



Installation Instructions

Large Enclosure for Tracer® DIN-mounted Controllers (230 Vac) Dual Transformer

Ordering Numbers: X13651554-01 (solid door), X13651555-01 (display-capable door)

Packaged Contents

- One (1) enclosure
- Six (6) #10 (5mm) screws with anchors
- Five (5) M4 screws

Model Numbers

Before installing the controller, verify the correct model for local power requirements. The model number is on the shipping label or on the product label inside the enclosure.

X39641198-01

SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

June 2020

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1 Warnings, Cautions, and Notices

WARNING
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION
Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE
Indicates a situation that could result in equipment or property-damage only accidents.

WARNING
Proper Field Wiring and Grounding Required!
Failure to follow code could result in death or serious injury. All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes.

WARNING
Personal Protective Equipment Required!
Installing/servicing this unit could result in exposure to electrical, mechanical and chemical hazards. Before installing/servicing this unit, technicians **MUST** put on all Personal Protective Equipment (PPE) recommended for the work being undertaken. **ALWAYS** refer to appropriate SDS sheets and OSHA guidelines for proper PPE. When working with or around hazardous chemicals, **ALWAYS** refer to the appropriate SDS sheets and OSHA guidelines for information on allowable personal exposure levels, proper respiratory protection and handling recommendations. If there is a risk of arc or flash, technicians **MUST** put on all necessary Personal Protective Equipment (PPE) in accordance with NFPA70E for arc/flash protection **PRIOR** to servicing the unit. Failure to follow recommendations could result in death or serious injury.

2 Replacement Parts

- Display-capable door (part no. DOR03989)
- Solid door (part no. DOR03988)
- 230 VAC transformer (part no. TRR02422)
- Entire unit w/o cover, 230 Vac (part no. TRR02424)
- 24 VAC power cables (2) (part no. CAB01401)

Optional Part

- Lock and Key (part no. KEY01074) available through Trane Parts Centers)

Operation and Environmental Specifications

Make sure that the operating environment conforms to the specifications listed in Table 1.

Table 1. Specifications

Temperature	From 0°C to 50°C (32°F to 122°F)
Humidity	5–95% non-condensing
Power requirements	230 Vac, 1A maximum, 1 phase, 50/60 Hz
Weight	Mounting surface must be able to support 120 lb. (55 kg)
Dimensions	62 cm x 73.3 cm x 10.7 cm (24.5 in. x 28.9 in. x 4.2 in.)

The power output of the panel is de-rated at higher ambient temperatures to account for the heat rise in the panel. Table 2 shows the ratings.

Table 2. Power output (per transformer)

Maximum VA per Transformer	Maximum Temperature C°/F°
35	45°C (113°F)
70	35°C (95°F)

3 DIN Unit Widths

The following table provides DIN unit width measurements for Trane devices. The enclosure DIN rail is approximately 18 DIN unit widths.

Table 3. DIN unit width measurements

Device	Device Width (mm/in.)	DIN Unit Widths (1 unit = 18 mm)
Tracer SC system controller	143.6/5.6	8
Tracer UC400 controller	143.6/5.6	8
Tracer UC600 controller	215.5/8.50	12
Tracer UC800 controller	71.6/2.8	4
Tracer XM30 expansion module	53.6/2.1	3
Tracer XM32 expansion module	71.6/2.8	4
Tracer XM70 expansion module	215.5/8.50	12
PM014 power supply module	107.6/4.2	6
Tracer BACnet terminator	35.6/1.4	2

