	350	27
	235	2	18	34	50	67	2
10	376	2	36	71	106	142	5
10	517	2	59	116	175	235	7
	658	2	84	170	256	344	12
	376	2	21	41	61	81	2
12	564	2	39	77	116	155	7
12	752	2	61	121	183	244	12
	940	2	86	172	260	348	20
	705	2	32	62	92	123	2
	940	2	49	97	146	194	2
14	1175	2	70	139	208	277	2
	1410	2	92	185	278	371	2
	940	2	37	72	107	143	2
16	1175	2	52	102	153	204	5
16	1410	2	69	137	205	273	5
	1880	2	108	216	324	433	7
	1880	20	101	185	268	351	37
04 10	2585	40	177	317	457	597	75
24 x 16	3055	57	238	422	605	788	109
	3760	90	343	600	858	1115	172

Note: Hot water pressure drops are for the entire unit, not just the coil. To calculate the hot water coil only pressure drop, subtract the cooling only pressure drop from the other pressure drop.

		Water Pressure					Airflo	w (L/s)				
Coil Rows	Fluid Flow (L/s)	Drop (kPa)	24	47	71	94	118	141	165	188	212	235
	0.03	1.52	1.30	1.80	2.14	2.41	2.64	2.84	3.02	3.18	3.32	3.45
	0.06	5.02	1.39	2.00	2.43	2.78	3.09	3.37	3.63	3.86	4.08	4.28
1	0.09	10.17	1.43	2.07	2.54	2.93	3.28	3.60	3.89	4.17	4.42	4.66
	0.13	16.83	1.44	2.11	2.60	3.01	3.39	3.73	4.04	4.34	4.62	4.88
	0.16	24.97	1.45	2.13	2.64	3.07	3.45	3.81	4.14	4.45	4.75	5.02
	0.06	1.76	1.64	2.80	3.65	4.30	4.82	5.24	5.58	5.88	6.13	6.35
	0.13	6.07	1.69	2.97	3.97	4.79	5.46	6.04	6.53	6.96	7.33	7.67
2	0.19	12.56	1.70	3.03	4.09	4.97	5.71	6.35	6.91	7.40	7.83	8.22
	0.25	21.11	1.71	3.06	4.15	5.06	5.84	6.52	7.11	7.64	8.10	8.53
	0.32	31.63	1.71	3.07	4.19	5.12	5.92	6.62	7.24	7.79	8.28	8.73
	0.06	2.60	1.85	3.31	4.44	5.33	6.04	6.61	7.09	7.49	7.83	8.13
	0.13	8.76	1.89	3.45	4.78	5.88	6.82	7.63	8.33	8.94	9.48	9.96
3	0.19	18.00	1.89	3.50	4.89	6.08	7.11	8.00	8.80	9.50	10.14	10.71
	0.25	30.14	1.89	3.53	4.95	6.18	7.25	8.20	9.05	9.81	10.49	11.12
	0.32	45.03	1.90	3.54	4.98	6.24	7.34	8.33	9.21	10.00	10.72	11.37
	0.06	3.44	1.93	3.59	4.94	6.02	6.90	7.61	8.20	8.69	9.11	9.46
	0.13	11.45	1.94	3.70	5.24	6.58	7.74	8.74	9.62	10.40	11.08	11.69
4	0.19	23.47	1.95	3.74	5.34	6.76	8.02	9.14	10.14	11.04	11.85	12.58
	0.25	39.17	1.95	3.75	5.39	6.85	8.16	9.34	10.41	11.37	12.25	13.05
	0.32	58.42	1.95	3.79	5.44	6.91	8.25	9.46	10.57	11.57	12.49	13.34

### Table 33. Heating capacity (kW), inlet size 04, 05, 06 - SI

Notes:

1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(kW x 0.83/L/s)

4. WTD = EWT - LWT = (kW/(4.19)/L/s)

5. Capacity based on 12°C entering air temperature and 82°C entering water temperature. Refer to correction factors for different entering conditions.

6. For premium coils (.020" wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

### Table 34. Heating capacity (kW), inlet size 08 — SI

Coil Rows	Fluid Flow (L/s)	Water Pressure				А	irflow (L/	s)			
Con Rows		Drop (kPa)	49	94	141	188	235	282	329	376	423
	0.03	2.03	2.12	2.77	3.25	3.63	3.93	4.18	4.40	4.58	4.74
	0.06	6.73	2.35	3.20	3.86	4.40	4.87	5.29	5.67	6.00	6.31
1	0.09	13.60	2.44	3.37	4.12	4.75	5.30	5.79	6.24	6.66	7.05
	0.13	22.51	2.49	3.47	4.26	4.94	5.54	6.09	6.59	7.05	7.48
	0.16	33.34	2.52	3.52	4.35	5.07	5.70	6.28	6.82	7.32	7.78
	0.16	1.41	3.22	5.10	6.51	7.56	8.37	9.03	9.58	10.03	10.43
	0.25	3.32	3.30	5.35	6.95	8.19	9.18	10.00	10.69	11.28	11.80
2	0.38	7.03	3.35	5.50	7.22	8.58	9.70	10.63	11.43	12.12	12.72
2	0.5	11.96	3.38	5.58	7.37	8.80	9.98	10.98	11.84	12.59	13.25
	0.63	18.12	3.39	5.63	7.46	8.93	10.16	11.20	12.10	12.89	13.59
	0.76	25.47	3.40	5.66	7.52	9.03	10.28	11.36	12.29	13.10	13.83

Coil Rows	Fluid Flow (L/s)	Water Pressure				Α	irflow (L/	s)		Airflow (L/s)												
COILKOWS		Drop (kPa)	49	94	141	188	235	282	329	376	423											
	0.16	1.61	3.71	6.19	8.14	9.63	10.81	11.77	12.56	13.22	13.79											
	0.25	3.83	3.77	6.43	8.63	10.39	11.82	13.02	14.04	14.92	15.68											
2	0.38	8.01	3.81	6.57	8.92	10.84	12.45	13.82	15.00	16.03	16.94											
3	0.5	13.60	3.85	6.64	9.07	11.08	12.79	14.25	15.53	16.65	17.64											
	0.63	20.54	3.85	6.68	9.16	11.23	13.00	14.52	15.86	17.04	18.09											
	0.76	28.79	3.85	6.71	9.22	11.33	13.14	14.71	16.09	17.31	18.40											
	0.16	2.06	3.98	6.85	9.25	11.13	12.63	13.85	14.87	15.72	16.45											
	0.25	4.75	4.00	7.05	9.72	11.92	13.75	15.29	16.61	17.76	18.75											
	0.38	9.93	4.01	7.17	9.99	12.38	14.42	16.18	17.71	19.06	20.26											
4	0.5	16.77	4.02	7.26	10.12	12.61	14.77	16.65	18.30	19.77	21.08											
-	0.63	25.24	4.03	7.25	10.20	12.76	14.98	16.94	18.67	20.21	21.60											
	0.76	35.31	4.03	7.28	10.26	12.85	15.13	17.13	18.92	20.52	21.96											

### Table 34. Heating capacity (kW), inlet size 08 — SI (continued)

Notes:

1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(kW x 0.83/L/s)

4. WTD = EWT - LWT = (kW/(4.19)/L/s)

5. Capacity based on 12°C entering air temperature and 82°C entering water temperature. Refer to correction factors for different entering conditions.

6. For premium coils (.020" wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

Coil Rows	Fluid Flow	Proceuro					Α	irflow (L/	s)				
COILKOWS	(L/s)	Drop (kPa)	94	141	188	235	282	329	376	423	470	564	658
	0.04	5.08	3.59	4.24	4.78	5.23	5.60	5.93	6.22	6.48	6.70	7.10	7.43
	0.06	9.36	3.84	4.60	5.22	5.76	6.24	6.67	7.05	7.40	7.71	8.27	8.75
1	0.09	18.87	4.06	4.93	5.65	6.27	6.83	7.35	7.83	8.28	8.69	9.44	10.09
	0.13	31.16	4.17	5.10	5.88	6.57	7.19	7.76	8.29	8.78	9.26	10.13	10.90
	0.16	46.08	4.25	5.22	6.04	6.76	7.42	8.04	8.61	9.14	9.64	10.58	11.44
	0.16	2.93	5.80	7.66	9.12	10.30	11.27	12.10	12.80	13.41	13.95	14.84	15.57
	0.25	7.06	5.99	8.05	9.72	11.11	12.29	13.30	14.19	14.97	15.67	16.86	17.84
2	0.38	15.10	6.11	8.28	10.08	11.61	12.92	14.07	15.08	15.98	16.80	18.20	19.38
	0.50	26.01	6.16	8.40	10.27	11.87	13.26	14.48	15.56	16.54	17.42	18.95	20.25
	0.63	39.74	6.20	8.47	10.39	12.03	13.47	14.74	15.87	16.89	17.81	19.43	20.81
	0.16	4.04	6.78	9.24	11.22	12.85	14.21	15.35	16.33	17.18	17.91	19.14	20.13
	0.25	9.54	6.95	9.64	11.90	13.82	15.48	16.91	18.17	19.29	20.29	21.99	23.39
3	0.38	20.09	7.04	9.86	12.28	14.39	16.24	17.87	19.32	20.63	21.81	23.86	25.58
	0.50	34.27	7.09	9.97	12.48	14.68	16.63	18.37	19.93	21.34	22.63	24.88	26.80
	0.63	51.94	7.12	10.04	12.60	14.86	16.87	18.68	20.31	21.79	23.14	25.53	27.58
	0.16	5.47	7.30	10.21	12.62	14.62	16.31	17.73	18.94	19.99	20.90	22.40	23.60
	0.25	12.74	7.43	10.56	13.28	15.64	17.69	19.50	21.09	22.50	23.76	25.92	27.69
4	0.38	26.58	7.50	10.75	13.63	16.20	18.49	20.54	22.38	24.04	25.55	28.19	30.41
	0.50	44.97	7.53	10.83	13.81	16.48	18.89	21.06	23.04	24.84	26.49	29.41	31.90
	0.63	67.81	7.55	10.89	13.91	16.65	19.13	21.39	23.45	25.34	27.08	30.17	32.84

## Table 35. Heating capacity (kW), inlet size 10 - SI

### Table 35. Heating capacity (kW), inlet size 10 - SI (continued)

Coil Rows	Fluid Flow	Water Pressure											
CONTROWS	(L/s)	Drop (kPa)	94	141	188	235	282	329	376	423	470	564	658
Notes:													

1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(kW x 0.83/L/s)

4. WTD = EWT - LWT = (kW/(4.19)/L/s)

5. Capacity based on 12°C entering air temperature and 82°C entering water temperature. Refer to correction factors for different entering conditions.

6. For premium coils (.020" wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

Table 36. Heating capacity (kW), inlet size 12 - SI

Coil Rows	Fluid Flow (L/s)	Water Pressure Drop (kPa)					Airflo	w (L/s)				
			141	235	329	423	517	611	705	799	893	940
	0.06	1.94	5.09	6.24	7.12	7.80	8.36	8.83	9.24	9.59	9.89	10.04
	0.13	6.70	5.78	7.32	8.54	9.56	10.48	11.29	12.02	12.68	13.27	13.55
1	0.19	13.90	6.04	7.77	9.17	10.37	11.43	12.40	13.29	14.12	14.88	15.24
	0.25	23.47	6.19	8.02	9.51	10.82	12.00	13.06	14.05	14.96	15.82	16.24
	0.32	35.34	6.28	8.17	9.74	11.11	12.36	13.50	14.56	15.55	16.47	16.91
	0.22	2.00	8.44	11.76	14.13	15.93	17.34	18.48	19.43	20.23	20.91	21.22
	0.32	3.92	8.72	12.37	15.10	17.22	18.93	20.34	21.53	22.55	23.44	23.84
2	0.50	9.51	8.97	12.96	16.04	18.51	20.54	22.26	23.74	25.02	26.15	26.67
2	0.69	17.40	9.09	13.23	16.50	19.15	21.37	23.25	24.89	26.32	27.59	28.17
	0.88	27.54	9.16	13.40	16.77	19.54	21.87	23.86	25.60	27.13	28.49	29.11
	1.07	39.92	9.20	13.51	16.96	19.80	22.20	24.27	26.08	27.67	29.10	29.76
	0.22	2.54	9.72	13.97	17.09	19.46	21.32	22.83	24.08	25.12	26.01	26.41
	0.32	4.90	9.98	14.64	18.21	21.04	23.33	25.23	26.83	28.20	29.39	29.92
3	0.50	11.72	10.20	15.24	19.27	22.57	25.33	27.67	29.68	31.44	32.99	33.70
3	0.69	21.29	10.30	15.52	19.78	23.32	26.32	28.90	31.15	33.13	34.89	35.70
	0.88	33.49	10.36	15.69	20.08	23.76	26.91	29.64	32.04	34.16	36.06	36.93
	1.07	48.29	10.40	15.80	20.27	24.06	27.31	30.14	32.64	34.86	36.85	37.77
	0.22	3.08	10.80	16.14	20.20	23.32	25.78	27.76	29.38	30.74	31.88	32.39
	0.32	5.89	10.99	16.77	21.41	25.15	28.21	30.76	32.91	34.75	36.34	37.05
4	0.50	13.96	11.15	17.31	22.48	26.83	30.53	33.72	36.48	38.89	41.03	42.01
4	0.69	25.18	11.22	17.55	22.97	27.62	31.64	35.16	38.25	40.99	43.44	44.57
	0.88	39.44	11.26	17.68	23.25	28.08	32.29	36.01	39.31	42.25	44.91	46.14
	1.07	56.66	11.29	17.78	23.43	28.37	32.72	36.57	40.01	43.10	45.89	47.19

Notes: 1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(kW x 0.83/L/s)

4. WTD = EWT - LWT = (kW/(4.19)/L/s)

5. Capacity based on 12°C entering air temperature and 82°C entering water temperature. Refer to correction factors for different entering conditions.

6. For premium coils (.020" wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

	Fluid Flow (L/s)	Water Pressure				Airflow (L/s)			
Coil Rows	Fluid Flow (L/S)	Drop (kPa)	282	470	658	846	1034	1222	1410
	0.13	3.50	9.02	11.18	12.87	14.21	15.31	16.24	17.04
	0.19	7.24	9.72	12.29	14.32	16.07	17.55	18.84	19.97
4	0.25	12.17	10.11	12.94	15.22	17.16	18.90	20.43	21.80
1	0.32	18.27	10.36	13.37	15.82	17.93	19.80	21.50	23.04
	0.38	25.47	10.54	13.67	16.25	18.49	20.48	22.29	23.94
	0.44	33.76	10.67	13.89	16.56	18.91	21.00	22.90	24.64
	0.32	3.08	15.25	20.47	24.00	26.57	28.54	30.11	31.39
	0.57	9.45	16.23	22.49	27.01	30.47	33.23	35.48	37.37
0	0.82	19.11	16.63	23.36	28.36	32.26	35.41	38.04	40.26
2	1.07	31.96	16.85	23.85	29.12	33.28	36.69	39.54	41.97
	1.32	48.05	16.99	24.16	29.61	33.95	37.52	40.53	43.11
	1.45	57.26	17.05	24.28	29.80	34.21	37.84	40.91	43.54
	0.32	3.80	18.42	25.58	30.50	34.07	36.79	38.94	40.67
	0.57	11.33	19.41	27.97	34.36	39.31	43.27	46.52	49.24
	0.82	22.66	19.79	28.95	36.01	41.64	46.24	50.08	53.35
3	1.07	37.70	19.99	29.48	36.93	42.95	47.93	52.15	55.76
	1.32	56.36	20.12	29.82	37.52	43.79	49.04	53.50	57.35
	1.45	67.01	20.16	29.94	37.74	44.11	49.46	54.01	57.95
	0.32	4.49	20.36	29.12	35.24	39.68	43.03	45.65	47.75
	0.57	13.25	21.23	31.60	39.59	45.87	50.92	55.07	58.54
	0.82	26.28	21.54	32.56	41.37	48.52	54.43	59.40	63.64
4	1.07	43.44	21.71	33.07	42.33	49.98	56.40	61.87	66.59
	1.32	64.70	21.81	33.38	42.93	50.90	57.66	63.47	68.52
	1.45	76.81	21.84	33.50	43.15	51.25	58.14	64.07	69.25

### Table 37. Heating capacity (kW), inlet size 14 - SI

Notes:

1. Fouling factor = 0.00025

Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).
 LAT = EAT+(kW x 0.83/L/s)

4. WTD = EWT - LWT = (kW/(4.19)/L/s)

5. Capacity based on 12°C entering air temperature and 82°C entering water temperature. Refer to correction factors for different entering conditions.

6. For premium coils (.020" wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

### Table 38. Heating capacity (kW), inlet size 16 - SI

		Water Pressure					Airflo	w (L/s)				
Coil Rows	Fluid Flow (L/s)	Drop (kPa)	282	470	658	846	1034	1222	1410	1598	1786	1880
	0.13	3.89	9.78	12.09	13.89	15.30	16.47	17.46	18.31	19.05	19.70	19.99
	0.19	8.01	10.56	13.31	15.45	17.31	18.89	20.27	21.48	22.56	23.54	23.98
1	0.25	13.46	10.99	14.02	16.43	18.49	20.34	21.98	23.45	24.78	25.99	26.5
	0.32	20.12	11.27	14.48	17.08	19.33	21.31	23.13	24.78	26.29	27.68	28.3
	0.38	28.02	11.46	14.81	17.55	19.93	22.05	23.97	25.75	27.40	28.92	29.6
	0.32	3.29	16.09	21.95	25.99	28.96	31.25	33.08	34.58	35.83	36.90	37.3
	0.57	9.93	16.09	21.95	25.99	28.96	31.25	33.08	34.58	35.83	36.90	37.3
0	0.82	20.03	17.04	24.01	29.16	33.15	36.35	39.00	41.22	43.13	44.79	45.5
2	1.07	33.46	17.42	24.88	30.55	35.04	38.71	41.78	44.41	46.68	48.67	49.5
-	1.32	50.17	17.63	25.37	31.33	36.11	40.07	43.41	46.28	48.78	50.99	52.0
	1.45	59.77	17.77	25.68	31.83	36.81	40.96	44.47	47.52	50.18	52.53	53.6
	0.32	4.07	17.82	25.79	32.02	37.08	41.29	44.88	47.99	50.71	53.13	54.2
	0.57	12.08	19.17	27.06	32.60	36.67	39.77	42.22	44.20	45.85	47.23	47.8
2	0.82	24.10	20.08	29.43	36.58	42.20	46.75	50.49	53.65	56.34	58.67	59.7
3	1.07	39.95	20.43	30.38	38.25	44.61	49.88	54.32	58.12	61.42	64.31	65.6
	1.32	59.59	20.61	30.89	39.16	45.96	51.66	56.52	60.72	64.40	67.65	69.1
	1.45	70.83	20.72	31.21	39.73	46.82	52.80	57.95	62.42	66.36	69.86	71.4
	0.32	4.87	20.76	31.32	39.95	47.14	53.24	58.49	63.07	67.11	70.71	72.3
	0.57	14.26	20.97	30.51	37.31	42.30	46.07	49.02	51.38	53.31	54.91	55.6
4	0.82	28.20	21.74	32.89	41.70	48.74	54.46	59.19	63.16	66.54	69.46	70.7
4	1.07	46.46	22.01	33.78	43.44	51.42	58.10	63.77	68.64	72.87	76.58	78.2
	1.32	69.04	22.15	34.25	44.36	52.87	60.12	66.35	71.78	76.54	80.76	82.7
	1.45	81.90	22.23	34.53	44.93	53.78	61.40	68.01	73.80	78.93	83.50	85.6

1. Fouling factor = 0.00025

Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).
 LAT = EAT+(kW x 0.83/L/s)
 WTD = EWT - LWT = (kW/(4.19)/L/s)

Capacity based on 12°C entering air temperature and 82°C entering water temperature. Refer to correction factors for different entering conditions.
 For premium coils (.020" wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

	Fluid Flow	Water Pressure	Airflow (L/s)								
Coil Rows	(L/s)	Drop (kPa)	376	564	846	1128	1410	1692	1974	2256	2350
	0.13	4.31	11.78	13.91	16.26	18.01	19.39	20.51	21.44	22.22	22.46
	0.25	14.71	13.51	16.32	19.67	22.51	24.9	26.95	28.75	30.33	30.82
1	0.32	21.98	13.91	16.92	20.58	23.63	26.32	28.66	30.74	32.6	33.17
	0.38	30.56	14.19	17.35	21.22	24.48	27.34	29.91	32.2	34.27	34.92
	0.44	40.42	14.4	17.66	21.71	25.14	28.14	30.86	33.32	35.56	36.26
	0.32	4.07	20.26	25.58	30.97	34.64	37.3	39.35	40.97	42.29	42.68
	0.57	12.11	21.75	28.27	35.39	40.57	44.54	47.69	50.28	52.44	53.09
2	0.82	24.13	22.36	29.41	37.36	43.31	47.97	51.75	54.9	57.56	58.37
2	1.07	40.01	22.68	30.05	38.48	44.89	49.98	54.16	57.66	60.65	61.55
	1.32	59.68	22.9	30.45	39.2	45.92	51.3	55.75	59.5	62.72	63.7
	1.45	70.92	22.97	30.6	39.47	46.31	51.81	56.36	60.2	63.51	64.52
	0.32	4.34	24.36	31.52	38.8	43.67	47.16	49.77	51.81	53.45	53.93
	0.57	12.86	25.9	34.7	44.57	51.81	57.35	61.74	65.31	68.28	69.17
2	0.82	25.5	26.49	35.97	47.03	55.46	62.12	67.54	72.04	75.84	76.99
3	1.07	42.22	26.8	36.66	48.39	57.53	64.88	70.94	76.03	80.39	81.71
	1.32	62.85	26.99	37.09	49.25	58.85	66.67	73.17	78.68	83.42	84.86
	1.45	74.66	27.06	37.24	49.57	59.36	67.34	74.01	79.69	84.59	86.07
	0.32	5.23	26.9	35.56	44.42	50.26	54.35	57.36	59.67	61.49	62.02
	0.57	15.28	28.29	38.86	51.03	60.06	66.98	72.43	76.82	80.45	81.52
4	0.82	30.11	28.78	40.09	53.71	64.31	72.76	79.64	85.35	90.17	91.62
4	1.07	49.51	29.03	40.73	55.14	66.65	76.02	83.8	90.36	95.97	97.66
	1.32	73.43	29.18	41.11	56.03	68.13	78.11	86.5	93.64	99.8	101.6
	1.45	87.04	29.24	41.26	56.36	68.68	78.9	87.52	94.89	101.27	103.2

### Table 39. Heating capacity (kW), inlet size 16x24 - SI

1. Fouling factor = 0.00025

2. Use the following equations to calculate leaving air temperature (LAT) and water temperature difference (WTD).

3. LAT = EAT+(kW x 0.83/L/s)

WTD = KWT - (kW/(4.19)/L/s)
WTD = KWT - (kW/(4.19)/L/s)
Capacity based on 12°C entering air temperature and 82°C entering water temperature. Refer to correction factors for different entering conditions.
For premium coils (.020" wall), side pressure drop increases x 17% and water velocity increases 7% for fixed GPM.

### Table 40. Coil only-water weights - SI

		1-Row Coi			2-Row Coi	I		3-Row Coi	I		4-Row Coi	I
Inlet Size	Internal Volume		Oper. Weight									
	cm <sup>3</sup>	liter	kg									
4	170.4	0.170	1.9	403.1	0.401	2.9	560.4	0.560	3.9	717.8	0.719	4.6
5	170.4	0.170	1.9	403.1	0.401	2.9	560.4	0.560	3.9	717.8	0.719	4.6
6	170.4	0.170	1.9	403.1	0.401	2.9	560.4	0.560	3.9	717.8	0.719	4.6
8	226.1	0.227	2.5	581.7	0.583	4.0	794.8	0.795	5.3	1007.8	1.007	6.4
10	327.7	0.326	3.4	803.0	0.803	5.4	1117.6	1.117	6.9	1432.2	1.431	8.6
12	519.5	0.519	4.1	953.7	0.954	6.6	1388.0	1.385	9.0	1820.6	1.821	11.0
14	840.7	0.840	5.6	1455.2	1.454	9.2	2069.7	2.071	12.6	2684.2	2.684	15.6
16	1025.8	1.026	6.3	1756.7	1.756	10.2	2489.2	2.487	14.0	3220.1	3.221	17.4
24x16	1140.5	1.139	6.8	1987.8	1.987	11.4	2833.3	2.835	15.7	3680.5	3.679	19.4

### Table 41. Temperature correction factors for water pressure drop (kPa)

Average Water Temperature (°C)	93	88	82	77	71	66	60	54	49	43
Correction Factor	0.970	0.985	1.000	1.020	1.030	1.050	1.080	1.100	1.130	1.150

### Table 42. Temperature correction factors for coil capacity (kW)

Entering Water Minus Entering Air (°C)	22	28	33	39	44	56	69	78	83	89	100	111
Correction Factor	0.32	0.40	0.48	0.56	0.64	0.80	1.00	1.12	1.20	1.29	1.45	1.61

# **Electrical Data**

			Sing	le-Phase Vo	Itage			Three-Pha	se Voltage	
Inlet Size	Stages	120V	208V/ 240V	277V	347V	480V	208V	480V	575V <sup>(a)</sup>	380V/ 50 Hz
	1	1	1	1	1	1	1	1	-	1
4	2	1	1	1	1	-	1	1	-	1
	3	1	1	1	-	-	1	-	-	-
	1	1.0-2.5	1.0-2.5	1.0-2.5	1.0-2.5	1.0-2.5	1.0-2.5	1.0-2.5	1.5-2.5	1.0-2.5
5	2	1.0-2.5	1.0-2.5	1.0-2.5	1.0-2.5	2.0-2.5	1.0-2.5	1.0-2.5	1.5-2.5	1.0-2.5
	3	1.0-2.5	1.0-2.5	1.0-2.5	1.5-2.5	2.5	1.0-2.5	2.5	-	2.0-2.5
	1	1.0-4.0	1.0-4.0	1.0-4.0	1.0-4.0	1.0-4.0	1.0-4.0	1.0-4.0	1.5-4.0	1.0-4.0
6	2	1.0-4.0	1.0-4.0	1.0-4.0	1.0-4.0	2.0-4.0	1.0-4.0	1.0.4.0	1.5-4.0	1.0-4.0
	3	1.0-4.0	1.0-4.0	1.0-4.0	1.5-4.0	2.5-4.0	1.0-4.0	2.5-4.0	4	2.0-4.0
	1	1.0-5.0	1.0-7.0	1.0-7.0	1.0-7.0	1.0-7.0	1.0-7.0	1.0-7.0	1.5-7.0	1.0-7.0
8	2	1.0-5.0	1.0-7.0	1.0-7.0	1.0-7.0 <sup>(b)</sup>	1.5-7.0	1.0-7.0	1.0-7.0	1.5-7.0	1.0-7.0
	3	1.0-5.0	1.0-7.0	1.0-7.0	1.5-7.0	2.5-7.0	1.0-7.0	2.5-7.0	3.5-7.0	1.5-7.0
	1	1.0-5.0	1.0-9.0	1.0-11.0	1.0-11.0	1.0-11.0	1.0-11.0	1.0-11.0	1.5-11.0	1.0-11.0
10	2	1.0-5.0	1.0-9.0	1.0-11.0	1.0-11.0	1.0-11.0	1.0-11.0	1.0-11.0	1.5-11.0	1.0-11.0
	3	1.0-5.0	1.0-9.0	1.0-11.0	1.5-11.0	1.5-11.0	1.0-11.0	1.5-11.0	2.5-11.0	1.5-11.0
	1	1.0-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-16.0	1.0-15.0	1.0-16.0	1.5-15.0	1.0-16.0
12	2	1.0-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-16.0	1.0-15.0	1.0-16.0	1.5-15.0	1.0-16.0
	3	1.0-5.0	1.0-9.0	1.0-13.0	1.5-16.0	1.5-16.0	1.0-15.0	1.5-16.0	2.0-15.0	1.5-16.0
	1	1.0-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-22.0	1.0-15.0	1.0-22.0	1.5-22.0	1.0-22.0
14	2	1.0-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-22.0	1.0-15.0	1.0-22.0	1.5-22.0	1.0-22.0
	3	1.0-5.0	1.0-9.0	1.0-13.0	1.5-16.0	1.5-22.0	1.0-15.0	1.5-22.0	2.0-22.0	1.5-22.0
	1	1.0-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-22.0	1.0-15.0	1.0-30.0	1.5-30.0	1.0-26.0
16	2	1.0-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-22.0	1.0-15.0	1.0-30.0	1.5-30.0	1.0-26.0
	3	1.0-5.0	1.0-9.0	1.0-13.0	1.5-16.0	1.5-22.0	1.0-15.0	1.5-30.0	2.0-30.0	1.5-26.0
	1	1.5-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-22.0	1.5-15.0	1.0-34.0	1.5-42.0	1.0-26.0
24 x 16	2	1.5-5.0	1.0-9.0	1.0-13.0	1.0-16.0	1.0-22.0	1.5-15.0	1.0-34.0	1.5-42.0	1.0-26.0
	3	1.5-5.0	1.0-9.0	1.0-13.0	1.5-16.0	1.5-22.0	1.5-15.0	1.5-34.0	2.0-42.0	1.5-26.0

Table 43. VCEF electric coil kW guidelines - minimum to maximum

Notes:

1. Coils available with 24-volt magnetic or solid state relays contactors, load carrying P.E switches, and P.E. switch with magnetic or solid state relays contactors.

2. Available kW increments are by 0.5 kW from 1.0 to 8.0 kW, by 1.0 kW from 9.0 to 18.0 kW, and by 2.0 kW from 18.0 to 46.0 kW.

3. Each stage will be equal in kW output.

4. All heaters contain an auto-thermal cutout and a manual-reset cutout.

5. The current amp draw for the heater elements is calculated by the formula at the end of this section.

6. The maximum allowable kW is based on the largest kW possible per a voltage and the minimum airflow per an inlet size and kW.

7. SCR not available with 575V.

(a) No 5.5 kW available.

(b) No 6.5 kW available.

		I-	P	s	il
Inlet size	kW	Min Heat cfm	Max cfm	Min L/s	Max L/s
4	1.0	83	225	39	106
	1.0	83	350	39	165
-	1.5	124	350	59	165
5	2.0	166	350	78	165
	2.5	175	350	82	165
	1.0	83	500	39	236
6	1.5	124	500	59	236
	2.0	166	500	78	236
	2.5	175	500	82	236
2	3.0	210	500	99	236
6	3.5	245	500	115	236
	4.0	280	500	132	236
	1.0	121	900	57	425
8	1.5	157	900	74	425
	2.0	175	900	82	425
	2.5	187	900	88	425
8	3.0	210	900	99	425
	3.5	245	900	115	425
	4.0	280	900	132	425
8	4.5	315	900	148	425
	5.0	349	900	165	425
	5.5	384	900	181	425
0	6.0	419	900	198	425
8	6.5	454	900	214	425
	7.0	489	900	231	425
	1.0	165	1400	78	661
10	1.5	165	1400	78	661
	2.0	190	1400	90	661
	2.5	215	1400	101	661
10	3.0	240	1400	113	661
	3.5	265	1400	125	661
	4.0	290	1400	137	661
10	4.5	315	1400	149	661
	5.0	349	1400	165	661
	5.5	384	1400	181	661
10	6.0	419	1400	198	661
	6.5	454	1400	214	661
	7.0	489	1400	231	661
10	7.5	524	1400	247	661
	8.0	559	1400	264	661

### Table 44. Minimum and maximum airflow per inlet size and kW

		1-1	Ρ	s	I
Inlet size	kW	Min Heat cfm	Max cfm	Min L/s	Max L/s
	9.0	629	1400	297	661
10	10.0	699	1400	330	661
	11.0	769	1400	363	661
	1.0 - 7.5	524	2000	247	944
12	8.0	559	2000	264	944
	9.0	629	2000	297	944
	10.0	699	2000	330	944
12	11.0	769	2000	363	944
	12.0	839	2000	396	944
	13.0	909	2000	429	944
	14.0	978	2000	462	944
12	15.0	1048	2000	495	944
	16.0	1118	2000	528	944
	1.0 - 9.0	685	3000	323	1416
14	10.0	731	3000	345	1416
	11.0	769	3000	363	1416
	12.0	839	3000	396	1416
14	13.0	909	3000	429	1416
	14.0	978	3000	462	1416
14	15.0	1048	3000	495	1416
	16.0	1118	3000	528	1416
	17.0	1188	3000	561	1416
	18.0	1258	3000	594	1416
14	20.0	1398	3000	660	1416
	22.0	1538	3000	726	1416
	1.0 - 12.0	920	4000	434	1888
16	13.0	951	4000	449	1888
	14.0	978	4000	462	1888
	15.0	1048	4000	495	1888
16	16.0	1118	4000	528	1888
	17.0	1188	4000	561	1888
	18.0	1258	4000	594	1888
16	20.0	1398	4000	660	1888
	22.0	1538	4000	726	1888
	24.0	1677	4000	792	1888
10	26.0	1817	4000	858	1888
16	28.0	1957	4000	924	1888
	30.0	2097	4000	990	1888

# Table 44. Minimum and maximum airflow per inlet size and kW (continued)

lulat size	kW	ŀ	-P		SI
Inlet size	KVV	Min Heat cfm	Max cfm	Min L/s	Max L/s
	1.0 - 22.0	1688	8000	797	3776
16 x 24	24.0	1755	8000	828	3776
	26.0	26.0 1817		858	3776
	28.0	1957	8000	924	3776
16 x 24	30.0	2097	8000	990	3776
10 x 24	32.0	2236	8000	1055	3776
	34.0	2376	8000	1121	3776
	36.0	2516	8000	1187	3776
16 x 24	38.0	2656	8000	1253	3776
10 X 24	40.0	2796	8000	1319	3776
	42.0	2935	8000	1385	3776

# Table 44. Minimum and maximum airflow per inlet size and kW (continued)

### Table 45. Discharge air reset parameter setup

			I-	P			5	61	
Inlet Size	kW	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (cfm)	Nom Reset Max Local Heat Setting (cfm)	Max Discharge Air Temp Reset (Setpoint & Max) ΔΤ	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (L/s)	Nom Reset Max Local Heat Setting (L/s)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT
4	1.0	25 - 112	25	83	38	12 - 53	12	39	21
	1.0	40 - 175	40	83	38	19 - 83	19	39	21
-	1.5	40 - 175	40	124	38	19 - 83	19	59	21
5	2.0	40 - 175	40	166	38	19 - 83	19	78	21
	2.5	40 - 175	40	140	45	19 - 83	19	66	25
	1.0	60 - 250	60	83	38	28 - 118	28	39	21
6	1.5	60 - 250	60	124	38	28 - 118	28	59	21
	2.0	60 - 250	60	166	38	28 - 118	28	78	21
	2.5	60 - 250	60	175	45	28 - 118	28	82	25
6	3.0	60 - 250	60	210	45	28 - 118	28	99	25
0	3.5	60 - 250	60	245	45	28 - 118	28	115	25
	4.0	60 - 250	60	250	45	28 - 118	28	118	25
	1.0	105 - 450	105	121	26	50 - 213	50	57	14
8	1.5	105 - 450	105	157	30	50 - 213	50	74	17
	2.0	105 - 450	105	175	36	50 - 213	50	82	20
	2.5	105 - 450	105	187	42	50 - 213	50	88	23
8	3.0	105 - 450	105	210	45	50 - 213	50	99	25
	3.5	105 - 450	105	245	45	50 - 213	50	115	25
	4.0	105 - 450	105	280	45	50 - 213	50	132	25
8	4.5	105 - 450	105	315	45	50 - 213	50	148	25
	5.0	105 - 450	105	349	45	50 - 213	50	165	25

