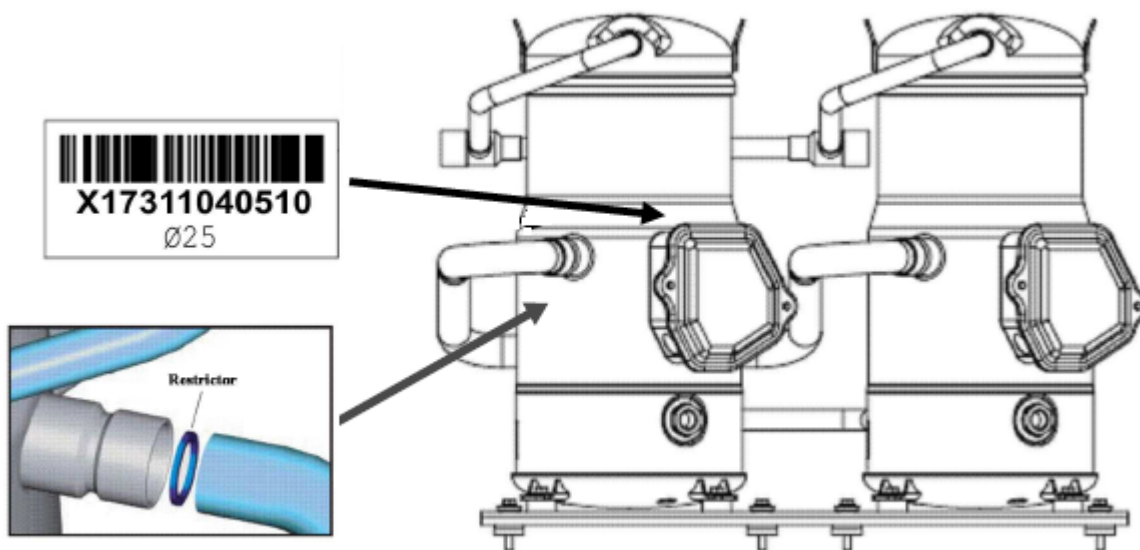


Installation Instructions

Restrictor

For Replacement Compressor



⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

Introduction

Read this manual thoroughly before operating or servicing this unit.

Confirm restrictor size and location!

Important: Failure to install the correct size restrictor and/or in the correct compressor will lead to improper oil levels in the compressor, which could lead to compressor failure. Some tandem (two compressors on a single refrigerant circuit) and trio (three compressors on a single refrigerant circuit) configurations require a restrictor be placed in the suction inlet to balance the oil levels. Please refer to this manual, PART-SVN257*-EN, for proper size and location.

Please contact Trane Tech Support for assistance.

Important: After compressor replacement AND brazing work is complete, attach the proper restrictor label directly to the compressor. If no restrictor was used, attach the "NO SUCTION RESTRICTOR INSTALLED" label. If a restrictor was installed, attach the corresponding label provided in the restrictor bag.

Warnings, Cautions, and Notices

Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE

Indicates a situation that could result in equipment or property-damage only accidents.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

WARNING

Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury.

All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in NEC and your local/state/national electrical codes.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants.

⚠ WARNING**Personal Protective Equipment (PPE) Required!**

Failure to wear proper PPE for the job being undertaken could result in death or serious injury.

Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, **MUST** follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:

- Before installing/servicing this unit, technicians **MUST** put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). **ALWAYS** refer to appropriate Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.
- When working with or around hazardous chemicals, **ALWAYS** refer to the appropriate SDS and OSHA/GHS (Global Harmonized System of Classification and Labelling of Chemicals) guidelines for information on allowable personal exposure levels, proper respiratory protection and handling instructions.
- If there is a risk of energized electrical contact, arc, or flash, technicians **MUST** put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, **PRIOR** to servicing the unit. **NEVER PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE TESTING WITHOUT PROPER ELECTRICAL PPE AND ARC FLASH CLOTHING. ENSURE ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.**

⚠ WARNING**Follow EHS Policies!**

Failure to follow instructions below could result in death or serious injury.

- All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Trane personnel should always follow local regulations.

⚠ WARNING**Cancer and Reproductive Harm!**

This product can expose you to chemicals including lead and bisphenol A (BPA), which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

⚠ WARNING**Refrigerant under High Pressure!**

Failure to follow instructions below could result in an explosion which could result in death or serious injury or equipment damage.

System contains refrigerant under high pressure. Recover refrigerant to relieve pressure before opening the system. See unit nameplate for refrigerant type. Do not use non-approved refrigerants, refrigerant substitutes, or refrigerant additives.

⚠ WARNING**R-410A Refrigerant under Higher Pressure than R-22!**

Failure to use proper equipment or components as described below, could result in equipment failing and possibly exploding, which could result in death, serious injury, or equipment damage.

The units described in this manual use R-410A refrigerant which operates at higher pressures than R-22. Use **ONLY** R-410A rated service equipment or components with these units. For specific handling concerns with R-410A, please contact your local Trane representative.