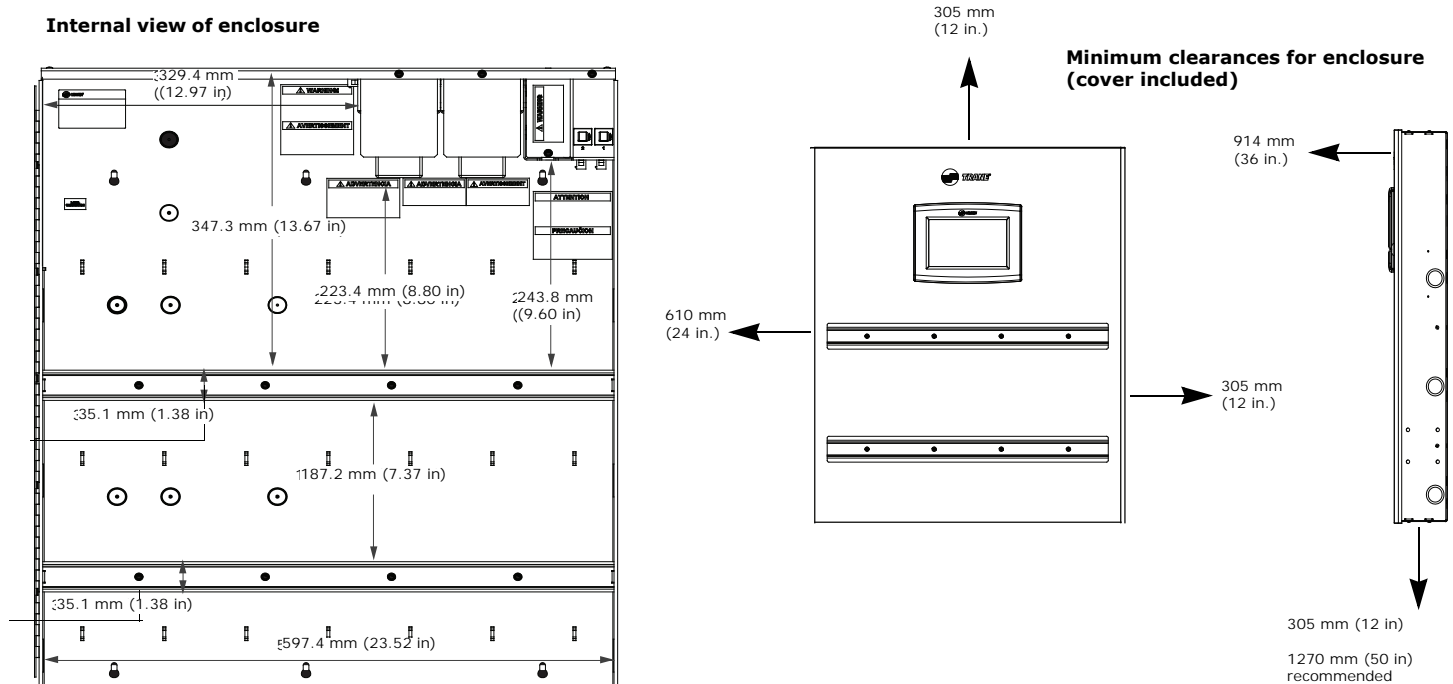
4 Clearances and Dimensions

Minimum clearances and internal enclosure dimensions are shown in Figure 1.

Ensure that the selected mounting location provides adequate space for the minimum clearances.

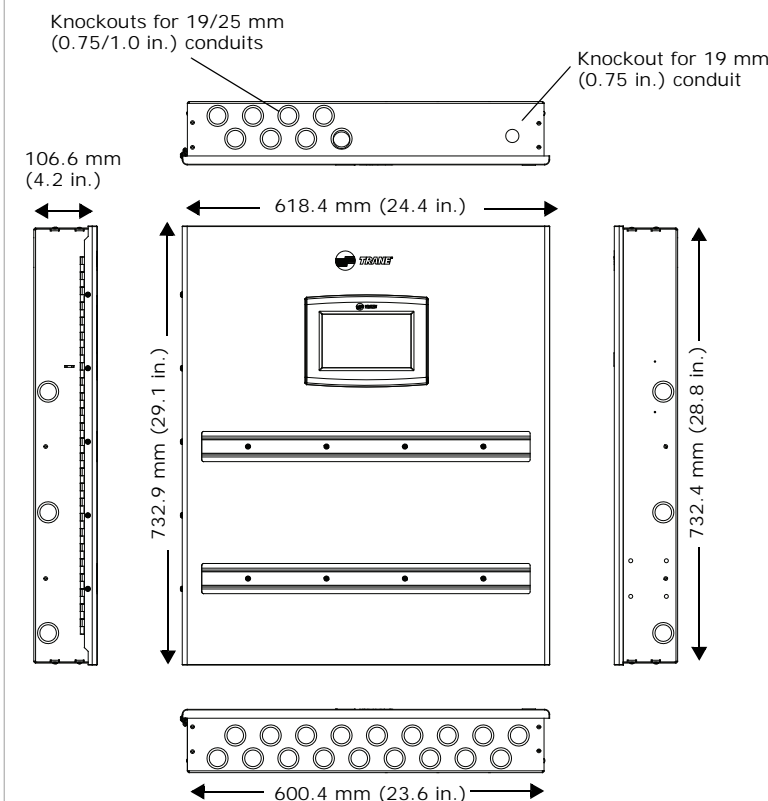
For external enclosure dimensions, see Figure 2.

