Installation Instructions

Horizontal/Vertical Combustion Air Inlet Kit

Category III Venting for Separated Combustion Tubular Gas Fired Unit Heaters

Five-Inch Kit for 100,000 to 250,000 Btu/h Units

Six-Inch Kit for 300,000 to 400,000 Btu/h Units

Supplemental to *Operation, Installation, and Maintenance* manuals UH-SVX002*-EN, UH-SVX003*-EN, GANE-SVX001*-EN and GKNE-SVX001*-EN.

J30-09412

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

April 2020 **UH-SVN001B-EN**

Introduction

Read this manual thoroughly before operating or servicing this unit.

Warnings, Cautions, and Notices

Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:

⚠WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠CAUTION Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE Indicates a situation that could result in equipment or property-damage only accidents.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs and HCFCs such as saturated or unsaturated HFCs and HCFCs.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

⚠WARNING

Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury. All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes.

⚠WARNING

Personal Protective Equipment (PPE) Required!

Failure to wear proper PPE for the job being undertaken could result in death or serious injury. Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, MUST follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:

- **Before installing/servicing this unit, technicians MUST put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). ALWAYS refer to appropriate Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.**
- **When working with or around hazardous chemicals, ALWAYS refer to the appropriate SDS and OSHA/GHS (Global Harmonized System of Classification and Labeling of Chemicals) guidelines for information on allowable personal exposure levels, proper respiratory protection and handling instructions.**
- **If there is a risk of energized electrical contact, arc, or flash, technicians MUST put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, PRIOR to servicing the unit. NEVER PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE TESTING WITHOUT PROPER ELECTRICAL PPE AND ARC FLASH CLOTHING. ENSURE ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.**

⚠ WARNING

Follow EHS Policies!

Failure to follow instructions below could result in death or serious injury.

- **All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.**
- **Non-Trane personnel should always follow local regulations.**

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Revision History

Assigned new document number, replacing GANE-SVN001*-EN, as document applies to various models. The following items were updated from previous version of GANE-SVN001*-EN document:

- Updated Kit Contents.
- Added additional note about 300-400 MBh units to both Horizontal and Vertical Termination sections in Installation chapter.

Table of Contents

Kit Contents

This combustion Air Inlet Kit utilizes one 5-in. or 6-in. termination in which both the discharge flue gas and the combustion air inlet pass.

The location of the vent terminal must be in accordance with the National Fuel Gas Code ANSI Z223.1 (NFPA 54) in the U.S. or the Natural Gas Installation Code CSA-B149.1 or the Propane Gas Installation Code CSA-B149.2 in Canada. Minimum clearances are shown in Table 1, p. 9 and Figure 7, p. 10.

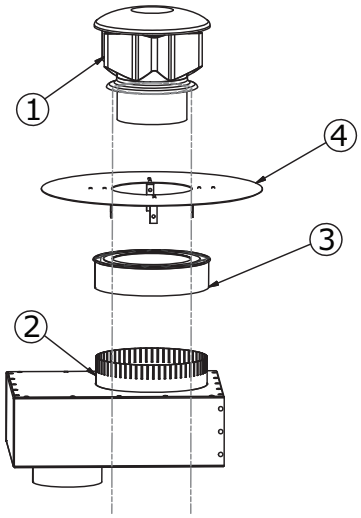
Horizontal Kit Contents (Figure 1, p. 5)
5-in. Combustion Air Inlet Kit

1. Part No. 11J37R02222-002: (1) Flue Vent Terminal
2. Part No. 11507R08560-DBL: (1) Combustion Air Inlet Box Assembly (see Figure 5, p. 7 for dimensional data)
3. Part No. 11J37R08572-DBL: (1) Air Inlet Screen
4. Part No. 11507R08569-DBL: (1) Deflector Disk (includes brackets and screws for installation)

Also Included:

- Part No. J30-09412: *Installation Instructions: Combustion Air Inlet Kit - Category III Venting for Separated Combustion Tubular Gas-Fired Unit Heaters - Five-Inch Kit for 100,000 to 250,000 Btu/h Units; Six-Inch Kit for 300,000 to 400,000 Btu/h Units*
- (1) Part No. 11H03R03612-002: Tube of High Temp Silicone Sealant
- (3) Part No. 11H03R09471-005: Gasket, O-ring (5-in.)

Figure 1. Kit contents (drawing D8981B)



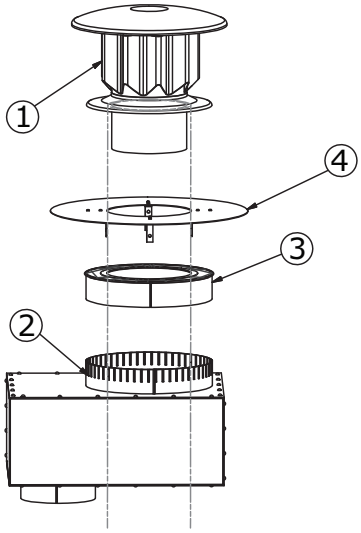
Horizontal Kit Contents (Figure 2, p. 5)
6-in. Combustion Air Inlet Kit

1. Part No. 11J37R02222-003: (1) Flue Vent Terminal
2. Part No. 11507R08951-DBL: (1) Combustion Air Inlet Box Assembly (see Figure 6, p. 7 for dimensional data)
3. Part No. 11J37R08957-DBL: (1) Air Inlet Screen
4. Part No. 11507R09012-DBL: (1) Deflector Disk (includes brackets and screws for installation)

Also Included:

- Part No. J30-09412: *Installation Instructions: Combustion Air Inlet Kit - Category III Venting for Separated Combustion Tubular Gas-Fired Unit Heaters - Five-Inch Kit for 100,000 to 250,000 Btu/h Units; Six-Inch Kit for 300,000 to 400,000 Btu/h Units*
- (1) Part No. 11H03R03612-002: Tube of High Temp Silicone Sealant
- (3) Part No. 11H03R09471-006: Gasket, O-ring, 6-in.