⚠ WARNING**R-454B Flammable A2L Refrigerant!**

Failure to use proper equipment or components as described below could result in equipment failure, and possibly fire, which could result in death, serious injury, or equipment damage.

The equipment described in this manual uses R-454B refrigerant which is flammable (A2L). Use **ONLY** R-454B rated service equipment and components. For specific handling concerns with R-454B, contact your local representative.

⚠ WARNING

Explosion Hazard and Deadly Gases!

Failure to follow all proper safe refrigerant handling practices could result in death or serious injury. Never solder, braze or weld on refrigerant lines or any unit components that are above atmospheric pressure or where refrigerant may be present. Always remove refrigerant by following the guidelines established by the EPA Federal Clean Air Act or other state or local codes as appropriate. After refrigerant removal, use dry nitrogen to bring system back to atmospheric pressure before opening system for repairs. Mixtures of refrigerants and air under pressure may become combustible in the presence of an ignition source leading to an explosion. Excessive heat from soldering, brazing or welding with refrigerant vapors present can form highly toxic gases and extremely corrosive acids.

⚠ WARNING

Explosion Hazard!

Failure to follow safe leak test procedures below could result in death or serious injury or equipment or property-only-damage. Never use an open flame to detect gas leaks. Use a leak test solution for leak testing.

⚠ WARNING

Hazardous Service Procedures!

Failure to follow all precautions in this manual and on the tags, stickers, and labels could result in death or serious injury.

Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, **MUST** follow precautions in this manual and on the tags, stickers, and labels, as well as the following instructions: Unless specified otherwise, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks.

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Revision History

Revision B, February 2025:

- Units with microchannel (MCHE) condensers table is divided as per product in Installation chapter.
- Updated the Service part restrictor identification, IPAK 2, IPAK 1, Voyager 3, RAU Large splits, and IPAK 3 tables in Installation chapter.

Revision C, January 2026:

- Updated visual identity to reflect current standards.
- Updated data within the Legacy Restrictor table ([Table 8, p. 19](#)).

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Installation

Table 2, p. 8, Table 3, p. 11, Table 4, p. 13, Table 5, p. 16, and Table 6, p. 16 provide the information for the correct location and selection of the restrictor.

Table 8, p. 19 provides the design sequence of a legacy unit.

The service compressor is shipped with the necessary restrictor(s) packaged in individual bags and labeled with the restrictor mnemonic part number on the outside of the bag. Another label is also included inside the bag. The X1731***** number identifies the restrictor. The restrictor is physically marked on the face with the part number extension and ID size.

Note: 51-25 stamped on the face of the restrictor. Drawing X17311040510, 51 is the extension. 25 mm is the ID.

When removing a restrictor, the restrictor in the compressor may not match the number of the restrictor shipping with the service compressor.

The restrictor part number is dependent on the product type, manufacturing location, and if originally packaged in a bag. See the table below for equivalent restrictor face stamping number and mnemonic part number cross reference.

Table 1. Service part restrictor identification

MNE	Label	Restrictor	
		ID Size (mm)	Face Stamping Number
RSR00355	X17311040600	15	60-15
RSR00354	X17311040590	19	59-19
RSR00380	X17311040680	20	68-20
RSR00353	X17311040580	22	58-22
RSR00348	X17311040570	22.5	57-22.5
RSR00237	X17311040530	23	53-23
RSR00235	X17311040510	25	51-25
RSR00240	X17311040560	26	56-26
RSR00238	X17311040540	27	54-27
RSR00244	X17311028540	26	54-26
RSR00241	X17311028510	31	51-31
RSR00363	X17311028560	32	56-32
RSR00242	X17311028520	33	52-33

Figure 1. Labels

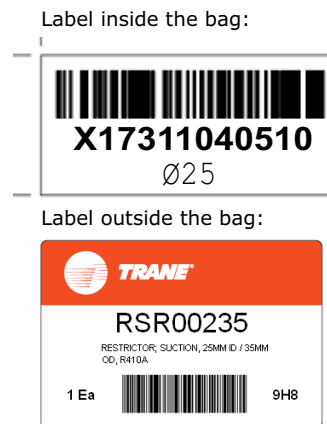
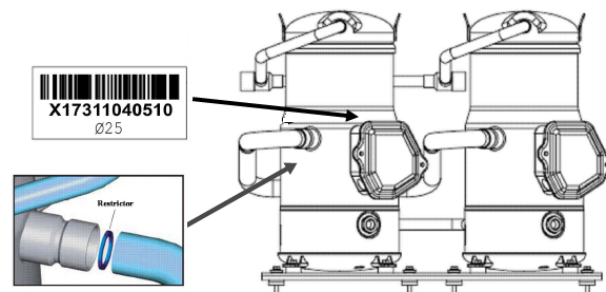
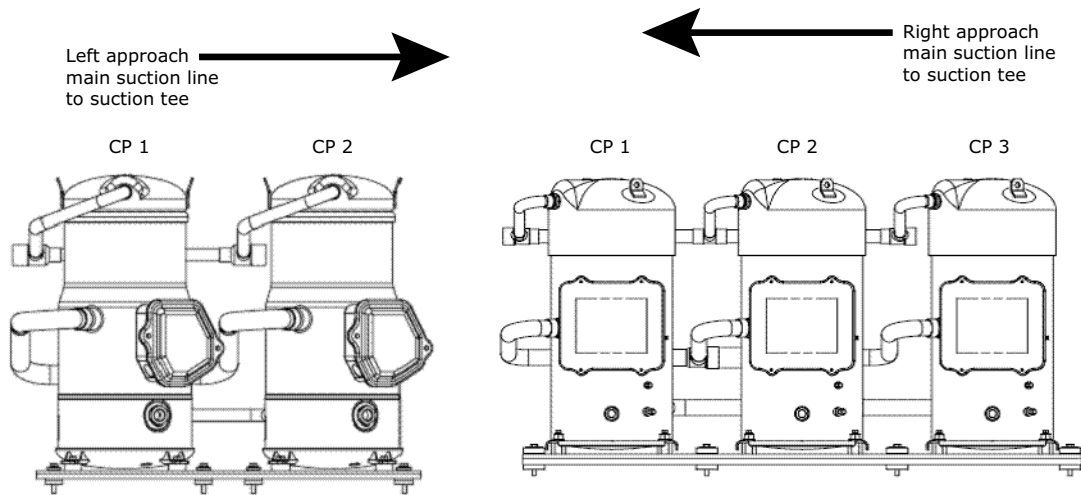