Figure 1. Minimum Clearances and Internal Dimensions



5 External Dimensions

Figure 2. External dimensions



6 Mounting and Wiring

Location

Ensure that the location meets the operating environment requirements and clearances described in previous sections. The controller must be installed indoors. Trane recommends locating the controller:

- Near the controlled equipment to reduce wiring
- Where service personnel have easy access
- Where public access is restricted to minimize the possibility of tampering or vandalism

Mounting Instructions

To mount the enclosure:

1. Use the enclosure as a template and mark the location of the six mounting holes on the mounting surface.
2. Set aside the enclosure and drill holes for the screws at the marked locations.

Note: Drill holes for #10 (5 mm) screws and #10 wall anchors. Use wall anchors if the mounting surface is dry wall or masonry.

3. Secure the enclosure to the mounting surface with the enclosed #10 (5 mm) screws and #10 wall anchors.

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Wiring High-voltage AC Power

Read all warnings and cautions prior to wiring high-voltage AC power.

⚠ WARNING

Hazardous Voltage!
Disconnect all electrical power, including remote disconnects, before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized. Failure to disconnect power before servicing could result in death or serious injury.

⚠ WARNING

Proper Field Wiring and Grounding Required!
All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes. Failure to follow code could result in death or serious injury.

NOTICE

Use Copper Conductors Only!
Unit terminals are designed to accept copper conductors only. Other conductors could cause equipment damage.

- The panel must receive power from a dedicated power circuit. Failure to comply could cause panel malfunctions.
- A disconnect switch for the dedicated power circuit must be near the panel, within easy reach of the operator, and marked as the disconnecting device for the panel.
- 24 Vac or higher power-wire conduits or wire bundles must not contain input or output wires. Failure to comply could cause the controller to malfunction due to electrical noise. Power wiring must comply with the National Electrical Code™ (NEC) and applicable electrical codes.
- 230 Vac wiring requires three-wire service (line, neutral, ground).

Note: The transformer voltage utilization range is 196–264 Vac (230 Vac nominal). The panel automatically detects whether the current is 50 or 60 cycle.

To connect 230 Vac power wires:

1. Lock open the supply-power disconnect switch.

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2. At the top-right corner of the enclosure, remove the knockout for 0.75 inch (19 mm) conduit.
3. Open or remove the enclosure door if has already been installed.
4. Inside of the enclosure at the top-right corner, remove the line voltage area cover plate.
5. Feed the 230 Vac power wire into the enclosure.
6. Connect the line wire to the 'L' terminal as shown in Figure 3.
7. Connect the neutral wire to the 'N' terminal as shown in Figure 3.
8. Connect the green ground wire to the chassis ground screw as shown in Figure 3.

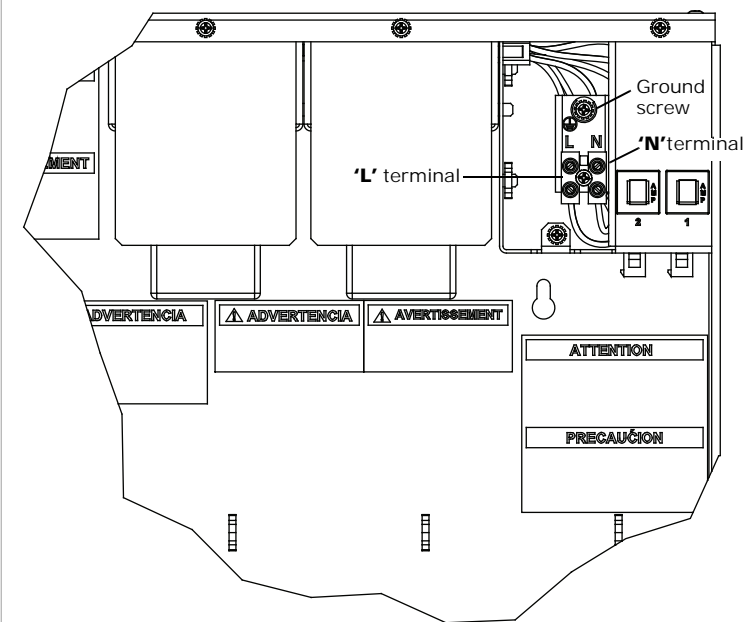
⚠ WARNING

Hazardous Voltage!
The cover plate must be in place when the controller is operating. Failure to replace the cover plate could result in death or serious injury.

9. Replace the cover plate.
10. On a field-supplied label, record the location of the circuit breaker panel and the electrical circuit. Attach the label to the cover plate.