Figure 2. Kit contents (drawing D9014B)



Kit Contents

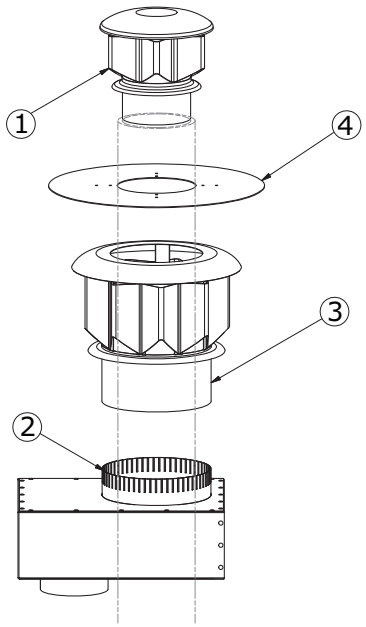
Vertical Kit Contents (Figure 3, p. 6)
5-in. Combustion Air Inlet Kit

1. Part No. 11J37R02222-002: (1) Flue Vent Terminal
2. Part No. 11507R08560-DBL: (1) Combustion Air Inlet Box Assembly (see Figure 5, p. 7 for dimensional data)
3. Part No. 11J37R08964-DBL: (1) Air Inlet Screen
4. Part No. 11507R08568-DBL: (1) Deflector Disk (includes brackets and screws for installation)

Also Included:

- Part No. J30-09412: *Installation Instructions: Combustion Air Inlet Kit - Category III Venting for Separated Combustion Tubular Gas-Fired Unit Heaters - Five-Inch Kit for 100,000 to 250,000 Btu/h Units; Six-Inch Kit for 300,000 to 400,000 Btu/h Units*
- (1) Part No. 11H03R03612-002: Tube of High Temp Silicone Sealant
- (3) Part No. 11H03R09571-005: Gasket, O-ring, 5-in.

Figure 3. Kit contents (drawing D9013B)



Vertical Kit Contents (Figure 4, p. 6)
6-in. Combustion Air Inlet Kit

1. Part No. 11J37R02222-003: (1) Flue Vent Terminal
2. Part No. 11507R08951-DBL: (1) Combustion Air Inlet Box Assembly (see Figure 6, p. 7 for dimensional data)
3. Part No. 11J37R08963-DBL: (1) Air Inlet Screen
4. Part No. 11507R09011-DBL: (1) Deflector Disk (includes brackets and screws for installation)

Also Included:

- Part No. J30-09412: *Installation Instructions: Combustion Air Inlet Kit - Category III Venting for Separated Combustion Tubular Gas-Fired Unit Heaters - Five-Inch Kit for 100,000 to 250,000 Btu/h Units; Six-Inch Kit for 300,000 to 400,000 Btu/h Units*
- (1) Part No. 11H03R03612-002: Tube of High Temp Silicone Sealant
- (3) Part No. 11H03R09571-006: Gasket, O-ring, 6-in.

Figure 4. Kit contents (drawing D8980B)

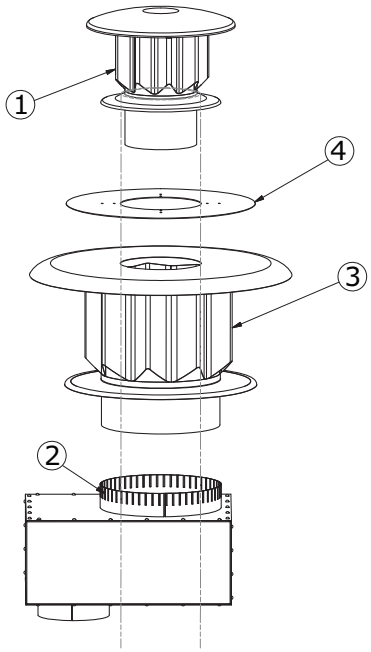


Figure 5. Combustion air inlet box dimensions—5-in. Combustion air inlet kit (drawing D9015C)

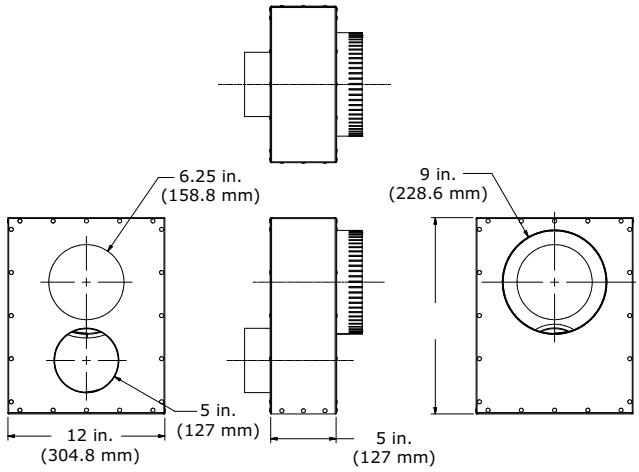
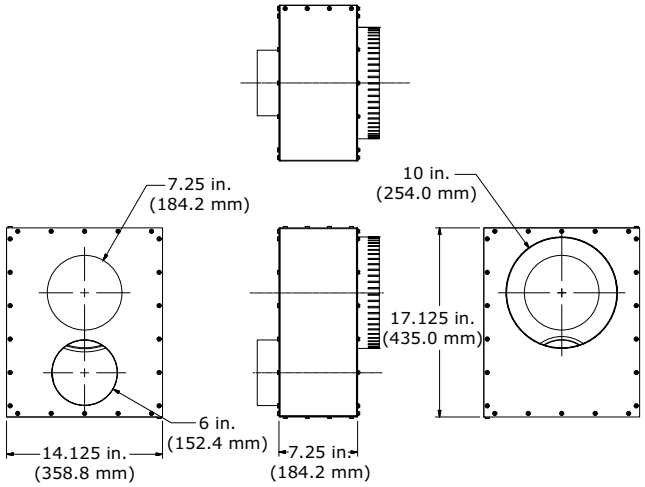


Figure 6. Combustion air inlet box dimensions—6-in. Combustion air inlet kit (drawing D9016D)



Venting

All unit heaters must be vented! All Venting installations shall be in accordance with the latest edition of Part 7, Venting of Equipment of the National Fuel Gas Code, ANSI Z223.1 (NFPA 54), or applicable provisions of local building codes. All venting of residential tubular unit heaters must comply with CSA International Requirements 10.96 U.S. for Unit Heaters for Residential Use (2nd Edition). For Canadian installations, refer to "Additional Requirements for Canadian Installations," p. 8.