Figure 2. Restrictor installation



1. Install restrictor in the suction inlet of the replacement compressor.
2. Insert the tube into the suction connection and use the tube to seat the restrictor firmly into the suction connection.
3. Braze the suction tube to the compressor.
4. After completing the brazing of the suction tube, attach the label included inside the bag to the compressor above the terminal box. This will enable future identification of the restrictor.

Figure 3. Determining suction approach



The suction approach is the direction from which the unit suction piping enters the compressor tandem or trio set when viewed from the front, terminal box side. This must be determined to use the tables below and it is also used in determining the correct compressor to receive the restrictor.

In addition to suction approach, verify compressor model numbers in the serviced unit match the designated CP1, CP2, and CP3 compressors in their respective circuits when referencing the tables below. If the compressor model numbers do not match, call Trane Tech Support for assistance.

Current Production Tables

Table 2. IPAK 1 — suction restrictor size and location

Digit 12 - Development sequence	Digit 3,4,5 - Nominal Cooling capacity	Digit 9 - Refrigeration System Performance	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
A	020	1	1	CSHW058	CSHW089	CSHW089	—	Not Req.			—	—
		2	1	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH088	CSHD110	—	—	Not Req.			—	—
	025	1	1	CSHD075	CSHD110	CSHD110	—	15	—	—	X17311040600	RSR00355
		2	1	CSHD142	CSHD161	—	—	27	—	—	X17311040540	RSR00238
		3	1	VZH088	CSHD125	—	—	Not Req.			—	—
	030	1	1	CSHD075	CSHD120	CSHD120	—	19	—	—	X17311040590	RSR00354
		2	1	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH117	CSHD161	—	—	Not Req.			—	—
	040	1	1	CSHD110	CSHD110	—	—	Not Req.			—	—
			2	CSHD110	CSHD110	—	—	Not Req.			—	—
		2	1	CSHD110	CSHD110	—	—	Not Req.			—	—
			2	CSHD110	CSHD110	—	—	Not Req.			—	—
		3	1	VZH117	—	—	—	Not Req.			—	—
			2	CSHD110	CSHD110	—	—	Not Req.			—	—
	050	1	1	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
		2	1	CSHD125	CSHD125	—	—	Not Req.			—	—
			2	CSHD125	CSHD125	—	—	Not Req.			—	—
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD142	CSHD142	—	—	Not Req.			—	—

Table 2. IPAK 1 — suction restrictor size and location (continued)

Digit 12 - Development sequence	Digit 3,4,5 - Nominal Cooling capacity	Digit 9 - Refrigeration System Performance	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
A	055	1	1	CSHD142	CSHD142	—	—	Not Req.			—	—
			2	CSHD142	CSHD142	—	—	Not Req.			—	—
		2	1	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD142	CSHD142	—	—	Not Req.			—	—
	060	1	1	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
		2	1	CSHD161	CSHD161	—	—	Not Req.			—	—
			2	CSHD161	CSHD161	—	—	Not Req.			—	—
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
	070	1	1	CSHD183	CSHD183	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
		2	1	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
	075	1	1	CSHD183	CSHD183	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
		2	1	CSHD183	CSHD183	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
		3	1	VZH170	CSHN184	—	—	Not Req.			—	—
			2	CSHD161	CSHD161	—	—	Not Req.			—	—
B	020	3	1	VZH088	CSHE113	—	—	Not Req.			—	—
	025	2	1	CSHE071	CSHE113	CSHE113	—	19	—	—	X17311040590	RSR00354
		3	1	VZH088	CSHE132	—	—	Not Req.			—	—
	030	1	1	CSHE071	CSHE117	CSHE117	—	19	—	—	X17311040590	RSR00354
		2	1	CSHE071	CSHE132	CSHE132	—	19	—	—	X17311040590	RSR00354
		3	1	VZH117	CSHE152	—	—	Not Req.			—	—
	040	1	1	CSHE104	CSHE113	—	—	Not Req.			—	—
			2	CSHE104	CSHE113	—	—	Not Req.			—	—
		2	1	CSHE104	CSHE113	—	—	Not Req.			—	—
			2	CSHE104	CSHE113	—	—	Not Req.			—	—
		3	1	VZH117	—	—	—	Not Req.			—	—
			2	CSHE113	CSHE113	—	—	Not Req.			—	—