Table 45. Discharge air reset parameter set
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			ŀ	P			5	SI	
Inlet Size	kW	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (cfm)	Nom Reset Max Local Heat Setting (cfm)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (L/s)	Nom Reset Max Local Heat Setting (L/s)	Max Discharge Air Temp Reset (Setpoint 8 Max) ΔT
	5.5	105 - 450	105	384	45	50 - 213	50	181	25
	6.0	105 - 450	105	419	45	50 - 213	50	198	25
8	6.5	105 - 450	105	454	45	50 - 213	50	214	25
	7.0	105 - 450	105	489	45	50 - 213	50	231	25
	1.0	165 - 700	165	165	19	78 - 331	78	78	11
10	1.5	165 - 700	165	165	29	78 - 331	78	78	16
	2.0	165 - 700	165	190	33	78 - 331	78	90	18
	2.5	165 - 700	165	215	37	78 - 331	78	101	20
10	3.0	165 - 700	165	240	39	78 - 331	78	113	22
	3.5	165 - 700	165	265	42	78 - 331	78	125	23
	4.0	165 - 700	165	290	43	78 - 331	78	137	24
10	4.5	165 - 700	165	315	45	78 - 331	78	149	25
	5.0	165 - 700	165	349	45	78 - 331	78	165	25
	5.5	165 - 700	165	384	45	78 - 331	78	181	25
10	6.0	165 - 700	165	419	45	78 - 331	78	198	25
	6.5	165 - 700	165	454	45	78 - 331	78	214	25
	7.0	165 - 700	165	489	45	78 - 331	78	231	25
10	7.5	165 - 700	165	524	45	78 - 331	78	247	25
	8.0	165 - 700	165	559	45	78 - 331	78	264	25
	9.0	165 - 700	165	629	45	78 - 331	78	297	25
10	10.0	165 - 700	165	699	45	78 - 331	78	330	25
	11.0	165 - 700	165	700	45	78 - 331	78	330	25
	1.0	240 - 1000	240	524	6	113 - 472	113	247	3
12	1.5	240 - 1000	240	524	9	113 - 472	113	247	5
	2.0	240 - 1000	240	524	12	113 - 472	113	247	7
	2.5	240 - 1000	240	524	15	113 - 472	113	247	8
12	3.0	240 - 1000	240	524	18	113 - 472	113	247	10
	3.5	240 - 1000	240	524	21	113 - 472	113	247	12
	4.0	240 - 1000	240	524	24	113 - 472	113	247	13
12	4.5	240 - 1000	240	524	27	113 - 472	113	247	15
	5.0	240 - 1000	240	524	30	113 - 472	113	247	17
	5.5	240 - 1000	240	524	33	113 - 472	113	247	18
12	6.0	240 - 1000	240	524	36	113 - 472	113	247	20
	6.5	240 - 1000	240	524	39	113 - 472	113	247	22
	7.0	240 - 1000	240	524	42	113 - 472	113	247	23
12	7.5	240 - 1000	240	524	45	113 - 472	113	247	25
	8.0	240 - 1000	240	559	45	113 - 472	113	264	25

Table 45.	Discharge air reset	parameter setup	(continued)
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			ŀ	P			5	81	
Inlet Size	kW	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (cfm)	Nom Reset Max Local Heat Setting (cfm)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (L/s)	Nom Reset Max Local Heat Setting (L/s)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT
	9.0	240 - 1000	240	629	45	113 - 472	113	297	25
12	10.0	240 - 1000	240	699	45	113 - 472	113	330	25
	11.0	240 - 1000	240	769	45	113 - 472	113	363	25
	12.0	240 - 1000	240	839	45	113 - 472	113	396	25
12	13.0	240 - 1000	240	909	45	113 - 472	113	429	25
	14.0	240 - 1000	240	978	45	113 - 472	113	462	25
10	15.0	240 - 1000	240	1000	45	113 - 472	113	472	25
12	16.0	240 - 1000	240	1000	45	113 - 472	113	472	25
	1.0	320 - 1500	320	685	5	151 - 708	151	323	3
14	1.5	320 - 1500	320	685	7	151 - 708	151	323	4
	2.0	320 - 1500	320	685	9	151 - 708	151	323	5
	2.5	320 - 1500	320	685	11	151 - 708	151	323	6
14	3.0	320 - 1500	320	685	14	151 - 708	151	323	8
	3.5	320 - 1500	320	685	16	151 - 708	151	323	9
	4.0	320 - 1500	320	685	18	151 - 708	151	323	10
14	4.5	320 - 1500	320	685	21	151 - 708	151	323	11
	5.0	320 - 1500	320	685	23	151 - 708	151	323	13
	5.5	320 - 1500	320	685	25	151 - 708	151	323	14
14	6.0	320 - 1500	320	685	28	151 - 708	151	323	15
	6.5	320 - 1500	320	685	30	151 - 708	151	323	17
	7.0	320 - 1500	320	685	32	151 - 708	151	323	18
14	7.5	320 - 1500	320	685	34	151 - 708	151	323	19
	8.0	320 - 1500	320	685	37	151 - 708	151	323	20
	9.0	320 - 1500	320	685	41	151 - 708	151	323	23
14	10.0	320 - 1500	320	731	43	151 - 708	151	345	24
	11.0	320 - 1500	320	769	45	151 - 708	151	363	25
	12.0	320 - 1500	320	839	45	151 - 708	151	396	25
14	13.0	320 - 1500	320	909	45	151 - 708	151	429	25
	14.0	320 - 1500	320	978	45	151 - 708	151	462	25
	15.0	320 - 1500	320	1048	45	151 - 708	151	495	25
14	16.0	320 - 1500	320	1118	45	151 - 708	151	528	25
	17.0	320 - 1500	320	1188	45	151 - 708	151	561	25
	18.0	320 - 1500	320	1258	45	151 - 708	151	594	25
14	20.0	320 - 1500	320	1398	45	151 - 708	151	660	25
	22.0	320 - 1500	320	1500	45	151 - 708	151	708	25

Table 45. Discharge air reset parameter set
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			ŀ	P			5	51	
Inlet Size	kW	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (cfm)	Nom Reset Max Local Heat Setting (cfm)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (L/s)	Nom Reset Max Local Heat Setting (L/s)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT
	1.0	420 - 2000	420	920	3	198 - 891	198	434	2
16	1.5	420 - 2000	420	920	5	198 - 891	198	434	3
	2.0	420 - 2000	420	920	7	198 - 891	198	434	4
	2.5	420 - 2000	420	920	9	198 - 891	198	434	5
16	3.0	420 - 2000	420	920	10	198 - 891	198	434	6
	3.5	420 - 2000	420	920	12	198 - 891	198	434	7
	4.0	420 - 2000	420	920	14	198 - 891	198	434	8
16	4.5	420 - 2000	420	920	15	198 - 891	198	434	9
	5.0	420 - 2000	420	920	17	198 - 891	198	434	9
	5.5	420 - 2000	420	920	19	198 - 891	198	434	10
16	6.0	420 - 2000	420	920	21	198 - 891	198	434	11
	6.5	420 - 2000	420	920	22	198 - 891	198	434	12
	7.0	420 - 2000	420	920	24	198 - 891	198	434	13
16	7.5	420 - 2000	420	920	26	198 - 891	198	434	14
	8.0	420 - 2000	420	920	27	198 - 891	198	434	15
	9.0	420 - 2000	420	920	31	198 - 891	198	434	17
16	10.0	420 - 2000	420	920	34	198 - 891	198	434	19
	11.0	420 - 2000	420	920	38	198 - 891	198	434	21
	12.0	420 - 2000	420	920	41	198 - 891	198	434	23
16	13.0	420 - 2000	420	951	43	198 - 891	198	449	24
	14.0	420 - 2000	420	978	45	198 - 891	198	462	25
	15.0	420 - 2000	420	1048	45	198 - 891	198	495	25
16	16.0	420 - 2000	420	1118	45	198 - 891	198	528	25
	17.0	420 - 2000	420	1188	45	198 - 891	198	561	25
	18.0	420 - 2000	420	1258	45	198 - 891	198	594	25
16	20.0	420 - 2000	420	1398	45	198 - 891	198	660	25
	22.0	420 - 2000	420	1538	45	198 - 891	198	726	25
	24.0	420 - 2000	420	1677	45	198 - 891	198	792	25
	26.0	420 - 2000	420	1817	45	198 - 891	198	858	25
16	28.0	420 - 2000	420	1957	45	198 - 891	198	924	25
	30.0	420 - 2000	420	2000	45	198 - 891	198	944	25
	1.0	800 - 4000	800	1688	2	378 - 1782	378	797	1
16x24	1.5	800 - 4000	800	1688	3	378 - 1782	378	797	2
	2.0	800 - 4000	800	1688	4	378 - 1782	378	797	2
	2.5	800 - 4000	800	1688	5	378 - 1782	378	797	3
16x24	3.0	800 - 4000	800	1688	6	378 - 1782	378	797	3
	3.5	800 - 4000	800	1688	7	378 - 1782	378	797	4

Table 45.	Discharge air reset parameter setup (continued)
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			I-	P			S	51	
Inlet Size	kW	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (cfm)	Nom Reset Max Local Heat Setting (cfm)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT	Reset Min/ Max Local Heat Range	Nom Reset Min Local Heat Setting (L/s)	Nom Reset Max Local Heat Setting (L/s)	Max Discharge Air Temp Reset (Setpoint & Max) ΔT
	4.0	800 - 4000	800	1688	7	378 - 1782	378	797	4
16x24	4.5	800 - 4000	800	1688	8	378 - 1782	378	797	5
	5.0	800 - 4000	800	1688	9	378 - 1782	378	797	5
	5.5	800 - 4000	800	1688	10	378 - 1782	378	797	6
16x24	6.0	800 - 4000	800	1688	11	378 - 1782	378	797	6
	6.5	800 - 4000	800	1688	12	378 - 1782	378	797	7
	7.0	800 - 4000	800	1688	13	378 - 1782	378	797	7
16x24	7.5	800 - 4000	800	1688	14	378 - 1782	378	797	8
	8.0	800 - 4000	800	1688	15	378 - 1782	378	797	8
	9.0	800 - 4000	800	1688	17	378 - 1782	378	797	9
16x24	10.0	800 - 4000	800	1688	19	378 - 1782	378	797	10
	11.0	800 - 4000	800	1688	20	378 - 1782	378	797	11
	12.0	800 - 4000	800	1688	22	378 - 1782	378	797	12
16x24	13.0	800 - 4000	800	1688	24	378 - 1782	378	797	13
	14.0	800 - 4000	800	1688	26	378 - 1782	378	797	14
	15.0	800 - 4000	800	1688	28	378 - 1782	378	797	16
16x24	16.0	800 - 4000	800	1688	30	378 - 1782	378	797	17
	17.0	800 - 4000	800	1688	32	378 - 1782	378	797	18
	18.0	800 - 4000	800	1688	34	378 - 1782	378	797	19
16x24	20.0	800 - 4000	800	1688	37	378 - 1782	378	797	21
	22.0	800 - 4000	800	1688	41	378 - 1782	378	797	23
	24.0	800 - 4000	800	1755	43	378 - 1782	378	828	24
16x24	26.0	800 - 4000	800	1817	45	378 - 1782	378	858	25
	28.0	800 - 4000	800	1957	45	378 - 1782	378	924	25
	30.0	800 - 4000	800	2097	45	378 - 1782	378	990	25
16x24	32.0	800 - 4000	800	2236	45	378 - 1782	378	1055	25
	34.0	800 - 4000	800	2376	45	378 - 1782	378	1121	25
	36.0	800 - 4000	800	2516	45	378 - 1782	378	1187	25
10.5	38.0	800 - 4000	800	2656	45	378 - 1782	378	1253	25
16x24	40.0	800 - 4000	800	2796	45	378 - 1782	378	1319	25
	42.0	800 - 4000	800	2935	45	378 - 1782	378	1385	25
Note: For VC	EE unite Dischar	de Air Reset Enab	la is not compatib	lo with logoov doo	ian I U and DU un	ita. Thia faatura a	an only be onable	d with the (E) flips	able orientation

Note: For VCEF units, Discharge Air Reset Enable is not compatible with legacy design LH and RH units. This feature can only be enabled with the (F) flippable orientation units with centrally located electric heat rack. Additionally, SCR heat, BACnet controls and averaging temp sensing matrix must be selected to enable this energy efficiency feature.

# **Minimum Circuit Ampacity (MCA) Equation**

MCA = heater amps x 1.25

# **Maximum Over Current Protection (MOP) Equation**

- MOP = heater amps
- Since MOP is less than or equal to MCA, choose next fuse greater than MCA.
- Standard Fuse Sizes: 15, 20, 25, 30, 35, 40, 45, 50, and 60.
- Units without electric reheat would use smallest fuse sizing.

### Useful Formulas:

$$kW = \frac{cfm \times ATD}{3145} \quad ATD = \frac{kW \times 3145}{cfm}$$

$$kW = 1214 \times L/s \times ATD \quad ATD = \frac{kW}{1214 \times L/s}$$

$$3\phi \text{ amps} = \frac{kW \times 1000}{PrimaryVoltage} \times \sqrt{3}$$

$$1\phi \text{ amps} = \frac{kW \times 1000}{PrimaryVoltage}$$

### Example for MOP of Single-Duct Unit

A model VCEF, electric reheat unit size 14 has 480/3 phase 15 kW electric reheat with 2 stages.

- 15 kW 480/3 heater
- 15 x 1000 / 480 x 1.73 = 18.06
- MCA = 18.06 x 1.25 = 22.58 amps.
- Since MOP is less than or equal to MCA, then MOP = 25.



s	7	55	58	61	66	56	59	61	65	54	57	60	62	58	61	65	69	55	59	63	67	55	59	63	66	59	63	66	71
a) ∆P;	9	56	60	62	99	60	62	64	99	54	57	59	61	61	64	67	70	59	62	99	69	58	62	65	68	59	63	66	70
w.g. (750Pa)	5	52	56	58	62	53	57	59	62	55	59	61	63	56	60	63	67	59	62	99	69	59	62	99	69	62	65	68	71
v.g. (	4	55	59	61	65	57	61	62	65	59	62	65	67	62	65	68	71	63	67	70	73	63	67	71	74	66	70	73	78
3.0-in. \	3	64	68	71	76	65	70	72	76	66	71	74	77	68	71	75	78	67	71	74	78	67	71	74	77	70	73	75	78
3.(	2	63	69	72	78	66	71	74	79	68	72	76	78	71	75	79	83	68	72	77	81	69	74	78	82	67	71	73	76
S(a)	7	51	54	56	62	52	55	57	61	51	54	56	59	54	57	61	65	51	55	59	63	51	55	59	62	55	59	62	67
2.0-in. w.g. (500Pa) ∆Ps <sup>(a)</sup>	9	53	56	58	62	56	59	60	62	50	53	56	58	57	60	63	99	55	59	62	65	54	58	61	64	56	59	62	67
500P	2	49	53	56	60	51	54	56	59	53	56	58	60	53	56	60	64	56	60	63	67	55	59	62	65	59	62	64	68
v.g. (	4	52	57	59	62	54	58	60	62	56	59	62	64	58	61	65	68	60	64	67	70	61	65	68	72	63	67	70	75
-in.	з	62	99	69	74	63	67	70	74	64	68	72	75	65	68	72	75	64	68	72	75	64	68	72	74	67	70	72	75
2.0	7	62	67	71	77	64	70	73	78	99	71	74	77	69	73	78	82	99	71	75	79	67	72	76	80	65	68	71	74
(q)Sc	2	47	51	53	59	49	52	54	58	48	51	54	56	51	54	58	61	49	52	56	60	48	53	56	60	51	55	59	64
a) Al	9	50	54	56	59	53	56	57	60	48	51	53	55	54	57	60	63	52	56	59	62	52	55	59	62	53	56	59	64
(375F	5	47	52	54	58	49	52	54	57	50	54	56	58	51	54	58	61	54	57	61	65	53	57	60	63	56	59	62	66
1.5-in. w.g. (375Pa) ∆Ps <sup>(b)</sup>	4	51	55	57	61	52	56	57	60	54	57	60	62	56	59	62	65	58	61	65	68	59	63	99	70	61	65	68	73
5-in.	°	60	65	68	73	61	99	68	72	62	67	70	73	63	99	70	73	62	65	69	73	62	99	70	72	65	68	70	73
÷	7	61	67	70	76	63	68	72	77	65	69	73	75	68	72	76	80	65	70	74	78	65	70	74	78	63	99	69	72
PS(a)	7	43	46	49	55	44	48	50	54	44	47	50	52	46	49	53	57	44	48	52	56	44	49	52	56	47	51	54	59
1.0-in. w.g. (250Pa) ∆Ps <sup>(a)</sup>	9	46	50	52	55	49	52	53	55	44	47	49	52	50	52	56	59	49	52	55	58	48	52	55	58	48	52	55	60
(2501	5	45	49	51	55	46	49	51	54	47	50	53	55	47	51	54	58	51	54	58	62	50	53	56	59	53	56	59	62
w.g.	4	48	52	54	58	49	53	54	1 57	51	54	57	59	52	55	. 59	61	55	58	62	65	56	60	. 64	67	58	62	65	70
.0-in.	3	69 (	63	99 (	71	59	63	99 (	20	60	64	68	171	60	63	67	02 (	59	62	99 3	20	59	63	67	5 70	61	65	67	02 0
	7	99 2	9 65	69	75	7 61	) 67	2 70	3 75	7 63	) 67	3 71	5 74	3 66	1 70	5 75	62 6	7 63	1 68	5 72	9 76	7 62	2 68	5 72	9 76	9 61	3 64	99 (	1 70
∆PS(a)	2	9 35	39	41	9 47	2 37	5 40	3 42	3 46	3 37	1 40	3 43	5 45	38	5 41	3 45	1 49	2 37	41	9 45	2 49	1 37	5 42	3 45	1 49	2 39	5 43	3 46	3 51
Pa) /	5 6	39	4 43	7 45	) 49	1 42	5 45	7 46	) 48	2 38	5 41	3 43	) 45	1 43	5 45	9 48	2 51	3 42	9 45	3 49	7 52	4 41	7 45	1 48	4 51	7 42	) 45	3 48	7 53
(125		3 40	8 44	0 47	3 50	4 41	7 45	9 47	2 50	3 42	9 45	1 48	4 50	5 41	9 45	2 49	5 52	9 46	3 49	7 53	0 57	1 44	5 47	9 51	2 54	3 47	7 50	3 53	5 57
. w.g.	4	5 43	0 48	3 50	8 53	55 44	9 47	1 49	66 52	55 46	0 49	3 51	6 54	55 46	58 49	2 52	6 55	3 49	7 53	1 57	65 60	4 51	8 55	2 59	5 62	6 53	59 57	2 60	4 65
0.5-in. w.g. (125Pa) ∆Ps <sup>(a)</sup>	2 3	58 55	63 60	66 63	73 68	58 5	64 59	67 61	72 6	60 5	64 60	68 63	70 66	63 5	67 5	72 62	76 66	60 53	65 57	69 61	73 6	58 54	63 58	68 62	72 65	57 56	60 5	62 62	66 64
		5	9	9	7	5	9	9	7	9	9	9	7	9	9	7	7	9	9	9	7	5	9	9	7	5	9	9	9
Air-flow (L/	6	38	57	71	106	61	94	118	165	94	142	189	236	165	245	330	425	260	387	519	661	378	566	755	944	519	755	991	1416
Air-flow		08	120	150	225	130	200	250	350	200	300	400	500	350	500	200	006	550	800	1100	1400	800	1200	1600	2000	1100	1600	2100	3000
Inlet Size	(111)		~	<del>1</del>			ų	n			G	D			C	0			Ç	2			ç 2	2			Ţ	<u>+</u>	

Discharge sound power (dB) (continued) Table 46.

Inlet Size	Air-flow (cfm)	Air-flow (L/ s)	0.5	0.5-in. w.g. (125F	r.g. (1	125På	oa) ∆Ps(a)	S(a)	1.0	1.0-in. w.g. (250Pa) ∆Ps <sup>(a)</sup>	'.g. (2	:50P	j∆ P.	S(a)	1.5-	in. w.	g. (3.	r5Pa)	1.5-in. w.g. (375Pa) ∆Ps <sup>(b)</sup>		2.0-in. w.g. (500Pa) ∆Ps <sup>(a)</sup>	. w.g	. (500	)Pa)	∆Ps(a		3.0-ir	3.0-in. w.g. (750Pa) ∆Ps	ı. (75t	)Pa)	∆Ps	
		6	2	3	4	5	9	7	2	3	4	5	9	7	7	3	4	5	9	7	8	3 7	4 5	5	6 7	2	3	4	2	9	7	
	1400	661	59	57	52	47	42	39	63	63	58	53	49	46	99	99	61	57 1	54 5	50 6	68 6	69 69	63 59		57 54	4 70	0 72	2 66	63	61	58	
4	2100	991	62	61	56	50	46	43	67	66	62	57	53	50	69	70	65	60	57 5	55 7	71 7	72 6	67 63		60 58	8 74	4 75	5 70	99 (	64	62	
2	2800	1321	65	63	60	54	49	46	70	69	65	60	56	54	72	72	69	63 (	60 5	58 7	74 7	75 7	71 6(	66 6	63 61	1 76	6 78	8 74	69 t	67	, 65	
	4000	1888	69	67	65	58	53	52	74	73	70	64	61	60	76	76	74	68 6	65 6	64 7	78 7	78 7	76 71		68 67	7 80	0 81	1 79	9 74	. 72	7	
	2700	1274	68	63	60	56	54	52	72	89	65	62	61	58	74	71	69	65 (	64 6	61 7	76 7	74 7	71 67		67 64	4 79	6 77	7 74	t 71	20	67	
	4000	1888	71	65	63	69	58	56	76	11	69	65	64	62	78	74	72	68 (	68 6	65 8	80 7	76 7	74 71		70 68	8 82	2 79	17 6	74	- 74	171	
91 ~ 10	5300	2501	74	67	99	61	61	59	78	73	72	67	67	65	81	76	75	71	71 6	69 8	82 7	78 7	77 7:	73 7	73 71	1 85	5 81	1 80	0 76	17	74	
0 47	6000	2832	75	68	67	63	62	60	62	74	73	69	68	67	82	77	76	72	72 7	70 8	84 7	797	79 7t	75 7	75 73	3 86	6 82	2 82	2 78	78	3 76	
	7500	3540	77	70	20	65	65	63	82	75	76	71	71	69	84	79	79	75	75 7	73 8	86 81	1 81	1 77		77 75	5 88	8 84	4 85	80	81	62	
	8000	3776	78	70	11	99	99	64	82	92	77	72	72	70	85	62	80	75	75 7	74 8	86 8	81 8	82 78	78 7	78 76	6 89	9 84	4 85	5 81	81	80	
Notes: 1. All data	a are measured	es: 1. All data are measured in accordance with Industry Standard	vith Inc	dustry .	Stand		ARI 880-2011	)-2011	].	]	]	]	1	1	1		1	1	1	1	-			1		-	-	-	-	-		1

All sound power levels, dB re: 10^{-12} Watts.  $\Delta Ps$  is inlet static pressure minus discharge static pressure.

<u>vi</u> m

Application ratings are outside the scope of the certification program. Shaded data constitute AHRI 880–2011 Standard Rating Conditions. (p) (g)



2         3         4         5           38         42         40         33         24           71         51         47         43         37         28           71         51         47         33         24         33           71         51         47         33         24         33           71         51         47         33         24         34           71         51         45         41         33         24           94         51         46         37         29         31           118         54         46         37         29         31           118         54         46         37         29         31           118         54         47         36         31         32           118         54         47         36         31         31           118         54         47         36         31         32           118         54         47         36         31         32           118         54         48         36         31         32	Airflow (I/s)	(125F	Pa) ∆P	∆Ps(a)	- - -	in. w.	g. (2t	50Pa)	1.0-in. w.g. (250Pa) ∆Ps <sup>(a)</sup>		5-in.	w.g.	(375F	1.5-in. w.g. (375Pa) ∆Ps <sup>(b)</sup>	(q)S	2.0-	in. v.	.g. (5	00Pa)	2.0-in. w.g. (500Pa) ∆Ps <sup>(a)</sup>	(a)	3.0-i	3.0-in. w.g. (750Pa)	g. (7£	ioPa)	∆Ps
80         38         42         40         37         28           120         57         47         44         37         28           150         71         51         47         39         30           150         71         51         47         39         30           225         106         57         51         43         34           2200         944         51         44         35         24           2000         944         51         44         35         24           2500         118         54         46         37         29           350         1465         54         47         36         27           250         1465         54         47         37         29           350         1465         54         47         37         29           350         1465         54         47         40         31           350         1465         54         47         40         31           500         236         146         47         36         27           500         350         146	e	5	9	2	7	з	4	5	9	7 2	°	4	S	9	7	7	с	4	5	9	7	8	3 4	4	5	6 7
12057474437281507151473930150715141333422510657514334220945144352425011854463729250118544637292501185447303125014654474033200142514734322001425144474020014251484033200142514840332001425148403320014251484033200236166544833200236166544833200236246443434200236246443633200236246555656332002502502604647342005195651483420051955565148342005195556514834200519565148342005105151493	40			25	45	45	38	28	29 2	28 46	3 48	40	30	31	30	47	50	42	32	33 3	32 4	49 5	52 4	44 3	34 3	36 34
150         71         51         47         39         30           225         106         57         51         43         34           225         106         57         51         43         34           2130         61         45         41         33         24           200         94         51         44         35         24           250         118         54         45         35         24           250         118         54         46         37         29           250         118         54         47         30         31           250         146         74         47         31         31           250         145         54         47         32         31           250         140         140         140         47         43         31           350         1465         55         48         46         31         31           400         350         146         48         46         31         31           500         350         146         48         46         31         31 <td>44</td> <td>28</td> <td></td> <td>26</td> <td>50</td> <td>49</td> <td>41</td> <td>32 (</td> <td>31 3</td> <td>30 51</td> <td>52</td> <td>44</td> <td>34</td> <td>34</td> <td>32</td> <td>53</td> <td>54</td> <td>46</td> <td>35</td> <td>36 3</td> <td>34 5</td> <td>54 5</td> <td>56 4</td> <td>48 3</td> <td>38 3</td> <td>38 36</td>	44	28		26	50	49	41	32 (	31 3	30 51	52	44	34	34	32	53	54	46	35	36 3	34 5	54 5	56 4	48 3	38 3	38 36
225         106         57         51         43         34           130         61         45         41         33         24           200         94         51         44         35         24           250         94         51         46         37         29           250         118         54         46         37         29           350         165         59         48         39         31           250         94         47         46         37         29           300         142         51         45         38         21           400         1490         149         46         47         35           500         245         51         45         36         31           500         245         52         48         46         31           500         245         51         46         47         35           500         245         52         48         46         31           500         245         52         48         46         31           500         355         51	47			27	53	51	44	34 :	33 3	31 55	54	46	36	36	33	56	56	48	38	37 3	35 5	57 5	59 51	50 4	40 4	40 37
130         61         45         41         33         24           200         94         51         44         35         27           250         118         54         46         37         29           350         1165         59         48         37         29           350         145         59         48         37         29           350         145         51         45         38         29           200         94         147         42         34         26           350         142         51         45         38         29           400         142         51         45         36         37           500         2360         146         46         37         36           700         2360         51         48         46         37           500         246         52         48         46         37           500         330         57         48         46         37           500         330         57         48         40         37           500         350         55 <td>51</td> <td></td> <td></td> <td>30</td> <td>60</td> <td>56</td> <td>48</td> <td>38</td> <td>36 3</td> <td>33 61</td> <td>58</td> <td>50</td> <td>41</td> <td>39</td> <td>36</td> <td>62</td> <td>60</td> <td>52</td> <td>42</td> <td>41 3</td> <td>37 6</td> <td>64 6</td> <td>63 5</td> <td>55 4</td> <td>44 4</td> <td>43 39</td>	51			30	60	56	48	38	36 3	33 61	58	50	41	39	36	62	60	52	42	41 3	37 6	64 6	63 5	55 4	44 4	43 39
200         94         51         44         56         27           250         118         54         46         37         29           350         165         59         48         37         29           350         165         59         48         39         31           200         944         47         42         34         26           300         142         51         49         35         29           300         142         51         49         35         29           400         189         54         40         35         26           500         236         54         49         35         36           500         245         52         48         42         35           500         330         57         44         36         36           500         426         56         44         36         36           500         330         57         44         36         36           500         350         56         44         36         36           1100         519         56	41			24	48	47	39	29 3	30 2	28 49	9 50	42	32	33	31	50	53	45	34	36 3	33 5	52 5	56 4	48 3	37 3	39 36
250         118         54         46         37         29           350         165         59         48         39         31           350         165         59         47         42         34         29           200         94         142         51         45         34         29           300         142         51         45         34         35         29           400         189         54         47         40         35         29           500         2360         165         44         46         31         31           520         2360         165         48         46         47         31           610         330         57         48         46         31         31           700         330         57         48         46         31         31           700         330         57         48         47         36         37           700         330         57         48         47         36         37           820         38         51         48         46         37         36 <td>44</td> <td></td> <td></td> <td>26</td> <td>53</td> <td>50</td> <td>42</td> <td>32 3</td> <td>32 3</td> <td>30 55</td> <td>5 53</td> <td>45</td> <td>35</td> <td>35</td> <td>33</td> <td>56</td> <td>55</td> <td>47</td> <td>37</td> <td>38 3</td> <td>35 5</td> <td>57 5</td> <td>59 5</td> <td>51 4</td> <td>40 41</td> <td>1 38</td>	44			26	53	50	42	32 3	32 3	30 55	5 53	45	35	35	33	56	55	47	37	38 3	35 5	57 5	59 5	51 4	40 41	1 38
350         165         59         48         39         31           200         94         47         42         34         26           300         142         51         45         38         29           400         142         51         45         38         29           500         145         51         46         47         35         33           500         236         57         49         42         35           500         236         165         48         40         31           520         245         52         48         42         35           500         330         57         51         45         36           700         330         57         51         45         36           700         330         57         51         45         36           700         330         57         51         45         36           700         331         57         51         45         36           700         51         46         41         36         37           800         378	46	29		27	56	51	43	34 3	33 3	31 58	54	46	36	37	34	59	57	49	38	39	36 6	60 6	60 5	52 41	1 42	2 39
200         94         47         42         34         26           300         142         51         45         34         26           300         142         51         45         35         29           400         189         54         47         40         35           500         236         57         49         42         35           520         245         52         48         46         31           520         245         52         48         46         31           700         330         57         51         45         35           700         330         57         51         48         31           900         425         61         54         35         35           900         519         55         54         36         37           1100         519         55         54         36         36           1100         519         55         54         36         36           1100         519         55         54         36         36           1200         55         56 <td>48</td> <td></td> <td></td> <td>28</td> <td>61</td> <td>53</td> <td>45</td> <td>36</td> <td>35 3</td> <td>33 63</td> <td>3 56</td> <td>48</td> <td>39</td> <td>38</td> <td>35</td> <td>64</td> <td>59</td> <td>51</td> <td>41</td> <td>41 3</td> <td>37 6</td> <td>65 6</td> <td>62 5</td> <td>54 4</td> <td>44 44</td> <td>4 40</td>	48			28	61	53	45	36	35 3	33 63	3 56	48	39	38	35	64	59	51	41	41 3	37 6	65 6	62 5	54 4	44 44	4 40
300         142         51         45         38         29           400         189         54         47         40         33           500         236         57         49         42         35           500         236         165         48         42         35           520         245         52         48         42         35           700         330         57         51         45         36           700         330         57         51         48         37           550         245         51         48         36         37           700         330         57         51         48         36           700         330         57         51         48         36           700         330         57         51         48         37           820         387         51         48         40         31           1100         519         55         47         36         36           1100         519         55         56         47         36           1200         566         51<	42	26		22	50	47	40	30	30 2	26 51	51	43	32	33	29	52	53	45	34	35 3	31 5	54 5	56 4	48 3	36 3	38 33
400         189         54         47         40         33           500         236         57         49         42         35           350         165         48         46         40         31           350         165         245         52         48         46         31           57         520         245         52         48         42         33           700         330         57         51         45         36           900         425         61         54         43         37           900         425         61         54         36         37           900         425         61         54         36         37           9100         387         51         48         36         37           920         387         51         48         36         37           91100         519         55         54         38         36           91200         378         56         51         43         36           91200         519         55         54         38         36           9	45			24	54	50	43	33	33 2	28 56	54	46	36	36	30	57	56	48	37	38 3	32 5	58 5	59 5	51 4	40 41	1 35
500         236         57         49         42         35           350         165         48         46         40         31           520         245         52         48         42         33           700         330         57         51         45         36           700         330         57         51         45         36           900         425         61         54         48         39           550         260         46         46         46         36         27           820         387         51         48         40         31         31           1100         519         55         47         36         32           1400         519         55         47         36         32           1200         566         51         48         36         32           1200         566         51         48         36         32           1200         566         51         48         36         32           1200         566         51         48         36         36           160	47			25	57	53	45	37 3	35 2	29 59	9 56	48	39	38	32	60	58	50	41	40	33 6	62 6	61 5	53 4	43 4	43 36
350         165         48         46         40         31           520         245         52         48         42         33           700         330         57         51         45         36           700         330         57         51         45         36           900         425         61         54         48         39           550         260         46         44         36         31           650         387         51         48         40         31           820         387         51         48         40         31           1100         519         55         52         43         35           1100         519         56         52         43         36           1200         566         51         48         34         36           1200         566         51         48         36         36           1200         566         51         48         36         36           1000         556         51         48         36         36           1000         566	49			26	60	55	47 3	39	37 3	30 61	58	50	42	40	32	63	60	52	43	42 3	34 6	64 6	63 5	55 4	45 4	44 37
520         245         52         48         42         33           700         330         57         51         45         36           900         425         61         54         48         39           900         425         61         54         48         39           550         260         46         44         36         27           820         387         51         48         36         27           1100         519         55         52         43         35           1100         519         55         52         47         38           1100         519         55         52         47         38           1200         378         46         44         37         26           1200         566         51         48         38         30           1200         566         51         48         36         31           1200         566         51         48         36         32           1000         755         56         52         42         34           2000         944 <t< td=""><td>46</td><td></td><td></td><td>29</td><td>51</td><td>51</td><td>46</td><td>36 3</td><td>36 3</td><td>34 53</td><td>54</td><td>50</td><td>39</td><td>40</td><td>37</td><td>54</td><td>57</td><td>52</td><td>42</td><td>42 3</td><td>39 5</td><td>55 6</td><td>60 5</td><td>55 4</td><td>45 4</td><td>45 42</td></t<>	46			29	51	51	46	36 3	36 3	34 53	54	50	39	40	37	54	57	52	42	42 3	39 5	55 6	60 5	55 4	45 4	45 42
700         330         57         51         45         36           900         425         61         54         48         39           550         260         46         44         36         27           820         387         51         48         36         27           820         387         51         48         40         31           1100         519         55         52         43         35           1100         519         66         55         47         38           1400         661         60         55         47         38           1400         566         51         48         36         30           1200         566         51         48         38         30           1200         566         51         48         38         30           1200         566         51         48         38         30           1600         755         56         52         42         34           1600         755         56         52         43         36           1600         76 <t< td=""><td>48</td><td></td><td></td><td>30</td><td>55</td><td>53</td><td>48</td><td>38</td><td>38 3</td><td>35 57</td><td>56</td><td>52</td><td>42</td><td>42</td><td>38</td><td>58</td><td>59</td><td>54</td><td>44</td><td>44 2</td><td>41 6</td><td>60 6</td><td>62 5</td><td>58 47</td><td>7 47</td><td>7 44</td></t<>	48			30	55	53	48	38	38 3	35 57	56	52	42	42	38	58	59	54	44	44 2	41 6	60 6	62 5	58 47	7 47	7 44
900         425         61         54         48         39           550         260         46         44         36         27           820         387         51         48         40         31           820         387         51         48         40         31           1100         519         55         52         47         38           1400         519         55         52         47         38           1200         566         51         48         32         26           1200         378         46         44         34         26           1200         566         51         48         38         30           1200         566         51         48         36         31           2000         944         60         56         47         36           2000         944         60         56         47         36           2000         944         60         56         36         38           2000         944         60         56         36         38           11000         519	51			32	60	56	51 4	41 4	41 3	37 61	59	55	45	44	40	63	62	57	47	46 4	42 6	64 6	65 61		50 5	50 45
550         260         46         44         36         27           820         387         51         48         40         31           820         387         51         48         40         31           1100         519         55         52         43         35           1400         661         66         55         47         38           800         378         46         44         34         26           1200         566         51         48         38         30           1200         566         51         48         38         30           1200         566         51         48         38         30           1200         566         51         48         38         30           1000         755         56         52         42         34           2000         944         60         56         45         38           1100         519         46         47         36         28           1600         755         49         50         36         36           1600         51         <	54			33	64	59	54 ,	44 4	43 3	38 66	3 62	58	47	46	41	67	64	60	50	49 4	44 6	68 6	67 6:	63 5	53 5	52 47
820         387         51         48         40         31           1100         519         55         52         43         35           1100         519         55         52         43         35           1400         661         60         55         47         38           800         378         46         44         34         26           1200         566         51         48         38         30           1200         755         56         52         42         34           2000         755         56         52         45         34           1100         755         56         57         45         34           1100         519         46         47         36         28           1100         519         46         47         36         28           1600         755         49         50         38         30	44			23	49	49	41	32 2	28 2	26 51	52	44	34	31	29	53	54	46	36	33 3	30 5	54 5	57 4	49 3	39 3	35 32
1100         519         55         24         35           1400         661         60         55         47         38           1400         661         60         55         47         38           800         378         46         44         34         26           1200         566         51         48         38         30           1200         566         51         48         38         30           1200         755         56         52         42         34           2000         944         60         56         45         38           1100         519         46         47         36         38           1100         519         46         50         36         38           1100         519         46         50         36         38           1600         755         49         50         36         38	48			24	54	53	45	35 3	31 2	28 56	) 56	48	38	34	30	57	58	50	40	36 3	32 5	59 6	60 5	53 4	42 3	38 34
1400         661         60         55         47         38           800         378         46         44         34         26           1200         566         51         48         38         30           1200         566         51         48         38         30           1600         755         56         52         42         34           2000         944         60         56         45         38           1100         519         46         47         36         28           1100         519         46         47         36         28           1600         755         49         50         39         32	52			26	59	57	49	39 3	34 3	30 61	60	52	42	37	32	62	62	54	44	39 3	34 6	64 6	64 57		46 41	1 36
800         378         46         44         34         26           1200         566         51         48         38         30           1200         566         51         48         38         30           1600         755         56         52         42         34           2000         944         60         56         45         38           1100         519         46         47         36         28           1600         755         49         50         36         38           1600         519         46         47         36         28           1600         755         49         50         39         32	55			28	63	60	52 4	43 (	37 3	32 65	5 63	55	45	40	34	66	65	57	47	42 3	35 6	68 6	68 6	60 5	50 4	44 37
1200         566         51         48         38         30           1600         755         56         52         42         34           2000         944         60         56         45         38           1100         519         46         47         36         28           1100         519         46         47         36         28           1600         755         49         50         39         32	44	26		23	50	48	39	31	29 2	26 53	51	42	33	32	27	54	53	44	35	33 2	29 5	56 5	56 47		38 3	36 30
1600         755         56         52         24         34           2000         944         60         56         45         38           1100         519         46         47         36         28           1600         755         49         50         39         32	48			24	55	53	43	35 3	33 2	27 58	3 56	46	37	35	29	59	58	48	39	37 3	31 6	61 6	60 51		42 3	39 32
2000         944         60         56         45         38           1100         519         46         47         36         28           1600         755         49         50         39         32	52			26	60	57	47	39 3	36 2	29 62	60	50	41	38	31	64	62	52	43	40 3	32 6	66 6	64 5	54 4	46 4	42 34
1100         519         46         47         36         28           1600         755         49         50         39         32	56			28	64	60	50 4	42 (	38 3	31 66	63	53	45	41	33	68	65	55	47	43 3	34 7	70 6	68 5	57 4	49 4	45 36
1600         755         49         50         39         32	47			22	50	52	41	33 2	25 2	25 52	25 55	44	35	27	27	54	57	47	37	29 2	28 5	56 6	60 51	50 3	39 3	31 30
	50			24	53	55	45	36 2	28 2	27 56	58	48	39	30	29	57	60	50	40	32 3	30 6	60 6	63 5	53 4	43 3	34 32
2100 991 52 53 42 35 27	53			25	56	58	47 :	39 (	30 2	28 58	61	50	41	33	30	60	63	52	43	34 3	31 6	62 6	66 5	55 4	45 3	36 33
3000 1416 56 57 46 39 31	57			27	60	62	51	43	35 3	30 62	29 52	54	46	37	32	64	67	56	47	38	33	66 7	70 5	59 5	50 4	40 35