⚠WARNING

Carbon Monoxide Poisoning!

Failure to follow these instructions could result in Carbon Monoxide Poisoning (symptoms include grogginess, lethargy, inappropriate tiredness, or flu-like symptoms) which could result in death or serious injury.

Your venting system must not be blocked by any snow, snow drifts, or any foreign matter. Inspect your venting system to ensure adequate ventilation exists at all time!

⚠WARNING

Proper Vent Pipe Required!

Failure to follow instructions could result in death, serious injury, and property damage.

Never use a pipe of a diameter other than specified! Never use PVC, ABS, or any other non-metallic pipe for venting!

When an existing heater is removed or replaced in venting system, the venting system may not be properly sized to vent the attached appliances. An improperly sized vent system can cause formulation of condensate or leakage or spillage of flue gases.

The following steps shall be followed with each appliance connected to the venting system placed in operation, while any other appliances connected to the venting system are not in operation:

1. Seal any unused openings in the venting system;
2. Inspect the venting system for proper size and horizontal pitch, as required in the National Fuel Gas Code, ANSI Z223.1 (NFPA 54) and these instructions. Determine that there is no blockage or restriction, leakage, corrosion and other deficiencies, which could cause an unsafe condition.
3. In so far as practical, close all building doors and windows and all doors between the space in which the appliance(s) connected to the venting system are located and other spaces of the building. Turn on clothes dryers and any exhaust fans, such as range hoods and bathroom exhausts, so they shall operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace damper.
4. Follow the lighting instructions. Place the appliance being inspected in operation. Adjust thermostat so that the appliance will operate continuously.
5. After it has been determined that each appliance connected to the venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers, and any other gas-burning appliance to their previous condition of use.
6. If improper venting is observed during any of the above tests, the venting system must be corrected immediately so that the system conforms with the National Fuel Gas Code, ANSI Z223.1 (NFPA 54). When resizing any portion of the venting system, the venting system should be resized to approach the minimum size as determined using the appropriate tables in Appendix G of the National Fuel Gas Code, ANSI Z223.1 (NFPA 54).

The unit heater shall be connected to a factory built chimney or vent complying with a recognized standard, or a masonry or concrete chimney lined with a lining material acceptable to the authority having jurisdiction. Venting into an unlined masonry chimney is prohibited.

Additional Requirements for Canadian Installations

The following instructions apply to Canadian installations in addition to installation and operating instructions.

1. Installation must conform with local building codes, or in the absence of local codes, with current CSA-B149.1, Installation Codes for Natural Gas Burning Appliances and Equipment, or CSA-B149.2, Installation Codes for Propane Gas Burning Appliances and Equipment.
2. Any reference to U.S. standards or codes in these instructions are to be ignored and the applicable Canadian standards or codes applied.

Installation

General Guidelines

The following guidelines apply to all categories to follow.

Table 1. Vent systems—termination clearance requirements

Structure / Object	Minimum Clearances for Termination Locations	
	USA	Canada
Door, window, or gravity vent inlet; combustion air inlet for other appliances	4 ft (1.2 m) below 4 ft (1.2 m) horizontally 1 ft (0.3 m) above	1 ft (0.3 m) for 100,000 Btu/h input or less 3 ft. (0.9 m) for input exceeding 100,000 Btu/h
Forced air inlet within 10 ft. (3.04 m)	3 ft above	6 ft (1.8 m)
Adjoining building or parapet	10 ft (3.04 m)	10 ft (3.04 m)
Adjacent public walkways	7 ft (2.1 m) above grade	7 ft (2.1 m) above grade
Electric, gas meters, and regulators	4 ft (1.2 m) horizontal	3 ft (0.9 m) horizontally from meter/regulator assembly 6 ft (1.8 m), any direction, from a gas service regulator vent outlet
Above grade level[a]	1 ft (0.3 m)	1 ft (0.3 m)

(a) Minimum above snow depth, or per local code, whichever is greater.

Do not damper or add heat recovery devices to the flue piping. Failure to open such a damper prior to operating the gas unit heater will result in the spillage of flue gas into the occupied space.

Avoid installing units in areas under negative pressure. When required, a flue vent fan should be installed in accordance with the instructions included with the fan.

Vent connectors serving Category I and Category II heaters shall not be connected into any portion of mechanical draft systems operating under positive vent pressure.

Maintain 1 in. (25.4 mm) clearance between the vent pipe and combustible materials.

ANSI now organizes vented appliances into four categories.

Table 2. Venting categories

	Non-condensing	Condensing
Negative Vent Pressure	I	II
Positive Vent Pressure	III	IV

Category I

Includes non-condensing appliances with negative vent pressure, like the traditional atmospheric unit heater.

Category II

Groups condensing appliances with negative vent pressure.

Category III

Appliances are non-condensing and operate with a positive vent pressure.

Category IV

Covers condensing appliances with positive vent pressure.

Note: *Category II and IV do not apply to equipment specified within this manual.*

Horizontal Termination

5-Inch Kit—For Use with 100–250 MBh Units Only

⚠WARNING

Proper Vent Pipe Required!

Failure to follow instructions could result in death, serious injury, and property damage.