Current Production Tables

Table 2. IPAK 1 — suction restrictor size and location (continued)

Digit 12 - Development sequence	Digit 3,4,5 - Nominal Cooling capacity	Digit 9 - Refrigeration System Performance	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
B	050	1	1	CSHE117	CSHE132	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
		2	1	CSHE117	CSHE132	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE117	CSHE132	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
	055	1	1	CSHE132	CSHE145	—	—	Not Req.			—	—
			2	CSHE132	CSHE145	—	—	Not Req.			—	—
		2	1	CSHE132	CSHE132	—	—	Not Req.			—	—
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHE145	CSHE145	—	—	Not Req.			—	—
	060	1	1	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
		2	1	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
	070	1	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		2	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		3	1	VZH170	CSHP178	—	—	Not Req.			—	—
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
	075	1	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		2	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		3	1	VZH170	CSHP178	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—

Table 3. IPAK 2 — suction restrictor size and location

Digit 4 - Development sequence	Digit 5,6,7 - Nominal Cooling capacity	Digit 28 - Efficiency, Capacity, and Drain Pan Option	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
N	090	A/C	1	CSHN250	CSHN250	—	Left	Not Req.			—	—
			2	CSHN250	CSHN250	—	Right	Not Req.			—	—
		W/Z	1	VZH170	CSHL169	—	Left	Not Req.			—	—
			2	CSHL169	CSHL169	CSHL169	Right	32	—	31	X17311028560 / X17311028510	RSR00363 / RSR00241
	105	A/C	1	CSHN184	CSHN184	CSHN184	Left	—	—	31	X17311028510	RSR00241
			2	CSHN184	CSHN184	CSHN184	Right	32	—	31	X17311028560 / X17311028510	RSR00363 / RSR00241
		W/Z	1	VZH170	CSHL227	—	Left	Not Req.			—	—
			2	CSHL169	CSHL169	CSHL169	Right	32	—	31	X17311028560 / X17311028510	RSR00363 / RSR00241
	120	A/C	1	CSHN184	CSHN184	CSHN250	Left	33	33	—	X17311028520 / X17311028520	RSR00242 / RSR00242
			2	CSHN184	CSHN184	CSHN250	Right	32	31	—	X17311028560 / X17311028510	RSR00363 / RSR00241
		W/Z	1	VZH170	CSHL285	—	Left	Not Req.			—	—
			2	CSHL169	CSHL169	CSHL227	Right	32	31	—	X17311028560 / X17311028510	RSR00363 / RSR00241
	130	A/C	1	CSHN240	CSHN240	CSHN240	Left	—	—	33	X17311028520	RSR00242
			2	CSHN240	CSHN240	CSHN240	Right	33	—	33	X17311028520 / X17311028520	RSR00242 / RSR00242
		W/Z	1	VZH170	CSHL346	—	Left	Not Req.			—	—
			2	CSHL227	CSHL227	CSHL227	Right	33	—	33	X17311028520 / X17311028520	RSR00242 / RSR00242
	150	A/C	1	CSHN250	CSHN250	CSHN250	Left	—	—	33	X17311028520	RSR00242
			2	CSHN250	CSHN250	CSHN250	Right	33	—	33	X17311028520 / X17311028520	RSR00242 / RSR00242
		W/Z	1	VZH170	CSHL346	—	Left	Not Req.			—	—
			2	CSHL227	CSHL169	CSHL346	Right	31	26	—	X17311028510 / X17311028540	RSR00241 / RSR00244
T	090	A/C	1	CSHP237	CSHP237	—	Left	Not Req.			—	—
			2	CSHP237	CSHP237	—	Right	Not Req.			—	—
		W/Z	1	VZH170	CSHP178	—	Left	Not Req.			—	—
			2	CSHP178	CSHP178	CSHP178	Right	32	—	31	X17311028560 / X17311028510	RSR00363 / RSR00241
	105	A/C	1	CSHP178	CSHP178	CSHP178	Left	—	—	31	X17311028510	RSR00241
			2	CSHP178	CSHP178	CSHP178	Right	32	—	31	X17311028560 / X17311028510	RSR00363 / RSR00241
		W/Z	1	VZH170	CSHP237	—	Left	Not Req.			—	—
			2	CSHP178	CSHP178	CSHP178	Right	32	—	31	X17311028560 / X17311028510	RSR00363 / RSR00241

Current Production Tables

Table 3. IPAK 2 — suction restrictor size and location (continued)