# Table 47. Radiated sound power (dB)

Table 47. Radiated sound power (dB) (continued)

Inlet Size (in)	Airflow (cfm)	Airflow (I/s)	0.5	0.5-in. w.g. (125F	v.g. (1	125P.	oa) ∆Ps <sup>(a)</sup>	S(a)	1.0	1.0-in. w.g. (250Pa) ∆Ps <sup>(a)</sup>	v.g. (2	250P	a) ∆P	S(a)	1.5-	in. w	.g. (3	75Pa	1.5-in. w.g. (375Pa) ∆Ps <sup>(b)</sup>		2.0-ii	n. w.	2.0-in. w.g. (500Pa) ∆Ps <sup>(a)</sup>	0Pa)	∆Ps(	(8	3.0-i	n. w.	3.0-in. w.g. (750Pa) ∆Ps	0Pa)	∆Ps
			2	3	4	5	9	7	2	3	4	5	9	7	2	°.	4	5	9	7	2	e	4	5	9	2	8	33	4 5	9	7
	1400	661	49	48	39	31	28	27	54	53	44	36	33	31	56	57	47	40	37	35	58	59 8	50 4	42 3	39 3	36 6	61 6	62 5	53 45	5 42	2 38
16	2100	991	53	51	41	33	30	28	57	57	47	39	36	33	60	60	50	42	39	36	62 (	62	53 4	45 4	41 3	38 6	64 6	65 5	56 48	8 44	4 40
2	2800	1321	55	54	44	36	33	30	60	60	50	42	38	35	63	63	53	45	41	37	65 (	65 (	56 4	47 4	43 3	39 6	67 6	68 5	59 50	0 46	3 42
	4000	1888	60	58	49	41	37	33	64	64	55	46	42	38	67	67	58	49	45	40	69	70 (	60 5	52 4	47 4	42 7	71 7	73 6	63 55	5 50	0 45
	2700	1274	59	54	47	42	37	30	63	58	52	47	43	35	99	61	55	51	46	38	68 (	63 (	58 5	53 4	49 4	40 7	70 6	66 6	61 56	6 52	2 43
	4000	1888	63	57	50	44	40	32	67	62	55	50	46	37	02	65	58	54	49	40	72 (	67 (	61 5	56 5	52 4	42 7	74 6	69 69	64 59	9 55	5 45
21 ~ 10	5300	2501	99	60	52	47	42	34	11	64	58	53	48	39	73	67	61	56	51	42	75 6	69	63 5	58 5	54 4	44 7	77 7	72 6	66 61	1 57	7 47
0 4 4 7	6000	2832	68	61	53	48	43	35	72	99	59	54	49	40	75	69	62	57	52	43	17 7	71 (	64 5	59 5	55 4	45 7	19 7	73 6	67 63	3 58	3 48
	7500	3540	70	63	55	50	45	36	75	68	61	56	51	41	<i>LL</i>	71	64	59	54	45	19 7	73 (	66 6	62 5	57 4	47 8	82 7	76 6	69 65	5 60	0 50
	8000	3776	71	64	56	51	46	37	76	69	61	57	52	42	78	72	65	60	55	45	80 7	74 (	67 6	62 5	57 4	47 8	82 7	76 7	70 65	5 61	1 50
Notes: 1. All data 2. All solution	a are measured	<ul> <li>as:</li> <li>All data are measured in accordance with Industry Standard ARI 880-2011</li> <li>All sound mower levels of R re- 10-12 Watts</li> </ul>	ith Inc	lustry	Stand	lard A	RI 88(	0-201									1									-		-		-	

All sound power levels, dB re: 10<sup>-12</sup> Watts.  $\Delta Ps$  is inlet static pressure minus discharge static pressure. 

Application ratings are outside the scope of the certification program. Shaded data constitute AHRI 880–2011 Standard Rating Conditions. (p) (g)

### Table 48.Noise criteria (NC)

Inlet	Airflow	Airflow (I/		Dis	scharge @ /	∆Ps			Ra	diated @ A	Ps	
Size (in)	(cfm)	s)	0.5" w.g.	1.0" w.g.	1.5" w.g.	2.0" w.g.	3.0" w.g.	0.5" w.g.	1.0" w.g.	1.5" w.g.	2.0" w.g.	3.0" w.g.
	80	38	-	17	18	20	23	-	-	-	15	18
4	120	57	18	21	24	25	27	-	-	18	20	23
4	150	71	21	25	27	28	31	-	17	20	23	26
	225	106	30	33	34	35	37	17	23	25	27	31
	130	61	-	17	19	21	24	-	-	17	20	24
-	200	94	19	22	25	26	30	-	17	20	23	27
5	250	118	22	26	29	30	32	-	18	21	25	28
	350	165	25	29	31	33	36	19	21	24	27	31
	200	94	15	19	21	24	26	-	-	19	21	25
0	200	142	18	23	26	27	31	-	18	23	25	28
6	400	189	21	27	30	32	34	15	21	25	27	31
	500	236	25	31	33	36	38	19	24	27	30	33
	350	165	-	18	21	24	27	-	21	25	27	31
	520	245	19	22	25	27	31	16	23	27	30	34
8	700	330	25	29	30	33	36	20	26	31	33	37
	900	425	28	31	33	35	38	23	30	34	36	39
	550	260	-	17	20	23	26	-	18	21	24	27
1.5	820	387	16	20	23	26	30	17	23	26	28	31
10	1100	519	21	25	28	31	33	21	27	31	33	36
	1400	661	26	30	33	34	38	25	31	34	37	40
	800	378	-	17	20	23	26	-	18	21	24	27
1.5	1200	566	15	21	25	27	31	18	24	27	30	32
12	1600	755	20	26	30	32	34	23	28	32	34	37
	2000	944	24	30	32	34	38	27	32	36	38	42
	1100	519	-	20	25	27	31	17	23	26	28	32
	1600	755	18	25	28	31	34	20	26	30	32	36
14	2100	991	21	27	31	33	37	24	30	33	36	39
	3000	1416	24	31	34	37	40	28	34	38	40	44
	1400	661	15	23	26	30	33	17	23	27	30	33
16	2100	991	20	26	31	33	37	20	27	31	33	37
16	2800	1321	23	30	33	37	40	24	31	34	37	40
	4000	1888	27	34	38	40	44	28	36	39	43	46
	2700	1274	21	27	31	34	38	25	30	33	36	39
	4000	1888	24	31	34	37	40	28	34	38	40	43
04 /-	5300	2501	26	33	37	39	43	32	37	40	43	46
24 x 16	6000	2832	27	34	38	40	44	33	39	43	45	47
	7500	3540	30	36	40	43	46	36	42	45	47	51
	8000	3776	30	37	40	43	46	37	43	46	49	51

Notes:

"-" represents NC levels below NC15
 NC values are calculated using sound power measured in accordance with Industry Standard ARI 880-2011 with modeling assumptions based on AHRI 885–2008–02

Addendum.

3.  $\Delta Ps$  is inlet static pressure minus discharge static pressure.

Table 49.	AHRI 885-2008 discharge transfer function assumptions	
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Size			Octave	e Band		
5120	2	3	4	5	6	7
Small Box (< 300 cfm)	-24	-28	-39	-53	-59	-40
Medium Box (300-700 cfm)	-27	-29	-40	-51	-53	-39
Large Box (> 700 cfm)	-29	-30	-41	-51	-52	-39

1. Add to terminal unit sound power to determine discharge sound pressure in the space.

2. NC Values are calculated using current Industry Standard AHRI 885-2008. Radiated Transfer Function obtained from Appendix E, Type 2 Mineral Fiber Insulation.

3. Where  ${\scriptstyle \Delta Ps}$  inlet static pressure minus discharge static pressure.

4. Application ratings are outside the scope of the Certification Program.

### Table 50. AHRI 885-2008 radiated transfer function assumptions

	Octave Band									
	2 3 4 5 6 7									
Type - Mineral Fiber	-18 -19 -20 -26 -31 -36									

Notes:

1. Select the ceiling type which most closely represents the application. Next, add to the terminal unit sound power to determine radiated sound pressure in the space.

2. NC Values are calculated using current Industry Standard AHRI 885-2008. Radiated Transfer Function obtained from Appendix E, Type 2 Mineral Fiber Insulation.

3. Where  $\Delta Ps$  inlet static pressure minus discharge static pressure.

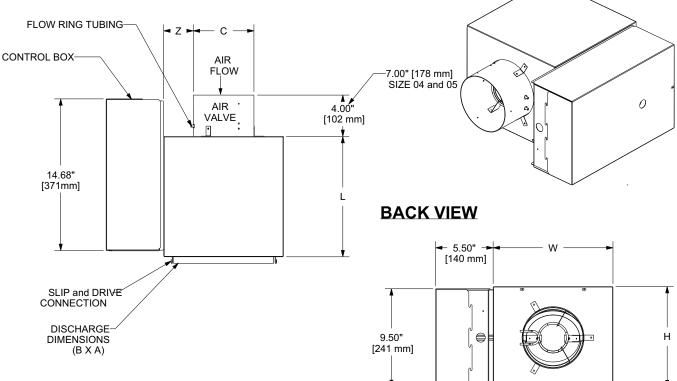
4. Application ratings are outside the scope of the Certification Program.

# **Dimensional Data — Single Duct Terminal Units**

# VCCF and VCWF Dimensions

Figure 1. Single duct, cooling only (VCCF)

# **TOP VIEW**



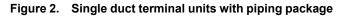
- 1. See following tables for dimension values and weights.
- 2. Air inlet centered in unit front panel.
- 3. Minimum of 1.5 duct diameters of straight duct required at inlet for proper flow reading.
- 4. Allow 36" (914 mm) on control side for servicing.
- 5. Weights are an estimation and will vary based on selected options, insulation type, etc.
- 6. Coil furnished with stub sweat connections. Handedness of coil connection is determined by facing air stream.
- 7. Unit is field convertible from a left-hand connection (shown) to right-hand by rotating unit.

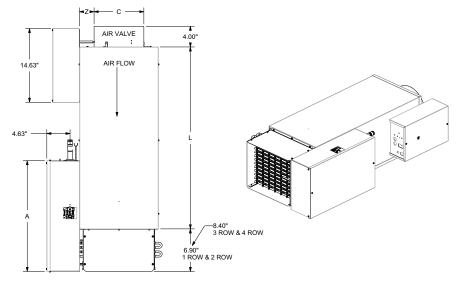
Valve	Valve cfm <sup>Inle</sup>	Inlet Dia (C)	L in.	Lin. Hin.	W in.	Z in.	Discharge Dim		E in.	Weight Ib
							Height (A) in.	Width (B) in.		
04	225	4	11.5	9.5	11.5	2.75	8	10	11.5	21
05	350	5	11.5	9.5	11.5	2.75	8	10	11.5	21
06	500	6	11.5	9.5	11.5	2.75	8	10	11.5	21
08	900	8	11.0	11.5	12.5	2.25	10	11	11.5	22
10	1400	10	12.0	13.5	15.5	2.75	12	14	14.0	30
12	2000	12	13.0	15.5	18.5	3.25	14	17	14.0	38
14	3000	14	14.0	19.5	20.5	3.25	18	19	n/a	46
16	4000	16	15.0	19.5	24.5	4.25	18	23	n/a	51
24RT	8000	16x24	18.0	19.5	28.5	2.25	18	27	n/a	70

Table 51. Dimensions, single duct, cooling only (VCCF)— I-P

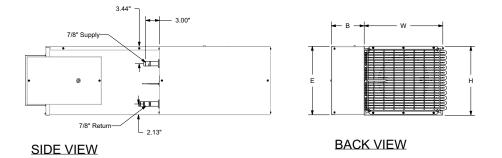
Table 52. Dimensions, single duct, cooling only (VCCF) — SI

Valve	Valve I/s <sup>Ir</sup>		Lmm	Lmm Hmm		Z mm	Discharge Dim		Emm	Weight kg
		mm					Height (A) mm	Width (B) mm		
04	106	104	292	241	292	70	203	250	292	9.5
05	165	127	292	241	292	70	203	250	292	9.5
06	236	152	292	241	292	70	203	250	292	9.5
08	425	203	279	292	318	57	254	279	292	10
10	661	254	305	343	394	70	305	356	356	14
12	994	305	330	394	470	83	356	432	356	17
14	1416	356	356	495	521	83	457	483	n/a	21
16	1888	405	381	495	622	108	457	584	n/a	23
24RT	3776	406x610	457	495	724	57	457	686	n/a	32





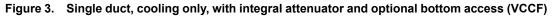


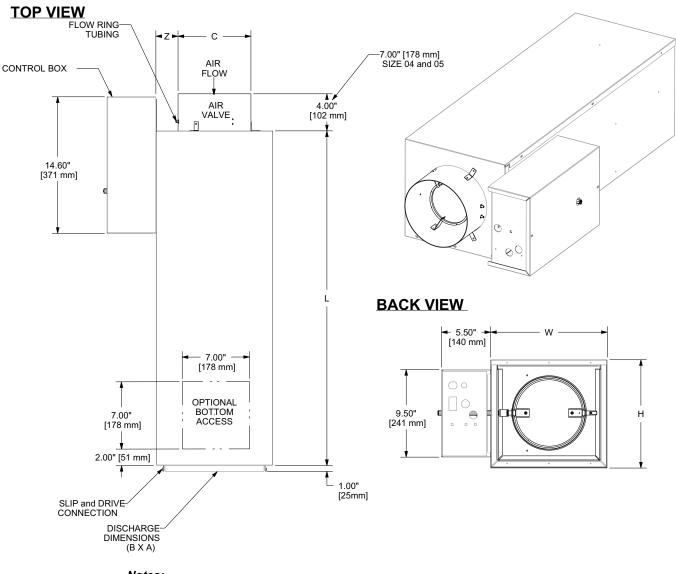


- 1. See following table for dimension values and weights.
- 2. Air inlet centered in unit front panel.
- 3. Minimum of 1.5 duct diameters of straight duct required at inlet for proper flow reading.
- 4. Allow 36"(914 mm) on control side for servicing.
- 5. Coil furnished with stub sweat connections. Handedness of coil connection is determined by facing air stream.
- 6. Coils and piping package are provided without internal insulation. If the unit is to be installed in a location with high humidity, external insulation around the heating coil should be installed as required.
- 7. Hot water coils come with standard bottom access panels. Optional unit bottom access is available as a selectable option.

	0514	Inlet Dia (C)	L	н	w	z	Factory In	stalled Piping	g Package
Valve	CFM	in.	in.	in.	in.	in.	L (A)	W (B)	H (E)
4	225	4	36	9.5	11.5	2.75	22	6.5	9.5
5	350	5	36	9.5	11.5	2.75	22	6.5	9.5
6	500	6	36	9.5	11.5	2.75	22	6.5	9.5
8	900	8	36	11.5	12.5	2.25	22	6.5	11.5
10	1400	10	36	13.5	15.5	2.75	22	6.5	13.5
12	2000	12	36	15.5	18.5	3.25	22	6.5	15.5
14	3000	14	36	19.5	20.5	3.25	22	6.5	19.5
16	4000	16	36	19.5	24.5	4.25	22	6.5	19.5
24RT	8000	16x24	36	19.5	28.5	2.25	22	6.5	19.5

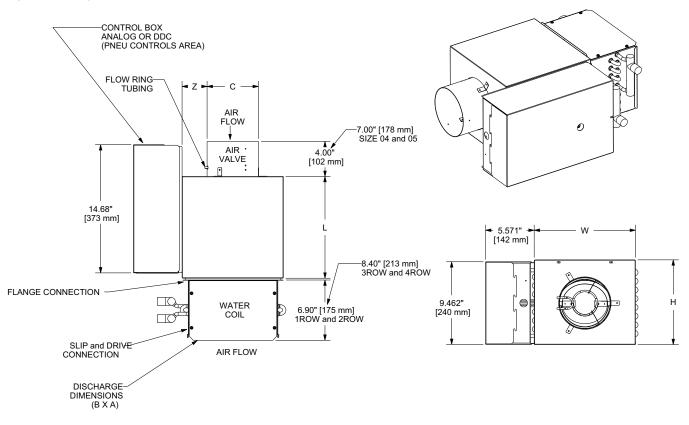
 Table 53.
 Dimensions, single duct terminal units with piping package





- 1. All dimensions are the same as single duct, cooling only EXCEPT L = 36.00 in (914 mm). See tables on previous page for dimension values and weights.
- 2. Air inlet centered in unit front panel.
- 3. Minimum of 1.5 duct diameters of straight duct required at inlet for proper flow reading.
- 4. Allow 36" (914 mm) on control side for servicing.
- 5. Weights are an estimation and will vary based on selected options, insulation type, etc.





- 1. See following tables for dimension values and weights.
- 2. Air inlet centered in unit front panel.
- 3. Minimum of 1.5 duct diameters of straight duct required at inlet for proper flow reading.
- 4. Allow 36" (914 mm) on control side for servicing.
- 5. Weights are an estimation and will vary based on selected options, insulation type, etc.
- 6. Coil furnished with stub sweat connections. Handedness of coil connection is determined by facing air stream.
- 7. Coils are provided without internal insulation. If the unit is to be installed in a location with high humidity, external insulation around the heating coil should be installed as required.
- 8. Unit is field convertible from a left-hand connection (shown) to right-hand by rotating unit.

		Inlet Dia (C)					Discha	rge Dim		Weight Ib
Valve	cfm	in.	L in.	H in.	W in.	Z in.	Height (A) in.	Width (B) in.	E in.	Weight ib
04	225	4	11.5	9.5	11.5	2.75	8	10	11.5	27
05	350	5	11.5	9.5	11.5	2.75	8	10	11.5	27
06	500	6	11.5	9.5	11.5	2.75	8	10	11.5	27
08	900	8	11	11.5	12.5	2.25	10	11	11.5	30
10	1400	10	12	13.5	15.5	2.75	12	14	14	40
12	2000	12	13	15.5	18.5	3.25	14	17	14	51
14	3000	14	14	19.5	20.5	3.25	18	19	n/a	62
16	4000	16	15	19.5	24.5	4.25	18	23	n/a	71
24RT	8000	16x24	18	19.5	28.5	2.25	18	27	n/a	95

# Table 54. Dimensions, single duct, hot water (VCWF)— I-P

Table 55. Dimensions, single duct, hot water (VCWF) — SI

		Inlet Dia (C)					Discha	rge Dim		Weight kg
Valve	l/s	mm	L mm	H mm	W mm	Z mm	Height (A) mm	Width (B) mm	Emm	
04	106	104	292	241	292	70	203	254	292	12
05	165	127	292	241	292	70	203	254	292	12
06	236	152	292	241	292	70	203	254	292	12
08	425	203	279	292	318	57	254	279	292	14
10	661	254	305	343	394	70	305	356	356	18
12	994	305	330	394	470	83	356	432	356	23
14	1416	356	356	495	521	83	457	483	n/a	28
16	1888	405	381	495	622	108	457	584	n/a	32
24RT	3776	406x610	457	495	724	57	457	686	n/a	43



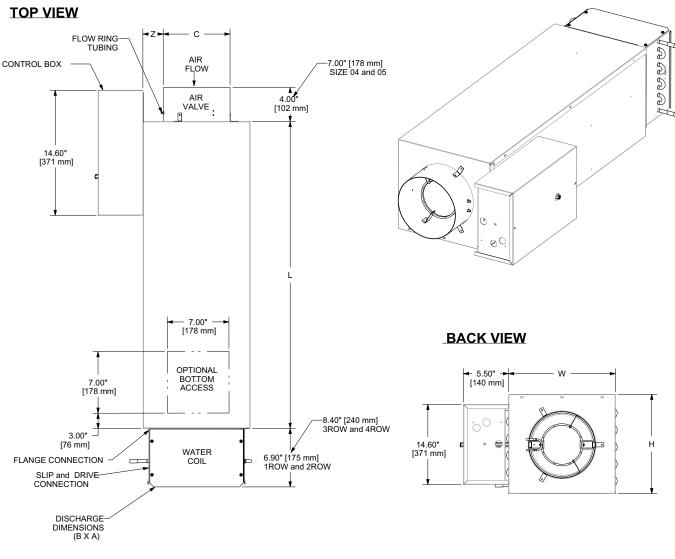
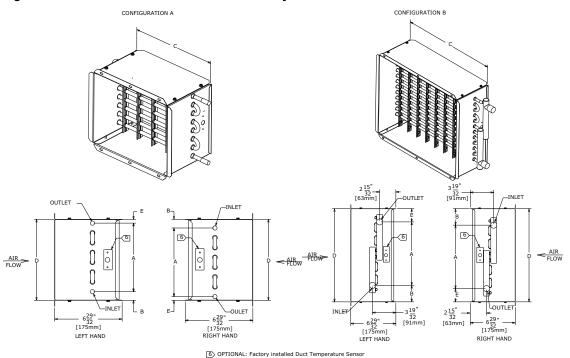


Figure 5. Single duct, hot water, with integral attenuator and optional bottom access (VCWF)

- All dimensions are the same as single duct, hot water, EXCEPT L = 36.00 in (914 mm). See tables on previous page for dimension values, weights and outlet availability information.
   Air inlet centered in unit front panel.
- 2. All line centered in unit from parter.
- 3. Minimum of 1.5 duct diameters of straight duct required at inlet for proper flow reading.
- 4. Allow 36" (914 mm) on control side for servicing.
- 5. Weights are an estimation and will vary based on selected options, insulation type, etc.
- 6. Coil furnished with stub sweat connections. Handedness of coil connection is determined by facing air stream.
- 7. Coils are provided without internal insulation. If the unit is to be installed in a location with high humidity, external insulation around the heating coil should be installed as required.

### Coil Dimensions





- 1. Location of coil connections is determined by facing air stream. LH coil connection shown. RH opposite.
- 2. Coil furnished with stub sweat connections.
- 3. Use port at the bottom for inlet and top for outlet on single row coils. For multirow coils, always plumb in counter flow orientation. Water inlet always on the airflow downstream side of the hot water coil. Water outlet always on the upstream side of the hot water coil. See drawings for reference.
- 4. Coil height and width is dependent upon unit height and width.
- 5. Top/Bottom panels removable for access.

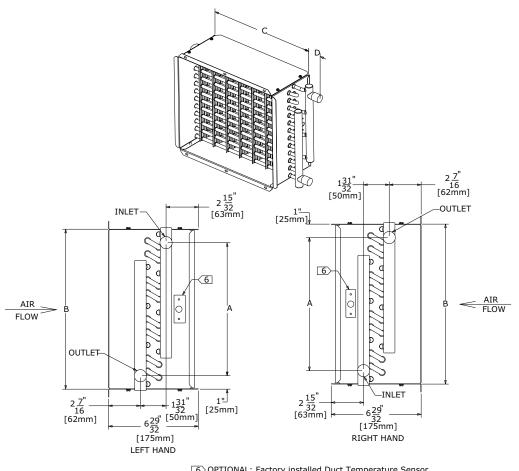
Valve	cfm	Coil Connection O. D.	Α	В	с	D	E
04	225	0.375	7.000	0.883	10.264	8.268	0.385
05	350	0.375	7.000	0.883	10.264	8.268	0.385
06	500	0.375	7.000	0.883	10.264	8.268	0.385
08	900	0.375	9.000	0.886	11.264	10.274	0.388
10	1400	0.375	11.000	0.886	14.264	12.274	0.388
12	2000	0.875	9.710	2.531	17.264	14.274	2.033
14	3000	0.875	15.710	1.531	19.264	18.274	1.033
16	4000	0.875	15.710	1.531	23.264	18.274	1.033
16x24	8000	0.875	16.743	1.531	27.264	18.274	1.033

### Table 56. Dimensions, 1-row coil assembly (in.)

Table 57. Dimensions, 1-row coil assembly (mm)

Valve	L/s	Coil Connection O. D.	Α	В	с	D	E
04	106	10	178	22	261	210	10
05	165	10	178	22	261	210	10
06	236	10	178	22	261	210	10
08	425	10	229	23	286	261	10
10	661	10	279	23	362	312	10
12	994	22	247	64	439	363	52
14	1416	22	399	39	489	464	26
16	1888	22	399	39	591	464	26
16x24	3776	22	425	39	693	464	26

### Figure 7. Coil information — 2-row coil assembly



6 OPTIONAL: Factory installed Duct Temperature Sensor

- 1. Location of coil connections is determined by facing air stream. LH coil connection shown. RH opposite.
- 2. Coil furnished with stub sweat connections.
- 3. Use port at the bottom for inlet and top for outlet on single row coils. For multirow coils, always plumb in counter flow orientation. Water inlet always on the airflow downstream side of the hot water coil. Water outlet always on the upstream side of the hot water coil. See drawings for reference.
- 4. Coil height and width is dependent upon unit height and width.
- 5. Top/Bottom panels removable for access.

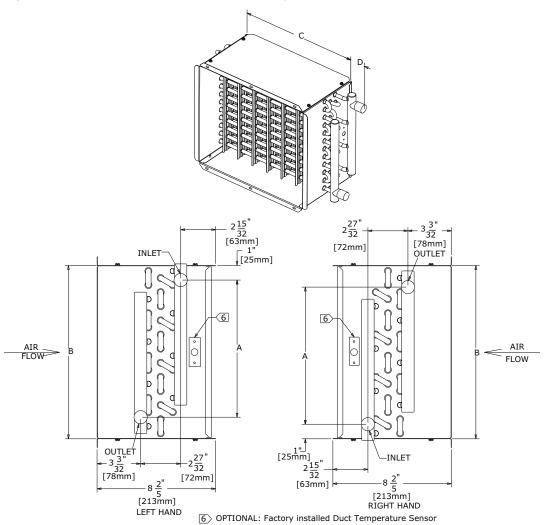
Valve	cfm	Coil Connection O. D.	Α	В	с	D	E
04	225	0.875	6.21	8.268	10.264	3.528	_
05	350	0.875	6.21	8.268	10.264	3.528	—
06	500	0.875	6.21	8.268	10.264	3.528	_
08	900	0.875	8.21	10.274	11.264	3.494	_
10	1400	0.875	10.21	12.274	14.264	3.494	—
12	2000	0.875	12.21	14.274	17.264	3.528	—
14	3000	0.875	16.21	18.274	19.264	3.528	—
16	4000	0.875	16.21	18.274	23.264	3.528	—
16x24	8000	0.875	16.21	18.274	27.264	3.528	_

### Table 58. Dimensions, 2-row coil assembly (in.)

Table 59. Dimensions, 2-row coil assembly (mm)

Valve	L/s	Coil Connection O. D.	Α	В	с	D	E
04	106	22	158	210	261	90	—
05	165	22	158	210	261	90	_
06	236	22	158	210	261	90	_
08	425	22	209	261	286	89	—
10	661	22	259	312	362	89	—
12	994	22	310	363	439	90	—
14	1416	22	412	464	489	90	—
16	1888	22	412	464	591	90	—
16x24	3776	22	412	464	693	90	—

### Figure 8. Coil information — 3-row coil assembly



- 1. Location of coil connections is determined by facing air stream. LH coil connection shown. RH opposite.
- 2. Coil furnished with stub sweat connections.
- 3. Use port at the bottom for inlet and top for outlet on single row coils. For multirow coils, always plumb in counter flow orientation. Water inlet always on the airflow downstream side of the hot water coil. Water outlet always on the upstream side of the hot water coil. See drawings for reference.
- 4. Coil height and width is dependent upon unit height and width.
- 5. Top/Bottom panels removable for access.

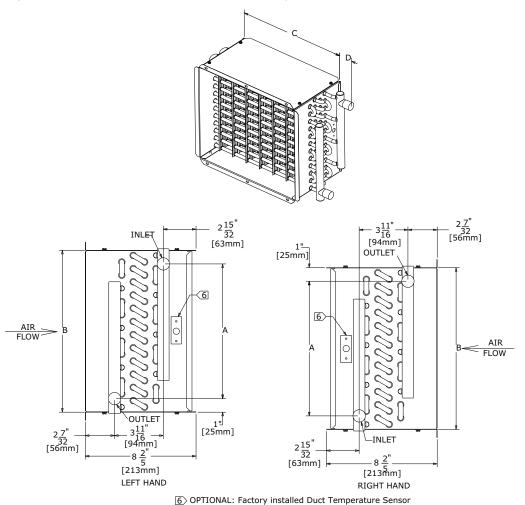
Valve	cfm	Coil Connection O. D.	Α	В	с	D	E
04	225	0.875	5.71	8.268	10.264	3.528	-
05	350	0.875	5.71	8.268	10.264	3.528	_
06	500	0.875	5.71	8.268	10.264	3.528	_
08	900	0.875	7.71	10.274	11.264	3.494	_
10	1400	0.875	9.71	12.274	14.264	3.494	—
12	2000	0.875	11.71	14.274	17.264	3.528	—
14	3000	0.875	15.71	18.274	19.264	3.528	—
16	4000	0.875	15.71	18.274	23.264	3.528	—
24	8000	0.875	15.71	18.274	27.264	3.528	_

# Table 60. Dimensions, 3-row coil assembly (in.)

Table 61. Dimensions, 3-row coil assembly (mm)

Valve	L/s	Coil Connection O. D.	Α	В	с	D	E
04	106	22	145	210	261	90	-
05	165	22	145	210	261	90	-
06	236	22	145	210	261	90	_
08	425	22	196	261	286	89	_
10	661	22	247	312	362	89	-
12	994	22	297	363	439	90	-
14	1416	22	399	464	489	90	-
16	1888	22	399	464	591	90	_
16x24	3776	22	399	464	693	90	

### Figure 9. Coil information — 4-row coil assembly



- 1. Location of coil connections is determined by facing air stream. LH coil connection shown. RH opposite.
- 2. Coil furnished with stub sweat connections.
- 3. Use port at the bottom for inlet and top for outlet on single row coils. For multirow coils, always plumb in counter flow orientation. Water inlet always on the airflow downstream side of the hot water coil. Water outlet always on the upstream side of the hot water coil. See drawings for reference.
- 4. Coil height and width is dependent upon unit height and width.
- 5. Top/Bottom panels removable for access.

Valve	cfm	Coil Connection O. D.	Α	В	с	D	E
04	225	0.875	6.21	8.268	10.264	3.528	—
05	350	0.875	6.21	8.268	10.264	3.528	_
06	500	0.875	6.21	8.268	10.264	3.528	—
08	900	0.875	8.21	10.274	11.264	3.494	—
10	1400	0.875	10.21	12.274	14.264	3.494	_
12	2000	0.875	12.21	14.274	17.264	3.528	—
14	3000	0.875	16.21	18.274	19.264	3.528	_
16	4000	0.875	16.21	18.274	23.264	3.528	—
16x24	8000	0.875	16.21	18.274	27.264	3.528	—

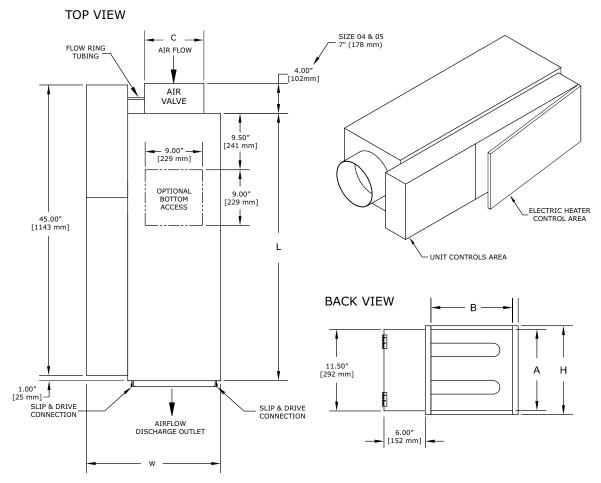
### Table 62. Dimensions, 4-row coil assembly (in.)