Never use a pipe of a diameter other than specified! Never use PVC, ABS, or any other non-metallic pipe for venting!

Note: *When using double-wall vent pipe, O-ring gaskets are NOT required and should be discarded. When using single-wall vent pipe, one O-ring gasket should be inserted in each of the flue pipe openings in the air inlet cap, deflector disk, and the top of the combustion air inlet box assembly.*

Select a location on outside wall for vent terminal. In most applications, the terminal should be on level with the flue outlet of the unit, less a 0.25 in./ft (21 mm/m) pitch for condensate drainage toward the outside of the building. See Table 1, p. 9, Figure 7, p. 10, and Figure 8, p. 11.

Cut hole through wall for 9 in. (229 mm) combustion air pipe. Install thimble if required by local codes or type of wall construction.

Combustion air inlet box may be fastened directly to wall or spaced away from wall using suitable brackets (field supplied). Cut length of 9 in. (229 mm) pipe so that it will protrude 4 in. (102 mm) through the wall when the box is mounted in position. Fasten pipe to box with sheet metal screws, using at least three screws per joint. Seal joint with high temperature silicone sealant.

Insert pipe through wall and fasten adaptor box in place so that the pipe pitches downward 0.25 in./ft (21 mm/m) toward the outside. Flash and/or caulk 9 in. (229 mm) pipe on outside wall. Install inlet air screen assembly and fasten to 9 in. (229 mm) pipe with screws. Insert a length of 5 in. (127 mm) UL 1738 listed vent pipe through the 6.25 in.

(159 mm) opening with the "UP" arrow pointing toward the outside. Position the pipe to extend a minimum of 12 in. (305 mm) beyond the inlet air screen.

Seal the space between the UL 1738 listed vent pipe and 6.25 in. (159 mm) opening of the combustion air inlet box using high temperature silicone sealant. Install deflector disk on UL 1738 listed vent pipe 2.5 in. (63.5 mm) from inlet air screen and fasten with screws. Install vent terminal on end of UL 1738 listed vent pipe, fasten with screws and seal joint (see Figure 8, p. 11).

Connect flue pipe and combustion air pipe from combustion air inlet box to unit according to "Additional Vent Pipe Instructions," p. 14. Joint between UL 1738 listed vent pipe and single wall vent pipe must be sealed with high temperature silicone sealant.

Collars on unit and on combustion air inlet box are sized so that crimped ends of combustion air pipes go toward the unit and crimped ends of flue pipes go away from the unit.

6-Inch Kit—For Use with 300–400 MBh Units Only

⚠WARNING

Proper Vent Pipe Required!

Failure to follow instructions could result in death, serious injury, and property damage.

Never use a pipe of a diameter other than specified! Never use PVC, ABS, or any other non-metallic pipe for venting!

Notes:

- *For unit sizes 300-400 MBh, there are two 5-inch combustion air inlet collars on the burner panel to provide even air distribution across the burners. The collars should be connected via a field supplied tee. A 6-inch combustion air inlet pipe should then be used between the tee and the combustion air inlet box.*
- *When using double-wall vent pipe, O-ring gaskets are NOT required and should be discarded. When using single-wall vent pipe, one O-ring gasket should be inserted in each of the flue pipe openings in the air inlet cap, deflector disk, and the top of the combustion air inlet box assembly.*

Select a location on outside wall for vent terminal. In most applications, the terminal should be on level with the flue outlet of the unit, less a 0.25 in./ft (21 mm/m) pitch for condensate drainage toward the outside of the building. See Table 1, p. 9, Figure 7, p. 10, and Figure 8, p. 11.

Cut hole through wall for 10 in. (254 mm) combustion air pipe. Install thimble if required by local codes or type of wall construction.

Combustion air inlet box may be fastened directly to wall or spaced away from wall using suitable brackets (field supplied). Cut length of 10 in. (254 mm) pipe so that it will protrude 4 in. (102 mm) through the wall when the box is mounted in position. Fasten pipe to box with sheet metal screws, using at least three screws per joint. Seal joint with high temperature silicone sealant.

Insert pipe through wall and fasten adaptor box in place so that the pipe pitches downward 0.25 in./ft (21 mm/m) toward the outside. Flash and/or caulk 10 in. (254 mm) pipe on outside wall. Install inlet air screen assembly and fasten to 10 in. (254 mm) pipe with screws. Insert a length of 6 in. (152 mm) UL 1738 listed vent pipe through the 7.25 in. (184 mm) opening with the "UP" arrow pointing toward the outside. Position the pipe to extend a minimum of 12 in. (305 mm) beyond the inlet air screen.

Seal the space between the UL 1738 listed vent pipe and 7.25 in. (184 mm) opening of the combustion air inlet box using high temperature silicone sealant. Install deflector disk on UL 1738 listed vent pipe 2.5 in. (63.5 mm) from inlet air screen and fasten with screws. Install vent terminal on end of UL 1738 listed vent pipe, fasten with screws and seal joint (see Figure 8, p. 11).

Connect flue pipe and combustion air pipe from combustion air inlet box to unit according to "Additional Vent Pipe Instructions," p. 14. Joint between UL 1738 listed vent pipe and single wall vent pipe must be sealed with high temperature silicone sealant.

Collars on unit and on combustion air inlet box are sized so that crimped ends of combustion air pipes go toward the unit and crimped ends of flue pipes go away from the unit.

