



Start-Up Instructions

Trane Rental Services
Low Temp Air Handling (F2)

SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

General Information

Important: Start-up instructions are provided as a convenience. See the operation manual or contact Trane Rental Services with questions.

1. Locate condensate port on exterior of the unit.

Note: Each air handling unit equipped with a built in 7/8-inch thread drain pipe with U-trap.

Figure 1. Condensate drain



2. Open and secure supply plenums. Connect supply power connection and flex duct (if needed) at their respective plenums.

Figure 2. Duct connectors



3. Locate the water connections and connect hoses to 2.5-inch grooved Victolic inlet and outlet ports of the unit.

Warnings, Cautions, and Notices

Read this manual thoroughly before operating or servicing this unit. Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:	
WARNING	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
CAUTION	Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.
NOTICE	Indicates a situation that could result in equipment or property-damage only accidents.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

WARNING

Proper Field Wiring and Grounding Required!
Failure to follow code could result in death or serious injury. All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state/national electrical codes.

WARNING

Personal Protective Equipment (PPE) Required!
Failure to wear proper PPE for the job being undertaken could result in death or serious injury. Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, MUST follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:

- Before installing/servicing this unit, technicians MUST put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). ALWAYS refer to appropriate Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.
- When working with or around hazardous chemicals, ALWAYS refer to the appropriate SDS and OSHA/GHS (Global Harmonized System of Classification and Labeling of Chemicals) guidelines for information on allowable personal exposure levels, proper respiratory protection and handling instructions.
- If there is a risk of energized electrical contact, arc, or flash, technicians MUST put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, PRIOR to servicing the unit. NEVER PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE TESTING WITHOUT PROPER ELECTRICAL PPE AND ARC FLASH CLOTHING. ENSURE ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.

WARNING

Follow EHS Policies!
Failure to follow instructions below could result in death or serious injury.

- All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Trane personnel should always follow local regulations.

WARNING

Cancer and Reproductive Harm!
This product can expose you to chemicals including lead and bisphenol A (BPA), which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

WARNING

Capacitors Must be Allowed to Discharge!
Failure to follow instructions below could result in death or serious injury. Each time power is removed, allow at least 20 minutes for DC units to discharge after power is disconnected before servicing. Use extreme caution when applying power. Equipment terminals and other internal parts of the controller are at line voltage when ac power is connected to the controller. All ungrounded conductors of the ac power line must be disconnected from the controller before it is safe to touch any internal parts of this equipment.

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Figure 3. Water connections



4. To vent coil, open vent ball valve located above outlet water pipe.
5. Wire incoming electrical power cable into cam-type pin connectors on the side of the unit.

Figure 4. Main power connections and disconnect switch



6. Turn ON power at job site breaker or disconnect (not shown).
7. Turn ON the disconnect switch.

Figure 5. Indicator panel



UVR Power Monitor Installed: At start-up, the incorrect power light on the control panel may remain on for up to 90 seconds while correct phase and voltage are confirmed. If the light does not turn off after 90 seconds, refer to the table on the unit label for PMR device error lights inside the high-voltage panel.

Figure 6. UVR power monitor info

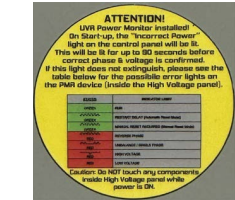


Figure 7. Cooling and airflow switches



1. Turn **ON** control switch (5SW).
2. Turn **ON** airflow switch (1SW).
3. Turn **ON** blower switch (3SW, 4SW).
4. Turn cooling fans switch (2SW) to required blower operating mode.

- VFD running pushbutton light (3PL) turns on if blower is started using VFD.
- Bypass running pushbutton light (5PL) turns on if blower is started using bypass starter.
- Check blower circuit breaker overload (1OL and 2OL) or VFD status if blower trip pushbutton light (4PL) is on.

Note: Fan Speed can be adjusted via DataNab controller.

5. Select Data Nab PRB SEL to choose probe sensor (RAT/SAT) for HTG-CLG MODE.

- Select RAT - Sensor is based on return air control.
- Select SAT - Sensor is based on supply air control.

6. Turn AUTO/OFF/HAND switch (6SW,7SW,8SW) to required heater operating mode.

- AUTO** – Heater is operating with local controller.]
- OFF** – Heater is switched off.

Figure 8. Setting the defrost timer



1. Rotate knob counter-clockwise to desired defrost start time.
2. Insert pin(s) to desired defrost time(s) on the outer dial.
3. To set the defrost duration, move copper pointer to desired duration of defrost time on inner dial.

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