Table 63. Dimensions, 4-row coil assembly (mm)

Valve	L/s	Coil Connection O. D.	Α	В	с	D	E
04	106	22	158	210	261	90	—
05	165	22	158	210	261	90	_
06	236	22	158	210	261	90	—
08	425	22	209	261	286	89	—
10	661	22	259	312	362	89	—
12	994	22	310	363	439	90	_
14	1416	22	412	464	489	90	—
16	1888	22	412	464	591	90	—
16x24	3776	22	412	464	693	90	—

# **VCEF Dimensions**

Figure 10. Single duct, electric heat with integral attenuator, (VCEF — flippable to LH or RH orientation)



- 1. Air inlet is centered in unit front panel
- 2. Slip and drive discharge outlet standard.
- 3. Minimum of 1.5 times duct diameter of straight duct at inlet for proper flow reading.
- 4. For electric heater access, side hinged door must have minimum distance per NEC or local code.
- 5. Allow 48" (1219mm) of straight duct downstream of unit before first runout and inside of the duct should be equal discharge size (A & B).
- 6. Left-hand orientation shown (facing discharge). Unit can be flipped to right-hand orientation.

Valve	cfm	Inlet Nom Dia (C) in.	L in.	H in.	W in.	Discharge Dim		Wainshé lb
						Height (A) in.	Width (B) in.	Weight Ib
04	225	4	42.5	11.5	18.5	10	11	67
05	350	5	42.5	11.5	18.5	10	11	67
06	500	6	42.5	11.5	18.5	10	11	67
08	900	8	42.5	11.5	18.5	10	11	67
10	1400	10	42.5	13.5	21.5	12	14	81
12	2000	12	42.5	15.5	24.5	14	17	93
14	3000	14	42.5	19.5	26.5	18	19	108
16	4000	16	42.5	19.5	30.5	18	23	121
24RT	8000	24x16	42.5	19.5	34.5	18	27	135

Table 64. Dimensions, single duct, electric heat (VCEF)— I-P

Table 65.	Dimensions, single duct, electric heat (VCEF) — SI
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Valve	L/s	Inlet Nom Dia (C) mm	L mm	H mm	W mm	Discharge Dim		Weight kg
						Height (A) mm	Width (B) mm	
04	106	104	1079	292	470	254	279	30
05	165	127	1079	292	470	254	279	30
06	236	152	1079	292	470	254	279	30
08	425	203	1079	292	470	254	279	30
10	661	254	1079	343	546	305	356	37
12	994	305	1079	394	622	356	432	42
14	1416	356	1079	495	673	457	483	49
16	1888	405	1079	495	775	457	584	55
24RT	3776	610x406	1079	495	876	457	686	61

# **Mechanical Specifications**

# **Single-Duct Terminal Units**

VCCF — Cooling Only

VCWF — With Hot Water Coil

VCEF — With Electric Coil

# Casing

22-gauge galvanized steel.

# **Agency Listing**

Unit is UL and Canadian UL Listed as a room air terminal unit. Control # 9N65. AHRI 880 Certified.

## Insulation

**1/2–inch (12.7 mm) Matte-faced Insulation**—Interior surface of unit casing is acoustically and thermally lined with ½-inch, 1.5 lb/ft<sup>3</sup> (12.7 mm, 24.0 kg/m<sup>3</sup>) composite density glass fiber with a high-density facing. Insulation R-Value is 1.9. Insulation is UL listed and meets NFPA-90A and UL 181 standards. There are no exposed edges of insulation (complete metal encapsulation).

**1–inch (25.4 mm) Matte-faced Insulation**—Interior surface of unit casing is acoustically and thermally lined with 1-inch, 1.0lb/ft<sup>3</sup> (25.4 mm, 16.0 kg/m<sup>3</sup>) composite density glass fiber with a high-density facing. Insulation R-Value is 3.85. Insulation is UL listed and meets NFPA-90A and UL 181 standards. There are no exposed edges of insulation (complete metal encapsulation).

**1–inch (25.4 mm) Foil-faced Insulation** Interior surface of unit casing is acoustically and thermally lined with 1-inch, 1.0lb/ft<sup>3</sup> (25.4 mm, 16.0 kg/m<sup>3</sup>) density glass fiber with foil facing. Insulation R-Value is 3.85. Insulation is UL listed and meets NFPA-90A and UL 181 standards and bacteriological standard ASTM C 665. There are no exposed edges of insulation (complete metal encapsulation).

**1–inch (25.4 mm) Double-wall Insulation**—Interior surface of unit casing is acoustically and thermally lined with a 1-inch, 3.85lb./ft<sup>3</sup> (25.4 mm, 16.0 kg/m<sup>3</sup>) composite density glass fiber with high-density facing. Insulation R-value is 3.85. Insulation is UL listed and meets NFPA-90A and UL 181 standards. Insulation is covered by interior liner made of 26-gage galvanized steel. All wire penetrations are covered by grommets. There are no exposed edges of insulation (complete metal encapsulation).

**3/8–inch (9.5 mm) Closed-cell Insulation**—Interior surface of the unit casing is acoustically and thermally lined with 3/8-inch, 4.4 lb/ft<sup>3</sup> (9.5 mm, 70.0 kg/m<sup>3</sup>) closed-cell insulation. Insulation is UL listed and meets NFPA-90A and UL 181 standards. Insulation has an R-Value of 1.4. There are no exposed edges of insulation (complete metal encapsulation).

# **Primary Air Valve**

**Air Valve Round**—The primary (ventilation) air inlet connection is an 18-gauge galvanized steel cylinder sized to fit standard round duct. A multiple-point, averaging flow sensing ring is provided with balancing taps for measuring +/-5% of unit cataloged airflow. An airflow-versus-pressure differential calibration chart is provided. The damper blade is constructed of a closed-cell foam seal that is mechanically locked between two 22-gauge galvanized steel disks. The damper blade assembly is connected to a cast zinc shaft supported by self-lubricating bearings. The shaft is cast with a damper position indicator. The valve assembly includes a mechanical stop to prevent over-stroking. See , p. 16 for air leakage performance data.

**Air Valve Rectangular**—Inlet collar is constructed of 18-gauge galvanized steel sized to fit standard rectangular duct. An integral multiple-point, averaging flow-sensing ring provides primary airflow measurement within +/-5% of unit cataloged airflow. Damper is 16-gauge galvanized steel. The damper blade assembly is connected to a cast zinc shaft supported by self-lubricating bearings. The shaft is cast with a damper position indicator. The valve assembly includes a mechanical stop to prevent overstroking. See , p. 16 for air leakage performance data.

# **Outlet Connection**

Slip and Drive Connection—Terminal units come standard with slip and drive connection.

#### **Hot Water Coils**

All hot water coils are factory-installed on the discharge outlet. Full fin collars provided for accurate fin spacing and maximum fin-tube contact. The 3/8" (9.5 mm) OD seamless copper tubes are mechanically expanded into the fin collars. Coils shall be subjected to a pressure decay test at 450 psig for a minimum of 45 seconds. Coils shall then be evacuated and charged with a helium gas mixture and pressurized to 150 psig. While pressurized with the helium gas mixture, the coil shall be checked with a gas analyzer to detect helium leaks. Alternatively, the coil shall be subjected to a final air-under-water leak test at 300 psig.

**1-Row Hot Water Coils**— The 1-row coil has 144 aluminum fins per foot. Full fin collars provided for accurate fin spacing and maximum fin-tube contact. Coil connections are left-hand. Right-hand connections are optional. Coils are assembled with either 3/8" or 7/8" (22.2 mm) OD braze connections.

**2-Row Hot Water Coils**— The 2-row coil has 144 aluminum fins per foot. Coils are assembled with headers that provide 7/8" (22.2 mm) OD braze connections. Full fin collars provided for accurate fin spacing and maximum fin-tube contact. Coil connections are left-hand. Right-hand connections are optional.

**3-Row Hot Water Coils**—The 3-row coil has 144 aluminum fins per foot. Coils are assembled with headers that provide 7/8" (22.2 mm) OD braze connections. Full fin collars provided for accurate fin spacing and maximum fin-tube contact. Coil connections are left-hand. Right-hand connections are optional.

**4-Row Hot Water Coils**—The 4-row coil has 144 aluminum fins per foot. Coils are assembled with headers that provide 7/8" (22.2 mm) OD braze connections. Full fin collars provided for accurate fin spacing and maximum fin-tube contact. Coil connections are left-hand. Right-hand connections are optional.

#### **Electric Heat Coils**

The electric heater is factory-provided and installed, open-coil, resistance-wire type heater with airflow proving switch. It also contains a disc-type automatically resetting pilot duty thermal primary cutout, and manually resettable thermal secondary cutout that is either load carrying or pilot duty with a backup contactor. Heater element material is type C nickel-chromium-iron. The line voltage end of the unit's control box is provided with triple-sized knockouts for customer power connection. Terminal connections to resistance-wire heating elements are plated steel with ceramic insulators.

#### **Electric Heat Options**

Silicon-Controlled Rectifier (SCR) — Optional 0–10 Vdc electric heat control that provides modulation. Allows use of energy efficient dual max algorithm with selection of Tracer® BACnet Controllers UC210, UC400, Symbio<sup>™</sup> 210/210e, or Symbio<sup>™</sup> 500 controls. See Single-Duct: SCR Modulation of Electric Heat section in Controls chapter for detailed description of dual max algorithm function.

**Electric Heat Transformer** — Transformer is an integral component of heater control panel (dependent on unit load requirements) to provide class 2 24 Vac for controls. There is 19 VA available for controls.

**Solid State Relay (SSR) –** Optional electric 24 Vac solid-state contactor(s) for use with direct digital controls.

Magnetic Contactor — Optional electric heater 24V contactor(s) for use with direct digital controls.

**Airflow Switch** — An air pressure device designed to disable the heater. This is standard on singleduct with electrical reheat units.

Line Fuse —An optional over-current protection fuse located in the line of power of the electric heater.

**Disconnect Switch** —A factory-provided door interlocking disconnect switch on the heater control panel disengages primary voltage to the terminal.

#### **Unit Controls Sequence of Options**

Unit controller continuously monitors zone temperature against its setpoint and varies primary airflow as required to meet zone temperature and ventilation setpoints. Airflow is limited by minimum and maximum airflow setpoints. Upon further call for heat after the air valve reaches the heating minimum airflow setting, any hot water or electric heat associated with the unit is enabled.

#### **Direct Digital Controls**

**DDC Actuator** — Trane 3-wire, 24-Vac, floating-point quarter turn control actuator with linkage release button. Actuator has a constant drive rate independent of load, a rated torque of 35 in-lb, a 90-second drive time, and is non-spring return. Travel is terminated by end stops at fully-opened and -closed positions. An integral magnetic clutch eliminates motor stall.

**DDC Actuator (Belimo)** — LMB24-3-T TN 3-wire, 24 Vac/Vdc, floating-point, quarter turn actuator with linkage release button. Actuator has constant drive rate independent of load, rated torque 45 in-lb, 95 sec drive time, and non-spring return. Travel is terminated by end stops at fully-opened and -closed positions. Internal electronic control prevents motor stall when motor reaches end stops.

**Direct Digital Controller** — Microprocessor-based terminal unit controllers provide accurate, pressureindependent control through the use of proportional integral control algorithm and direct digital control technology.

Controllers monitor zone temperature setpoints, zone temperature, zone temperature rate of change, and valve airflow. They can also monitor supply duct air temperature, CO<sub>2</sub> concentration and discharge air temperature via appropriate sensors. Controller is provided in an enclosure with 7/8–in. (22mm) knockouts for remote control wiring. Trane zone sensor or Air-Fi® Receiver Interface Module paired with a Wireless Communications Sensor (WCS) is required.

Single duct units can use any of the following optional Trane unit controllers: Symbio™ 500, Symbio™ 210, Symbio™ 210e, Tracer® UC400, Tracer® UC210.

Dual duct units can use any of the following unit controllers:

Symbio™ 500, Tracer® UC400.

Additionally, VAV units may ship less controls or with factory mounted 3rd party unit controllers.

**DDC Zone Sensor** — The controller senses zone temperature through a sensing element located in the zone sensor. In addition to the sensing element, zone sensor options may include an externally-adjustable setpoint, communications jack for use with a portable edit device, and an override button to change the individual controller from unoccupied to occupied mode. The override button has a cancel feature that will return the system to unoccupied. Wired zone sensors utilize a thermistor to vary the voltage output in response to changes in the zone temperature. Wiring to the controller must be 18- to 22-awg. twisted pair wiring. The setpoint adjustment range is 50 to 88°F (10 to 31°C). Depending upon the features available in the model of sensor selected, the zone sensor may require from a 2-wire to a 5-wire connection. Wireless zone sensors report the same zone information as wired zone sensors, but do so using radio transmitter technology. Therefore with wireless, wiring from the zone sensor to the controller is unnecessary.

**Digital Display Zone Sensor with Liquid Crystal Display (LCD)** — Digital display zone sensor contains a sensing element, which signals the controller. A Liquid Crystal Display (LCD) displays setpoint or zone temperature. Sensor buttons allow user to adjust setpoints, and allow zone temperature readings to be turned on or off. Digital display zone sensor also includes a communication jack for use with a portable edit device, and an override button to change from unoccupied to occupied. Override button cancel feature returns system to unoccupied mode.

**System Communications** — The Controller is designed to send and receive data from a Tracer® SC or other Trane controllers. Current unit status conditions and setpoints may be monitored and/or edited via this data communication feature. The network type is a twisted wire pair shielded serial communication.

#### **Control Options**

**Transformer (VCCF, VCWF)** —A 50-VA transformer is factory-installed in an enclosure with 7/8" (22 mm) knockouts to provide 24 VAC for controls.

Disconnect Switch (VCCF, VCWF) — A toggle disconnect disengages primary power to terminal.

Fuse (VCCF, VCWF) - Optional fuse is factory-installed in the primary voltage hot leg.

#### **Trane Hot Water Valves**

**Modulating Water Valve** —The valve is a field-adaptable, 2-way or 3-way configuration and ships with a cap over the bottom port. This configures the valve for 2-way operation. For 3-way operation, remove the cap. The valve is designed with an equal percentage plug. The intended fluid is water or water and glycol (50% maximum glycol). The actuator is a synchronous motor drive. The valve is driven to a

predetermined position by the controller using a proportional plus integral control algorithm. If power is removed, the valve stays in its last position. The actuator is rated for plenum applications under UL 94-5V and UL 873 standards.

*Pressure and Temperature Ratings* – The valve is designed and tested in full compliance with ANSI B16.15 Class 250 pressure/temperature ratings, ANSI B16.104 Class IV control shutoff leakage, and ISA S75.11 flow characteristic standards.

Flow Capacity – 0.7 Cv, 1.7 Cv, 2.7 Cv, 5.0 Cv Overall Diameter – ½" NPT Maximum Allowable Pressure – 300 psi (2068 kPa) Maximum Operating Fluid Temperature – 200°F (93°C)

Maximum Close-off Pressure - 60 psi (379 kPa)

Electrical Rating - 3VA at 24 VAC

8–in. plenum rated cable with AMP Mate-N-Lok connector. This connector is designed to mate with the optional factory mounted valve harness to make electrical connection quick and simple (120–in. plenum rated cable with quick connect tabs for control board interface).

#### **Belimo Hot Water Valve**

**Modulating Water Valve** — The valves are offered as a 2-way or 3-way configuration. The intended fluid is water or water and glycol (50% maximum glycol). The actuator is a synchronous motor drive. The valve is driven to a predetermined position by the controller using a proportional plus integral control algorithm. If power is removed, the valve stays in its last position. The actuator is rated for plenum applications under UL 2043 and UL 873 standards.

- Pressure and temperature ratings: The valve is designed and tested in full compliance with ANSI B16.15 Class 250 pressure/temperature ratings, ANSI B16.104 Class IV control shutoff leakage, and ISA S75.11 flow characteristic standards.
- Flow capacity: 0.3 Cv, 0.46 Cv, 0.8 Cv, 1.2 Cv, 1.9 Cv, 3.0 Cv, 4.7 Cv
- Overall diameter: 1/2-in. NPT
- Maximum allowable pressure: 600 psi (4137 kPa)
- Maximum operating fluid temperature: 201°F (94°C)
- Maximum close-off pressure: 200 psi (1379 kPa)
- Electrical rating: 1VA at 24 VAC
- 8-in. plenum rated cable with AMP Mate-N-Lok connector. This connector is designed to mate with the optional factory mounted valve harness to make electrical connection quick and simple (120–in. plenum rated cable with quick connect tabs for control board interface).



# **Model Number Descriptions**

# **Dual-Duct VAV Units**

Digit 1, 2, 3— Unit Type

**VDD** = VariTrane<sup>™</sup> Dual—Duct

#### Digit 4 — Development Sequence

F = Sixth

#### Digit 5, 6 - Primary Air Valve

**05** = 5" inlet (350 cfm) **06** = 6" inlet (500 cfm) **08** = 8" inlet (900 cfm) **10** = 10" inlet (1400 cfm) **12** = 12" inlet (2000 cfm) **14** = 14" inlet (3000 cfm) **16** = 16" inlet (4000 cfm)

#### Digit 7, 8 — Secondary Air Valve

**05** = 5" inlet (350 cfm) **06** = 6" inlet (500 cfm) **08** = 8" inlet (900 cfm) **10** = 10" inlet (1400 cfm) **12** = 12" inlet (2000 cfm) **14** = 14" inlet (3000 cfm) **16** = 16" inlet (4000 cfm)

#### Digit 9— Not Used

0 = Not applicable

#### Digit 10, 11- Design Sequence

\*\* = Factory Assigned

#### Digit 12, 13, 14, 15 - Controls

DD00 = Trane Actuator Only DD41 = UC400 DDC Basic Variable Air Volume DD48 = UC400 DDC Basic, Constant Volume FM00 = Other Actuator and Control FM01 = Trane Supplied Actuator, Other Ctrl SE41 = Symbio™ 500 - DDC Basic Variable Air Volume SE48 = Symbio™ 500 - DDC Basic Constant Volume

#### Digit 16 — Insulation

A = 1/2" Matte-faced

- B = 1" Matte-faced
- **D** = 1" Foil-faced

G = 3/8" Closed-cell

Digit 17— Not Used

0 = Not Applicable

#### Digit 18-Not Used

0 = Not Applicable

#### Digit 19 — Not Used

0 = Not Applicable

#### Digit 20- Not Used

0 = Not Applicable

#### Digit 21-Not Used

0 = Not Applicable

#### Digit 22— Not Used

0 = Not Applicable

#### Digit 23 — Transformer

0 = None 1 = 120/24V, 50 VA 2 = 208/24V, 50 VA 3 = 240/24V, 50 VA 4 = 277/24V, 50 VA 5 = 480/24V, 50 VA 6 = 347/24V, 50 VA 7 = 575/24V, 50 VA

#### Digit 24— Disconnect Switch

**0** = None **W** = With Toggle

#### Digit 25 — Power Fuse

**0** = None **W** = With Digit 26 — Not Used

0 = Not Applicable

#### Digit 27 — Not Used

0 = Not Applicable

#### Digit 28 — Not Used

0 = Not Applicable

Digit 29 — Not Used

0 = Not Applicable

Digit 30-Not Used

0 = Not Applicable

#### Digit 31 — Not Used

**0** = Not Applicable

#### Digit 32 - Not Used

0 = Not Applicable

#### Digit 33 — Special Options

**0** = None **X** = Varies, Factory Assigned

#### Digit 34 — Actuator

0 = Standard A = Belimo™ Actuator B = Trane Analog Actuator (Symbio™ 500, UC400)

#### Digit 35 - Wireless Sensor

0 = Sensor/Receiver Standard 3 = Trane Air-Fi® Wireless Communication Interface Note: All sensors selected in accessories.

#### Digit 36 — Duct Temperature Sensor

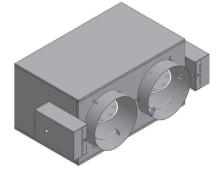
0 = None1 = With Duct Temperature Sensor

F = 1" Double Wall



# **Dual-Duct VAV Terminal Units**

Dual-duct units have two air valves. One heating valve and one cooling air valve modulate to provide occupant comfort. These systems were popular prior to the energy crisis of the early 1970s. Popularity is increasing with alternative system concepts.



# **Selection Procedure**

This section describes the catalog selection of dual-duct VAV terminal units with specific examples. A computer selection program is also available to aid in selection of VAV terminal units.

Selection of dual-duct VAV terminal units can involve two elements:

- Air valve selection
- Acoustics

#### **Air Valve Selection**

The wide-open static pressure and airflows are found in the performance data section of the catalog. To select the air valves, locate the required design cooling and heating airflows for your terminal unit type and find their vertical intersection, with the smallest air valve size that has a pressure drop equal to or lower than the maximum wide-open static pressure requirement.

#### Example: VDDF terminal unit design

- Cooling airflow: 1000 cfm
- Maximum wide-open air pressure drop: 0.25 in. wg
- Minimum cooling airflow: 500 cfm
- Design heating airflow: 1000 cfm
- Maximum wide-open air pressure drop: 0.25 in. wg
- Minimum heating airflow: 400 cfm

From the performance data charts, select a valve size 10 for cooling, which has a wide-open static pressure drop of 0.09 in. wg. Select a size 10 for heating, which has a wide-open static pressure drop of 0.09 in. wg.

Check the minimum and maximum cfm desired with the minimum and maximum cfm allowed in the table in the general data section. The maximum setting of 1000 cfm is within the acceptable range. The desired minimum setting of 500 cfm is acceptable for the unit desired.

#### Acoustics

The acoustical data found in the VAV catalog is used to determine sound the terminal unit will generate. Locate the table for the VAV terminal unit of interest. Sound power data and an equivalent NC level for an AHRI 885-2008 transfer function is listed.

**Example: VDDF, Cooling-Only Terminal Unit, Size 10 cooling, Size 10 heating** (See air valve selection)

- Cooling Airflow: 1000 cfm
- Max. inlet static pressure: 1.5 in. wg

- Heating Airflow: 1000 cfm
- Max. inlet static pressure: 1.5 in. wg

Interpolation gives sound power data of:

Octave Band	2	3	4	5	6	7	NC
Disch. Sound Power	83	72	69	67	66	60	39
Rad. Sound Power	69	63	57	54	47	40	34

The NC level above is determined by using either the catalog's AHRI 885-2008 (mineral fiber for radiated sound) transfer function for the conditions shown in the acoustics table. A different transfer function could be applied as conditions dictate.

The maximum NC level is NC-40. If the maximum NC level was exceeded, it would have been necessary to reselect the next larger unit size.

#### Trane Select Assist™

Trane Select Assist<sup>™</sup> is an online tool used to determine properly sized VariTrane<sup>™</sup> VAV terminal unit and resulting performance data for specific input specifications. In addition to selection of VAV terminal unit configuration selections, Trane Select Assist also includes most other Trane products, allowing user to select all required equipment within the one program.

Within the tool, required fields are denoted by red shading, and for VAV terminal units include maximum and minimum airflows, control type, and unit model. (Models with reheat have additional required fields.) The user has the option of viewing information for an individual selection on one screen, or as a schedule with all VAV units required for the specific application.

Trane Select Assist also calculates sound power data for the selected terminal unit. Input is either maximum individual sound level for each octave band, or maximum NC value. Trane Select Assist will calculate acoustical data subject to default or user-supplied sound attenuation data.

Schedule View: The program has many time saving features such as:

- Copy/paste from spreadsheets like Microsoft® Excel
- Easily arrange fields to match your schedule
- Time-saving templates to store default settings

The use can also export the schedule view to Excel for modification or inclusion in engineering drawings as a schedule. Details regarding the program, its operation, and instructions on obtaining a copy are available from your local Trane sales office.

# **General Data**

#### Table 66. Primary airflow control factory settings (per valve) - I-P

Control Type	Air Valve Size in	Maximum Valve Cfm	Maximum Controller Cfm	Minimum Controller Cfm	Constant Volume Unit Cfm
	5	350	40-350	0,40-350	40-700
	6	500	60-500	0,60-500	60-1000
	8	900	105-900	0,105-900	105-1800
Direct Digital Control/ UC400	10	1400	165-1400	0,165-1400	165-2800
	12	2000	240-2000	0,240-2000	240-4000
	14	3000	320-3000	0,320-3000	320-6000
	16	4000	420-4000	0,420-4000	420-8000

Control Type	Air Valve Size in	Maximum Valve L/s	Maximum Controller L/ s	Minimum Controller L/ s	Constant Volume Unit L/s
	5	165	19-165	0,19-165	19-330
	6	236	28-236	0,28-236	28-472
	8	425	50-425	0,50-425	50-850
Direct Digital Control/ UC400	10	661	77-661	0,77-661	77-1321
	12	944	111-944	0,111-944	111-1888
	14	1416	151-1416	0,151-1416	151-2832
	16	1888	198-1888	0,198-1888	198-3776

Table 67. Primary airflow control factory settings (per valve) — SI

Note: Maximum airflow must be greater than or equal to minimum airflow.

# **Performance Data**

Table 68. Air pressure drop — VDDF

		I-P		SI
Inlet Size	Airflow (Cfm)	Pressure Drop (in. wg)	Airflow (L/s)	Pressure Drop (Pa)
	100	0.01	45	3
-	200	0.02	95	5
5	300	0.04	140	11
	350	0.06	165	15
	100	0.01	45	3
0	250	0.08	120	21
6	350	0.17	165	42
	500	0.38	235	93
	200	0.01	95	3
0	400	0.04	190	11
8	600	0.1	280	25
	900	0.24	420	59
	500	0.02	235	5
10	800	0.05	375	13
10	1100	0.1	520	26
	1400	0.17	660	42
	800	0.01	375	3
10	1200	0.03	565	8
12	1600	0.06	755	15
	2000	0.1	940	24
	1500	0.04	700	9
	2000	0.07	945	18
14	2500	0.12	1180	30
	3000	0.19	1415	46
	2000	0.03	940	6
10	2500	0.04	1180	10
16	3000	0.06	1415	14
	4000	0.1	1885	25

Note: Pressure drops are per air valve

Inlet Size	Cfm			0.5" lı	nlet Pre	essure	∆ <b>Ps<sup>(a)</sup></b>			1.0"	Inlet Pı	ressure	∂Ps			1.5" lı	nlet Pre	essure	$\Delta \mathbf{Ps^{(b)}}$	
(in)	•	L/s	2	3	4	5	6	7	2	3	4	5	6	7	2	3	4	5	6	7
	130	61	54	46	42	41	36	33	59	52	49	48	46	43						
5	200	94	60	50	46	45	42	36	64	56	52	51	47	44						
5	250	118	63	52	49	47	45	39	67	57	54	53	50	45	70	62	58	57	53	50
	350	165	70	58	53	51	49	43	73	62	59	56	55	49						
	200	94	59	49	46	45	42	35	64	55	52	50	47	43						
<u> </u>	300	142	66	54	50	48	46	39	69	60	58	54	52	46						
6	400	189	69	57	53	50	46	40	75	64	61	57	55	49	77	66	63	61	58	53
	500	236	67	56	54	50	44	41	77	67	63	58	55	50						
	350	165	64	54	51	50	48	39	70	61	58	57	55	45						
	520	245	67	56	54	54	52	44	75	64	61	61	58	51						
8	700	330	69	58	56	55	53	46	77	66	63	62	61	54	81	71	69	67	64	58
	900	425	71	61	59	56	52	46	78	68	65	64	62	56						
	800	378	70	59	55	53	51	46	78	67	64	62	61	57						
	1200	566	74	61	56	53	51	46	83	71	64	62	60	56						
12	1550	732																		
	1600	755	74	64	58	55	53	48	84	72	65	62	60	56	90	77	69	68	65	61
	2000	944	76	66	61	57	55	50	84	74	67	63	61	56						
	1100	519	70	60	57	57	57	50	79	69	65	65	65	61						
	1600	755	72	62	57	57	56	50	80	70	65	65	66	60						
14	2100	991	74	65	60	59	58	51	82	72	66	66	66	60	86	76	70	70	70	65
	3000	1416	78	68	63	64	63	55	85	75	69	70	69	61						
	1400	661	69	60	57	56	59	54	78	69	67	64	66	63						
	2100	991	70	61	57	58	60	53	79	70	66	65	66	63						
16	2800	1321	72	64	59	60	62	54	79	71	66	67	67	63	84	76	70	70	71	68
	3000	1416																		
	4000	1888	75	67	63	67	67	59	82	74	69	71	71	64						

Table 69. Discharge sound power (dB) — 0.5 to 1.5–in. Inlet Pressure  $\Delta Ps$ 

Notes:

1. All data are measured in accordance with Industry Standard AHRI 880-2011

2. All sound power levels, dB re: 10-12 Watts.

3. Where  $\Delta Ps$  is the inlet static pressure minus discharge static

(a) Application ratings are outside the scope of the certification program.

(b) Data in this column constitute AHRI 880–2011 Standard Rating Conditions.

Inlet	Cfm	1./-		2.	0" Inlet Pr	essure $\Delta$	Ps			3.	0" Inlet Pi	ressure $\Delta$	Ps	
Size (in)	Cim	L/s	2	3	4	5	6	7	2	3	4	5	6	7
	130	61	61	55	54	55	55	52	61	57	59	61	61	58
_	200	94	68	61	59	58	56	52	68	62	62	63	62	57
5	250	118	72	64	61	60	57	53	72	66	65	64	63	57
•	350	165	78	69	65	63	60	55	80	71	69	68	65	59
	200	94	68	60	58	58	56	51	67	61	62	62	62	56
<u> </u>	300	142	75	66	63	61	58	53	75	68	66	65	63	57
6	400	189	79	69	66	63	60	55	81	72	70	68	65	59
	500	236	85	73	69	66	63	57	86	75	74	71	67	61
	350	165	73	66	64	64	62	53	73	68	68	68	66	58
	520	245	81	72	69	68	65	56	81	73	72	72	69	60
8	700	330	85	74	72	70	68	60	87	79	76	74	71	62
	900	425	86	76	73	72	69	62	91	81	79	76	73	66
	800	378	83	75	71	69	67	64	83	77	73	71	69	68
	1200	566	89	79	73	70	68	65	89	82	77	73	72	69
12	1550	732												
	1600	755	92	81	73	71	69	65	94	84	77	75	72	70
	2000	944	95	82	74	72	69	65	97	87	78	76	72	69
	1100	519	84	76	73	71	71	69	84	78	76	73	73	75
14	1600	755	88	78	74	72	72	70	89	82	77	76	74	74
14	2100	991	89	79	73	73	72	70	90	83	78	76	75	74
	3000	1416	91	82	76	75	74	70	94	86	80	77	76	75
	1400	661	84	77	73	70	70	72	85	80	77	73	71	76
	2100	991	87	78	74	72	72	71	89	82	78	76	73	76
16	2800	1321	87	78	74	72	72	71	91	83	79	76	75	75
	3000	1416												
	4000	1888	90	81	76	75	75	71	93	85	80	77	76	75

#### Table 70. Discharge sound power (dB) — 2.0 and to 3.0–in. Inlet Pressure $\triangle Ps$

Notes:

1. All data are measured in accordance with Industry Standard AHRI 880-2011

All sound power levels, dB re: 10-12 Watts.
 Where △Ps is the inlet static pressure minus discharge static

Inlet Size (in)	Cfm	1/2	0	).5" In	let Pre	essure	e ∆Ps(	a)		1.0" lı	nlet P	ressui	re ∆Ps		1	.5" In	let Pre	essure	e ∆Ps(	b)
iniet Size (iii)	Cim	L/s	2	3	4	5	6	7	2	3	4	5	6	7	2	3	4	5	6	7
	130	61	51	44	33	28	24	24	52	46	38	34	29	30						
5	200	94	53	46	36	31	25	23	56	50	42	37	31	29						
5	250	118	55	49	39	33	27	24	58	52	44	39	33	29	59	55	48	42	37	35
	350	165	60	53	45	37	31	26	62	57	48	42	36	31						
	200	94	52	45	35	29	24	23	55	48	41	34	28	27						
0	300	142	57	50	40	34	26	23	59	53	45	38	31	27						
6	400	189	58	51	42	34	28	24	63	58	49	42	35	29	64	60	52	45	37	31
	500	236	58	52	45	36	31	27	66	60	51	42	37	30						
	350	165	56	49	40	34	28	25	60	55	47	41	33	28						
	520	245	57	52	44	37	31	26	64	58	51	44	37	30						
8	700	330	60	55	47	40	34	28	66	61	52	46	39	32	69	64	57	51	43	36
	900	425	60	56	48	41	37	31	67	64	55	48	43	36						
	800	378	61	51	45	39	32	22	66	59	50	45	38	31						
	1200	566	64	54	48	41	36	25	71	62	52	47	42	34						
12	1550	732	65	57	47	42	40	28	73	64	53	47	46	36						
	1600	755													78	68	58	50	47	41
	2000	944	66	59	48	44	45	35	75	66	54	48	48	40						
	1100	519	58	50	43	39	33	23	67	58	52	45	40	34						
	1600	755	61	53	44	40	36	24	69	60	53	47	42	32						
14	2100	991	63	55	46	42	40	27	71	62	53	47	44	35	76	66	57	50	47	39
	3000	1416	66	60	50	46	49	36	75	66	55	50	50	40						
	1400	661	57	50	46	43	37	25	65	58	52	48	42	34						
	2100	991	59	53	48	46	42	28	67	60	54	50	47	36						
16	2800	1321													74	66	58	53	52	44
	3000	1416	61	56	50	50	48	33	69	62	54	52	52	40						
	4000	1888	65	61	54	54	59	43	71	65	58	55	60	49						

#### Table 71. Radiated sound power (dB) — 0.5 to 1.5-in. Inlet Pressure $\Delta Ps$

Notes:

1. All data are measured in accordance with Industry Standard AHRI 880-2011

2. All sound power levels, dB re: 10-12 Watts. 3. Where  $\Delta Ps$  is the inlet static pressure minus discharge static

(a) Application ratings are outside the scope of the certification program.
 (b) Data in this column constitute AHRI 880–2011 Standard Rating Conditions.