Figure 7. Side view horizontal vent (drawing D9333)

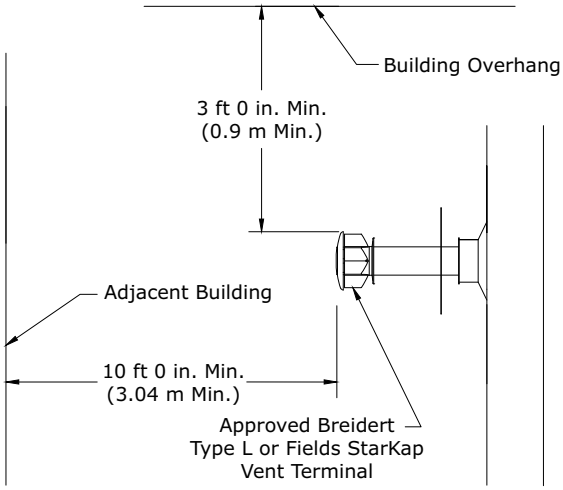
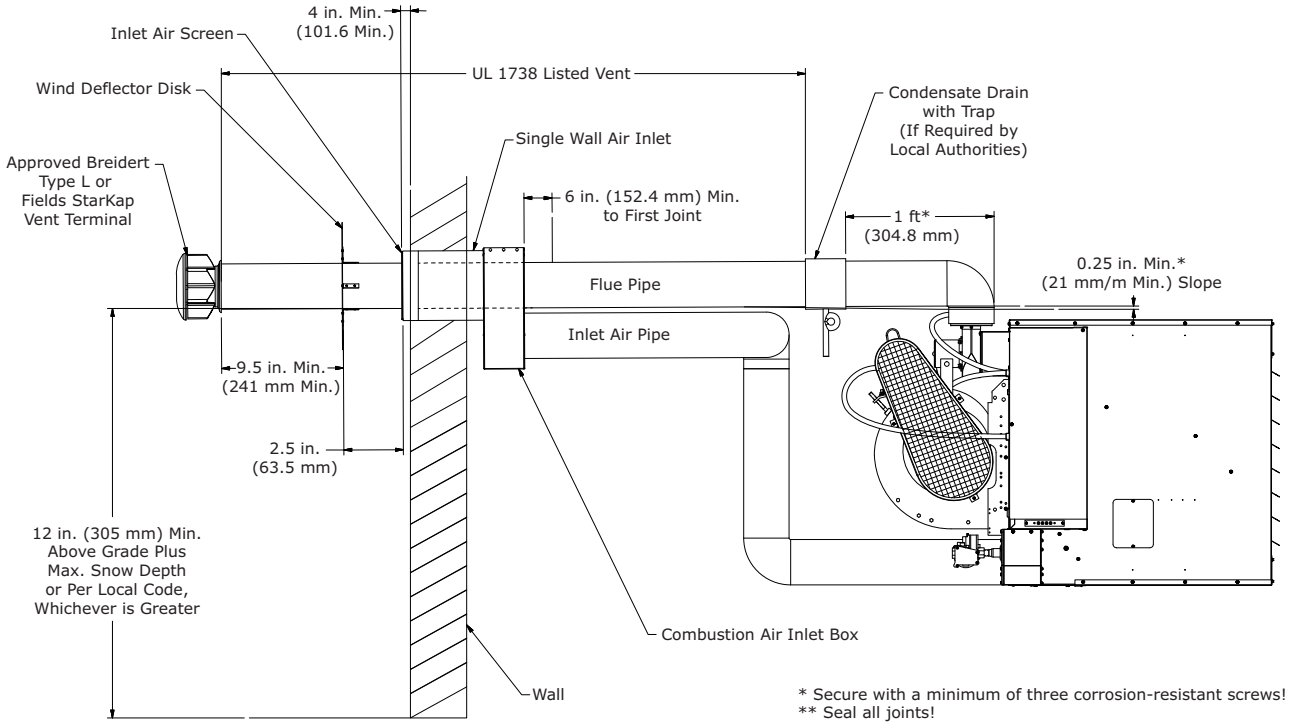


Figure 8. Horizontal combustion air inlet kit installation[a] (drawing D9017D)



(a) Separated combustion blower type unit shown

Vertical Termination

5-Inch Kit—For Use with 100–250 MBh Units Only

⚠WARNING

Proper Vent Pipe Required!

Failure to follow instructions could result in death, serious injury, and property damage.

Never use a pipe of a diameter other than specified! Never use PVC, ABS, or any other non-metallic pipe for venting!

Note: *When using double-wall vent pipe, O-ring gaskets are NOT required and should be discarded. When using single-wall vent pipe, one O-ring gasket should be inserted in each of the flue pipe openings in the air inlet cap, deflector disk, and the top of the combustion air inlet box assembly.*

Select location on roof for vent terminal, ensuring adequate space inside the building/structure for combustion air inlet box. Vent terminal must be at least 10 ft (3.04 m) from any wall or adjoining building (see Table 1, p. 9 and Figure 9, p. 12).

Cut a hole through the roof for a 9 in. (229 mm) combustion air pipe. Combustion air inlet box is to be suspended from the underside of the roof using suitable brackets (field supplied). Before mounting box, cut a length of 9 in. (229 mm) pipe so that dimension “A” (see Figure 11, p. 13, Step 1) is equal to the roof thickness plus 18 in. (457 mm) or the roof thickness plus expected snow depth, whichever is greater. Fasten 9 in. (229 mm) pipe to combustion air inlet connection of combustion air inlet box and seal joint. Fasten with sheet metal screws.