Digit 4 - Development sequence	Digit 5,6,7 - Nominal Cooling capacity	Digit 28 - Efficiency, Capacity, and Drain Pan Option	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
T	120	A/C	1	CSHP178	CSHP178	CSHP237	Left	33	33	—	X17311028520 / X17311028520	RSR00242 / RSR00242
			2	CSHP178	CSHP178	CSHP237	Right	32	31	—	X17311028560 / X17311028510	RSR00363 / RSR00241
		W/Z	1	VZH170	CSHP297	—	Left	Not Req.			—	—
			2	CSHP178	CSHP178	CSHP237	Right	32	31	—	X17311028560 / X17311028510	RSR00363 / RSR00241
	130	A/C	1	CSHP227	CSHP227	CSHP227	Left	—	—	33	X17311028520	RSR00242
			2	CSHP227	CSHP227	CSHP227	Right	33	—	33	X17311028520 / X17311028520	RSR00242 / RSR00242
		W/Z	1	VZH170	CSHP346	—	Left	Not Req.			—	—
			2	CSHP227	CSHP227	CSHP227	Right	33	—	33	X17311028520 / X17311028520	RSR00242 / RSR00242
	150	A/C	1	CSHP237	CSHP237	CSHP237	Left	—	—	33	X17311028520	RSR00242
			2	CSHP237	CSHP237	CSHP237	Right	33	—	33	X17311028520 / X17311028520	RSR00242 / RSR00242
		W/Z	1	VZH170	CSHP346	—	Left	Not Req.			—	—
			2	CSHP237	CSHP178	CSHP346	Right	31	26	—	X17311028510 / X17311028540	RSR00241 / RSR00244

Note: IPAK 2 90 to 150 ton MCHE: no change in compressors digit 10 design sequence P.

Table 4. IPAK 3 — suction restrictor size and location

Digit 12 - Development sequence	Digit 3,4,5 - Nominal Cooling capacity	Digit 9 - Refrigeration System Performance	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
A	020	1	1	CSHW058	CSHW089	CSHW089	—	Not Req.			—	—
		2	1	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH088	CSHD110	—	—	Not Req.			—	—
	025	1	1	CSHD075	CSHD110	CSHD110	—	15	—	—	X17311040600	RSR00355
		2	1	CSHD142	CSHD161	—	—	27	—	—	X17311040540	RSR00238
		3	1	VZH088	CSHD125	—	—	Not Req.			—	—
	030	1	1	CSHD075	CSHD120	CSHD120	—	19	—	—	X17311040590	RSR00354
		2	1	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH117	CSHD161	—	—	Not Req.			—	—
	040	1	1	CSHD110	CSHD110	—	—	Not Req.			—	—
			2	CSHD110	CSHD110	—	—	Not Req.			—	—
		2	1	CSHD110	CSHD110	—	—	Not Req.			—	—
			2	CSHD110	CSHD110	—	—	Not Req.			—	—
		3	1	VZH117	—	—	—	Not Req.			—	—
			2	CSHD110	CSHD110	—	—	Not Req.			—	—
	050	1	1	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
		2	1	CSHD125	CSHD125	—	—	Not Req.			—	—
			2	CSHD125	CSHD125	—	—	Not Req.			—	—
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD142	CSHD142	—	—	Not Req.			—	—

Table 4. IPAK 3 — suction restrictor size and location (continued)

Digit 12 - Development sequence	Digit 3,4,5 - Nominal Cooling capacity	Digit 9 - Refrigeration System Performance	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
A	055	1	1	CSHD142	CSHD142	—	—	Not Req.			—	—
			2	CSHD142	CSHD142	—	—	Not Req.			—	—
		2	1	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD125	CSHD142	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD142	CSHD142	—	—	Not Req.			—	—
	060	1	1	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
		2	1	CSHD161	CSHD161	—	—	Not Req.			—	—
			2	CSHD161	CSHD161	—	—	Not Req.			—	—
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
	070	1	1	CSHD183	CSHD183	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
		2	1	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
			2	CSHD161	CSHD183	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
	075	1	1	CSHD183	CSHD183	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
		2	1	CSHD183	CSHD183	—	—	Not Req.			—	—
			2	CSHD183	CSHD183	—	—	Not Req.			—	—
		3	1	VZH170	CSHN184	—	—	Not Req.			—	—
			2	CSHD161	CSHD161	—	—	Not Req.			—	—
B	020	3	1	VZH088	CSHE113	—	—	Not Req.			—	—
	025	2	1	CSHE071	CSHE113	CSHE113	—	19	—	—	X17311040590	RSR00354
		3	1	VZH088	CSHE132	—	—	Not Req.			—	—
	030	1	1	CSHE071	CSHE117	CSHE117	—	19	—	—	X17311040590	RSR00354
		2	1	CSHE071	CSHE132	CSHE132	—	19	—	—	X17311040590	RSR00354
		3	1	VZH117	CSHE152	—	—	Not Req.			—	—
	040	1	1	CSHE104	CSHE113	—	—	Not Req.			—	—
			2	CSHE104	CSHE113	—	—	Not Req.			—	—
		2	1	CSHE104	CSHE113	—	—	Not Req.			—	—
			2	CSHE104	CSHE113	—	—	Not Req.			—	—
		3	1	VZH117	—	—	—	Not Req.			—	—
			2	CSHE113	CSHE113	—	—	Not Req.			—	—