Inlet Size (in)	Cfm	1/0		2.0	" Inlet P	ressure /	∆Ps			3.0	" Inlet Pi	ressure	∆Ps	
iniet Size (iii)	Cim	L/s	2	3	4	5	6	7	2	3	4	5	6	7
	130	61	52	48	43	43	39	39	48	49	46	48	47	47
_	200	94	57	52	48	44	39	39	56	54	51	49	46	46
5	250	118	59	56	50	45	41	39	59	58	54	51	47	46
	350	165	64	60	53	48	42	40	65	63	58	52	47	45
	200	94	58	51	47	41	36	34	56	53	49	45	42	40
<u> </u>	300	142	62	57	50	44	37	34	61	59	55	49	43	39
6	400	189	65	60	54	47	40	35	66	63	58	51	44	39
	500	236	69	65	57	50	43	37	71	67	60	55	46	41
	350	165	63	59	53	46	39	35	62	61	55	49	44	40
0	520	245	68	64	57	50	43	36	67	66	60	54	46	41
8	700	330	71	67	59	53	45	39	73	72	64	58	49	44
	900	425	73	70	61	55	48	43	76	74	66	60	52	46
	800	378	70	64	57	50	44	39	71	67	60	52	47	44
	1200	566	75	69	59	52	47	42	77	72	64	55	50	47
12	1550	732	81	72	61	53	49	45	83	75	65	56	52	48
	1600	755												
	2000	944	85	74	62	53	51	47	88	79	67	57	53	50
	1100	519	72	66	60	51	45	40	72	68	64	53	48	46
4.4	1600	755	76	68	61	53	47	41	79	73	66	55	49	46
14	2100	991	78	69	61	52	48	43	82	73	66	56	51	46
	3000	1416	85	73	61	54	52	47	88	77	66	57	53	48
	1400	661	73	66	60	50	45	42	72	70	64	53	46	47
ſ	2100	991	75	68	62	53	49	45	78	73	66	56	49	48
16	2800	1321												
ſ	3000	1416	78	69	61	55	53	47	83	74	66	58	53	51
ľ	4000	1888	83	72	63	58	59	54	89	76	66	61	58	55

#### Table 72. Radiated sound power (dB) — 2.0 and to 3.0–in. Inlet Pressure $\Delta Ps$

Notes:

All data are measured in accordance with Industry Standard AHRI 880–2011
 All sound power levels, dB re: 10-12 Watts.

3. Where  $\Delta Ps$  is the inlet static pressure minus discharge static



#### Table 73. Noise criteria (NC)

Inlet Size	0514	1.4-		Discharge	Inlet Pres	sure (∆Ps)			Radiated	Inlet Press	ure (∆Ps)	
(in)	CFM	L/s	0.5"	1.0"	1.5"	2.0"	3.0"	0.5"	1.0"	1.5"	2.0"	3.0"
	130	61	-	- 20		16	21	-	- 18		16	20
F	200	94	-	24	20	25	25	- 17	20	24	22	25
5	250	118	19	32	28	30	30	22	26	24	25	28
	350	165	28			38	41				30	33
	200	94	-	16		21	20	- 19	16		21	23
6	300	142	19	23	33	30	30	20	21	30	26	30
0	400	189	23	30	55	35	38	20	27	50	30	33
	500	236	20	33		43	44		30		36	38
	350	165	16	24		28	28	17	24		28	31
8	520	245	20	30	38	38	38	20	27	34	34	37
0	700	330	23	33	50	43	46	24	31	54	38	44
	900	425	25	34		44	51	25	34		42	46
	550	260	16	26		32	32	20	25		30	34
10	820	387	20	30	39	39	39	22	29	36	36	39
10	1100	519	24	33	39	43	46	22	31	50	39	43
	1400	661	28	35		46	50	24	35		43	47
	800	378	21	32		38	38	24	30		35	38
	1200	566	27	38		46	46	27	36		42	44
12	1550	732			47			29	39	45	49	52
	1600	755	27	39		50	52					
	2000	944	29	39		54	56	30	42		54	58
	1100	519	21	33		39	39	20	31		38	39
14	1600	755	24	34	42	45	46	24	34	43	43	47
14	2100	991	27	37	42	46	47	26	36	45	45	51
	3000	1416	32	41		48	52	30	42		54	58
	1400	661	20	32		39	41	20	29		39	42
	2100	991	21	33		43	46	22	31		42	45
16	2800	1321	24	33	39	43	48			40		
	3000	1416						25	34		45	52
	4000	1888	28	37		47	51	31	36		52	60

Notes:

1. - represents NC levels below NC 15.

Projection No. Interversion of the version of the ve

#### Table 74. AHRI 885-2008 discharge transfer function assumptions

Size			Octave	e Band		
5126	2	3	4	5	6	7
Small Box (<300 Cfm)	-24	-28	-39	-53	-59	-40
Medium Box (300-700 Cfm)	-27	-29	-40	-51	-53	-39
Large Box (>700 Cfm)	-29	-30	-41	-51	-52	-39

Notes:

1. Subtract from terminal unit sound power to determine radiated sound pressure in the space.

2. NC Values are calculated using modeling assumptions based on AHRI 885-2008.

3. Where  $\Delta Ps$  is inlet static pressure minus discharge static pressure.

4. Application ratings are outside the scope of the Certification Program.

#### Table 75. AHRI 885-2008 radiated transfer function assumptions

			Octavo	e Band		
	2	3	4	5	6	7
Type 2- Mineral Fiber Insulation	-18	-19	-20	-26	-31	-36
Total dB reduction	-18	-19	-20	-26	-31	-36

1. Subtract from terminal unit sound power to determine radiated sound pressure in the space.

2. NC Values are calculated using modeling assumptions based on AHRI 885-2008.

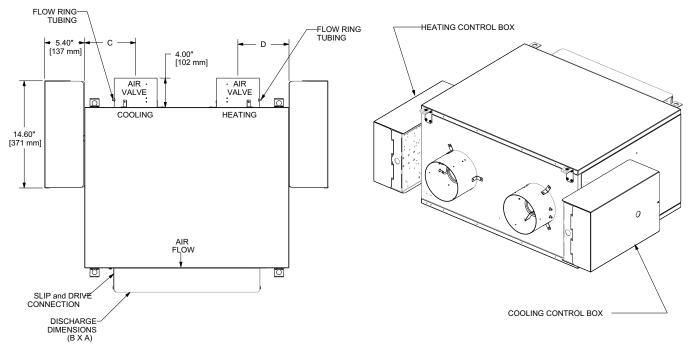
3. Where  $\Delta Ps$  is inlet static pressure minus discharge static pressure.

4. Application ratings are outside the scope of the Certification Program.

# **Dimensional Data — Dual Duct Terminal Units**

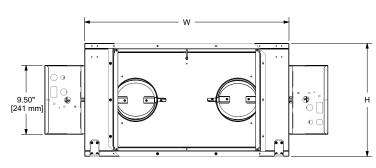
Figure 11. Dual duct (VDDF)

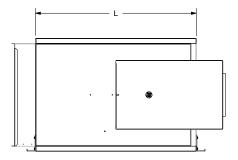
#### TOP VIEW



**BACK VIEW** 







Notes:

- 1. See following tables for dimension values and weights.
- 2. Minimum of 1.5 duct diameters of upstream straight duct required for proper flow reading.
- 3. Allow 36" (914mm) on control side for servicing.
- 4. Weights are an estimation and will vary based on selected options, insulation type, etc.
- 5. Allow 48" (1219mm) of straight duct downstream of unit before first runout. Inside of the duct should be equal to discharge size (A x B).

	Cooling			Heating		Discha	rge Dim						
Valve	cfm	Inlet Dia C in	Valve	cfm	Inlet Dia C in	Height A in	Width B in	C in	D in	L in	W in	H in	Weight Ib
05	350	5	5	350	5	14	20	7	7	22	28	15.5	54
06	500	6	5	350	5	14	20	7	7	22	28	15.5	54
06	500	6	6	500	6	14	20	7	7	22	28	15.5	54
08	900	8	6	500	6	14	20	8	7	22	28	15.5	55
08	900	8	8	900	8	14	20	8	8	22	28	15.5	56
10	1400	10	8	900	8	14	20	7	8	22	28	15.5	57
10	1400	10	10	1400	10	14	20	7	7	22	28	15.5	61
12	2000	12	8	900	8	20	20	10	8	24	40	21.5	58
12	2000	12	10	1400	10	20	20	10	9	24	40	21.5	59
12	2000	12	12	2000	12	20	20	10	10	24	40	21.5	60
14	3000	14	14	3000	14	20	20	10	10	24	40	21.5	81
16	4000	16	16	4000	16	20	20	10	10	24	40	21.5	83

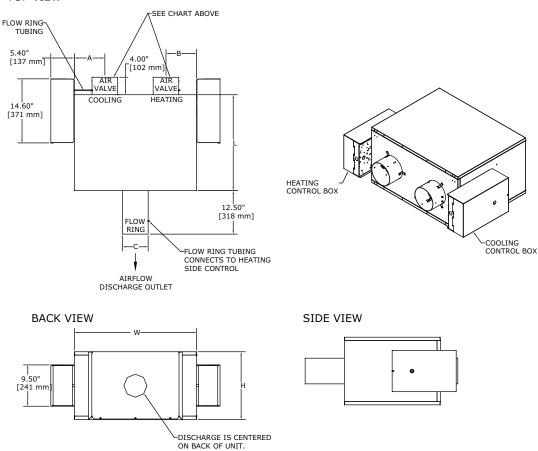
Table 76. Dimensions, dual duct (VDDF)— I-P

Table 77. Dimensions, dual duct (VDDF)— SI

Cooling		Heating			Discharge Dim								
Valve	L/s	Inlet Dia C mm	Valve	L/s	Inlet Dia C mm	Height A mm	Width B mm	C mm	D mm	L mm	W mm	H mm	Weight kg
05	165	127	5	165	127	356	508	178	178	559	711	394	24
06	236	152	5	165	127	356	508	178	178	559	711	394	24
06	236	152	6	236	152	356	508	178	178	559	711	394	24
08	425	203	6	236	152	356	508	203	178	559	711	394	25
08	425	203	8	425	203	356	508	203	203	559	711	394	25
10	661	254	8	425	203	356	508	178	203	559	711	394	26
10	661	254	10	661	254	356	508	178	178	559	711	394	28
12	994	305	8	425	203	508	508	254	203	610	1016	546	26
12	994	305	10	661	254	508	508	254	229	610	1016	546	27
12	994	305	12	994	305	508	508	254	254	610	1016	546	27
14	1416	356	14	1416	356	508	508	254	254	610	1016	546	37
16	1888	406	16	1888	406	508	508	254	254	610	1016	546	38

#### Figure 12. Dual duct, constant volume control DD08 and DD18

TOP VIEW



#### Notes:

- 1. Constant volume applications with non-Trane unit controllers require the constant volume outlet adapter. It is NOT needed when UC400 or Symbio™ 500 control is used, or when dual-duct variable air volume operation is needed.
- 2. See mechanical specifications for general unit clearances.
- 3. No control box provided for the following option: DD00.

Cooling			Heating									
Valve	cfm	Inlet Dia C in	Valve	cfm	Inlet Dia C in	A in	B in	C in	L in	W in	H in	Weight Ib
05	350	5	5	350	5	7	7	5	22	28	15.5	54
06	500	6	5	350	5	7	7	6	22	28	15.5	54
06	500	6	6	500	6	7	7	6	22	28	15.5	54
08	900	8	6	500	6	8	7	8	22	28	15.5	55
08	900	8	8	900	8	8	8	8	22	28	15.5	56
10	1400	10	8	900	8	7	8	10	22	28	15.5	57
10	1400	10	10	1400	10	7	7	10	22	28	15.5	61
12	2000	12	8	900	8	10	8	12	24	40	21.5	58
12	2000	12	10	1400	10	10	9	12	24	40	21.5	59
12	2000	12	12	2000	12	10	10	12	24	40	21.5	60
14	3000	14	14	3000	14	10	10	14	24	40	21.5	81
16	4000	16	16	4000	16	10	10	16	24	40	21.5	83

### Table 78. Dimensions, dual duct, constant volume control (DD08 and DD18) (VDDF)--- I-P

Table 79. Dimensions, dual duct, constant volume control (DD08 and DD18) (VDDF)— SI	Table 79.	Dimensions	dual duct,	constant volume	control (DD08	and DD18) (VDDF)— SI
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	Cooling		Heating			Amm	B mm	C mm	Lmm	W mm	Hmm	Weight kg
Valve	L/s	Inlet Dia C mm	Valve	L/s	Inlet Dia C mm		5		L	••		Trengin Ng
05	165	127	5	165	127	178	178	127	559	711	394	24
06	236	152	5	165	127	178	178	152	559	711	394	24
06	236	152	6	236	152	178	178	125	559	711	394	24
08	425	203	6	236	152	203	178	203	559	711	394	25
08	425	203	8	425	203	203	203	203	559	711	394	25
10	661	254	8	425	203	178	203	254	559	711	394	26
10	661	254	10	661	254	178	178	254	559	711	394	28
12	994	305	8	425	203	254	203	305	610	1016	546	26
12	994	305	10	661	254	254	229	305	610	1016	546	27
12	994	305	12	994	305	254	254	305	610	1016	546	27
14	1416	356	14	1416	356	254	254	356	610	1016	546	37
16	1888	406	16	1888	406	254	254	406	610	1016	546	38

# **Mechanical Specifications**

#### **Dual-Duct Terminal Unit**

Model VDDF

#### Casing

22–gauge galvanized steel. Hanger brackets provided.

#### **Agency Listing**

The unit is UL and Canadian UL. Listed as a room air terminal unit. Control # 9N65. AHRI 880 Certified.

#### Insulation

**1/2–inch (12.7 mm) Matte-faced Insulation** — The interior surface of the unit casing is acoustically and thermally lined with ½-inch, 1.5 lb/ft<sup>3</sup> (12.7 mm, 24.0 kg /m<sup>3</sup>) composite density glass fiber with a high-density facing. The insulation R-Value is 1.9. The insulation is UL listed and meets NFPA-90A and UL 181 standards. There are no exposed edges of insulation (complete metal encapsulation).

**1–inch (25.4 mm) Matte-faced Insulation** — The interior surface of the unit casing is acoustically and thermally lined with 1-inch, 1.0 lb/ft<sup>3</sup> (25.4 mm, 16.0 kg /m<sup>3</sup>) composite density glass fiber with a high-density facing. The insulation R-Value is 3.85. The insulation is UL listed and meets NFPA-90A and UL 181 standards. There are no exposed edges of insulation (complete metal encapsulation).

**1–inch (25.4 mm) Foil-faced Insulation** — The interior surface of the unit casing is acoustically and thermally lined with 1-inch, 1.0 lb/ft<sup>3</sup> (25.4 mm, 16.0 kg /m<sup>3</sup>) density glass fiber with foil facing. The insulation R-Value is 3.85. The insulation is UL listed and meets NFPA-90A and UL 181 standards as well as bacteriological standard ASTM C 665. There are no exposed edges of insulation (complete metal encapsulation).

**1–inch (25.4 mm) Double-wall Insulation** — The interior surface of the unit casing is acoustically and thermally lined with a 1-inch, 1.0 lb./ft<sup>3</sup> (25.4 mm, 16.0 kg/m<sup>3</sup>) composite density glass fiber with high-density facing. The insulation R-value is 3.85. The insulation is UL listed and meets NFPA-90A and UL 181 standards. An interior liner made of 26-gauge galvanized steel covers the insulation. All wire penetrations are covered by grommets. There are no exposed edges of insulation (complete metal encapsulation).

**3/8–inch (9.5 mm) Closed-cell Insulation** — The interior surface of the unit casing is acoustically and thermally lined with 3/8-inch, 4.4 lb/ft<sup>3</sup> (9.5 mm, 70.0 kg/m<sup>3</sup>) closed cell insulation. The insulation is UL listed and meets NFPA-90A and UL 181 standards. The insulation has an R-Value of 1.4. There is complete metal encapsulation.

#### **Primary Air Valves**

Table 80.	Air valve	combinations	available
Tuble ov.		combinations	available

Air Valve Size Cooling		Cataloged Airflow Cooling		Air Val Hea		Catalog Airflow Heating	
in	mm	cfm	L/s	in	mm	cfm	L/s
05	127	350	165	05	127	350	165
06	152	500	236	06	152	350	165
06	152	500	236	06	152	500	236
08	203	900	425	08	203	500	236
08	203	900	425	08	203	900	425
10	254	1400	661	10	254	900	425
10	254	1400	661	10	254	1400	661
12	305	1400	944	12	305	900	425

Air Valve Size Cooling		•	d Airflow ling	-	ve Size ting	Catalog Airflow Heating		
in	mm	cfm	L/s	in	mm	cfm	L/s	
12	305	2000	944	12	305	1400	661	
12	305	2000	944	12	305	2000	944	
14	356	3000	1416	14	356	3000	1416	
16	406	4000	1888	16	406	4000	1888	

#### Table 80. Air valve combinations available (continued)

**Air Valve Round** — The primary air inlet connection is an 18-gauge galvanized steel cylinder sized to fit standard round duct. A multiple-point, averaging flow sensing ring is provided with balancing taps for measuring +/-5% of unit cataloged airflow.

An airflow-versus-pressure differential calibration chart is provided. The damper blade is constructed of a closed-cell foam seal that is mechanically locked between two 22-gauge galvanized steel disks. The damper blade assembly is connected to a cast zinc shaft supported by self-lubricating bearings. The shaft is cast with a damper position indicator. The valve assembly includes a mechanical stop to prevent over-stroking. See , p. 16 for air leakage performance data.

#### **Outlet Connection**

Slip and Drive Connection — Terminal units come standard with slip and drive connection.

#### **Unit Controls Sequence of Operation**

Unit controller continuously monitors zone temperature against its setpoint and varies primary airflow as required to meet zone temperature and pressure setpoints. Airflow is limited by minimum and maximum position setpoints.

#### **Direct Digital Controls**

**DDC Actuator** —Trane 3-wire, 24-Vac, floating-point quarter turn control actuator with linkage release button. Actuator has a constant drive rate independent of load, a rated torque of 35 in-lb, a 90-second drive time, and is non-spring return. Travel is terminated by end stops at fully-opened and -closed positions. An integral magnetic clutch eliminates motor stall. Dual-duct units have one DDC actuator for each of the two dampers.

**DDC Actuator - Belimo** — LMB24-3-T TN 3-wire, 24 Vac/Vdc, floating-point, quarter turn actuator with linkage release button. Actuator has a constant drive rate independent of load, a rated torque of 45 in-lb, a 95 second drive time, and is non-spring return. Travel is terminated by end stops at fully-opened and -closed positions. Internal electronic control prevents motor stall when motor reaches end stops. Dual-duct units have one DDC Actuator for each of the two dampers.

**Direct Digital Controller** —Microprocessor-based terminal unit controllers provide accurate, pressureindependent control through the use of proportional integral control algorithm and direct digital control technology. The controller options available for dual-duct units are UC400 and Symbio<sup>™</sup> 500.

Note: Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, and Tracer<sup>®</sup> UC210 controller is not available on dual-duct units.

Controllers monitor zone temperature setpoints, zone temperature, zone temperature rate of change, and valve airflow. They can also monitor supply duct air temperature, space  $CO_2$  concentration and discharge air temperature via appropriate sensors. Controllers are provided in an enclosure with 7/8" (22mm) knockouts for remote control wiring. Trane zone sensor is required.

**DDC Zone Sensor** — The controller senses zone temperature through a sensing element located in the zone sensor. In addition to the sensing element, zone sensor options may include an externally-adjustable setpoint, communications jack for use with a portable edit device, and an override button to change the individual controller from unoccupied to occupied mode. The override button has a cancel feature that will return the system to unoccupied. Wired zone sensors utilize a thermistor to vary the voltage output in response to changes in the zone temperature. Wiring to the controller must be 18 to 22 awg. twisted pair wiring. The setpoint adjustment range is 50–88°F (10–31°C). Depending upon the



features available in the model of sensor selected, the zone sensor may require from a 2-wire to a 5wire connection. Wireless zone sensors report the same zone information as wired zone sensors, but do so using radio transmitter technology. Therefore with wireless, wiring from the zone sensor to the controller is unnecessary.

**Digital Display Zone Sensor with Liquid Crystal Display (LCD)** —The digital display zone sensor contains a sensing element, which sends a signal to the controller. A Liquid Crystal Display (LCD) displays setpoint or space temperature. Sensor buttons allow the user to adjust setpoints, and allow space temperature readings to be turned on or off. The digital display zone sensor also includes a communication jack, for use with a portable edit device, and an override button to change from unoccupied to occupied. The override button has a cancel feature, which returns the system to unoccupied mode.

**System Communications** —The Controller is designed to send and receive data from a Tracer® SC or other Trane controllers. Current unit status conditions and setpoints may be monitored and/or edited via this data communication feature. The network type is a twisted wire pair shielded serial communication.

**Note:** When UC400 or Symbio<sup>™</sup> 500 controls are selected, Air-Fi® wireless communication is available as an alternate to wired communication.

#### **Control Options**

**Transformer** — The 50-VA transformer is factory-installed in an enclosure with 7/8" (2 mm) knockouts to provide 24 VAC for controls.

**Disconnect Switch** — A toggle disconnect disengages primary power to the terminal.

Fuse — Optional fuse is factory-installed in the primary voltage hot leg.



# **DDC Controls**

# Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 Programmable BACnet Controllers

The Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 controllers are programmable general purpose BACnet®, microprocessor-based, Direct Digital Controllers (DDC). When factory installed on Trane (Variable Air Volume) VAV terminal units, they are factory downloaded with appropriate VAV programs and configuration settings. A single Symbio <sup>™</sup> 500 or Tracer® UC400 can control a dual-duct unit. Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, or Tracer® UC210 are not an option on dual duct units.

The Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 controller can be configured from the factory with three different application programs: Space Temperature Control (STC), Ventilation Flow Control (VFC), and Flow Tracking Control (FTC).

The Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 controller programmed for STC modulates a VAV's damper blade based on a zone temperature, measured airflow, and setpoints to continuously control conditioned air delivery to the space. The volume of incoming air is monitored and the damper adjusts to provide accurate control independent of the duct pressure. The damper modulates between operator setpoints depending on space conditions. Additionally, fan and heat outputs may be energized depending on the application. A Tracer® UC400 can be provided on dual-duct units and downloaded either for VAV operation or constant volume operation. Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 is not available on dual-duct units.

The Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 controller configured for VFC can be applied to a VAV terminal and used to temper cold outdoor air (OA) that is brought into a building for ventilation purposes. The tempered air is intended to supply an air-handling unit (AHU), which provides comfort control to the zones it is serving. The VAV terminal supplies the correct amount of ventilation air, and when reheat is added, tempers the ventilation air to reduce the load on the air handler by sensing the discharge air temperature of the VAV unit and controlling its long-term average to the discharge air temperature setpoint. VFC mode is not available on dual-duct.

The Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 controller can be configured for FTC and has two VAV units with Tracer® UC400 or Tracer® UC210 controllers working together to provide flow tracking control. One Tracer® UC400 or Tracer® UC210 controller is configured from the factory with the Space temperature program and the other is downloaded with the FTC program. The STC airflow output is bound to the flow tracking controller airflow setpoint input. The flow tracking controller adds the configured airflow tracking offset (positive or negative) to the airflow setpoint (communicated airflow setpoint) and controls the airflow to this setpoint. FTC is not available on dual-duct units.

The Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 controllers are BTL compliant with BACnet®, an open standard building automation protocol. It meets the Application Specific Controller (ASC) profile per ASHRAE 135-2004. This allows the Tracer® UC400 controller to integrate with other BACnet® systems.

#### **General Features and Benefits**

#### **Assured Accuracy**

- Proportional-plus-integral control loop algorithm for determining required airflow needed to control zone temperature. Airflow is limited by active minimum and maximum airflow setpoints.
- Pressure-independent (PI) operation that automatically adjusts air valve position to maintain required airflow. In certain low-flow situations or in cases where the flow measurement has failed, the DDC controller will operate in a pressure-dependent (PD) mode of operation.
- When combined with the patented Trane flow ring and pressure transducer, flow is repeatable to +/-5% accuracy across the pressure independent (PI) flow range. (See Valve/Controller Airflow Guidelines section).



- Improved 2-Point air balancing is available Assures optimized flow-sensing accuracy across the operating range. This provides a more accurate airflow balancing method when compared to typical single-point flow correction air balancing.
- Analog input resolution of +/- 1/8°F within the comfort range maximizes zone temperature control yielding excellent comfort control.

#### **Reliable Operation**

- Built for life Trane products are designed to stand the test of time, with a proven design life that exceeds 20 years.
- Fully factory tested Fully screened and configured at the factory. All features are tested including fan and reheat stage energization, air valve modulation, and controller inputs and outputs.

#### Safe Operation

- All components, including the controller, pressure transducer, transformer, etc. are mounted in a NEMA 1 sheet metal enclosure and are tested as an assembly to UL1995 standards. The result is a rugged and safe controller, and thus, overall unit.
- When in PI-mode, electric heat is disabled when the sensed flow is below the minimum required.
- Hot-water coil units in ventilation flow control (VFC) have a freeze protection algorithm to protect the water coil and the internal space from water damage. This is accomplished by driving the water valve to maximum position on alarm conditions.

#### System-level Optimization

Trane controllers are designed to integrate into Trane Tracer® Building Automation Systems and leverage clear and clean unit-controller related data for system level control decisions. Integrating a Trane controller into a Tracer® SC Control System provides the next step in building automation.

Specifically, system-level decisions on how to operate all components can be made. Energy efficient optimization strategies, like duct static pressure optimization, ventilation reset, and CO<sub>2</sub> demand-controlled ventilation, can be employed with the simple press of a button. The end-result is the most efficient and reliable building automation system available.

#### Simplified Installation

*Factory Commissioned Quality* – All Trane DDC VAV controllers are factory-commissioned. This means that the DDC boards are powered and run-tested with your specific sequence parameters. They are connected to a communication link to make sure that information and diagnostic data function properly. Before any unit ships it must pass a rigorous quality control procedure. You can be assured that a Trane VAV unit with Trane DDC controls will work right out of the crate.

*Tenant-Finish Heat Mode* – In some office projects, the building is being constructed as tenants are being identified. Tenant-finish heat mode is designed for applications when a given floor has not been occupied. The main AHU is used for heat and because the internal furnishings are not complete, the sensors have not been installed. In this case, the primary valve drives open using the heat of the main AHU to keep plumbing lines from freezing. Operation of the VAV unit fan (series or parallel) remains unaffected.

#### **Controller Flexibility**

- 24VAC binary input
  - UC400 or UC210: Hardcoded as an occupancy sensor.
- Auxiliary temperature analog input
  - Symbio<sup>™</sup> 500 or Tracer<sup>®</sup> UC400: Two inputs, configured as discharge air temperature and supply air temperature.
  - Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500 and Tracer<sup>®</sup> UC210: Preconfigured for discharge air temperature.
- Dual-duct support with a single Symbio<sup>™</sup> 500 or Tracer<sup>®</sup> UC400. The Symbio<sup>™</sup> 500 or Tracer<sup>®</sup> UC400 controller controls both the cooling and heating air valves. With constant-volume sequences, the controller constantly monitors the airflow through both air valves to be sure the designated airflow is discharged from the unit.



- Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400 or Tracer® UC210 Programmable BACnet® Controller certified performance ensures that a Trane VAV unit with controller will provide state-of-the-art, consistent open communication protocol for integration with the industry's latest (Non-Trane) building automation control systems, including Johnson Control, Andover, Siemens, Honeywell, etc.
- CO<sub>2</sub> demand controlled ventilation enables the terminal unit controller to adjust ventilation air flow setpoint based on the measured CO<sub>2</sub> concentration in the zone. Trane demand controlled ventilation strategies are pre-defined for simplified application and can be easily customized to meet the needs of a specific system.
- Supports discharge air temp reset with modulating hot-water and SCR electric heat on units with mulitpoint-DAT sensor.

# Trane DDC VAV Controller Logic with Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 Controllers

#### **Control Logic**

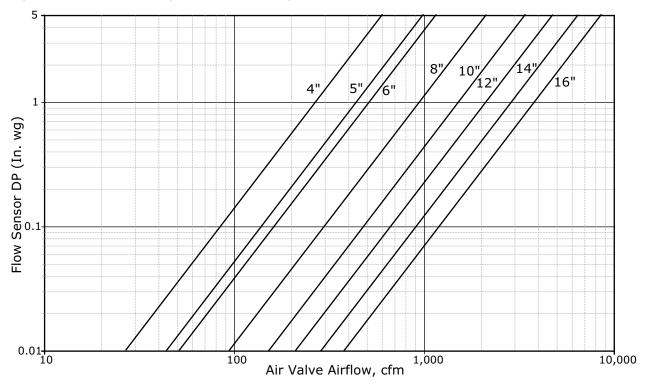
Direct Digital Control (DDC) controllers are today's industry standard. DDC controllers share systemlevel data to optimize system performance (including changing ventilation requirements, system static pressures, supply air temperatures, etc.). Variables available via a simple twisted-shielded wire pair include occupied/unoccupied status, minimum and maximum airflow setpoints, zone temperature and temperature setpoints, air valve position, airflow cfm, fan status (on or off), fan operation mode (parallel or series), reheat status (on or off), VAV unit type, air valve size, temperature correction offsets, flow correction values, ventilation fraction, etc.

With the advent of Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, and Tracer® UC210 open protocol, the most reliable VAV controller is now available for ANY system. Gone are the days of being locked into a single supplier. Trane DDC controllers provide Trane-designed solid-state electronics intended specifically for VAV applications including:

- Space Temperature Control
- Ventilation Flow Control (100% outside air applications)
- Flow Tracking Space Pressurization Control



Figure 13. Flow sensor single vs. airflow delivery



**Note:** Flow sensor DP (in. wg) is measured at the flow ring to aid in system balancing and commissioning. See "Valve/Controller Airflow Guidelines" in each section for unit performance.

#### **Space Temperature Control**

Space temperature control applications, available on single-duct units, are where Trane emerged as an industry leader in quality and reliability. This did not occur overnight and has continued to improve as our controller and control logic has improved over time. STC employs controller logic designed to modulate the supply airstream and associated reheat (either local or remote) to exactly match the load requirements of the space.

Additionally, minimum and maximum airflow and specific controller sequence requirements are preprogrammed to ensure that appropriate ventilation standards are consistently maintained. When connected to a Trane Tracer® SC control system, trend logging, remote alarming, etc. are available to fully utilize the power and capabilities of your systems.

#### General Operation — Cooling

In cooling control action, the DDC controller matches primary airflow to cooling load. The DDC controller will automatically change over to heating control action if the supply air temperature is above a configured/editable setpoint. When the supply air temperature is less than 10 degrees below this setpoint, the controller will automatically switch to cooling control action. The DDC controller first chooses the Tracer® SC -provided supply air temperature value to use for auto changeover. If this is not available, it uses the temperature provided by the optional auxiliary temperature sensor (must be installed for inlet temperature monitoring). If this is also not available, it uses the heating/cooling mode assigned by Tracer® SC or the DDC controller's service tool.

#### General Operation — Heating and Reheat

In heating control action, the DDC controller matches primary airflow to heating load. The DDC controller will automatically change over to heating control action if the supply air temperature is above a configured/editable setpoint. When the supply air temperature is less than 10 degrees below this setpoint, the controller will automatically switch to cooling control action. The DDC controller first chooses the Tracer® SC-provided supply air temperature value to use for auto changeover. If this is not available, it uses the temperature provided by the optional auxiliary temperature sensor (must be

installed for inlet temperature monitoring). If this is also not available, it uses the heating/cooling mode assigned by Tracer® SC or the DDC controller's service tool.

When heat is added to the primary air, the air is considered reheated. Reheat can be either **local** (integral to the VAV unit in the form of an electric coil or hot water coil) or **remote** (typically existing wall fin radiation, convector, etc.) or any combination of local and remote. The operating characteristics of the four basic types of VariTrane<sup>™</sup> DDC terminal reheat are discussed.

#### Single-duct: On/Off Hot Water Reheat

Three stages of on/off hot water reheat are available. Two-position water valves complete the HW reheat system and are either fully opened or fully closed. The heating minimum airflow setpoint is enforced during reheat.

Stage 1 energizes when the space temperature is at or below the heating setpoint. When the zone temperature rises above the active heating setpoint by  $0.5^{\circ}$ F ( $0.28^{\circ}$ C), stage 1 is de-energized. Stage 2 energizes when the space temperature is  $1^{\circ}$ F ( $0.56^{\circ}$ C) or more below the active heating setpoint, and is de-energized when the space temperature is  $0.5^{\circ}$ F ( $0.28^{\circ}$ C) below the active heating setpoint. Stage 3 energizes when the zone temperature is  $2^{\circ}$ F ( $1.11^{\circ}$ C) or more below the active heating setpoint, and de-energizes when the space temperature is  $1.5^{\circ}$ F ( $0.83^{\circ}$ C) below the active heating setpoint. When reheat is de-energized, the cooling minimum airflow setpoint is enforced.

#### Single-duct: Modulating Hot Water Reheat

Modulating hot water reheat uses 3-wire, floating-point-actuator technology and analog actuator technology.

When the space temperature drops below the active heating setpoint, the air valve open to the Airflow Setpoint Reset Minimum Local Heat and the reheat valve modulates to maintain space temperature at the active heating setpoint. Control of the water valve uses a separate proportional plus integral control loop, and its position is dependent on the degree that the space temperature is below the active heating setpoint and the amount of time that the space temperature has been below the active heating setpoint.

If the discharge air temperature reaches the Discharge Air Temperature Design Setpoint, the air valve opens further and modulates between Airflow Setpoint Reset Minimum Local Heat and Airflow Setpoint Reset Maximum Local Heat to maintain space temperature at the active heating setpoint, while the water valve modulates to maintain discharge air temperature at the Discharge Air Temperature Design Setpoint. If the air valve reaches Airflow Setpoint Reset Maximum Local Heat, the water valve opens further and modulates to maintain space temperature at the active heating setpoint, while the air valve opens further and modulates to maintain space temperature at the active heating setpoint, while the air valve remains at Airflow Setpoint Reset Maximum Local Heat.

An additional on/off remote heat output is available and energized when the water valve is driven 100% open and de-energized when the water valve reaches 50% open.

In the event that the DAT sensor fails, or is not connected, when the space temperature drops below the active heating setpoint, the air valve open to the Airflow Setpoint Minimum Local Heat and the water valve modulates to maintain space temperature at the active heating setpoint.

When reheat is de-energized, the cooling Airflow Minimum Setpoint is enforced.

#### Single-duct: On/Off Electric Reheat

One, two, or three stages of staged electric reheat are available. The heating minimum airflow setpoint is enforced during reheat.

Stage 1 is energized when the space temperature falls below the active heating setpoint and minimum airflow requirements are met. When the zone temperature rises above the active heating setpoint by  $0.5^{\circ}$ F (0.28°C), stage 1 is de-energized. Stage 2 energizes when the space temperature is  $1^{\circ}$ F (0.56°C) or more below the active heating setpoint, and is de-energized when the space temperature is  $0.5^{\circ}$ F (0.28°C) below the active heating setpoint. Stage 3 energizes when the zone temperature is  $2^{\circ}$ F (1.11°C) or more below the active heating setpoint, and de-energizes when the space temperature is  $1.5^{\circ}$ F (0.83°C) below the active heating setpoint. When reheat is de-energized, the cooling minimum airflow setpoint is enforced.

#### Single-duct: Pulse-width Modulation of Electric Heat

One to three stages of pulse-width modulation of electric heat are available. Energizing for a portion of a three-minute time period modulates the electric heater. This allows for closer matching of heating



capacity to the heating load, resulting in more stable temperature control. The heating minimum airflow setpoint is enforced during reheat.

The amount of reheat supplied is dependent on both the degree that the space temperature is below the active heating setpoint and the time that the space temperature has been below the active heating setpoint. If not already off, reheat de-energizes when the zone temperature rises more than  $0.5^{\circ}F$  (0.28° C) above the heating setpoint.

The Stage 1 "on" time is proportional to the amount of reheat required. For example, when 50% of stage 1 capacity is required, reheat is on for 90 seconds and off for 90 seconds. When 75% of stage 1 capacity is required, reheat is on for 135 seconds and off for 45 seconds. When 100% of stage 1 capacity is required, reheat is on continuously.

Stage 2 uses the same "on" time logic as stage 1 listed above, except stage 1 is always energized. For example, when 75% of unit capacity is required, stage 1 is energized continuously, and stage 2 is on for 90 seconds and off for 90 seconds. When reheat is de-energized, the cooling minimum airflow setpoint is activated. Caution: Care should be taken when sizing electric heaters. Discharge air temperatures should not exceed between 100°F and 110°F, with a temperature between 85°F and 95°F being optimal for space temperature control. If too hot of air is delivered to the space through ceiling-mounted diffusers, and then leaves the space through ceiling-mounted return-air grilles, the buoyancy of this hot air will tend to cause some of the air to bypass from the supply-air diffusers to the return-air grilles, resulting in uneven air distribution and possible comfort complaints. To prevent stratification, the warm air temperature should not be more than 20°F (6.7°C) above zone air temperature.