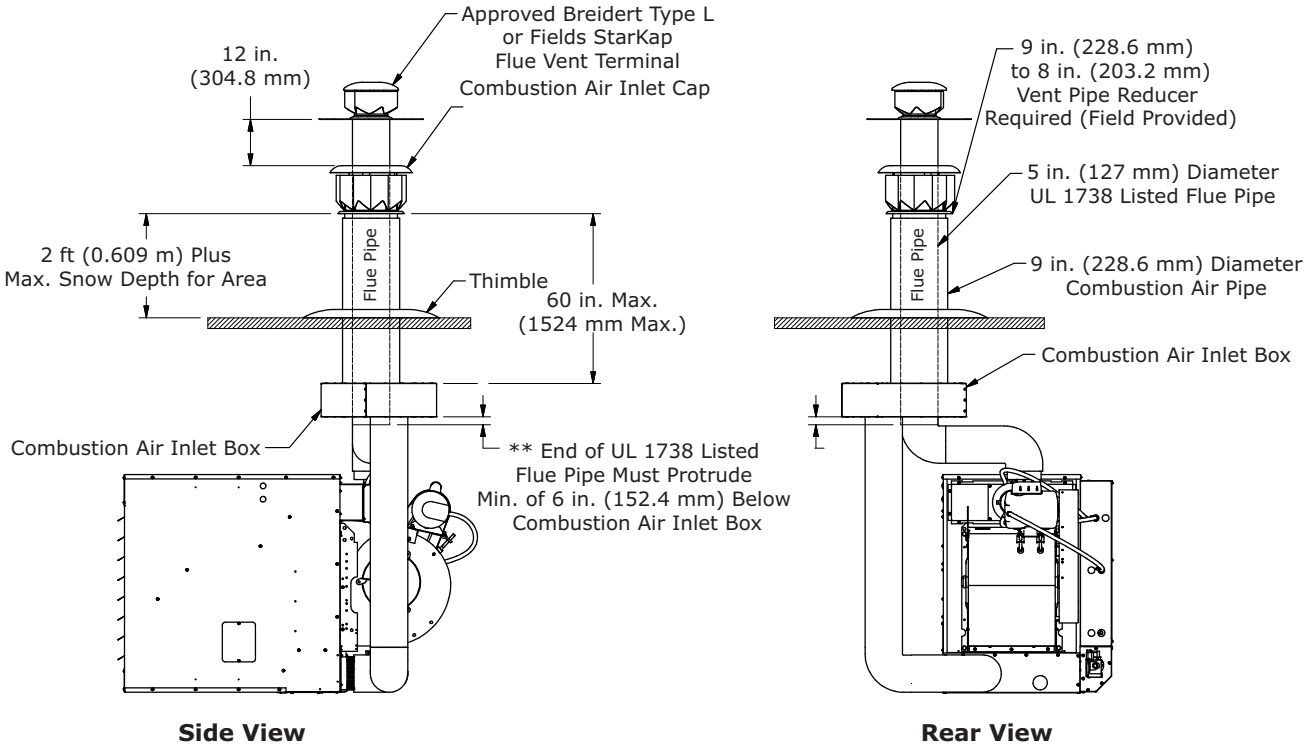
Insert pipe through roof and fasten vent box in place (Figure 11, p. 13, Step 2). Flash and/or caulk 9 in. (229 mm) pipe to roof (Figure 11, p. 13, Step 3). Install the inlet air cap and fasten with sheet metal screws.

Insert a length of 5-in. (127 mm) UL 1738 listed vent pipe in the direction of flow pointing upward through the air inlet vent cap. Vent pipe should be inserted into the combustion air inlet box so that the pipe extends a minimum of 6 in. (152 mm) below the vent box for connection purposes. This will allow room to seal the flue pipe. Secure the UL 1738 listed pipe in position with three small, evenly spaced sheet metal screws. With high temperature silicone, seal the space between the UL 1738 listed pipe and the combustion air inlet box as well as the space between the UL 1738 listed pipe and the air inlet terminal (see Figure 11, p. 13, Step 4).

Install the vent cap to the UL 1738 listed pipe using sheet metal screws. Ensure there is a minimum of 12 in. (305 mm) between the bottom of the flue vent terminal and the top of the air inlet vent cap (see Figure 9, p. 12 and Figure 11, p. 13, Step 4). Connect flue pipe and combustion air pipe from the combustion air inlet box to

the unit, following instructions in the manual provided with the unit and "Additional Vent Pipe Instructions," p. 14.

Figure 9. 5-In. vertical combustion air inlet kit installation[a] (drawing D9020D)



(a) Separated combustion blower type unit shown

6-Inch Kit—For Use with 300–400 MBh Units Only

⚠WARNING

Proper Vent Pipe Required!

Failure to follow instructions could result in death, serious injury, and property damage.

Never use a pipe of a diameter other than specified! Never use PVC, ABS, or any other non-metallic pipe for venting!

Notes:

- *For unit sizes 300-400 MBh, there are two 5-inch combustion air inlet collars on the burner panel to provide even air distribution across the burners. The collars should be connected via a field supplied tee. A 6-inch combustion air inlet pipe should then be used between the tee and the combustion air inlet box.*
- *When using double-wall vent pipe, O-ring gaskets are NOT required and should be discarded. When using single-wall vent pipe, one O-ring gasket should be inserted in each of the flue pipe openings in the air inlet cap, deflector disk, and the top of the combustion air inlet box assembly.*

Select location on roof for vent terminal, ensuring adequate space inside the building/structure for combustion air inlet box. Vent terminal must be at least 10 ft (3.04 m) from any wall or adjoining building (see Table 1, p. 9 and Figure 10, p. 13).

Cut a hole through the roof for a 10 in. (254 mm) combustion air pipe. Combustion air inlet box is to be suspended from the underside of the roof using suitable brackets (field supplied). Before mounting box, cut a length of 10 in. (254 mm) pipe so that dimension "A" (see Figure 11, p. 13, Step 1) is equal to the roof thickness plus 18 in. (457 mm) or the roof thickness plus expected snow depth, whichever is greater. Fasten 10 in. (254 mm) pipe to combustion air inlet connection of combustion air inlet box and seal joint. Fasten with sheet metal screws.

