

## Installation Instructions

# **Tracer™ AH541 Controller**

Keep this document at or near the controller for access to calibration and cleaning instructions for the operator display. For more detailed installation instructions, refer to the appropriate controller instruction guide.

**Order Numbers** 

BMTA000AAC01 BMTA000AAC00 BMTA000BAC01 BMTA000BAC00

3270 3402

# A SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

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**BAS-SVN106D-EN** @ 2020 Trans



# Warnings, Cautions, and Notices

Read this manual thoroughly before operating or servicing this unit. Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:

A CAUTION

NOTICE

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious

ndicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe ndicates a situation that could result in equipment or property-damage only accidents.

**Verifying Model Number for Local Power Requirements** 

Before installing the controller, verify the correct model for local power requirements, located on the shipping label of on the product label inside the enclosure.

#### Table 1. Model numbers

Model	Desscription
BMTA000AAC00	120 Vac
BMTA000AAC01	120 Vac, with operator display
BMTA000BAC00	230 Vac, Conformity European CE marked
BMTA000BAC01	230 Vac, with operator display, CE marked

# Selecting a Mounting Location

Ensure that the location meets the operating environment requirements and clearance requirements described in the following sections. The controller must be installed indoors. Trane recommends locating the controller:

- Near the controlled equipment to reduce wiring
- Where service personnel have easy access
- Where it is easy to see the operator display

Where public access is restricted to minimize the possibility of tampering or vandalism

#### **NOTICE**

Avoid Equipment Damage

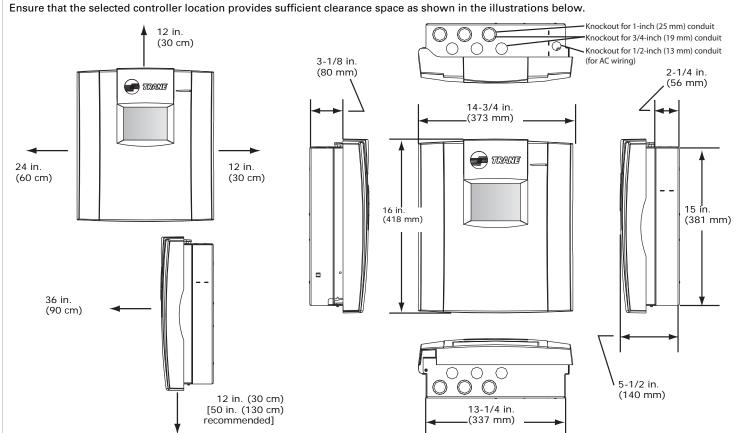
Install the controller in a location that is out of direct sunlight. Failure to do so may cause the controller to overheat.

# Storage and Operating Specifications

#### Table 2. Specifications

Temperature:	Without display: -40°F to 158°F (-40°C to 70°C) With display: 32°F to 122°F (0°C to 50°C)
Humidity:	5–95% non-condensing
Power requirements:	98–132 Vac or 196–264 Vac, 1 A maximum, 1 phase, 50 or 60 Hz
Weight:	Mounting surface must be able to support 25 lb. (12 kg)
Dimensions:	16 ½ in. × 14 ¾ in. × 5 ½ in. (418 mm × 373 mm × 140 mm)
Altitude:	6500 ft (2000 m)
Installation:	U.L. 840: Category 3
Pollution:	U.L. 840: Degree 2

#### **Controller Clearances**



### **Mounting and Wiring**

The following describes how to mount the enclosure and wire high-voltage power to the controller.

To mount the enclosure:

- 1. Use the enclosure as a template and mark the location of the four mounting holes on the mounting surface.
- 2. Set aside the enclosure and drill holes for the screws at the marked locations.

Drill holes for #10 (5 mm) screws or #10 wall anchors. Use wall anchors if the mounting surface is dry wall or masonry. Insert wall anchors if needed. Secure the enclosure to the mounting surface with the enclosed #10 (5 mm) screws.

# **WARNING**

#### Hazardous Voltage!

Disconnect all electrical power, including remote disconnects, before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently be energized. Failure to disconnect power before servicing could result in death or serious injury.

### **A** CAUTION

#### Use Copper Conductors Only!

Unit terminals are designed to accept copper conductors only. Other conductors may cause equipment damage.

Important: Ensure the correct controller model for 120 Vac or 230 Vac.

To ensure proper operation of the controller, install the power supply circuit in accordance with the following guidelines:

- The controller must receive power from a dedicated power circuit. Failure to comply may cause control malfunctions.
- · A disconnect switch for the dedicated power circuit must be near the controller, within easy reach of the operator, and marked as the disconnecting device for the controller.
- High-voltage power-wire conduits or wire bundles must not contain input/output wires. Failure to comply may cause the controller to malfunction due to electrical noise.
- High-voltage power wiring must comply with the National Electrical Code™ (NEC) and applicable local electrical codes.
- High-voltage wiring requires three-wire 120/230 Vac service (line, neutral, ground).

Note: The transformer voltage utilization range is 98–132 Vac (120 Vac nominal) or 196–264 Vac (230 Vac nominal). The panel automatically detects whether the current is 50 or 60 cycle.

## Mounting and Wiring (continued)

To connect high-voltage power wires:

- 1. Lock open the supply-power disconnect switch.
- 2. At the top-right corner of the enclosure, remove the knockout for ½-inch (13 mm) conduit.