#### Single-duct: SCR Modulation of Electric Heat

SCR is a heat controller that controls a single stage electric heater proportional to an analog signal. The analog output signal is proportional to the amount of reheat required. Typically with SCR heat, the heater is turned on and off on a very short cycle time to provide proportional control of heat output. This allows for closer matching of heating capacity to the heating load, resulting in more stable temperature control.

When the space temperature drops below the active heating setpoint, the air valve open to the Airflow Setpoint Reset Minimum Local Heat and the SCR controls the electric heater to maintain space temperature at the active heating setpoint. SCR control is dependent on the degree that the space temperature is below the active heating setpoint and the amount of time that the space temperature has been below the active heating setpoint.

If the discharge air temperature reaches the Discharge Air Temperature Design Setpoint, the air valve opens further and modulates between Airflow Setpoint Reset Minimum Local Heat and Airflow Setpoint Reset Maximum Local Heat to maintain space temperature at the active heating setpoint, while the SCR controls the electric heater to maintain discharge air temperature at the Discharge Air Temperature Design Setpoint. If the air valve reaches Airflow Setpoint Reset Maximum Local Heat, the SCR controls the electric heater to maintain space temperature at the active heating setpoint, while the sir valve remains at Airflow Setpoint Reset Maximum Local Heat.

Reheat de-energizes when the space temperature rises more than 0.5°F (0.28°C) above the heating setpoint. When reheat is de-energized, the cooling Airflow Minimum Setpoint is enforced.

#### **Dual Duct: Variable Volume Operation**

When a Dual Duct unit is equipped with a UC400 and is configured for variable volume operation, the air valves operate independently. If the cooling load in the space is high, the cooling air valve is controlled to its maximum airflow setting while the heating air valve is maintained at its minimum airflow setting. As the cooling load decreases towards the satisfied state, the cooling air valve modulates towards its minimum airflow setting while the heating air valve is maintained at its minimum airflow setting. When the space is satisfied, both the heating and cooling air valves maintain their respective minimum airflow settings. If the space temperature continues to fall such that there is a heating load, the heating air valve is modulated between its minimum and maximum airflow settings to satisfy to zone. During the heating mode, the cooling air valve is maintained at its minimum airflow setting.

#### **Dual Duct: Constant Volume Operation**

When a Dual Duct unit is equipped with a UC400 is configured for constant volume operation, the operation of the air valves is synchronized. If the cooling load in the space is high, the cooling valve is controlled to its maximum airflow setting while the heating air valve is controlled to its minimum airflow or sufficient airflow to maintain the desired total unit airflow. The controller constantly monitors the total



unit airflow to maintain the desired total airflow to the space. As the cooling load decreases, the cooling air valve modulates towards its minimum airflow setting. Meanwhile, the heating air valve is modulated open to allow additional airflow to maintain the total unit airflow as the cooling air valve modulates towards its minimum airflow setting.

#### **Ventilation Control**

Ventilation control enhances the usability of Trane DDC controllers in more select applications that require measurement of outside air (ventilation). Ventilation control is designed for use with constant volume single-duct VAV units which modulate the primary damper and associated reheat to maintain an average constant discharge air temperature. The reheat is modulated to provide discharge air temperature consistent with AHU supply air temperature (typically 50–60°F). This is critical to ensure that ASHRAE Standard 62.1 ventilation standards are attained, consistently maintained, and monitored. When connected to a Tracer® building automation control system, trend logging, remote alarming, etc. is available. In fact, the Trane Tracer® Control System can provide unmatched "peace of mind" by calling/paging the appropriate person(s) when specific alarms occur.

#### **Flow Tracking Control**

This enhanced VAV DDC controller feature allows two Trane controllers (Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, or Tracer® UC210) to coordinate modulation simultaneously. This allows a specific CFM offset to be maintained. The CFM offset provides pressurization control of an occupied space, while maintaining the comfort and energy savings of a VAV system.

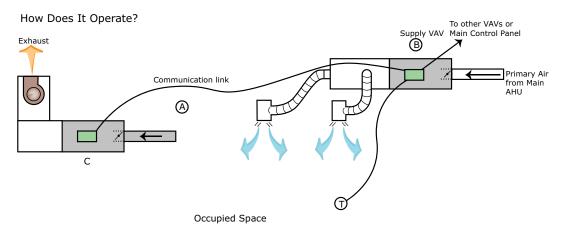
A flow tracking system in a given zone consists of a standard Space Comfort Control VAV (see B in the following figure) unit plus a single-duct, cooling-only, exhaust VAV unit (see C in the following figure). As the supply VAV unit modulates the supply airflow through the air valve to maintain space comfort, the exhaust box modulates a similar amount to maintain the required CFM differential. This is a simple, reliable means of pressurization control, which meets the requirements of the majority of zone pressurization control applications. Typical applications include:

- School and University laboratories
- Industrial laboratories
- Hospital operating rooms
- Hospital patient rooms
- Research and Development facilities
- And many more...

The CFM offset is assured and can be monitored and documented when connected to a Trane Tracer® Building Automation System. Flow Tracking Control is designed to meet most pressurization control projects. If an application calls for pressure control other than flow tracking, contact your local Trane Sales Office for technical support.



#### Figure 14. Flow tracking example



# Tracer Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 500, Tracer<sup>®</sup> UC210, and Tracer<sup>®</sup> UC400 Programmable BACnet Controllers



The Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer<sup>®</sup> UC210 and Tracer<sup>®</sup> UC400 are programmable controllers available on VariTrane<sup>™</sup> VAV boxes which provide accurate airflow and room temperature control. The controller can operate in pressure-independent or pressure-dependent.

These controllers monitor zone temperature, temperature setpoint, and flow rate. The controller also accepts a discharge air temperature sensor and accepts a supply air temperature from the building controller. When used with a Tracer® SC or other BACnet® building controller zone grouping, system set points and unit diagnostics can be obtained. Also factory commissioning of parameters is specified by the engineer. For additional details, see the appropriate Installation, Operation, and Maintenance (IOM):

Symbio™ 210/210e/500: BAS-SVX084\* EN Tracer® UC210: BAS-SVX62\* EN Tracer® UC400: BAS-SVX20\* EN

#### Specifications

#### **Supply Voltage**

Class 2, 24 Vac, 50/60 Hz

Maximum VA Load

#### No Heat or Fan

- 13VA (14.5VA for Symbio<sup>™</sup> 210e) for cooling box only (includes temperature sensors, flow sensor, occupancy input and air valve).
- Fan: 6VA
- Modulating water valve: 4VA
- 2 position water valve: 6.5VA
- Staged electric: 10VA (magnetic contactor) each stage

#### **Binary Inputs**



Occupancy. Symbio™ 500 or Tracer® UC400 also has two additional generic binary inputs.

#### **Binary Outputs**

Fan Start, Air valve Open, Air Valve Closed, Heat (Water valve open/closed or staged heat) The Symbio™ 500 or Tracer® UC400 also has two generic relays outputs.

#### **Universal Analog Inputs**

CO2 and one SCR Electric Heat control generic analog input.

#### **Temperature Inputs**

Discharge, Zone Temperature, and Zone Set Point.

Symbio<sup>™</sup> 500 or Tracer<sup>®</sup> UC400 also has two generic temperature inputs.

#### **Operating Environment**

32 to 140°F, (0 to 60°C) 5% to 95% RH, Non-condensing

#### Storage Environment

-40 to 180°F (-40 to 82.2°C), 5% to 95%RH, Non-Condensing

#### **Physical Dimensions**

Width: 5.5" (139.7 mm) Length: 4.5" (69.85 mm) Height: 2.0" (44.45 mm)

#### Connections

- Tracer® UC210: 1/4 tabs and removable screw terminals
- Tracer® UC400: Removable screw terminals

#### Communications

BACnet® MS/TP

#### **Heat Staging**

Staged electric, SCR electric, modulating or two-position hot water or pulse-width modulation.

## **General Features and Benefits**

#### **Assured Accuracy**

- Proportional-plus-integral control loop algorithm for determining required airflow needed to control room temperature. Airflow is limited by active minimum and maximum airflow setpoints.
- Pressure-independent (PI) operation that automatically adjusts valve position to maintain required airflow. In certain low-flow situations or in cases where the flow measurement has failed, the DDC controller will operate in a pressure-dependent (PD) mode of operation.
- When combined with the patented Trane Flow ring and pressure transducer, flow is repeatable to +/-5% accuracy across the Pressure Independent (PI) flow range. (See Valve/Controller Airflow Guidelines section).
- Improved 2-Point Air Balancing is available Assures optimized flow-sensing accuracy across the
  operating range. This provides a more accurate airflow balancing method when compared to typical
  single-point flow correction air balancing.
- Analog input resolution of +/- 1/8°F within the comfort range maximizes zone temperature control yielding excellent comfort control.

#### **Reliable Operation**

- Built for life Trane products are designed to stand the test of time, with a proven design life that exceeds 20 years.
- Fully factory tested fully screened and configured at the factory. All features are tested including fan and reheat stage energization, air valve modulation, and controller inputs and outputs.



### Safe Operation

- All components, including the controller, pressure transducer, transformer, etc. are mounted in a NEMA 1 sheet metal enclosure and are tested as an assembly to UL1995 standards. The result is a rugged and safe VAV, controller, and thus, overall unit.
- When in PI-mode, EH is disabled when the sensed flow is below the minimum required.
- HW coil VAV units in ventilation flow control (VFC) have a Freeze protection algorithm to protect the water coil and the internal space from water damage. This is accomplished by driving the water valve to maximum position on alarm conditions.

#### **System-level Operation**

Trane controllers are designed to integrate into Trane Tracer® SC and leverage clear and clean unitcontroller related data for system level control decisions. Integrating a Trane controller into a Tracer® SC Control System provides the next step in building system control.

Specifically, system-level decisions on how to operate all components can be made. Energy efficient optimization strategies like Static Pressure Optimization, Ventilation Reset, and CO<sub>2</sub> Demand-controlled Ventilation can be employed with the simple press of a button. The end-result is the most efficient and reliable building control system available.

#### **Simplified Installation**

*Factory Commissioned Quality* – All Trane DDC VAV controllers are factory-commissioned. This means that the DDC boards are powered and run-tested with your specific sequence parameters. They are connected to a communication link to make sure that information and diagnostic data function properly. Before any VariTrane VAV unit ships they must pass a rigorous quality control procedure. You can be assured that a Trane VAV unit with Trane DDC VAV controls will work right out of the crate.

Zone sensor air balance – When applied to a Trane zone sensor with thumb-wheel and on/cancel buttons, a balancing contractor can drive the primary air valve to maximum or minimum airflow from the sensor to determine the point of calibration to be used (maximum will result in optimum performance). The flow reading can then be calibrated from the sensor, without the use of additional service tools. (Non-LCD versions)

*Tenant-Finish Heat Mode* – In some office projects, the building is being constructed as tenants are being identified. Tenant-finish heat mode is designed for applications when a given floor has not been occupied. The main AHU system is used for heat and because the internal furnishings are not complete, the sensors have not been installed. In this case, the primary valve drives open using the heat of the main AHU to keep plumbing lines from freezing. When available, the operation of the VAV unit fan (series or parallel) remains unaffected.

#### **Controller Flexibility**

- Auxiliary temperature analog input
  - UC400/Symbio<sup>™</sup> 500: Two inputs, configured as discharge air temperature and supply air temperature.
  - UC210/Symbio<sup>™</sup> 210: Preconfigured for discharge air temperature.
- CO<sub>2</sub> demand controlled ventilation enables a HVAC system to adjust ventilation flow based on the current CO<sub>2</sub> concentration in the zone. Trane demand controlled ventilation strategies are predefined for simplified application and can be easily customized to meet the needs of a specific system.

# **Space Temperature Control**

Space temperature control applications, available on single-duct units, are where Trane emerged as an industry leader in quality and reliability. This did not occur overnight and has continued to improve as our controller and control logic has improved over time. STC employs controller logic designed to modulate the supply airstream and associated reheat (either local or remote) to exactly match the load requirements of the space.

Additionally, minimum and maximum airflow and specific controller sequence requirements are preprogrammed to ensure that appropriate ventilation standards are consistently maintained. When



connected to a Trane Tracer® SC control system, trend logging, remote alarming, etc. are available to fully utilize the power and capabilities of your systems.

## **General Operation — Cooling**

In cooling control action, the DDC controller matches primary airflow to cooling load. The DDC controller will automatically change over to heating control action if the supply air temperature is above a configured/editable setpoint. When the supply air temperature is less than 10 degrees below this setpoint, the controller will automatically switch to cooling control action. The DDC controller first chooses the Tracer® SC -provided supply air temperature value to use for auto changeover. If this is not available, it uses the temperature provided by the optional auxiliary temperature sensor (must be installed for inlet temperature monitoring). If this is also not available, it uses the heating/cooling mode assigned by Tracer® SC or the DDC controller's service tool.

# **General Operation — Heating and Reheat**

In heating control action, the DDC controller matches primary airflow to heating load. The DDC controller will automatically change over to heating control action if the supply air temperature is above a configured/editable setpoint. When the supply air temperature is less than 10 degrees below this setpoint, the controller will automatically switch to cooling control action. The DDC controller first chooses the Tracer® SC-provided supply air temperature value to use for auto changeover. If this is not available, it uses the temperature provided by the optional auxiliary temperature sensor (must be installed for inlet temperature monitoring). If this is also not available, it uses the heating/cooling mode assigned by Tracer® SC or the DDC controller's service tool.

When heat is added to the primary air, the air is considered reheated. Reheat can be either **local** (integral to the VAV unit in the form of an electric coil or hot water coil) or **remote** (typically existing wall fin radiation, convector, etc.) or any combination of local and remote. The operating characteristics of the four basic types of VariTrane<sup>™</sup> DDC terminal reheat are discussed.

# Single-duct: On/Off Hot Water Reheat

Three stages of on/off hot water reheat are available. Two-position water valves complete the HW reheat system and are either fully opened or fully closed. The heating minimum airflow setpoint is enforced during reheat.

Stage 1 energizes when the space temperature is at or below the heating setpoint. When the zone temperature rises above the active heating setpoint by  $0.5^{\circ}$ F ( $0.28^{\circ}$ C), stage 1 is de-energized. Stage 2 energizes when the space temperature is  $1^{\circ}$ F ( $0.56^{\circ}$ C) or more below the active heating setpoint, and is de-energized when the space temperature is  $0.5^{\circ}$ F ( $0.28^{\circ}$ C) below the active heating setpoint. Stage 3 energizes when the zone temperature is  $2^{\circ}$ F ( $1.11^{\circ}$ C) or more below the active heating setpoint, and de-energizes when the space temperature is  $1.5^{\circ}$ F ( $0.83^{\circ}$ C) below the active heating setpoint. When reheat is de-energized, the cooling minimum airflow setpoint is enforced.

# **Single-duct: Modulating Hot Water Reheat**

Modulating hot water reheat uses 3-wire, floating-point-actuator technology and analog actuator technology.

The heating minimum airflow setpoint is enforced during reheat. The water valve opens as space temperature drops below the heating setpoint. A separate reheat proportional-plus-integral control loop from that controlling airflow into the room is enforced.

Water valve position is dependent on the degree that the space temperature is below the active heating setpoint and the time that the space temperature has been below the active heating setpoint. If not already closed, the water valve fully closes when the zone temperature rises above the active heating setpoint by  $0.5^{\circ}$ F ( $0.28^{\circ}$ C).

An additional on/off remote heat output is available and energized when the proportional value is driven 10% open and de-energized when the modulating valve reaches 50% open.

When reheat is de-energized, the cooling minimum airflow setpoint is enforced. Again, these reheat devices can be either local or remote.



# Single-duct: On/Off Electric Reheat

One, two, or three stages of staged electric reheat are available. The heating minimum airflow setpoint is enforced during reheat.

Stage 1 is energized when the space temperature falls below the active heating setpoint and minimum airflow requirements are met. When the zone temperature rises above the active heating setpoint by  $0.5^{\circ}$ F (0.28°C), stage 1 is de-energized. Stage 2 energizes when the space temperature is  $1^{\circ}$ F (0.56°C) or more below the active heating setpoint, and is de-energized when the space temperature is  $0.5^{\circ}$ F (0.28°C) below the active heating setpoint. Stage 3 energizes when the zone temperature is  $2^{\circ}$ F (1.11°C) or more below the active heating setpoint, and de-energizes when the space temperature is  $1.5^{\circ}$ F (0.83°C) below the active heating setpoint. When reheat is de-energized, the cooling minimum airflow setpoint is enforced.

# Single-duct: Pulse-width Modulation of Electric Heat

One to three stages of pulse-width modulation of electric heat are available. Energizing for a portion of a three-minute time period modulates the electric heater. This allows for closer matching of heating capacity to the heating load, resulting in more stable temperature control. The heating minimum airflow setpoint is enforced during reheat.

The amount of reheat supplied is dependent on both the degree that the space temperature is below the active heating setpoint and the time that the space temperature has been below the active heating setpoint. If not already off, reheat de-energizes when the zone temperature rises more than  $0.5^{\circ}F$  (0.28° C) above the heating setpoint.

The Stage 1 "on" time is proportional to the amount of reheat required. For example, when 50% of stage 1 capacity is required, reheat is on for 90 seconds and off for 90 seconds. When 75% of stage 1 capacity is required, reheat is on for 135 seconds and off for 45 seconds. When 100% of stage 1 capacity is required, reheat is on continuously.

Stage 2 uses the same "on" time logic as stage 1 listed above, except stage 1 is always energized. For example, when 75% of unit capacity is required, stage 1 is energized continuously, and stage 2 is on for 90 seconds and off for 90 seconds. When reheat is de-energized, the cooling minimum airflow setpoint is activated. Caution: Care should be taken when sizing electric heaters. Discharge air temperatures should not exceed between 100°F and 110°F, with a temperature between 85°F and 95°F being optimal for space temperature control. If too hot of air is delivered to the space through ceiling-mounted diffusers, and then leaves the space through ceiling-mounted return-air grilles, the buoyancy of this hot air will tend to cause some of the air to bypass from the supply-air diffusers to the return-air grilles, resulting in uneven air distribution and possible comfort complaints. To prevent stratification, the warm air temperature should not be more than 20°F ( $6.7^{\circ}C$ ) above zone air temperature.

# **Ventilation Control**

Ventilation control enhances the usability of Trane DDC controllers in more select applications that require measurement of outside air (ventilation). Ventilation control is designed for use with constant volume single-duct VAV units which modulate the primary damper and associated reheat to maintain an average constant discharge air temperature. The reheat is modulated to provide discharge air temperature consistent with AHU supply air temperature (typically 50 to 60°F). This is critical to ensure that ASHRAE Standard 62.1 Ventilation standards are attained, consistently maintained, and monitored. When connected to a Trane Building Automation System control system, trend logging, remote alarming, etc. is available. In fact, the Trane Tracer® Control System can provide unmatched "peace of mind" by calling/paging the appropriate person(s) when specific alarms occur.

# **Flow Tracking Control**

This enhanced VAV DDC controller feature allows two Trane controllers (Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 210e, Symbio<sup>™</sup> 500, Tracer® UC400, or Tracer® UC210) to coordinate modulation simultaneously. This allows a specific CFM offset to be maintained. The CFM offset provides pressurization control of an occupied space, while maintaining the comfort and energy savings of a VAV system.

A flow tracking system in a given zone consists of a standard Space Comfort Control VAV (see B in the following figure) unit plus a single-duct, cooling-only, exhaust VAV unit (see C in the following figure). As the supply VAV unit modulates the supply airflow through the air valve to maintain space comfort, the



exhaust box modulates a similar amount to maintain the required CFM differential. This is a simple, reliable means of pressurization control, which meets the requirements of the majority of zone pressurization control applications. Typical applications include:

- School and University laboratories
- Industrial laboratories
- Hospital operating rooms
- Hospital patient rooms
- Research and Development facilities
- And many more...

The CFM offset is assured and can be monitored and documented when connected to a Trane Tracer® Building Automation System. Flow Tracking Control is designed to meet most pressurization control projects. If an application calls for pressure control other than flow tracking, contact your local Trane Sales Office for technical support.

#### Figure 15. Flow tracking example

How Does It Operate? To other VAVs or Supply VAV Main Control Panel B Primary Air AHU C Occupied Space

## **DDC Remote Heat Control Options**

When heat is added to the primary air at the VAV unit before it enters the zone, the air is said to be reheated. The following subsections describe the operating characteristics of the four basic types of VariTrane<sup>™</sup> DDC terminal reheat for fan-powered terminal units.

#### **On/Off Hot Water Reheat**

Two stages of on/off hot water reheat are available. The water valves used are two-position and are either fully opened or fully closed. The heating minimum airflow setpoint is enabled during reheat.

On parallel-configured fan-powered units, the fan is energized when the space temperature falls below the active fan on/off point (active heating setpoint plus fan offset). The parallel fan is turned off when the space temperature rises above the active fan on/off point (active heating setpoint plus fan offset) plus  $0.5^{\circ}$ F (0.28°C).

Series configured fan-powered terminal units use continuous fan operation during all occupied settings and while unoccupied when minimum airflows are being enforced.

When the zone temperature falls below the active heating setpoint, the controller modulates the primary airflow to the minimum heating airflow setpoint.

Stage 1 heat is energized when the zone temperature drops below the active heating setpoint; Stage 2 is energized when the zone temperature drops to 1°F (0.56°C) or more below the active heating setpoint. Stage 2 is de-energized when the zone temperature rises to warmer than 0.5°F (0.28°C) below



the active heating setpoint; Stage 1 is de-energized when the zone temperature rises to warmer than  $0.5^{\circ}$ F (0.28°C) above the active heating setpoint.

#### **Modulating Hot Water Reheat**

Modulating hot water reheat uses 3-wire floating-point-actuator technology and analog actuator technology. The heating minimum airflow setpoint is enabled during reheat.

On parallel-configured. fan-powered units, the fan is energized when the space temperature falls below the active fan on/off point (active heating setpoint plus fan offset). The parallel fan is turned off when the space temperature rises above the active fan on/off point (active heating setpoint plus fan offset) plus  $0.5^{\circ}$ F (0.28°C).

Series-configured fan-powered terminal units use continuous fan operation during all occupied settings and while unoccupied when minimum airflows are being enforced.

When the zone temperature falls below the active heating setpoint, the controller modulates the primary airflow to the minimum heating airflow setpoint.

The water valve opens as space temperature drops below the heating setpoint. The degree to which the hot water valve opens is dependent on both the degree that zone temperature is below the active heating setpoint and the time that the zone temperature has been below the active heating setpoint. If not already closed, the water valve fully closes when the zone temperature rises above the active heating setpoint by 0.5 °F (0.28 °C). When reheat is de-energized, the cooling minimum airflow setpoint is activated.

#### **On/Off Electric Reheat**

Two stages of staged electric reheat are available. The heating minimum airflow setpoint is enabled during reheat.

On parallel-configured fan-powered units, the fan is energized when the space temperature falls below the active fan on/off point (active heating setpoint plus fan offset). The parallel fan is turned off when the space temperature rises above the active fan on/off point (active heating setpoint plus fan offset).

Series-configured fan-powered terminal units use the continuous fan operation during all occupied settings and while unoccupied when minimum airflows are being enforced.

When the zone temperature falls below the active heating setpoint, the controller modulates the primary airflow to the minimum heating airflow setpoint.

Stage 1 heat is energized when the zone temperature drops below the active heating setpoint; Stage 2 is energized when the zone temperature drops to  $1^{\circ}F(0.56^{\circ}C)$  or more below the active heating setpoint. Stage 2 is de-energized when the zone temperature rises to warmer than  $0.5^{\circ}F(0.28^{\circ}C)$  below the active heating setpoint; Stage 1 is de-energized when the zone temperature rises to warmer than  $0.5^{\circ}F(0.28^{\circ}C)$  above the active heating setpoint.

#### **Pulse-Width Modulation of Electric Heat**

Electric heat is modulated by energizing for a portion of a three-minute time period. The heating minimum airflow setpoint is enabled during reheat. This allows exact load matching for energy efficient operation, and optimum zone temperature control. One or two stages can be used.

On parallel-configured fan-powered units, the fan is energized when the space temperature falls below the active fan on/off point (active heating setpoint plus fan offset). The parallel fan is turned off when the space temperature rises above the active fan on/off point (active heating setpoint plus fan offset) plus  $0.5^{\circ}$ F (0.28°C).

Series-configured fan-powered terminal units use the continuous fan operation during all occupied settings and while unoccupied when minimum airflows are being enforced. When the zone temperature falls below the active heating setpoint, the controller modulates the primary airflow to the minimum heating airflow setpoint.

The amount of reheat supplied is dependent on both the degrees that zone temperature is below the active heating setpoint and the time that the zone temperature has been below the active heating setpoint. If not already off, reheat de-energizes when the zone temperature rises 0.5°F (0.28°C) above the active heating setpoint. The Stage 1 "on" time is proportional to the amount of reheat required. For example, when 50% of stage 1 capacity is required, reheat is on for 90 seconds and off for 90 seconds.

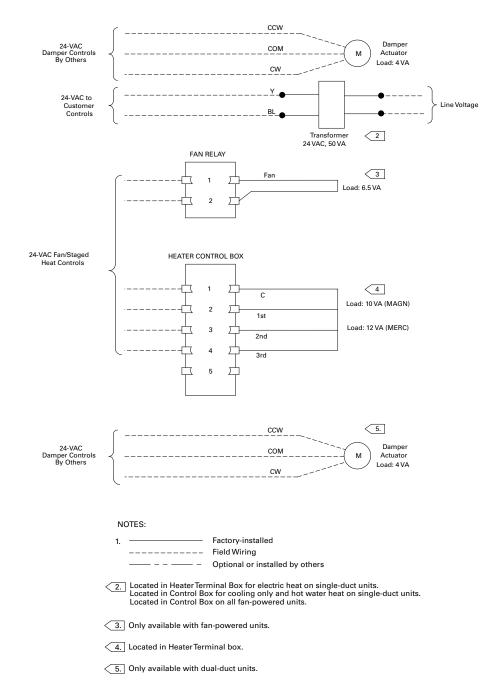
When 75% of stage 1 capacity is required, reheat is on for 135 seconds and off for 45 seconds. When 100% of stage 1 capacity is required, reheat is on continuously.

Stage 2 uses the same "on" time logic as stage 1 listed above, except stage 1 is always energized. For example, when 75% of unit capacity is required, stage 1 is energized continuously, and stage 2 is on for 90 seconds and off for 90 seconds. When reheat is de-energized, the cooling minimum airflow setpoint is activated. When reheat is de-energized, the cooling minimum airflow setpoint is activated.

### DD00—Available for all VariTrane Units

(Trane actuator for field-installed DDC controls)

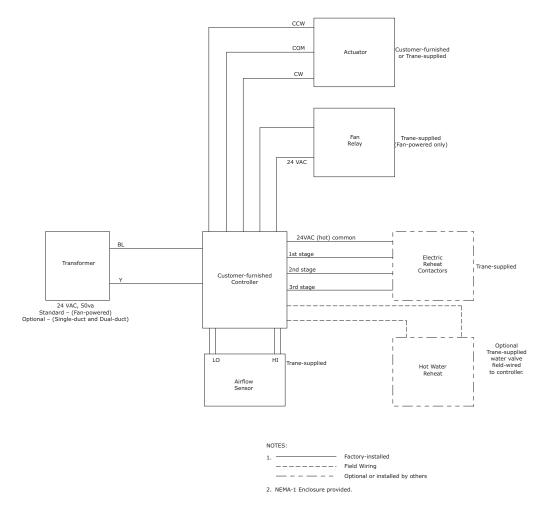
A unit controller is not provided. The air damper actuator is provided with an integral screw terminal block. The fan contactor (fan-powered units), 24-VAC control power transformer (optional for single- and dual-duct units), and factory-installed electric heater contactor wires are attached to the outside of the unit for field connection of controls. A second actuator is provided with an integral screw terminal for dual-duct units.





#### Available on all VariTrane Units

FM00 – Customer-supplied actuator and DDC controller factory-installed. FM01 – Trane actuator and customer-supplied DDC controller factory-installed All customer furnished controllers and actuators are installed and wired per control manufacturer's specifications. Metal control enclosure is standard.



#### Single-duct: On/Off Hot Water Reheat

Three stages of on/off hot water reheat are available. Two-position water valves complete the HW reheat system and are either fully opened or fully closed. The heating minimum airflow setpoint is enforced during reheat.

Stage 1 energizes when the space temperature is at or below the heating setpoint. When the zone temperature rises above the active heating setpoint by  $0.5^{\circ}$ F ( $0.28^{\circ}$ C), stage 1 is de-energized. Stage 2 energizes when the space temperature is  $1^{\circ}$ F ( $0.56^{\circ}$ C) or more below the active heating setpoint, and is de-energized when the space temperature is  $0.5^{\circ}$ F ( $0.28^{\circ}$ C) below the active heating setpoint. Stage 3 energizes when the zone temperature is  $2^{\circ}$ F ( $1.11^{\circ}$ C) or more below the active heating setpoint, and de-energizes when the space temperature is  $1.5^{\circ}$ F ( $0.83^{\circ}$ C) below the active heating setpoint, and de-energizes when the space temperature is  $1.5^{\circ}$ F ( $0.83^{\circ}$ C) below the active heating setpoint. When reheat is de-energized, the cooling minimum airflow setpoint is enforced.

#### **Single-duct: Modulating Hot Water Reheat**

Modulating hot water reheat uses 3-wire, floating-point-actuator technology and analog actuator technology.

The heating minimum airflow setpoint is enforced during reheat. The water valve opens as space temperature drops below the heating setpoint. A separate reheat proportional-plus-integral control loop from that controlling airflow into the room is enforced.



Water valve position is dependent on the degree that the space temperature is below the active heating setpoint and the time that the space temperature has been below the active heating setpoint. If not already closed, the water valve fully closes when the zone temperature rises above the active heating setpoint by 0.5°F (0.28°C).

An additional on/off remote heat output is available and energized when the proportional value is driven 10% open and de-energized when the modulating valve reaches 50% open.

When reheat is de-energized, the cooling minimum airflow setpoint is enforced. Again, these reheat devices can be either local or remote.

### Single-duct: On/Off Electric Reheat

One, two, or three stages of staged electric reheat are available. The heating minimum airflow setpoint is enforced during reheat.

Stage 1 is energized when the space temperature falls below the active heating setpoint and minimum airflow requirements are met. When the zone temperature rises above the active heating setpoint by  $0.5^{\circ}$ F ( $0.28^{\circ}$ C), stage 1 is de-energized. Stage 2 energizes when the space temperature is  $1^{\circ}$ F ( $0.56^{\circ}$ C) or more below the active heating setpoint, and is de-energized when the space temperature is  $0.5^{\circ}$ F ( $0.28^{\circ}$ C) below the active heating setpoint. Stage 3 energizes when the zone temperature is  $2^{\circ}$ F ( $1.11^{\circ}$ C) or more below the active heating setpoint, and de-energizes when the space temperature is  $1.5^{\circ}$ F ( $0.83^{\circ}$ C) below the active heating setpoint. When reheat is de-energized, the cooling minimum airflow setpoint is enforced.

### Single-duct: Pulse-width Modulation of Electric Heat

One to three stages of pulse-width modulation of electric heat are available. Energizing for a portion of a three-minute time period modulates the electric heater. This allows for closer matching of heating capacity to the heating load, resulting in more stable temperature control. The heating minimum airflow setpoint is enforced during reheat.

The amount of reheat supplied is dependent on both the degree that the space temperature is below the active heating setpoint and the time that the space temperature has been below the active heating setpoint. If not already off, reheat de-energizes when the zone temperature rises more than  $0.5^{\circ}F$  (0.28° C) above the heating setpoint.

The Stage 1 "on" time is proportional to the amount of reheat required. For example, when 50% of stage 1 capacity is required, reheat is on for 90 seconds and off for 90 seconds. When 75% of stage 1 capacity is required, reheat is on for 135 seconds and off for 45 seconds. When 100% of stage 1 capacity is required, reheat is on continuously.

Stage 2 uses the same "on" time logic as stage 1 listed above, except stage 1 is always energized. For example, when 75% of unit capacity is required, stage 1 is energized continuously, and stage 2 is on for 90 seconds and off for 90 seconds. When reheat is de-energized, the cooling minimum airflow setpoint is activated. Caution: Care should be taken when sizing electric heaters. Discharge air temperatures should not exceed between 100°F and 110°F, with a temperature between 85°F and 95°F being optimal for space temperature control. If too hot of air is delivered to the space through ceiling-mounted diffusers, and then leaves the space through ceiling-mounted return-air grilles, the buoyancy of this hot air will tend to cause some of the air to bypass from the supply-air diffusers to the return-air grilles, resulting in uneven air distribution and possible comfort complaints. To prevent stratification, the warm air temperature should not be more than 20°F (6.7°C) above zone air temperature.

# Air-Fi Communications Interface (WCI)

The Air-Fi® Wireless Communications Interface (WCI) enables wireless communications between system controls, unit controls, and wireless sensors for Trane control products that use the BACnet® protocol. The WCI replaces the need for communications wire in all system applications.

### Air-Fi Wireless Communications Sensor (WCS)

The Air-Fi® Wireless Communications Sensor (WCS) is compatible with any Trane controller that uses a WCI. The WCS provides the same functions as many currently available Trane wired sensors. No further software or hardware is necessary for site evaluation, installation, or maintenance. Space temperature is standard on all models. (A service tool cannot be connected to a Trane wireless sensor.)

Five WCS models are available:

- CO<sub>2</sub> with occupancy WCS-SCO<sub>2</sub>
- Digital display (WCS-SD) model
- · Base (WCS-SB) model has no exposed display or user interface
- 2% relative humidity sensor module (WCS-SH), which can be field installed inside either the WCS-SD, WCS-SB. WCS-SCO<sub>2</sub>

In most applications, one WCS sensor will be used per WCI acting as a router. However, up to 6 WCS sensors can be associated to a single equipment controller or BCI.