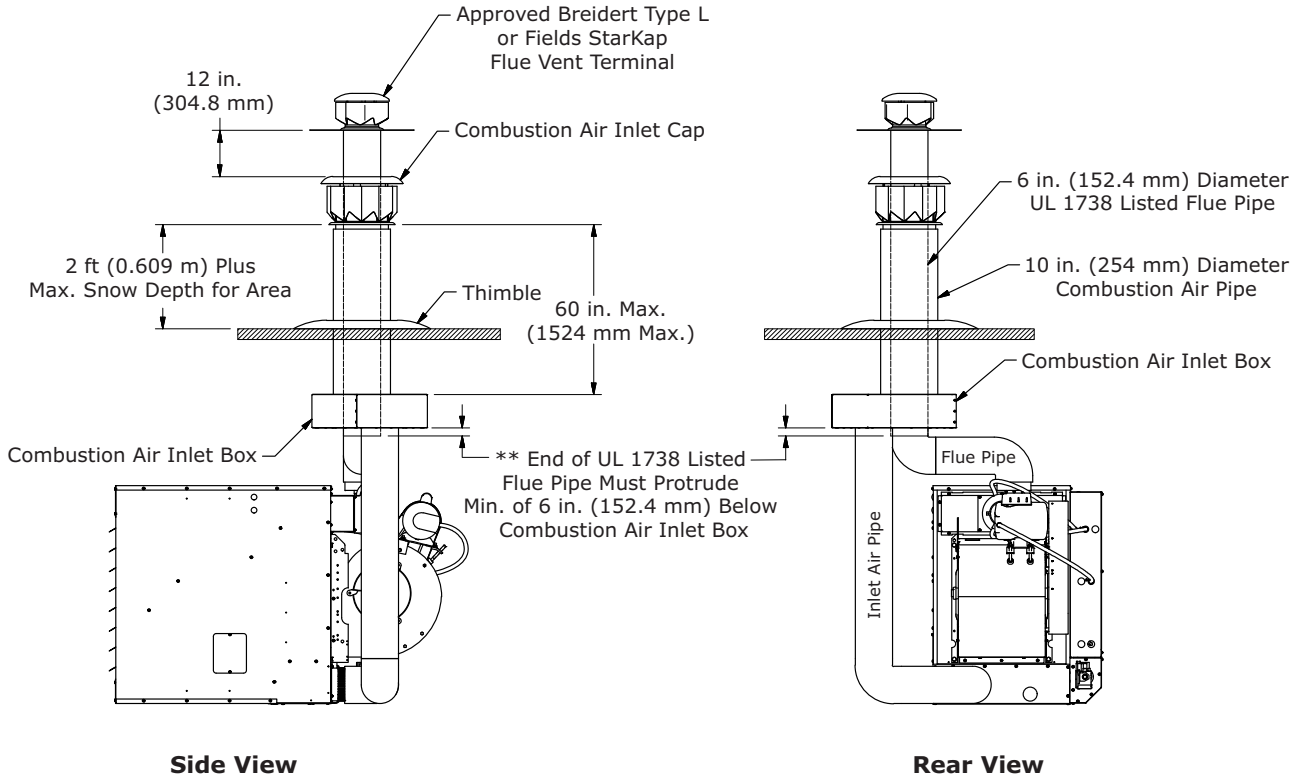
Insert pipe through roof and fasten vent box in place (see Figure 11, p. 13, Step 2). Flash and/or caulk 10 in. (254 mm) pipe to roof (see Figure 11, p. 13, Step 3). Install the inlet air cap and fasten with sheet metal screws.

Insert a length of 6-in. (152 mm) UL 1738 listed vent pipe in the direction of flow pointing upward through the air inlet vent cap. Vent pipe should be inserted into the combustion

air inlet box so that the pipe extends a minimum of 6 in. (152 mm) below the vent box for connection purposes. This will allow room to seal the flue pipe. Secure the UL 1738 listed pipe in position with three small, evenly spaced sheet metal screws. With high temperature silicone, seal the space between the UL 1738 listed pipe and the combustion air inlet box as well as the space between the UL 1738 listed pipe and the air inlet terminal (see Figure 11, p. 13, Step 4).

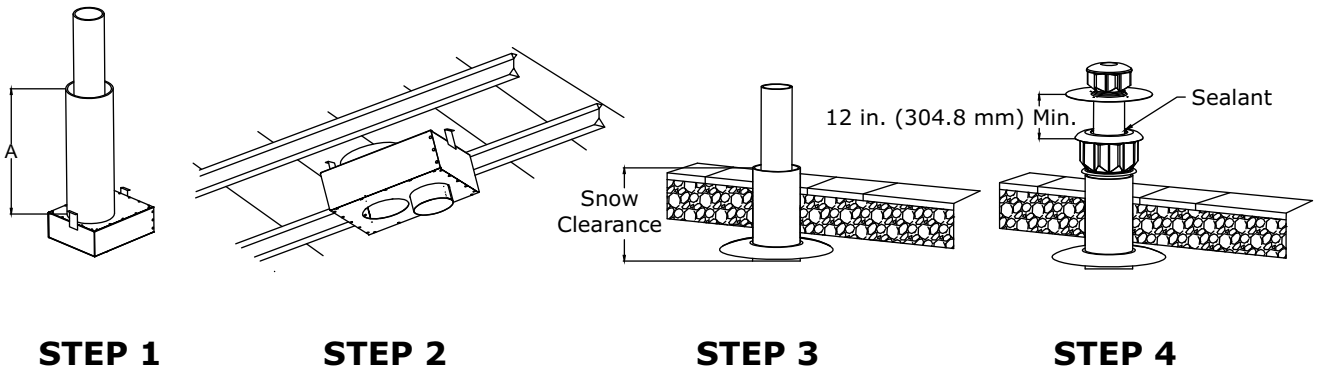
Install the vent cap to the UL 1738 listed pipe using sheet metal screws. Ensure there is a minimum of 12 in. (305 mm) between the bottom of the flue vent terminal and the top of the air inlet vent cap (see Figure 10, p. 13 and Figure 11, p. 13, Step 4). Connect flue pipe and combustion air pipe from the combustion air inlet box to the unit, following instructions in the manual provided with the unit and "Additional Vent Pipe Instructions," p. 14.