Table 4. IPAK 3 — suction restrictor size and location (continued)

Digit 12 - Development sequence	Digit 3,4,5 - Nominal Cooling capacity	Digit 9 - Refrigeration System Performance	Circuit #	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
				CP1	CP2	CP3		CP1	CP2	CP3		
B	050	1	1	CSHE117	CSHE132	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
		2	1	CSHE117	CSHE132	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE117	CSHE132	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
	055	1	1	CSHE132	CSHE145	—	—	Not Req.			—	—
			2	CSHE132	CSHE145	—	—	Not Req.			—	—
		2	1	CSHE132	CSHE132	—	—	Not Req.			—	—
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHE145	CSHE145	—	—	Not Req.			—	—
	060	1	1	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
		2	1	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
			2	CSHE152	CSHE177	—	—	26	—	—	X17311040560	RSR00240
		3	1	VZH170	—	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
	070	1	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		2	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		3	1	VZH170	CSHP178	—	—	Not Req.			—	—
			2	CSHE132	CSHE132	—	—	Not Req.			—	—
	075	1	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		2	1	CSHE177	CSHE177	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—
		3	1	VZH170	CSHP178	—	—	Not Req.			—	—
			2	CSHE177	CSHE177	—	—	Not Req.			—	—

Current Production Tables

Table 5. Voyager 3 — suction restrictor size and location

Digit 7 - Major development sequence	Digit 29 - Efficiency	Digit 4,5,6 - Nominal Cooling capacity	Compressor Position			Suct. Appr.	Restrictor Size (ID mm)			Trane Part Number	Mnemonic Part Number
			CP1	CP2	CP3		CP1	CP2	CP3		
C	O / J	330	CSHD075	CSHD110	CSHD110	Left	15	—	—	X17311040600	RSR00355
		360	CSHD075	CSHD120	CSHD120	Left	19	—	—	X17311040590	RSR00354
		420	CSHD075	CSHD136	CSHD136	Left	None			—	—
		480	CSHD092	CSHD155	CSHD155	Left	None			—	—
		600	CSHD120	CSHD183	CSHD183	Left	22	—	—	X17311040580	RSR00353
	K / L	330	CSHD075	CSHD110	CSHD110	Left	15	—	—	X17311040600	RSR00355
		360	CSHD075	CSHD120	CSHD120	Left	19	—	—	X17311040590	RSR00354
		420	CSHD089	CSHD136	CSHD136	Left	None			—	—
		480	CSHD092	CSHD155	CSHD155	Left	None			—	—
		600	CSHD120	CSHD183	CSHD183	Left	22	—	—	X17311040580	RSR00353
D	O / J / K / L	330	CSHE071	CSHE113	CSHE113	Left	15	—	—	X17311040600	RSR00355
		360	CSHE071	CSHE127	CSHE127	Left	19	—	—	X17311040590	RSR00354
		420	CSHE088	CSHE132	CSHE132	Left	None			—	—
		480	CSHE097	CSHE152	CSHE152	Left	20	—	—	X17311040680	RSR00380
		600	CSHE117	CSHE177	CSHE177	Left	22	—	—	X17311040580	RSR00353

Note: Voyager 3 MCHE: no change in compressors digit 10 design sequence F.

Table 6. RA — suction restrictor size and location

Digit 4 - Development sequence	Digit 5,6,7 - Nominal Cooling capacity	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
		CP1	CP2	CP3		CP1	CP2	CP3		
J	C20	CSHD120	CSHD120	—	Right	Not Req.			—	—
	C25	CSHD125	CSHD161	—	Right	25	—	—	X17311040510	RSR00235
	C30	CSHD183	CSHD183	—	Right	Not Req.			—	—
	C40	CSHD120	CSHD120	—	Right	Not Req.			—	—
	C50	CSHD142	CSHD161	—	Right	27	—	—	X17311040540	RSR00238
	C60	CSHD175	CSHD175	—	Right	Not Req.			—	—
	C80	CSHN176	CSHN176	CSHN176	Left	—	—	31	X17311028510	RSR00241
	D10	CSHN184	CSHN184	CSHN250	Left	33	33	—	X17311028520	RSR00242
	D12	CSHN250	CSHN250	CSHN250	Left	—	—	33	X17311028520	RSR00242
K	C20	YA154	YAS104	—	Right	Not Req.			—	—
	C25	YA182	YAS122	—	Right	Not Req.			—	—
	C30	CSHE088	CSHE132	CSHE132	Right	Not Req.			—	—
	C40	CSHE117	CSHE132	—	Right	26	—	—	X17311040560	RSR00240
	C50	CSHE132	CSHE145	—	Right	27	—	—	X17311040540	RSR00238

Table 6. RA — suction restrictor size and location (continued)

Digit 4 - Development sequence	Digit 5,6,7 - Nominal Cooling capacity	Compressor Position			Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number	Mnemonic Part Number
		CP1	CP2	CP3		CP1	CP2	CP3		
K	C60	CSHE177	CSHE177	—	Right	Not Req.			—	—
	C80	CSHP178	CSHP178	CSHP178	Left	—	—	31	X17311028510	RSR00241
	D10	CSHP178	CSHP178	CSHP237	Left	33	33	—	X17311028520	RSR00242
	D12	CSHP237	CSHP237	CSHP237	Left	—	—	33	X17311028520	RSR00242

Notes:

1. RAUJ split system 20 to 60 ton MCHE: no change in compressors digit 10 design sequence C.
2. RAUJ split system 20 to 120 ton MCHE: no change in compressors digit 10 design sequence B.