# Specifications

Table 81.	WCI and	WCS	specifications
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General Specifications		
Operating temperature	40 to 158°F (40 to 70°C)	
Storage temperature	-40 to 185°F (-40 to 85°C)	
Storage and operating humidity range	5% to 95% relative humidity (RH), non-condensing	
Housing material	Polycarbonate/ABS (suitable for plenum mounting), UV protected, UL 94: 5 VA flammability rating	
Range <sup>(a)</sup>	Open range: 2,500 ft (762 m) with packet error rate of 2%. Indoor: Typical range is 200 ft (61 m); actual range is dependent on the environment. See BAS-SVX55* for more detail.	
Output power	100 mW	
Radio frequency	2.4 GHz (IEEE Std 802.15.4-2003 compliant) (2405–2480 MHz, 5 MHz spacing)	
Radio channels	16	
Wireless Communications Interface (WCI) Specifi	cations	
Voltage	24 Vac/Vdc nominal ±10%. If using 24 Vdc, polarity must be maintained.	
Power consumption	<2.5 VA	
Indoor mounting	Fits a standard 2 in. by 4 in. junction box (vertical mount only). Mounting holes are spaced 3.2 in. (83 mm) apart on vertical center line. Includes mounting screws for junction box or wall anchors for sheet-rock walls. Overall dimensions: 2.9 in. (74 mm) by 4.7 in. (119 mm).	
Outdoor mounting	Position enclosure in desired flat mounting location and mount using four (4) #8 sheet metal screws with the conduit connection pointing down. If not mounted to the HVAC equipment exterior wall, the conduit connection on the bottom of the enclosure is also available. Please note that the supplied plug must be installed into the unused conduit connection. Overall dimensions: 3.9 in. (98 mm) by 6.4 in. (163 mm) by 1.7 in. (42 mm).	
Wireless protocol	ANSI/ASHRAE Standard 135–2016 (BACnet®/ZigBee® <sup>(b)</sup> )	
Wireless Communications Sensor (WCS) Specifications		
Accuracy	0.5°F for a range of 55 to 85°F (12.8 to 29.4°C)	
Resolution	+0.125°F over a range of 60 to 80°F (15.56 to 26.67°C)/±0.25°F outside this range	
Setpoint functional range	45 to 95°F (7.22 to 35°C)	
Sensor battery	Two (2) AA lithium 1.5 V batteries, 2800 mAh with an expected life of 15 years under typical operating conditions for non-CO <sub>2</sub> WCS. For WCS-SCO <sub>2</sub> , expected battery life is 15 years for commercial buildings occupied 10 hours a day, five days per week. For buildings occupied 24 hours a day/seven days a week, the expected battery life is 10 years.	
Address range	001 to 999	
Maximum time between transmissions	15 minutes	
Minimum time between transmissions	10 seconds. Time between transmissions can be shorter during user interaction.	
Mounting	Fits a standard 2 in. by 4 in. junction box (vertical mount only). Mounting holes are spaced 3.2 in. (83 mm) apart on vertical center line. Includes mounting screws for junction box and wall anchors for sheet-rock walls. Overall dimensions: 2.9 in (74 mm) by 4.7 in. (119 mm)	



#### Table 81. WCI and WCS specifications (continued)

- (a) Range values are estimated transmission distances for satisfactory operation. Actual distance is job specific and must be determined during site evaluation. Placement of the WCI is critical to proper system operation. In most general office space installations, distance is not the limiting factor for proper signal quality. Signal quality is more greatly affected by walls, barriers, and general clutter. Note that sheetrock walls and ceiling tiles offer little restriction to the propagation of the radio signal throughout the building as opposed to concrete or metal barriers. More details information, including wiring schematics, are available at http://www.trane.com. (b) ZigBee is a registered trademark of the ZigBee Alliance

WCS-SCO <sub>2</sub> Sensor Specification General Specifications		
Coverage Patterns	See the figure "WCS sensor coverage patterns," which follows this table.	
Occupied Timeout Delay	Average 10 minutes after motion is detected (Not adjustable)	
Maximum Detection Range	32 feet (10 m)	
CO <sub>2</sub> range	0 — 10,000 ppm CO <sub>2</sub>	
Accuracy at 25°C	±40 ppm CO <sub>2</sub> + 3% of reading (includes repeatability)	
Pressure dependence of output	Built-in pressure sensor eliminates inaccuracy due to altitude	
Recommended calibration interval	None (auto-calibrated)	
Response resolution	50 ppm change or 15 minute heartbeat	
Life expectancy	15 years	
Operating temperature	From 32 to 122°F (0 to 50°C)	
Storage temperature	From —40 to 158°F (-40 to 70°C )	
Humidity range	20% to 60% RH	
Warm-up time	≤ 1 min @ full spec ≤ 15 min	
Housing material	Polycarbonate/ABS blend (wall)	
2% Relative Humidity (RH) Sensor Module		
Accuracy	±1.8% (typical)	
Hysteresis	±1% (typical)	
Response time	8 seconds	
Long-term drift	<0.5%RH/year	

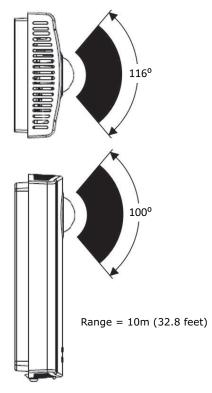
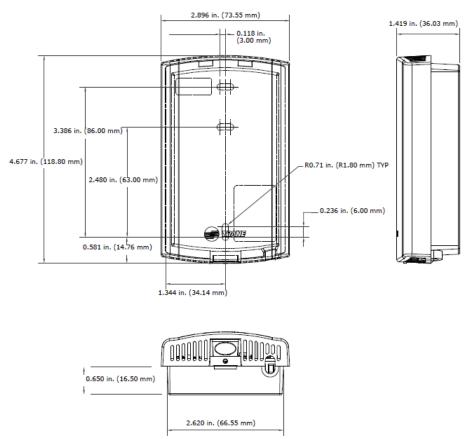


Figure 16. WCS-CO<sub>2</sub> sensor coverage patterns

# **WCI Dimensions**



# **DDC Zone Sensors**

The direct digital control (DDC) zone sensor is an uncomplicated, reliable electro-mechanical room sensor. No programming is required and most sensors contain an internal communications jack. Models are available with combinations of features such as override (on-cancel) buttons and space-mounted setpoint.

#### Figure 17. DDC zone sensor with LCD





Figure 18. DDC zone sensors without LCD

Four sensor variations are available:

- Sensor only (no communications jack)
- Sensor with override buttons
- · Sensor with temperature setpoint only
- Sensor with temperature setpoint and override buttons

DDC Zone Sensor with LCD

The DDC zone sensor with LCD (liquid crystal display or digital) is compatible with VariTrane<sup>™</sup> VAV and VariTrac<sup>™</sup> controllers.

Digital Zone Sensor Summary

- Displays setpoint adjustment and space temperature in °F or °C.
- · Simple, two-button control of space setpoint.
- · Setpoint control and room temperature display can be optionally disabled.
- · Includes button for timed override and a cancel feature for after-hours system operation.
- An easily accessible communications jack is provided for Trane portable edit terminal devices.
- Nonvolatile memory stores last programmed setpoints.
- For field balancing, maximum and minimum airflow or position can be overridden from the sensor.

# Specifications (Zone Sensor With LCD)

#### **Thermistor Resistance Rating**

10,000 Ohms at 77°F (25°C)

#### Setpoint Resistance Rating

Setpoint potentiometer is calibrated to produce 500 Ohms at a setting of 70°F (21.11°C)

#### **Temperature Range**

Displays 40 to 99°F (5 to 35°C) With Setpoints 50 to 90°F (10 to 32°C)

#### **Electrical Connections**

Terminal Block – Pressure Connections Communication Jack – WE – 616 4 VA maximum power input.



#### **Physical Dimensions**

Width: 2.8" (71.12 mm) Length: 4.5" (114.3 mm) Height: 1.1" (27.94 mm)

# Specifications (Zone Sensor Without LCD)

#### **Thermistor Resistance Rating**

10,000 Ohms at 77°F (25°C)

#### Setpoint Resistance Rating

Setpoint potentiometer is calibrated to produce 500 Ohms at a setting of 70°F (21.11°C)

#### **Electrical Connections**

Terminal Block – Pressure Connections Communication Jack – WE – 616

#### Physical Dimensions

Width: 2.75" (69.8 mm) Length: 4.5" (114.3 mm) Height: 1.0" (25.4 mm)

# CO<sub>2</sub> Sensors

#### Figure 19. Duct-mounted CO<sub>2</sub> sensor (L) and wall-mounted CO<sub>2</sub> sensor (R)



Wall- and duct-mounted carbon dioxide (CO<sub>2</sub>) Carbon dioxide (CO<sub>2</sub>) sensors are designed for demandcontrolled ventilation zone applications. The sensor is compatible with VariTrane<sup>TM</sup> VAV and VariTrac<sup>TM</sup> controllers. The Trane CO<sub>2</sub> sensors measure carbon dioxide in parts-per-million (ppm) in occupied building spaces. Outdoor airflow increases beyond design ventilation rates if the CO<sub>2</sub> exceeds specified levels.

#### CO<sub>2</sub> Zone Sensor Summary

- Use with the CO<sub>2</sub> input for demand control ventilation.
- Silicone-based NDIR sensor technology for long-term stability.
- Measurement range of 2000 ppm CO<sub>2</sub> input with an output of 0–10 Vdc.
- Wall-mount transmitter is compact and aesthetic in appearance.
- Optional zone return duct-mount transmitter is available.

# Specifications

#### Measuring Range



0-2000 parts per million (ppm)

Accuracy at 77°F (25°C)

 $< \pm (40 \text{ ppm CO}_2 + 3\% \text{ of reading}) (Wall only)$ 

 $< \pm (30 \text{ ppm CO}_2 + 3\% \text{ of reading})$ 

Recommended calibration interval

5 years

#### **Response Time**

1 minute (0-63%)

#### **Operating Temperature**

59 to 95°F (15 to 35°C) (Wall only)

23 to 113°F (-5 to 45°C)

#### Storage Temperature

-4 to 158°F (-20 to 70°C)

#### Humidity Range

0-85% relative humidity (RH)

**Output Signal (jumper selectable)** 

4-20 mA, 0–20 mA, 0–10 VDC

**Resolution of Analog Outputs** 

10 ppm CO<sub>2</sub>

**Power Supply** 

Nominal 24 VAC

**Power Consumption** 

<5 VA

**Housing Material** 

ABS plastic

#### Dimensions

4 1/4" x 3 1/8" x 1 7/16" (Wall only) (108 mm x 80 mm x 36 mm) (Wall only)

3 1/8" x 3 1/8" x 7 ¾" (80 mm x 80 mm x 200 mm)

# **Zone Occupancy Sensor**

The energy-saving zone occupancy sensor is ideal for zones having intermittent use during the occupied mode. The sensor sends a signal to the VAV controller upon detection of movement in the coverage area. The VAV system then changes the zone from occupied standby mode to occupied mode.

#### Figure 20. Zone occupancy sensor



#### **Occupancy Zone Sensor Summary**

- Compatible with VariTrane<sup>™</sup> VAV and VariTrac<sup>™</sup> controllers
- Used with zone damper for controlling the occupied standby function
- · Ceiling-mount PIR occupancy sensor detects motion over an adjustable range up to 360 degrees
- Single detector covers up to 1200 square feet. For areas larger than 1200 square feet, multiple sensors can be wired in parallel
- Adjustable time delay avoids nuisance change of state on loss of detection
- Adjustable sensitivity
- · SPDT isolated contacts connect to controller input

### Specifications

#### **Power Supply**

24 VAC or 24 VDC, ± 10% Maximum VA Load 0.88 VA @ 24 VAC, 0.72 VA @ 24 VDC Isolated Relay Rating 1 A @ 24 VAC or 24 VDC **Operating Temperature** 32 to 131°F (0 to 55°C) Storage Temperature -22 to 176°F (-30 to 80°C) **Humidity Range** 0 to 95% non-condensing **Effective Coverage Area** 1200 sq ft **Effective Coverage Radius** 22 feet **Housing Material ABS Plastic** Dimensions

3.3" dia. x 2.2" deep (85 mm x 56 mm). Protrudes 0.36" (9 mm) from ceiling when installed.

# Factory or Field Mounted Auxiliary Temperature Sensor



The auxiliary temperature sensor is used in conjunction with the Trane DDC controller to sense duct temperature. When the DDC controller is used with a Building Automation System, the sensor temperature is reported as status only. When the DDC control is used as stand alone configuration and the sensor is placed in the supply air duct, the sensor determines the control action of the unit in a heat/cool changeover system. When factory mounted, the sensor is terminated. If sensor is field mounted, it is shipped loose and is terminated in the field.

### Specifications

Sensing Element Thermistor 10,000 Ohms @ 77°F (25°C)



#### **Operating Environment**

-4 to 221°F (-20 to 105°C), 5%-95%RH Non-Condensing

Wiring Connection

8 ft 18 awg

Sleeving for wire leads is acrylic #5 awg grade C rated @ 155°C

#### Probe Dimensions

3.4" long x 5/16" diameter (86 mm x 7.9 mm diameter)

#### Mounting

In any position on duct.

Mount the sensor to the duct using  $#10 \times \frac{3}{4}$  (19.05 mm) sheet metal screws.

# Factory Mounted Discharge Air Temperature Sensing Matrix



The sensing matrix consists of (2) probes factory installed in the unit reading an average of 4 points within the unit discharge. Traditional single point temperature sensors are more of a heat on/off indicator than an accurate temperature due to stratification in the duct work. The new sensing matrix provides a factory installed accurate discharge temp. Additionally, when coupled with SCR heat and UC210 or UC400 controls, the energy efficient dual max algorithm can be used to reduce energy costs.

# **Factory Installed Piping Packages**

- Offered in both 2-way and 3-way configurations.
- The Automatic Balancing Flow Control sized for the specified VAV coil and gpm.
- Field supply and return connections are 3/4" NPT Sweat.
- Included in the package are:
  - P/T Ports for pressure and temperature measurement on both the supply and return sections.
  - Blow down drainable filter on the supply.
  - Y-Ball Combination Mesurflo Automatic Balance Valve on the Return side to isolate the coil.
  - Y-Ball Combination Strainer on the supply to isolate the coil.
  - Drain and manual air vent on supply and return to allow unit to be installed in Left Hand or Right Hand piping connection orientation
  - Each piping package includes a 24v floating point control modulating control ball valve or a 2-10V analog control ball valve.
  - The Cv is sized to match the specified gpm/coil performance of the VAV terminal unit. Piping
    package is connected to coil with unions for serviceability.

Piping package is installed in a sheet metal enclosure to protect the piping package from damage during shipping and installation. Supply and Return connections are externally labeled on the enclosure for proper installation. Piping package ships un-insulated for field insulation, if required.



# **Trane Control Valves**



The modulating water valve is used to provide accurate control of a hot water heating coil to help maintain a zone temperature setpoint. The valve plug is an equal percentage design and comes available in four different flow capacities for proper controllability. The valves are field-adjustable for use as a two- or three-way configuration. The valves ship in a two-way configuration with a cap over the bottom port. Conversion to three-way operation is accomplished by removing the plug from the "B" port. The valve actuator contains a three-wire synchronous motor.

The direct digital controller uses a time-based signal to drive the motor to its proper position. When power is removed from the valve, it remains in its last controlled position.

# **Specifications**

#### Value Design

Ball valve constructions designed for chilled/hot water or water with up to 50% glycol

#### **Temperature Limits**

• 32 to 201°F (0 to 94°C) Fluid

23 to 122°F (-5 to 50°C) Ambient

Rated Body Pressure

300 psi (2.06 mPa)

Maximum Actuator Close-Off Pressure

60 psi (0.4 mPa)

**Electrical Rating Motor Voltage** 

24 VAC, 50/60 Hz

**Power Consumption** 

3.0 VA at 24 VAC

Valve Offerings

All valves are modulating control with ½-in. (12.7 mm) O.D. NPT connections Cv offered: 0.7, 1.7, 2.7, 5.0

# **Belimo Control Valves**



The modulating water valve is used to provide accurate control of a hot water heating coil to help maintain a zone temperature setpoint. The valves available in seven different flow capacities for proper controllability. The valves are selectable in a two- or three-way configuration. The valve actuator contains a three-wire synchronous motor. The direct digital controller uses a time-based signal to drive the motor to its proper position. When power is removed from the valve, it remains in its last controlled position.

# **Specifications**

#### Value Design

Ball valve constructions designed for chilled/hot water or water with up to 50% glycol **Temperature Limits** 

• 32 to 201°F (0 to 94°C) Fluid



-22 to 122°F (-30 to 50°C) Ambient

**Rated Body Pressure** 

600 psi (4.14 mPa)

**Maximum Actuator Close-Off Pressure** 

200 psi (1.38 mPa)

**Electrical Rating Motor Voltage** 

24 VAC or 2V-10V, 50/60 Hz

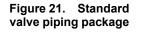
Power Consumption

1.0 VA at 24 VAC

#### Valve Offerings

All valves are modulating control with ½-in. (12.7 mm) O.D. NPT connections Cv offered: 0.3, 0.46, 0.8, 1.2, 1.9, 3.0, 4.7

# VAV Piping Package





- Offered in both 2-way and 3-way configurations
- The Automatic Balancing Flow Control sized for the specified VAV coil and gpm.
- Field connections are NPT with Coil connections Sweat to match the Trane VAV water coil copper
- For 3-way configuration the connections between the ATC valve and the supply shut off assembly are sweat to allow for field installation of hose or piping connection between the supply and return lines. Included in the package are:
  - P/T Ports for pressure and temperature measurement on both the supply and return sections.
  - Blow down drainable filter on the supply.
  - Y-Ball Combination Mesurflo Automatic Balance Valve on the Return side to isolate the coil.
  - Y-Ball Combination Strainer on the supply to isolate the coil.

Figure 22. Belimo valve piping package



- Each piping package is tagged to match the VAV terminal tag it is specified for.
- Each piping package includes a 24v floating point control modulating control ball valve or a 2V-10V analog control ball valve.
- The Cv is sized to match the specified gpm/coil performance of the VAV terminal unit. Package includes unions with sweat connections to the coil.

# **Specifications**

Differential Operating Pressure:



- 2519 (2-80 psid 0.5-3.0 gpm) / (3-80 psid 3.50 5.00 gpm)
- 2515 (3-80 psid 5.50 7.50 gpm)
- 2524 (3-80 psid 10.0 –13.0 gpm)
- ± 10% accuracy of published flow

#### **Operating Temperature:**

32 to 225°F

# **Differential Pressure Transducer**

•



Specifications

#### **Input Pressure Range**

0.0 to 5.0 in. wg (Maximum input pressure 5 psig)

#### **Operating Environment**

32 to 140°F, (0 to 60°C) 5% to 95% RH, Non-Condensing

#### Storage Environment

-40 to 18°F, (-40 to 82.°C) 5% to 95%RH, Non-condensing

#### **Electrical Connections**

 $V_{in} = 5.0 \text{ VDC nominal}$  (4.75 to 5.25 VDC acceptable)Current Draw = 5 mA maximum Null Voltage = 0.250 VDC ± 0.06 VDC Span = 3.75 VDC ± 0.08 VDC

Note: Null and Span are ratio-metric with V in

#### **Physical Dimensions**

Width: 2.5 inch (63.5 mm) Length: 3.0 inch (76.2 mm) Height: 1.5 inch (38.1 mm)

#### **Pressure Connections**

1/8 inch (3.175 mm) barbed tubing connections

The differential pressure transducer is used in conjunction with the Trane direct digital controller and analog electronic controller. The pressure transducer measures the difference between the high-pressure and low-pressure ports of the Trane flow ring. The transducer is self-adjusting to changes in environmental temperature and humidity.



# Transformers



The transformer converts primary power supply voltages to the voltage required by the direct digital controller and analog. The transformer also serves to isolate the controller from other controllers which may be connected to the same power source.

# **Specifications**

Primary Voltage
120 VAC
208 VAC
240 VAC
277 VAC
347 VAC
480 VAC
575 VAC
Secondary Voltage 24 VAC
Power Rating
50 VA
Physical Dimensions
For all voltages:
The transformers will be no larger than the following dimensions:
Width: 2.63" (66.7 mm)
Length: 2.50" (63.5 mm)
Height: 2.30" (58.4 mm)

# **Trane Non-Spring Return Actuator**

This actuator is used with DDC controls and retrofit kits. it is available with a 3-wire floating-point control device. It is a direct-coupled over the shaft (minimum shaft length of 2.1"), enabling it to be mounted directly to the damper shaft without the need for connecting linkage. The actuator has an external manual gear release to allow manual positioning of the damper when the actuator is not powered.

# **Specifications**

### Actuator Design

3-wire, 24-AC floating-point control. Non-spring return.

#### **Actuator Housing**

Housing type - NEMA 1

#### **Rotation Range**

90° clockwise or counterclockwise

#### **Electrical Rating**

Power supply - 24VAC (20 to 30 VAC) at 50/60 Hz Power Consumption - 1.8 VA maximum, Class 2



#### **Electrical Connection**

No. 6-32 screw terminals (For DD00 and FM01 control options and retrofit kits.) 6-pin connector harness for Trane DDC controls except retrofit kits.

#### Manual Override

External clutch release lever

Shaft Requirement

1/2" round

2.1" length

Humidity

5% to 95% RH, Non-Condensing

#### **Temperature Rating**

Ambient operating: 32 to 125°F (0 to 52°C)

shipping and storage: -20 to 130°F (-29 to 66°C)

# **Trane Spring Return Actuator**



This actuator is used with DDC controls and is a floating-point control device. It is direct-coupled over the shaft (minimum shaft length of 2.1 inches), enabling it to be mounted directly to the damper shaft without the need for connecting linkage. The actuator is Underwriters Laboratories Standard 60730 and Canadian Standards Association C22.2 No. 24-93 certified as meeting correct safety requirements and recognized industry standards.

# **Specifications**

Actuator Design24-VAC, floating-point control. Spring returnActuator HousingHousing Type-NEMA IP54Rotation RangeAdjustable from 0 to 90°F at 5° intervals, clockwise or counterclockwiseElectrical RatingPower Supply – 24 VAC (19.2 to 28.8 VAC) at 50/60 HzPower Consumption – 4VA holding, 5VA running maximum, Class 2Electrical Connection6-pin connector for Trane DDC controlsManual OverrideManual override key providedShaft requirement:¼-in. to ¾-in. round

2.1" length



#### Humidity

95% RH, Non-Condensing

**Temperature Rating** Ambient operating: 32 to 130°F (0 to 54°C) Shipping and storage: -40 to 158°F

(-40 to 70°C)

Torque

62 in.-lbs (7 Nm)

# Actuator — Retrofit Kit and Unit Option



This actuator is available as an option on single-duct or dualduct units, as well as with the DDC Retrofit Kit. It is a 3-terminal, floating-point control device. It is direct-coupled over the damper shaft so there is no need for connecting linkage. The actuator has an external manual gear release to allow manual positioning of the damper when the actuator is not powered. A three-foot plenum-rated cable with bare ends will be sent separately. The actuator is listed under Underwriters Laboratories Standard 873, CSA 22.2 No. 24 certified, and CE manufactured per Quality Standard SO9001.

# **Specifications**

Actuator Design
on-off/floating-point
Actuator housing
Housing Type-NEMA type 1
Housing Material Rating- UL 94-5A
Direction of Rotation
Reverse wires terminals 2 and 3
Angle of Rotation
Max 95°F, adjustable with mechanical stops
Electrical Rating
Power Supply – 24 VAC ± 20% 50/60 Hz 24 VDC ± 10%
Power Consumption – 2 W
Transformer Sizing – 3 VA (Class 2 power source)
Manual Override
External push button
Humidity
5% to 95% RH, Non-Condensing
Ambient Temperature
-22 to 122°F (-30C to 50°C)
Storage Environment
-40 to 176°F (-40 to 80°C)
Torque
45 in-lb [5 Nm]



Running Time 95 sec. for 0 to 35 in-lb Noise Rating 35 dB (A) Weight 1.2 lbs (0.55 kg)

# Actuator — Proportional, Non-Spring Return



Proportional control damper actuators shall be electronic direct-coupled type, which require no crank arm and linkage and be capable of direct mounting to a shaft from 1/4-inch to 5/8-inch". Actuators must provide proportional damper control in response to a 2 to 10 VDC or, with the addition of a 500 ohm resistor, a 4 to 20 mA control input from an electronic controller or positioner. Actuators shall have brushless DC motor technology and be protected from overload at all angles of rotation. Actuators shall have reversing switch and manual override on the cover. Run time shall be constant and independent of torque. Actuators shall be cULus listed, and be manufactured under ISO 9001 International Quality Control Standards.

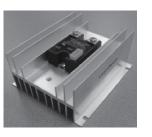
# **Specifications**

Power supply	24VAC ± 20% 50/60Hz, 24VDC ± 10%	
Power Consumption	1.5W (0.4W)	
Transformer Sizing	3 VA (Class 2 power source)	
Overload Protection	Electronic throughout 0 to 95° Rotation	
Operating Range Y	2 to 10 VDC, 4 to 20 mA	
Input Impedance	100 kW (0.1 mA), 500W	
Angle of Rotation	95°, adjustable with mechanical stop	
Torque	45 in-lbs (5 Nm)	
Direction of Rotation	<ul><li>Reversible with switch.</li><li>Switch position 0: counterclockwise</li><li>Switch position 1: clockwise</li></ul>	
Manual Override	External push button	
Running Time	95 seconds, constant independent of load	
Humidity	5 to 95% RH non-condensing (EN60730-1)	
Ambient Temperature	-22 to 122°F (-30 to 50°C)	
Storage Temperature	-40 to 176°F (-40 to 80°C)	
Housing	NEMA 2, IP54, UL enclosure type 2	
Housing Material	UL94-5VA	
Agency Listing	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02, CE acc. to 2004/108/EEC and 2006/95/EC	



Noise Level	<35dB(A)
Servicing	Maintenance Free
Quality Standard	ISO 9001
Weight	1.7 lbs (0.5 kg)

# **Electric Heater Silicon-Controlled Rectifier (SCR)**



- Microprocessor based burst-fire controller / SSR
- Low-voltage control
- Output status indicator
- 0-100% Control Range
- Synchronized triggering output (P3)
- 20 AC Cycles Base Period
- Coupled with the averaging temperature sensing matrix and UC210 or UC400 controls, allows use of energy efficient dual max algorithm.
- Zero crossing turns on with zero cross of voltage, turns off with zero cross of current

# **Specifications**

Input Specifications	DC Control
Supply Voltage Range (VDC) (P1)	8-28 <sup>(a)</sup>
Input Current Range [mA]	20-30
Nominal Input Impedance [Ohms]	30К
Control Voltage (b) [VDC][P4]	0-10
Nominal Input Impedance [ohms][P4]	20К

(a) UC210 and UC400 modules provided this voltage to the SCR. If UC210 or UC400 are not present, a 24VAC-to-24VDC module will be included.

<sup>(</sup>b) Control voltage< 0.2 Vdc guarantees heat is turned off.

Output Status Functions	LED
Initial Logic Supply On	Flash Once
Load Voltage Missing / Load Open (W/ PLV = 0V)	Flash Once Intermittently
Load Voltage Missing / Load Open (W/ PLV > 0V)	Flash Twice Intermittently

General Specifications	Parameters
Dielectric Strength, Input/Output/Base (50/60Hz)	4000 Vrms
Minimum Insulation Resistance (@ 500 V DC)	10 <sup>9</sup> Ohm
Maximum Capacitance, Input/Output	10 pF
Ambient Operating Temperature Range	-20 to 80°C
Ambient Storage Temperature Range	-40 to 125 °C
Encapsulation	Thermally conductive Epoxy
Input connector	Header Connector 3.5mm
Output Terminals	Screws and Saddle Clamps Furnished, Installed



General Specifications	Parameters
Output Max Wire Size	Output:2 x AWG 8 (3.8mm)
Output Screws Maximum Torque	20 in lbs (2.2 Nm)
Assembly Specifications	
Weight (typical)	1.38 Lb (0.628 Kg.)
Heat Transfer Material Used	Thermal Pad
Material	Steel
Finish	Nickel Plate
Torque Applied	20 in/lbs ± 10%.

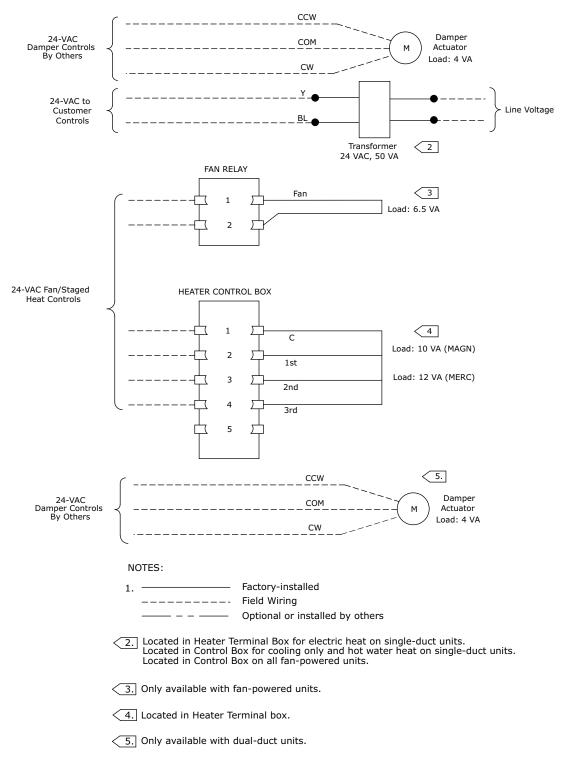


#### Figure 23. Actuator — field installed DDC controls (DD00)

#### DD00—Available for all VariTrane Units

(Trane actuator for field-installed DDC controls)

A unit controller is not provided. The air damper actuator is provided with an integral screw terminal block. The fan contactor (fan-powered units), 24-VAC control power transformer (optional for single- and dual-duct units), and factory-installed electric heater contactor wires are attached to the outside of the unit for field connection of controls. A second actuator is provided with an integral screw terminal for dual-duct units.





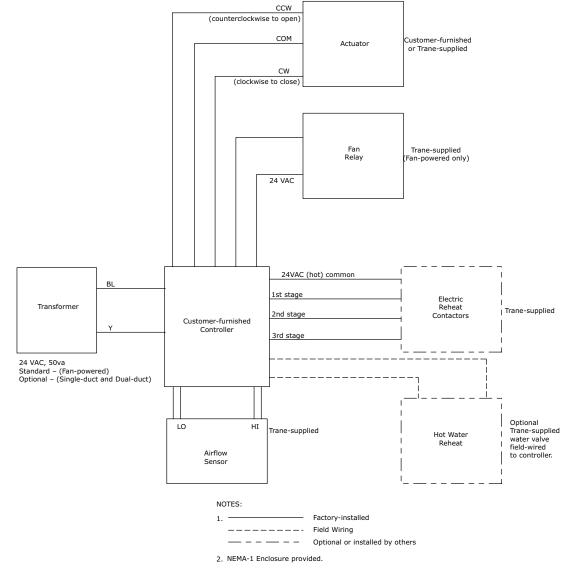
#### Figure 24. Customer-supplied actuator or controller (FM00, FM01)

#### Available on all VariTrane Units

FM00 – Customer-supplied actuator and DDC controller factory-installed.

FM01 - Trane actuator and customer-supplied DDC controller factory-installed

All customer furnished controllers and actuators are installed and wired per control manufacturer's specifications. Metal control enclosure is standard.





# **Controls Specifications**

For all VariTrane<sup>™</sup> units, the unit controller continuously monitors the zone temperature and varies the primary airflow as required to meet zone temperature and ventilation setpoints. Airflow is limited by adjustable minimum and maximum airflow setpoints.

# **Direct Digital Controls (DDC)**

# BACnet Direct Digital Controllers (Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 500, Tracer® UC400 and Tracer® UC210)

Trane-designed BACnet® Symbio<sup>™</sup> 210, Symbio<sup>™</sup> 500, Tracer® UC400 and Tracer® UC210 controllers provide an open protocol technology and also can use the Trane Air-Fi® wireless mesh network system.

#### Direct Digital Controller(s) with VDD Dual-Duct Units

Dual-duct units with single UC400 unit control operate either in Variable Air Volume mode or Constant Volume mode. In both cases, the UC400 is directly measuring primary/cooling and secondary/heating airflow to maintain space temperature and ventilation control.

#### **DDC Actuator**

Trane 3-wire, 24-Vac, floating-point quarter turn control actuator with linkage release button. Actuator has a constant drive rate independent of load, a rated torque of 35 in-lb, a 90-second drive time, and is non-spring return. Travel is terminated by end stops at fully opened and closed positions. An integral magnetic clutch eliminates motor stall.

#### DDC Actuator — 2 to 10 Vdc Analog Actuator

The Trane 3-wire 24 Vac/Vdc 2 to 10 Vdc analog quarter turn control actuator with linkage release button. Actuator has a constant drive rate independent of load, a rated torque of 45 in-lb, a 95 second drive time, and is non-spring return. Travel is terminated by end stops and fully opened (CCW) and closed (CW) positions. Internal electronic control prevents motor stall when motor reaches end stops.

#### **DDC Actuator - Belimo**

LMB24-3-T TN 3-wire, 24 Vac/Vdc, floating-point, quarter turn actuator with linkage release button. Actuator has a constant drive rate independent of load, a rated torque of 45 in-lb, a 95 second drive time, and is non-spring return. Travel is terminated by end stops at fully-opened and -closed positions. Internal electronic control prevents motor stall when motor reaches end stops.

#### **DDC Zone Sensor**

The controller measures zone temperature through a sensing element located in the zone sensor. Other zone sensor options may include an externally-adjustable setpoint, communications jack for use with a portable service tool, and an override button to change the individual controller from unoccupied to occupied mode. The override button has a cancel feature that will return the system to unoccupied. Wired zone sensors utilize a thermistor to vary the voltage output in response to changes in the zone temperature. Wiring to the controller must be 18 to 22 awg. twisted pair wiring. The setpoint adjustment range is  $50-88^{\circ}F$  ( $10-31^{\circ}C$ ) Depending upon the features available in the model of sensor selected, the zone sensor may require from a 2-wire to a 7-wire connection. Wireless zone sensors report the same zone information as wired zone sensors, but do so using radio transmitter technology. No wiring from the zone sensor to the controller is necessary.

#### Digital Display Zone Sensor with Liquid Crystal Display (LCD)

The direct digital zone sensor contains a sensing element which sends a signal to the controller. A Liquid Crystal Display (LCD) indicates setpoint, or space temperature. Sensor buttons allow setpoint adjust, and allow space temperature readings to be turned on or off. The digital display zone sensor also includes a communication jack, for use with a portable edit device, and an override button to change from unoccupied to occupied. The override button has a cancel feature, which returns the system to unoccupied mode. The digital display zone sensor requires seven wires, one for 24 Vac power.

# Options

#### Power Fuse (cooling only and hot water units, and VDDF)

An optional fuse is factory-installed in the primary voltage hot leg.

#### Transformer (Standard on fan-powered, optional on VCCF, VCWF, VDDF)

The 50-VA transformer is factory-wired and installed in an enclosure with 7/8–inch (22 mm) knockouts to provide 24 VAC for controls.

#### Disconnect Switch (Optional on VCCF, VCWF, VDDF)

Disengages power.

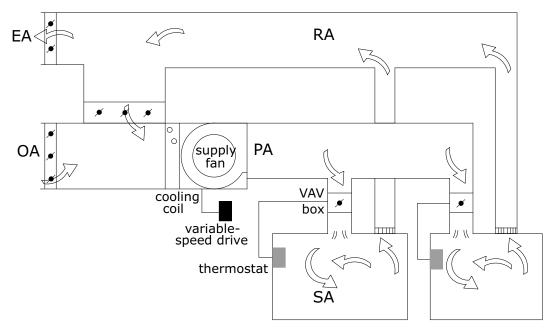
# **Other Options Available**

- DDC zone sensors wired or wireless
- · Modulating water valves
- Control transformer (ships loose with mounting plate for 4x4 junction box)
- · Auxiliary temperature sensor
- Zone occupancy sensors
- CO<sub>2</sub> sensors (room or duct mounted)



# **Application Considerations**

# Variable-Air-Volume (VAV) System



# **VAV System**

There are two primary types of VAV systems—single-duct and dual-duct.

### Single-duct Systems

Single-duct systems include one supply fan and a single supply duct, which is attached to each zone. The supply fan delivers cooled air to the VAV zones in variable volumes, depending upon the cooling requirements. The supply fan is usually designed to modulate airflow delivered to the VAV zones.

Many VAV zones require heating as well as cooling. The supply air-handling unit provides either no heat (cooling only), morning warm-up heat or occupied (changeover) heat. In addition, heat may be provided at any individual VAV zone (within the zone or within the VAV terminal) by reheating cool air provided by the central air handler.

### No Heat

**Central Cooling Only**—In some systems, the central air handler provides only cooling and ventilation during zone occupied periods. The supply air is maintained at a constant temperature and the supply airflow is modulated to match the VAV airflow rate with the zone cooling requirements.

# **Central Heat**

**Central Heat for Morning Warm-up**—Many buildings cool down during the night. To be at a comfortable temperature in the morning when the building is again occupied, heat must be added to the spaces. Heat provided by the central air handler for morning warm-up is supplied at constant air volume to the zones, prior to the time of occupancy. During the morning warm-up period, the VAV terminal units must open to allow heated air to flow into the zones. In most instances very little additional heat is needed once the building is occupied.