Figure 10. 6-In. vertical combustion air inlet kit[(a)] (drawing D9021E)



(a) Separated combustion blower type unit shown

Figure 11. Vertical combustion air inlet kit installation (drawing D9022)



Additional Vent Pipe Instructions

Combustion Air Venting

⚠WARNING

Carbon Monoxide Poisoning!

Failure to follow these instructions could result in Carbon Monoxide Poisoning (symptoms include grogginess, lethargy, inappropriate tiredness, or flu-like symptoms) which could result in death or serious injury.

Never operate unit heaters without combustion air and flue gas piping in place. Each unit MUST have an individual vent pipe! Each unit MUST NOT be connected to other vent systems or to a chimney. Your venting system must not be blocked by any snow, snow drifts, or any foreign matter. Inspect your venting system to ensure adequate ventilation exists at all times!

1. The combustion air system installation must be in accordance with the current edition of the National Fuel Gas Code-NFPA 54 or ANSI Z223.1 National Fuel Gas Code. In Canada, installation must be in accordance with CSA-B149.1 "Installation Code for Natural Gas Burning Appliances and Equipment" and CSA-B149.2 "Installation Code for Propane Burning Appliances and Equipment".
2. The combustion air inlet box, inlet air screen, deflector disk, and vent terminal provided with the unit heater must be installed at the termination point of the combustion air/vent system. For horizontal installations, see Figure 1, p. 5/Figure 2, p. 5, Figure 5, p. 7/Figure 6, p. 7, Figure 7, p. 10, and Figure 8, p. 11. For vertical installations, see Figure 3, p. 6/Figure 4, p. 6, Figure 5, p. 7/Figure 6, p. 7, Figure 9, p. 12/Figure 10, p. 13, and Figure 11, p. 13.
3. Each unit heater MUST have its own combustion air system. It MUST NOT be connected to other air intake systems.
4. Combustion air intake duct may be PVC, CPVC, Type B vent, single-wall, double-wall, or other material approved by local code authority. Never use duct size other than diameters stated in these instructions.
5. Long runs of single- or double-wall combustion air piping passing through an unheated space may require insulating if condensation becomes noticeable.
6. The combustion air system must be installed to prevent collection of condensate. Pitch horizontal pipes downward 0.25 in./ft (21 mm/m) toward the inlet cap to facilitate drainage.
7. The equivalent length of the combustion air system must not be less than 5 feet (1.5m) and must not exceed 50 ft (15.2 m), excluding flue pipe. Equivalent length equals the total length of straight pipe plus 15 ft (4.6 m) for each 90° elbow and 5 ft (1.5 m) for each 45° elbow.

   Note: *For optimum performance, keep the combustion air system as straight as possible.*
8. Each joint must be secured with at least three corrosion resistant screws. Two full turns of 3M™ #425 Aluminum Foil Tape or its equivalent must then be used to seal each joint. General Electric RTV-108, Dow-Corning® RTV-732 or an equivalent silicone sealant with a temperature rating of 500°F (260°C) may be used instead of the tape.
9. For horizontal combustion air systems longer than 5 ft (1.5 m), the system must be supported from overhead building structures at 4 ft (1.2 m) intervals in the U.S. and at 3 ft (0.91 m) intervals in Canada.

Exhaust Venting

1. Vent system installation must be in accordance with the current National Fuel Gas Code-NFPA 54 or ANSI Z223.1 National Fuel Gas Code. In Canada installation must be in accordance with CSA-B149.1 "Installation Code for Natural Gas Burning Appliances and Equipment" and CSA-B149.2 "Installation Code for Propane Burning Appliances and Equipment".
2. A factory supplied Combustion Air Inlet Kit (which includes a combustion air inlet box, air inlet screen, deflector disk, vent terminal, and inlet air collar) MUST be installed at the termination point of the combustion air/vent system. For horizontal installations, see Figure 1, p. 5/Figure 2, p. 5, Figure 5, p. 7/Figure 6, p. 7, Figure 7, p. 10, and Figure 8, p. 11. For vertical installations, see Figure 3, p. 6/Figure 4, p. 6, Figure 5, p. 7/Figure 6, p. 7, Figure 9, p. 12/Figure 10, p. 13, and Figure 11, p. 13.
3. Each unit heater MUST have its own vent system. It MUST NOT be connected to other vent systems or to a chimney.
4. Use UL 1738 listed single- or double-wall pipe for the vent system. For installations in Canada, use corrosion resistant and gas-tight, listed vent pipe conforming with local building codes, or in the absence of local building codes, with current CSA-B149.1, "Installation Codes for Natural Gas Burning Appliances and Equipment" or CSA-B149.2, "Installation Codes for Propane Gas Burning Appliances and Equipment".

⚠WARNING

Proper Vent Pipe Required!

Failure to follow instructions could result in death, serious injury, and property damage.

Never use a pipe of a diameter other than specified! Never use PVC, ABS, or any other non-metallic pipe for venting!

5. Any run of single- or double-wall vent pipe passing through an unheated space must be insulated with an insulation suitable to 550°F (288°C).
6. The vent system must be installed to prevent collection of condensate. Pitch horizontal pipes downward 0.25 in./ft (21 mm/m) toward the vent cap to facilitate drainage.
7. The equivalent length of the vent system must not be less than 5 ft (1.5 m) and must not exceed 50 ft (15.2 m), excluding combustion air pipe. The equivalent length equals the total length of straight pipe plus 15 ft (4.6 m) for each 90° elbow and 5 ft (1.5 m) for each 45° elbow.
8. For horizontal vent systems longer than 5 ft (1.5 m), the system must be supported from overhead building structures at 4 ft (1.2 m) intervals in the U.S. and at 3 ft (0.91 m) intervals in Canada.
9. The exhaust vent system must remain at a minimum distance of 1 in. (25 mm) from all combustible materials. Any part of the vent system that passes through a combustible material must be properly insulated.

Note: *Increasing the clearance distances may be necessary if there is a possibility of distortion or discoloration of adjacent materials.*

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