Legacy Production Tables

Table 7. Legacy unit developing sequence number

Product	Development Sequence Digit Number and Value
IPAK 1 (20-89T)	4th digit=L
IPAK 1 (90-130T)	4th digit=K
IPAK 2	4th digit=J
V3	7th digit=B
RAUJ	4th digit=J

Table 8. Legacy restrictor selection and location

Product Line															Mnemonic #
Clarksville										Macon		Trane Part Number w/ Bag and Label	Restrictor Size (ID mm) and Location	Suct. Appr.	
IPAK 2	IPAK 1	Voyager 3	Odyssey	RA	CSC	CP1	CP2	CP3	CP1	CP2	CP3				
—	S*HL*40 S*HL*40 V (circuit 2 only)	—	—	—	—	CSDH092	CSDH110	—	right	Not Req.	25	—	X17311040-510	RSR00235	
—	S*HL*40 G&H (Cir1&Cir2) S*HL*48 G&H (Cir1&Cir2)	—	—	—	—	CSDH110	CSDH110	—	right	Not Req.	—	—	—	—	
—	S*HL*20 S*HL*50 (Cir1&2)	—	—	RAUJC20 RAUJC40	—	CSDH120	CSDH120	—	right	Not Req.	—	—	—	—	
—	S*HL*25 S*HL*50 G&H (Cir1&2) S*HL*50 V (Cir2)	—	—	—	—	CSDH125	CSDH142	—	right	26	—	—	X17311040-560	RSR00240	
—	S*HL*20 G&H S*HL*24 G&H	—	—	—	—	CSDH125	CSDH125	—	right	Not Req.	—	—	—	—	
—	S*HL*25 G&H S*HL*29 G&H	—	—	RAUJC25	—	CSDH125	CSDH161	—	right	25	—	—	X17311040-510	RSR00235	
—	S*HL*55 S*HL*55 H S*HL*59 G S*HL*60 S*HL*55 V (Cir2)	—	—	—	—	CSDH142	CSDH142	—	right	Not Req.	—	—	—	—	
—	—	TC/TE/YC 330 0/J	—	—	—	CSDH142	CSDH161	—	right	27	—	—	X17311040-540	RSR00238	
—	—	TC/TE/YC 360 0/J	—	—	—	CSDH161	CSDH161	—	left	Not Req.	—	—	—	RSR00238	
—	S*HL*30 S*HL*60 G/H S*HL*73 G/H	—	—	—	—	CSDH161	CSDH161	—	right	Not Req.	—	—	—	—	
—	—	TC/TE/YC 420 0/J	—	—	—	CSDH161	CSDH183	—	left	26	—	—	X17311040-560	RSR00240	

Table 8. Legacy restrictor selection and location (continued)

Product Line						Suct. Appr.			Restrictor Size (ID mm) and Location			Trane Part Number w/ Bag and Label	Mnemonic #
Clarksville				Macon		CP1	CP2	CP3	CP1	CP2	CP3		
IPAK 2	IPAK 1	Voyager 3	Odyssey	RA	CSC								
—	S*HL*30 G/H S*HL*36 G/H S*HL*60 V (Cir2)	—	—	—	—	CSHD161	CSHD183	—	26	—	—	X17311040-560	RSR00240
—	—	TC/TE/YC 600 O/J VAV (Cir2 only) TC/TE/YC 500 O/J VAV (Cir2 only)	—	—	—	CSHD155	CSHD183	—	25	—	—	X17311040-510	RSR00235
—	—	TC/TE/YC 330 K/L TC/TE/YC 275 K/L	—	—	—	CSHD075	CSHD110	CSHD110	15	—	—	X17311040-600	RSR00355
—	—	TC/TE/YC 380 K/L TC/TE/YC 305 K/L	—	—	—	CSHD075	CSHD120	CSHD120	19	—	—	X17311040-590	RSR00354
—	—	TC/TE/YC 420 K/L TC/TE/YC 350 K/L	—	—	—	CSHD075	CSHD136	CSHD136	Not Req.	—	—		—
—	—	TC/TE/YC 480 O/J CV TC/TE/YC 480 K/L TC/TE/YC 400 O/J CV TC/TE/YC 400 K/L	—	—	—	CSHD092	CSHD155	CSHD155	Not Req.	—	—		—
—	—	TC/TE/YC 600 O/J CV TC/TE/YC 600 K/L TC/TE/YC 500 O/J CV TC/TE/YC 500 K/L	—	—	—	CSHD120	CSHD183	CSHD183	22	—	—	X17311040-580	RSR00353
—	—	—	—	RAUUC60	—	CSHD175	CSHD175	—	Not Req.	—	—		—
—	S*HL*70 0/H S*HL*80 0/H	—	—	RAUUC30	—	CSHD183	CSHD183	—	Not Req.	—	—		—