**Central Occupied Heating-Changeover**—Some buildings use the same air handler to provide both occupied cooling and occupied heating. This is commonly referred to as a changeover system. The system changes between heating and cooling depending on the need of the zones on the system. In a changeover system, the operation of the VAV terminal units must also change over, opening to provide heat in the heating mode and opening to provide cooling in the cooling mode.

# **Terminal Heat**

**Remote Heat**—In some zones of a single-duct VAV system, perimeter heating equipment, remote from the terminal unit, is used to add heat to the zone when the cooling load is lower than the minimum cooling capacity of the VAV terminal unit. Heat is added directly to the zone while cool supply air continues to enter the zone at a minimum rate for zone ventilation.

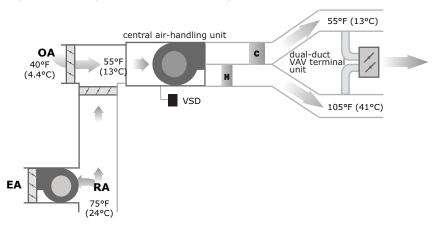
**Terminal Reheat**—In some zones of a single-duct VAV system, a minimum flow of cool supply air is reheated at the terminal unit before entering the zone. Terminal reheat can be provided by electrical resistance heaters or by hot water coils.

**Parallel Fan-Powered Heat**—In some zones of a single-duct VAV system, cool supply air at minimum flow is mixed with warm plenum air before entering the zone. A fan in the terminal unit, in parallel with the central fan, draws air from the plenum whenever the zone requires heat.

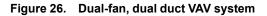
**Series Fan-Powered Heat**—In some zones of a single-duct VAV system, the airflow to the zone is held constant, during both heating and cooling, by a terminal unit fan that is in series with the central fan. The terminal unit fan runs continuously. When the zone requires heat, cool supply air at minimum flow is mixed with warm, return plenum air before entering the zone.

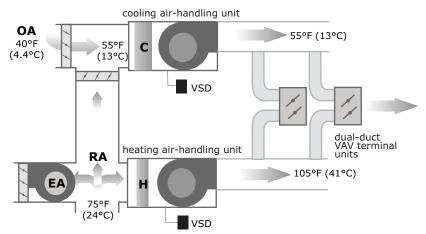
# **Dual-duct Systems**

Dual-duct systems have either one or two supply fans and two duct systems. One duct system carries heated air and the other duct system carries cooled air. Heated air and cooled air are modulated and/or mixed at each zone in the proper proportions to control zone temperature. Terminal reheat is not required in a dual-duct system. See SYS-APM008–EN for more information.



#### Figure 25. Single-fan, dual-duct VAV system





# VariTrane VAV Terminal Units

VariTrane<sup>™</sup> units are available with microprocessor-based DDC controls. Factory-installed controls are available with all types of terminal units.

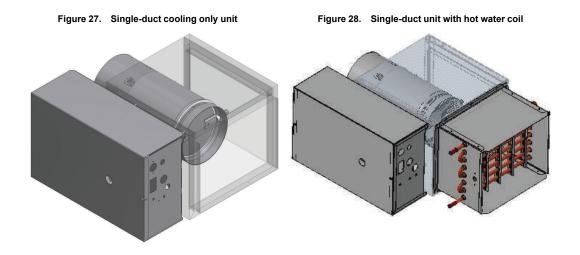
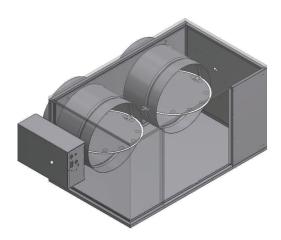


Figure 29. Dual-duct terminal unit



#### Single-duct

Single-duct terminal units control the volumetric flow of supply air to the space to maintain the zone temperature at setpoint. These units are generally applied in cooling-only VAV zones that require no heat during occupied hours. If local zone heat is necessary it can be provided either remotely (for example, perimeter heat) or by terminal reheat (either electric or hot water coils).

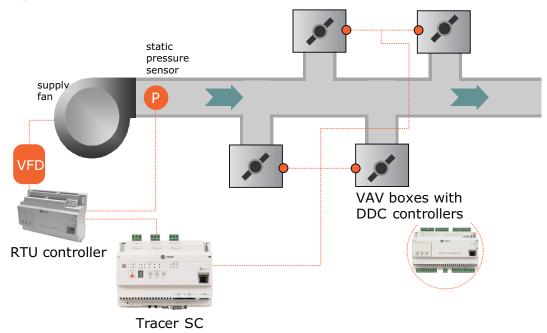
#### Dual-duct

Dual-duct terminal units are used in a special type of air distribution system where the main system has both warm air and cold air separately ducted to each terminal unit. The flow of both warm air and cool air is modulated, delivering air to the zone at either a variable or constant volume. Since full capacity occupied heating is always available, control of additional local heat is not provided.

# **Fan-Pressure Optimization**

With Trane's Tracer bulding automation system, the information from VAV terminal units can be used for other energy-saving strategies. Fan-pressure optimization is the concept of reducing the supply fan energy usage based on the position of the terminal unit dampers.

The control system polls the VAV units for the air valve damper position on each unit. The duct static pressure setpoint for the supply fan is reset downward until the furthest open damper is nearly wide open. The correct airflow is still being sent to each zone since the air valve controls of the VAV units are pressure-independent, but the supply fan uses less energy since it is able to generate less pressure, which results in fan energy savings.

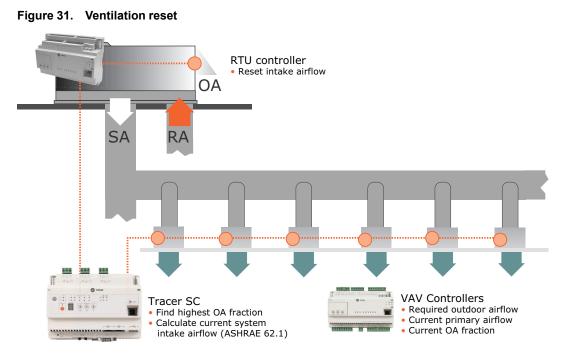


#### Figure 30. Optimized static-pressure control

# **Ventilation Reset**

The Ventilation Reset control strategy enables a building ventilation system to bring in an appropriate amount of outdoor air per **ASHRAE Standard 62.1**. The basis for the strategy is measuring airflow at each zone, calculating current system ventilation efficiency using the multiple-zone system equations of the standard, and communicating a new outdoor airflow setpoint to the air handler.

This strategy continually monitors the zone ventilation needs and system outdoor air intake flow, minimizing the amount of ventilation air and increasing the energy efficiency of the system. This ensures that the right amount of air is brought in at all times and that proper ventilation can be documented. Trane has integrated this control ability into the VAV controls, air-handler controls, and building controls.



# **Control Types**

VAV terminal units are available with many different options. These options fall into three main categories of controls: direct digital (DDC), pneumatic, and analog electronic. All of these control types can be used to perform the same basic unit control functions, yet differences exist in accuracy of performance, versatility, installed cost, operating cost, and maintenance cost.

# **Direct Digital Control (DDC) Systems**

**Direct digital control (DDC) systems** became available as advances in computer technology made small microprocessors available and affordable. Much of the hardware in DDC systems is similar to analog electronic systems. The primary difference is that DDC controllers allow system integration, remote monitoring, and adjustment. The microprocessor is programmed using software that gives the controller a higher level of capability than either the pneumatic or analog electronic options. Controllers available on VAV units include:

- Symbio™ 210
- Symbio™ 500
- Tracer® UC400
- Tracer® UC210

#### Benefits

*Performance*—DDC controls offer PI control capability. A PI control scheme is the most accurate and repeatable control scheme available in the VAV terminal unit industry.

*Versatility*—DDC controls accept software commands to determine how its outputs will be controlled. When a control sequence must be modified, making changes to the software instructions is easier and quicker than changing hardware.

*Operating and Maintenance Costs*—DDC controls can be networked together via wired or wireless networks to provide system-control strategies for energy savings. Multiple controllers can be easily monitored and adjusted from a remote location. DDC controls also have system and individual diagnostic capability.

# **DDC Controls Basic Information**

DDC controls are the industry standard for VAV terminal unit control systems. DDC systems use electronic field devices such as a flow transducer, a primary air modulating damper, and an electronic temperature sensor. These field devices report software instructions of how the outputs are positioned in relation to the inputs to a controller. The VariTrane<sup>™</sup> system uses a primary air valve and flow transducer for both DDC systems and analog electronic systems. However, the DDC zone sensor is different from the analog electronic thermostat.

DDC controls provide flexibility and considerable diagnostic capability. DDC controllers can be connected together to form a network of controllers which can be can be monitored from a remote location to ensure proper operation. Commands and overrides can be sent for groups of controllers at one time to make system-wide changes. Commands and overrides can be sent to individual unit controllers to allow problem diagnosis, temporary shutdown, startup schedules or other specialized changes. When integrated into a building automation system, the operation of the VAV terminal units can be coordinated with other components of the overall system to ensure comfortable, efficient operation and even reduce energy use.

DDC control of VAV terminal units is a key element in providing intelligent and responsive building automation. Precision control, flexible comfort, and after hours access are all available with the DDC control system for VAV terminal units.

Key features of the system include:

- An advanced unit controller
- · Flexible system design
- · User-friendly interaction

# **Flow Measurement and Control**



One of the most important characteristics of a VAV terminal unit is its ability to accurately sense and control airflow. The VariTrane<sup>™</sup> terminal unit was developed with exactly that goal in mind. The patented, multiple-point, averaging flow ring measures the velocity of the air at the unit primary air inlet.

The differential pressure signal output of the flow ring provides the terminal unit controller a measurement of the primary airflow through the inlet. The terminal unit controller then opens or closes the inlet damper to maintain the controller airflow setpoint.

# **Flow Measurement**

Most of these terminal units contain a differential pressure airflow measurement device, mounted at the primary air inlet, to provide a signal to the terminal unit controller. Numerous names exist for the differential pressure measurement device—flow sensor, flow bar, flow ring. The differential pressure measured at the inlet varies according to the volumetric flow rate of primary air entering the inlet.

The total pressure and the static pressure are measurable quantities. The flow measurement device in a VAV terminal unit is designed to measure velocity pressure. Most flow sensors consist of a hollow piece of tubing with orifices in it. The VariTrane<sup>™</sup> air valve contains a flow ring as its flow measuring device. The flow ring is two round coils of tubing. Evenly spaced orifices in the upstream coil are the high-pressure taps that average the total pressure of air flowing through the air valve. The orifices in the downstream ring are low-pressure taps that average the air pressure is to occur at a point perpendicular to the airflow. The low-pressure taps on the VariTrane<sup>™</sup> flow ring measure a pressure that is parallel to the direction of flow but in the opposite direction of the flow. This "wake pressure" that the downstream ring measures is lower than the actual duct static pressure. The difference between the "wake pressure" and the static pressure can be accounted for so that the above relationship between flow and differential pressure remain valid. The difference also helps create a larger pressure differential than the velocity pressure. Since the pressures being measured in VAV terminal unit applications are small, this larger differential allows transducers and controllers to measure and control at lower flow settings than would otherwise be possible.

The average velocity of air traveling through the inlet is expressed in the equation:

$$\mathsf{FPM} = 1096.5 \sqrt{\frac{\mathsf{VP}}{\mathsf{DENS}}}$$

Where:

- FPM = Velocity of air in feet per minute
- 1096.5 = A constant
- VP = The velocity pressure of the air expressed in inches of water
- DENS = The density of the air expressed in pounds per cubic foot

Often, the density is assumed to be a constant for dry air at standard conditions [68°F ( $20^{\circ}C$ )] and sea level pressure of 14.7 psi (101.4 kPa). These conditions yield the following commonly used equation:

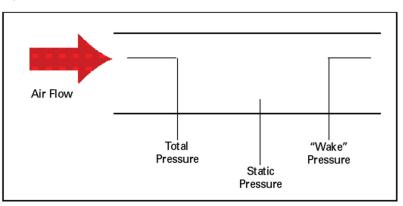
 $FPM = 4005 \sqrt{VP}$ 

The amount of air traveling through the inlet is related to the area of the inlet and the velocity of the air: AIRFLOW (cubic feet per minute, cfm) = AREA (square feet) x AVERAGE VELOCITY (feet per minute)

### Accuracy

The multiple, evenly spaced orifices in the flow ring of the VariTrane<sup>™</sup> terminal unit provide quality measurement accuracy even if ductwork turns or variations are present before the unit inlet. For the most accurate readings, a minimum of 1½ diameters, and preferably 3 diameters, of straight-run ductwork is recommended prior to the inlet connection. The straight-run ductwork should be of the same diameter as the air valve inlet connection. If these recommendations are followed, and the air density effects mentioned below are addressed, the flow ring will measure primary airflow within ±5% of unit nominal airflow.





# Air Density Effects

Changes in air density due to the conditions listed below sometimes create situations where the standard flow sensing calibration parameters must be modified. These factors must be accounted for to achieve accuracy with the flow sensing ring. Designers, installers, and air balancers should be aware of these factors and know of the necessary adjustments to correct for them.

#### Elevation

At high elevations the air is less dense. Therefore, when measuring the same differential pressure at elevation versus sea level the actual flow will be greater at elevation than it would be at sea level. To calculate the density at an elevation other than standard conditions (most manufacturers choose sea level as the point for their standard conditions), you must set up a ratio between the density and differential pressure at standard conditions and the density and differential pressure at the new elevation.

 $\frac{\Delta P \text{ Standard Conditions}}{\text{DENS Standard Conditions}} = \frac{\Delta P \text{ New Conditions}}{\text{DENS New Conditions}}$ 



Since the data from the manufacturer is published at standard conditions, this equation should be solved for the differential pressure at standard conditions and the other quantities substituted to determine the ratio for the differential pressure measured at the new conditions.

#### **Duct Pressure and Air Temperature Variations**

While changes in these factors certainly affect the density of air, most operating parameters which systems need keep these effects very small. The impact on accuracy due to these changes is less than one half of one percent except in very extreme conditions. Extreme conditions are defined as those systems with inlet static pressures greater than 5 in. wg (1245 Pa) and primary air temperatures greater than 100°F (37.8°C). Since those types of systems occur so infrequently, we assume the effects of duct pressure and air temperature variations to be negligible.

#### Linearity

With the increased use of DDC controls instead of pneumatic controls, the issue of linearity is not as great as it once was. The important aspect of flow measurement versus valve position is the accuracy of the controller in determining and controlling the flow. Our units are tested for linearity and that position versus airflow curve is downloaded and commissioned in the factory to ensure proper control of the unit.

# **Heat Options**

# **Hot Water Heating Coil**



Hot water heating coils are generally applied on VAV terminal units as reheat devices. When applying these coils it is important to confirm they are operating in the proper air flow and water flow range. (See tables in Performance Data chapter for airflow and water flow rates.) Either a two-way or a three-way valve controls the coils.

The most important factor when sizing valves is the coefficient of velocity or  $C_v$ . This coefficient of velocity, which is commonly called the flow coefficient, is an industry standard rating. Valves having the same flow coefficient rating, regardless of manufacturer, will have the same waterside performance characteristics.

The preferred method is to size the valve for 3 to 5 psi for pressure drop when full open. Generally the rule of thumb is to use 4 psi.

 $C_v = GPM / 2 \text{ or } GPM = 2 * C_v \text{ (since square root of } 4 = 2)$ 

This formula is very easy to use and is as accurate as any other method. Size the valve for a  $C_v = 1/2$  the GPM it must pass in modulating applications

The equation that governs valve sizing is:

$$C_V = \frac{GPM}{\sqrt{\Delta P}}$$

#### Where

- C<sub>v</sub> = Flow coefficient
- GPM = The maximum water flow rate through the valve in gallons per minute
- ΔP = The maximum allowable differential pressure across the valve in psi

The flow and differential pressure are generally the known quantities. The equation is solved for the flow coefficient. The flow coefficient is then compared to the published  $C_V$  values for the control valves that are available. The control valve with the  $C_V$  that is the closest, but greater than, the calculated flow coefficient is the correct choice for the control valve. This choice will keep the valve pressure drop below the maximum allowable valve pressure drop. The valve pressure drop should then be checked against the coil pressure drop. If the coil pressure drop is appreciably larger than the valve pressure drop. If this new valve has a pressure drop that is much larger than the maximum allowable pressure drop for valves, the system designer should be consulted to make sure that the system hot water pumps can deliver the water at the new conditions.

# **Electric Heat**

Electric heating coils are applied on VAV terminal units as terminal reheat devices. Electric heat coil capacity is rated in kilowatts (kW). Coils are available with the total capacity divided into one, two, or three stages

Electric heat coils are available in single-phase or three-phase models. This refers to the type of power source connected to the coil. Single-phase models have resistance elements internally connected in parallel. Three- phase models have resistance elements internally connected in a delta or a wye configuration.

The current draw for the electric coil will depend upon whether it is a single-phase or three-phase coil. The current draw is necessary for determining what size wire should be used to power the electric coil and how big the primary power fusing should be. The equations for current draw for these coils are:

$$1\phi amps = \frac{kW \times 1000}{PrimaryVoltage}$$

$$3\phiamps = \frac{KW \times 1000}{PrimaryVoltage\sqrt{3}}$$

VariTrane<sup>™</sup> three-phase electric heat is available in balanced configurations. For example, a 9 kW three-phase coil, each stage would carry 1/3 or 3 kW of the load.

It is important to note that these coils have certain minimum airflow rates for each amount of kW heat the coil can supply to operate safely. See Airflow tables in for minimum air flow rates by unit inlet size and electric heat kW.

The equation that relates the airflow across an electric coil to the temperature rise and the coil change in temperature is:

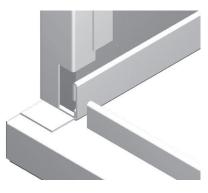
$$\mathsf{CFM} = \frac{\mathsf{kW} \times 3145}{\Delta \mathsf{T}}$$

Where

- CFM = Minimum airflow rate across the coil
- kW = The heating capacity of the electric coil
- 3145 = a constant
- ΔT = The maximum rise in air temperature across the coil, usually 50°F (28°C)

Electric heat coils are available with magnetic or solid state relays. Magnetic contactors are less expensive than solid state relay contactors. However, solid state relay contactors can be cycled at a more rapid rate without failing.

# Insulation



Insulation in a VariTrane<sup>™</sup> terminal unit is used to avoid condensation on the outside of the unit, to reduce the heat transfer from the cold primary air entering the unit, and to reduce the unit noise. The VariTrane<sup>™</sup> line offers four types of unit insulation. The type of facing classifies the types of insulation. To enhance IAQ effectiveness, edges of **all insulation types have metal encapsulated edges**.

#### Matte-Faced

This type of insulation is used for typical applications. It consists of a fiberglass core covered by a highdensity skin. The dual-density construction provides good sound attenuation and thermal performance.

#### Foil-Faced

This type of insulation is used in applications where there is some concern regarding airborne contaminants entering the space, or dirt being trapped in the fibers of the insulation. The insulation is composed of a fiberglass core laminated to a foil sheet. Foil-faced insulation will provide the same sound attenuation performance as matte-faced insulation.

#### Double-Wall

This type of insulation is used in applications where there is extreme concern regarding airborne contaminants entering the space or dirt being trapped in the fibers of the insulation. The insulation is the same as the matte-faced insulation. However, after the insulation is installed, a second solid wall of 26-gauge steel covers the insulation. All wire penetrations of this insulation are covered by a grommet. This type of insulation will result in higher discharge and radiated sound power.

#### **Closed-Cell**

This type of insulation is used in applications where IAQ and fibers are of primary concern. The acoustics of the closed-cell insulation are similar to double-wall insulation. The thermal properties are similar to fiberglass insulation. This insulation contains no fiberglass.

# Acoustics

# **Acoustical Best Practices**

Acoustics with terminal units is sometimes more confusing than it needs to be. As we know, lower velocities within a unit leads to improved acoustical performance. Additionally, if the VAV terminal unit has a fan, lower RPM provides better acoustical performance. It is as simple as that—there are some catches, however.

Additional considerations will be discussed in more detail throughout this portion of Application Considerations, such as unit size and type, appurtenance affects (due to insulation, attenuation, etc.), certification, and computer modeling. Let's take a look at the first consideration, sizing of units.

# **Sizing of Units**

Before blindly increasing the size of units, we must first understand what is setting the acoustics within the space. In general, over 95% of acoustics in VAV terminal units, which set the sound pressure levels and ultimately the NC within the space, is from radiated sound. This is readily known for fan-powered units, but less commonly known for single- and dual-duct units. Radiated sound emanates from the unit and enters the occupied space via means other than through the supply ductwork. The most typical path is through the plenum space, then through the ceiling, then into the occupied space. While discharge sound should never be ignored, radiated sound is the most dominant and usually the most critical sound source.

When increasing air valve sizes, BE CAREFUL. Oversizing an air valve can adversely impact the ability to modulate and properly control temperature in the space. In extremely oversized

situations, the air valve will operate like a two-position controlled device, with air either being "on", or "off", and not really much in between. The best way to avoid this is to understand that the minimum air velocity for most air valves is 300 FPM. This is a function of the flow sensing device and the ability of the pressure transducer and controller to properly read and report flow. This is not manufacturer specific, as physics applies to all. Therefore, when sizing air valves, minimum velocity for proper pressure independent flow is 300 FPM.

Modulation capability and range is vital for proper operation of VAV systems. With oversized units, the unit will act as a constant volume system eliminating the energy savings and individual zone control advantages of VAV systems. A good rule of thumb is to size cooling airflow for around 2000 FPM. VAV systems only operate at full flow when there is a maximum call for cooling in the zone. The greatest portion of the time, an air valve will be operating at partial flows.

When sizing fan-powered units, the fan airflow range can be determined by looking at the fan-curve. For parallel and series fan-powered units that operate at a constant fan speed, selections can be made all the way to the lowest flow ranges of the fan curve. A good balance of performance and cost is to select fans at 70-80% of maximum fan flow.

# **Insulation Types**

Insulation is a factor to consider when dealing with the acoustics of terminal units. Most insulation types will provide similar acoustical results, but there are exceptions. Double-wall and closed-cell foam insulation will generally increase your sound levels because of the increased reflective surface area that the solid inner-wall and closed-cell construction provides. This increase in sound will have to be balanced with the IAQ and cleanability considerations of the dual-wall and closed-cell construction.

### **Placement of Units**

Unit placement in a building can have a significant impact on the acceptable sound levels. Locating units above non-critical spaces (hallways, closets, and storerooms) will help to contain radiated sound from entering the critical occupied zones.

# **Unit Attenuation**

Terminal unit-installed attenuators are an option available to provide path sound attenuation. Manufacturer-provided attenuators on the discharge of a terminal unit are targeted at reducing discharge path noise and are typically a simple lined piece of ductwork. It would often be easier and less expensive to design the downstream ductwork to be slightly longer and require the installing contractor to include lining in it. Attenuators on the plenum inlet of fan-powered terminals are targeted at reducing radiated path noise since the plenum opening on a fan-powered terminal unit is typically the critical path sound source. Significant reduction in radiated path noise can result from a well-designed inlet attenuator. The attenuation from these attenuators is due to simple absorption from the attenuator lining and occupant line of sight sound path obstruction. Therefore, longer attenuators and attenuators that require the sound to turn multiple corners before reaching the occupied space provide superior results, particularly in the lower frequency bands.

Octave Band	Center Frequency	Band Edge Frequencies
1	63	44.6-88.5
2	125	88.5-177
3	250	177-354
4	500	354-707
5	1000	707-1414
6	2000	1414-2830
7	4000	2830-5650
8	8000	5650-11300

#### Table 82. Octave band frequencies



Attenuators that are simple "cups" at the plenum inlet(s) have been shown in Trane's acoustical mockup to provide no measurable reduction in sound pressure in the critical octave bands which set the occupied space noise criteria.

### **Certification and Testing**

Terminal units should be submitted based on the same criteria. There are several ways to ensure this by certification and testing.

Raw unit sound data can be good measurement criteria for evaluation. In using this as a basis for comparison, the designer needs to make sure that the information is based on the AHRI Standard 880-2011 that gives the procedure for testing.

Specifying NC or RC sound levels is a possible comparison, but the designer needs to be sure the comparison is fair. Two options are to specify the attenuation effect on which you would like the units to be evaluated or to specify that AHRI Standard 885-2008 transfer functions be used. The importance of AHRI Standard 885-2008 is that it is the first AHRI Standard that specifies exact transfer functions to be used for evaluation. Previous versions of the standard gave guidelines, but the manufacturers could choose their own set of factors.

### **Path Attenuation**

Sound generated by a terminal unit can reach the occupied space along several paths. The terminal unit generated sound will lose energy — i.e. the energy is absorbed by path obstacles—as it travels to the occupied space. This acoustical energy dissipation as it travels to the occupied space is called path attenuation. The amount of energy lost along a particular path can be quantified and predicted using the procedure outlined in AHRI-885. Each path must be considered when determining acceptable sound power generated by a terminal unit.

The term "transfer function" is often used to describe the entire path attenuation value for each octave band (i.e., the sum of all components of a particular path).

Examples of path attenuation include locating the terminal unit away from the occupied space, increasing the STC (sound transmission classification) of the ceiling tile used, internally lining ductwork, drywall lagging the ceiling tiles or enclosing the terminal unit in drywall. All of these choices have costs associated with them that must be weighed against the benefits. Some of these alternatives can be acoustically evaluated from application data provided in AHRI-885. Others may require professional analysis from an acoustical consultant.

### **Computer Modeling**

Computer modeling of acoustical paths is available to help estimate sound levels and determine problem sources. The software used by Trane for computer modeling is called Trane Acoustics Program (TAP<sup>™</sup>).

This software can analyze different room configurations and materials to quickly determine the estimated total sound levels (radiated and discharged) in a space. The Trane Official Product Selection System can also be used to determine sound levels of terminal units. You can base selections on a maximum sound level and enter your own attenuation factors (defaults based on AHRI-885 are also available).

#### **Other Resources**

Refer to Additional Resources at the end of this chapter to see a list of publications to help with the basics of acoustical theory and modeling. You can also contact your local Trane salesperson to discuss the issue.

# **Duct Design**

Designing cost-effective VAV duct systems is challenging. Some duct design methods result in better pressure balance than others do. Duct shape and duct material can influence duct system design and cost. In addition, duct layout is properly designed for optimal duct installation and operation.

### **Duct Design Program**

Trane has developed a computer program, VariTrane<sup>™</sup> Duct Designer, to aid in the duct design process. This program is used to calculate duct sizes, fitting sizes, terminal unit sizes, and pressure drops according to the equal friction or static regain method. The duct design program can be easily incorporated into the selection of VAV terminal units. The inputs and outputs for the program enable VariTrane<sup>™</sup> units to be selected based on the conditions you require. This makes selecting and scheduling units much easier. Contact the local sales office or the Trane C.D.S.<sup>™</sup> department for more details on this program.

### **Design Methods**

The two most widely used supply duct design methods—equal friction and static regain—are discussed below.

**Equal Friction** – Using this method, ducts are sized at design flow to have roughly the same static pressure drop for every 100 feet of duct. Static pressures throughout the duct system can be balanced at design flow using balancing dampers, but are no longer balanced at part load flows. For this reason, equal friction duct designs are better suited for constant volume systems than for VAV systems. If the equal friction method is used for the VAV supply duct design, the terminal units usually require pressure-independent (PI) control capability to avoid excessive flow rates when duct pressures are high.

In VAV systems, the ducts located downstream of the terminal unit are usually sized for equal friction. The advantage of this design method is its simplicity. Often, calculations can be made using simple tables and duct calculators. Drawbacks include increased higher total pressure drops and higher operating costs.

**Static Regain** – In the static regain method, ducts are sized to maintain constant static pressure in each section, which is achieved by balancing the total and velocity pressure drops of each section. In other words, static pressure is "regained" by the loss of velocity pressure. Since the static pressures throughout the duct system are roughly balanced at design and part load flow, static regain duct designs can be used successfully for either constant volume or VAV systems. When the static regain method is used, the system is roughly pressure balanced at design.

Advantages of the static regain method include reduced total pressure drops, lower operating costs, and balanced pressures over a wide range of flows. The drawback of this design is the time-consuming, iterative calculation procedure and for large systems, it is essential to have a duct design computer program.

# **Best Practices**

### **Common Mistakes**

Some of the most common system or installation errors are discussed below.

#### **Reducers at Unit Inlet**

This problem is a very common issue that is seen in applications of VAV products. It is often mistaken by those in the field as an unacceptably large static pressure drop through the unit. It is also sometimes mistaken as a malfunctioning flow ring or pressure transducer.

This problem is sometimes unknowingly encountered because of the capability of the VAV unit to allow greater airflow for a specific size duct than other terminal units. For example, a project engineer specifies an 8-inch (203 mm) round take off from the main duct trunk to the VAV terminal unit. The person supplying the VAV terminal unit checks the required airflow and finds that a VAV unit with a 6-inch (152 mm) inlet will provide the specified terminal unit performance. The terminal unit supplier submits, receives approval, and orders the 6-inch (152 mm) inlet unit. While this is happening, the installing contractor has run the connecting duct from the main trunk to the terminal unit in the specified 8-inch (152 mm) round. The unit arrives at the job site, and the installer notices that the 8-inch (203 mm) duct and the 6" (152 mm) terminal unit inlet do not match. To get the unit installed, an 8- to 6-inch reducer is placed at the inlet to the terminal unit air valve.

The reducer will cause a phenomenon called flow separation at the unit inlet. Fluid dynamics analysis can present a detailed technical explanation of flow separation, but the characteristics important to this discussion are the production of pressure loss and turbulence. The reducer will have a significant static pressure drop associated with it since the air velocity is increased (i.e., static pressure is given up for

increased velocity pressure). The pressure loss is sometimes mistaken as a loss due to the function of the terminal unit. The turbulence is at its greatest just downstream of the reducer. Unfortunately, this is the location of the flow ring at the air-valve inlet. The reducer will cause the flow ring to give an inaccurate and inconsistent reading because of the turbulent air.

The solutions to this situation are:

- Locate the reducer upstream of the terminal unit at least three duct diameters to eliminate flow separation and turbulence at the unit inlet and to improve the airflow measurement accuracy.
- Consider proper sizing of the terminal unit in the duct design and account for the pressure loss of the reducer in the central fan selection if a reducer is required. Be cautious of oversizing a VAV terminal. It is good practice to make sure that the inlet duct velocity at the minimum airflow setting is no lower than 500 feet per minute.

#### Improper Use of Flexible Ductwork

While flexible ductwork has many benefits, improper use can cause numerous problems in a VAV system. Flexible ductwork causes turbulent airflow and relatively large static pressure drops. Flexible ductwork at a primary damper inlet (i.e., the flow sensor location) may cause flow accuracy and repeatability problems due to turbulence. The use of flexible ductwork should be primarily limited to the downstream side of the terminal units in a VAV system. Use of flexible ductwork upstream of terminal units should be kept to an absolute minimum. All runs of flexible ductwork should be kept as short as possible. While most know these guidelines, the ease of installation which flexible ductwork provides is always an enticement to push the limits of what are acceptable practices.

#### **Static Pressure Measurement Errors**

Improper measurement techniques for static pressure can lead many to mistakenly believe that the terminal unit is causing a large pressure drop in the system. The chief error made here is taking a static pressure measurement in turbulent locations such as flexible ductwork or near transitions. This produces invalid static pressure readings. Another error commonly made is trying to read the static pressure at the same point as the flow sensing device. The inlets to VAV terminal units produce turbulence and will give poor readings. Flow sensors with their multiple-point averaging capability are best equipped to deal with this type of flow, while a single-point static pressure is correctly measured when the probe is oriented perpendicular to the direction of airflow. The probe, or a part of it, should never be facing the direction of airflow, because the total pressure will influence the reading of the probe.

# **Additional VAV System and Product References**

# VAV Systems Air Conditioning Clinic

This clinic is designed to explain the system components, the system configurations, many of the VAV system options and applications. A great resource for VAV system understanding.

Literature Order Number: TRG-TRC014-EN

# Intelligent Variable Air — An EarthWise System from Trane for chilled-water applications

This catalog describes Trane's EarthWise™ approach to chilled-water VAV systems, which includes pre-packaged, optimized system controls to consistently deliver energy savings, interactive operator dashboards that demonstrate real time savings, and intelligent analytics that identify efficiency improvement opportunities, helping sustain a high level of performance for life.

Literature Order Number: APP-PRC002-EN

# Intelligent Variable Air — An EarthWise System from Trane for packaged DX applications

This catalog describes Trane's EarthWise<sup>™</sup> approach to packaged DX rooftop VAV systems, which includes pre-packaged, optimized system controls to consistently deliver energy savings, interactive operator dashboards that demonstrate real time savings, and intelligent analytics that identify efficiency improvement opportunities, helping sustain a high level of performance for life.

Literature Order Number: APP-PRC003-EN

# **Rooftop VAV Systems Applications Engineering Manual**

Discusses proper design and application of packaged rooftop, VAV systems. Topics include: basic system operation, benefits and drawbacks of a rooftop VAV system, in-depth coverage of system components (packaged rooftop unit, VAV terminal units, air distribution system, hot water heating system), solutions to address common design challenges (thermal zoning, ventilation, humidity control, energy efficiency, acoustics), several system variations (cold air distribution, single-zone VAV, air-to-air energy recovery), and common unit-level and system-level control functions (including system optimization strategies).

Literature order Number: SYS-APM007-EN

# **Chilled-water VAV Systems Applications Engineering Manual**

Discusses proper design and application of chilled-water, VAV systems. Topics include: basic system operation, benefits and drawbacks of a chilled-water VAV system, in-depth coverage of the components that make up the system (VAV air-handling units, VAV terminal units, air distribution system, chilled-water system, hot water heating system), solutions to address common design challenges (thermal zoning, ventilation, humidity control, energy efficiency, acoustics), several system variations (cold air distribution, single-zone VAV, air-to-air energy recovery, dual-duct VAV systems), and common unit-level and system-level control functions (including system optimization strategies)

Literature order Number: SYS-APM008-EN

### Acoustics in Air Conditioning Applications Engineering Manual

This manual describes the basic fundamentals, behavior, measurement, and control of sound, all directed at the design of quiet systems.

Literature Order Number: ISS-APM001-EN

### **ASRAE Handbooks**

- ASHRAE Handbook of Fundamentals
- ASHRAE Handbook of HVAC Systems and Equipment
- ASHRAE Handbook of HVAC Applications
- ASHRAE Handbook of Refrigeration

### Websites

- www.ashrae.org
- www.ahrinet.org
- www.trane.com



# Appendix A. Unit Conversions

### Table 83. Conversions of length and area

To convert	From	То	Multiply by
Length	in.	m	0.0254
	ft	m	0.3048
	m	in.	39.3701
	m	ft	3.28084
Area	in <sup>2</sup>	m <sup>2</sup>	0.00064516
	ft <sup>2</sup>	m <sup>2</sup>	0.092903
	m <sup>2</sup>	in <sup>2</sup>	1550
	m <sup>2</sup>	ft <sup>2</sup>	10.7639

### Table 84. Conversions of velocity, pressure, and flow rate

To convert	From	То	Multiply by
Velocity	ft/min	M/s	0.00508
	M/s	ft/min	196.850
Pressure	Psi	Pa	6894.76
	ft of water	Pa	2988.98
	in of water	Pa	249.082
	Pa	Psi	0.0001450380
	Pa	ft of water	0.000334562
	Pa	in of water	0.00401474
Flow Rate	Cfm	L/s	0.4719
	Cfm	m <sup>3</sup> /s	0.000471947
	Gpm	L/s	0.0630902
	m <sup>3</sup> /s	Cfm	2118.88
	L/s	Cfm	2.1191
	L/s	Gpm	15.8503





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