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Figure 3. AC wiring for 230 Vac



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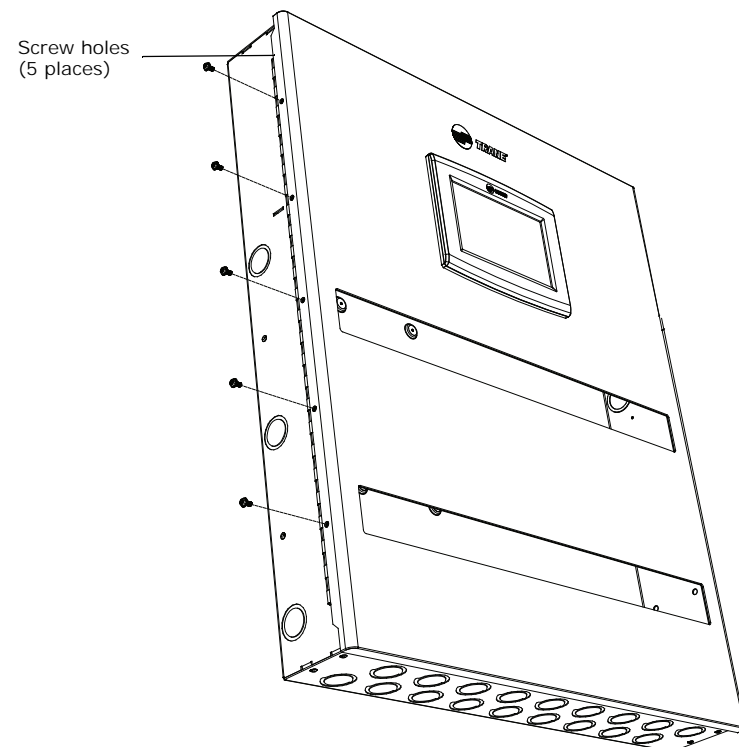
Installing the Enclosure Door

To install the enclosure door:

1. Remove packaging from the door and locate the provided hardware (five M4 screws).
2. Position the door on the front of the enclosure in its approximate position, with the lock on the right-hand side.
3. Lock the enclosure door to assist in holding the door on the enclosure.
4. Align the screw holes with the threaded hardware on the door hinge so that the screws can be inserted through the door (Figure 4).
5. Insert one screw into a screw hole on the upper half of the door; finger tighten only.
6. Insert the remaining four screws in the screw holes; finger tighten only.
7. While applying slight upward pressure on the door, use a screwdriver to securely tighten one screw on the upper portion of the door and one screw on the lower portion of the door.
8. Unlock the door and ensure that it opens and closes freely.
9. Securely tighten the remaining screws.

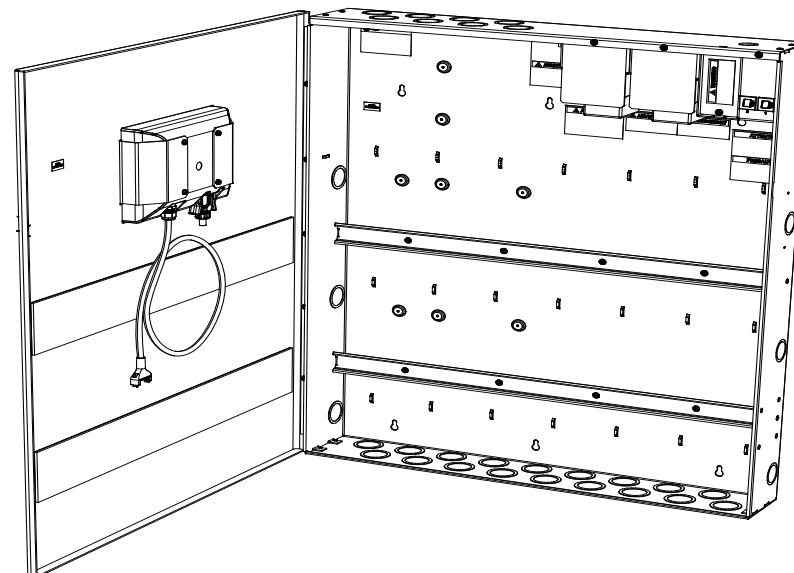
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Figure 4. Installing the enclosure door



Position the door on the front of the enclosure.

After tightening the screws, unlock door and verify that it opens and closes freely.



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Agency Listings and Compliance

The European Union (EU) Declaration of Conformity is available from your local Trane® office.

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