Table 8. Legacy restrictor selection and location (continued)

Product Line															Trane Part Number w/ Bag and Label	Mnemonic #		
Clarksville						Macon		Compressor Position					Restrictor Size (ID mm) and Location				Suct. Appr.	
IPAK 2	IPAK 1	Voyager 3	Odyssey	RA	CSC	CP1	CP2											CP3
—	S*HL*75 G/H S*HL*89 G/H S*HL*70 V (Cir2) S*HL*75 V (Cir2)	—	—	—	—	CSHN184	CSHN250	—	right	31	—	—	X17311028-510	RSR00241				
—	S*HL75	—	—	—	—	CSHN176	CSHN240	—	right	31	—	—	X17311028-510	RSR00241				
S*HJ090 S/H S*HJ100	S*HK*90 0/G/ H	—	—	—	—	CSHN250	CSHN250	—	left	Not Req.	—	—	—	—				
S*HJ090 S/H S*HJ100	S*HK*90 0/G/ H	—	—	—	—	CSHN250	CSHN250	—	right	Not Req.	—	—	—	—				
S*HJ090 V (circuit 1 only) S*HJ105 V (circuit 1 only)	—	—	—	—	—	CSHN184	CSHN184	CSHN184	right	32	—	31	X17311028-560 X17311028-510	RSR00363 RSR00241				
S*HJ105 S/H S*HJ118	S*HK*11 0/G/H S*HK*12 0/G/ H	—	—	—	—	CSHN250	CSHN315	—	left	31	—	—	X17311028-510	RSR00241				
S*HJ105 S/H S*HJ118	S*HK*11 0/G/H S*HK*12 0/G/ H	—	—	—	—	CSHN250	CSHN315	—	right	31	—	—	X17311028-510	RSR00241				
S*HJ120 S/H S*HJ128	S*HK*13 0/G/ H	—	—	—	—	CSHN315	CSHN315	—	left	Not Req.	—	—	—	—				
S*HJ120 S/H S*HJ128	S*HK*13 0/G/ H	—	—	—	—	CSHN315	CSHN315	—	right	Not Req.	—	—	—	—				
S*HJ120 V (circuit 1 only)	—	—	—	—	—	CSHN184	CSHN184	CSHN250	right	32	31	—	X17311028-560 X17311028-510	RSR00363 RSR00241				
S*HJ130 S/H S*HJ140	—	—	—	—	—	CSHN315	CSHN374	—	left	31	—	—	X17311028-510	RSR00241				
S*HJ130 S/H S*HJ140	—	—	—	—	—	CSHN315	CSHN374	—	right	31	—	—	X17311028-510	RSR00241				

Table 8. Legacy restrictor selection and location (continued)

Product Line										Suct. Appr.	Restrictor Size (ID mm) and Location			Trane Part Number w/ Bag and Label	Mnemonic #
Clarksville						Macon		Compressor Position							
IPAK 2	IPAK 1	Voyager 3	Odyssey	RA	CSC	CP1	CP2	CP3	CP1		CP2	CP3			
S*HJ130 V (circuit 1 only)	—	—	—	—	—	CSHN184	CSHN184	CSHN315	right	32	31	—	X17311028-560 X17311028-510	RSR00363 RSR00241	
S*HJ150 S/H S*HJ162	—	—	—	—	—	CSHN374	CSHN374	—	left	Not Req.	—	—	—	—	
S*HJ150 S/H S*HJ162	—	—	—	—	—	CSHN374	CSHN374	—	right	Not Req.	—	—	—	—	
S*HJ150 V (circuit 1 only)	—	—	—	—	—	CSHN250	CSHN184	CSHN374	right	31	26	—	X17311028-510 X17311028-540	RSR00241 RSR00244	
—	—	—	—	RAUJD80	—	CSHN176	CSHN176	CSHN176	left	Not Req.	—	31	X17311028-510	RSR00241	
—	—	—	—	RAUJD100	—	CSHN184	CSHN184	CSHN250	left	33	33	—	X17311028-520	RSR00242	
—	—	—	—	RAUJD120	—	CSHN250	CSHN250	CSHN250	left	Not Req.	—	33	X17311028-520	RSR00242	

Notes:

1. IPAK 1 RT G high capacity air cooled unit—digit G listed in Position 21–38 in model number.
2. IPAK 1 RT sizes 24, 29, 36, 48, 59, 73, 80, 89 are evaporative cooled condenser models.
3. IPAK 2 RT sizes 100, 118, 128, 140, 162 are evaporative cooled condenser models.
4. Voyager 3 0/J are standard efficiency units; K/L are high efficiency units - digit 0/J or K/L listed in Position 29 in model number.

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