Ground

screw

- 3. Open or remove the enclosure door if it is already installed.
- 4. Inside of the enclosure at the top-right corner, remove the highvoltage area cover plate.
- 5. Feed the highvoltage power wire into the enclosure.
- 6. Connect the line wire to the 'L' terminal.
- 7. Connect the neutral wire to the 'N'
- 8. Connect the green ground wire to the chassis ground screw. The ground wire should be continuous back to the circuit breaker panel.

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# **A** WARNING

#### Hazardous Voltage

The cover plate must be in place when the controller is operating. Failure to replace the cover could result in death or serious injury.

- 9. Replace the cover.
- 10.On a label, record the location of the circuit breaker panel and the electrical circuit. Attach the label to the cover plate.

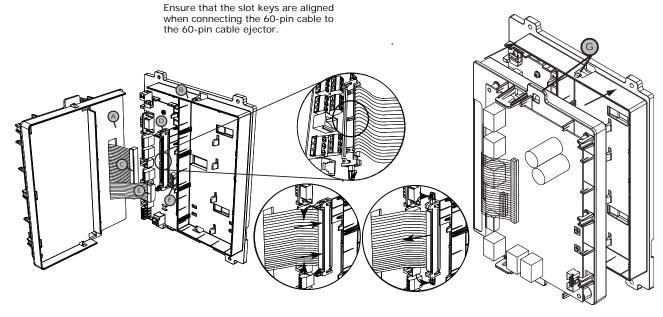
# **Installing the Main Circuit Board**

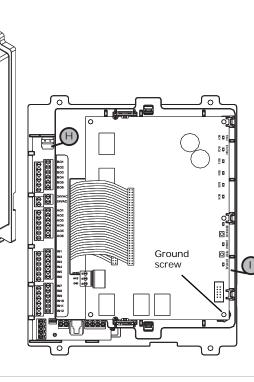
The controller does not ship with the top plastic frame installed. The board can be kept in the office and programmed while the enclosure is mounted and wired. After programming has been completed, connect the circuit board to the termination board. To begin, verify that the 24 Vac power cable is not connected to the termination board and then install the main circuit board

- 1. Hold the top frame (A) at a 90° angle to the bottom frame (B).
- 2. Connect the 60-pin cable (C) to the 60-pin cable ejector slot (D) by pressing down firmly on the cable until the ejector tabs collapse and snap over the ends of the cable. Then, connect the 20-pin cable (E) to the 20-pin slot
- 3. Align the snaps on the top frame (G) with the mounting locks on the bottom frame and then push the two frames together in the direction indicated by the arrows.

Note: For controllers with an operator display, connect the operator-display cable to the circuit

- 4. Install the supplied grounding screw (M3.5 x 49) into the assembly and turn it into the sheet metal backing.
- 5. Connect the 24 Vac power cable to the termination board (H). The green status LED will light (I).





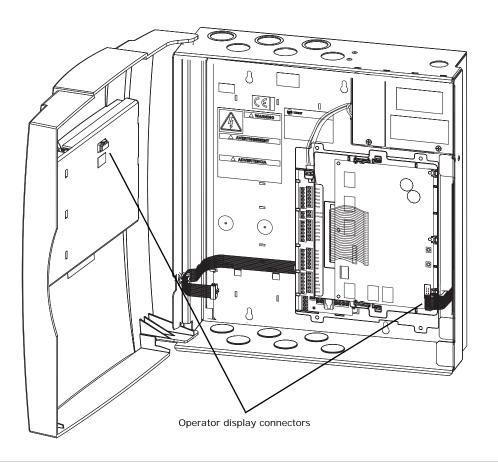
### Installing the Enclosure Door

**Note:** Unpack the enclosure door and check for missing or damaged parts and any cracks in the plastic. Then, ensure that the magnetic latches and touch screen (if ordered) are installed.

To install the enclosure door:

- 1. Hold the door at a 90° angle from the enclosure.
- 2. Align the hinge pegs on the door with the hinge holes on the enclosure.
- 3. Gently lower the door until it rests securely in the hinge holes.
- 4. Verify that the door swings freely on the hinges and that the magnetic latches hold the door securely when it is closed. For doors with an operator display, connect the operator-display cable to the operator-display connector on the door.

Note: The operator-display cable passes beneath the termination board on enclosures with factoryinstalled operator displays.



### **Operator Display Setup**

The following instructions describe how to calibrate and adjust the operator

#### **NOTICE**

#### Avoid Equipment Damage!

To clean the operator display, use a cloth damped with commercial liquid glass cleaner. Spraying water or cleaners directly on the screen may result in equipment damage.

To calibrate the operator display:

- 1. On the Home screen, press the Setup button and the Setup menu displays.
- Press the Page Down button to view the Setup List screen on Page 2 of 2.
- Press the Display Setup button and the Display Setup screen displays.
   Press the Calibrate Touch Screen button and a calibration screen displays.

# **NOTICE**

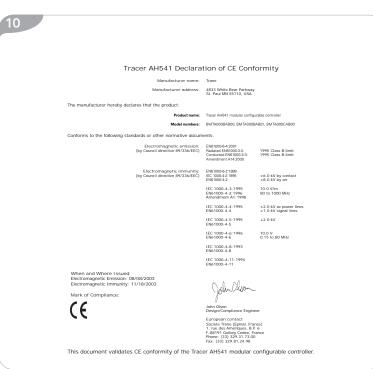
# Avoid Equipment Damage!

Do Not allow the operator display to come in contact with sharp objects.

- 5. Touch the Target using a small, pliable, blunt object, such as a pencil eraser. Hold until the beeping stops. A second calibration screen displays.
- 6. Again, touch the Target with the object. Hold until the beeping stops. The Advanced Selection screen displays.
- 7. Press the Home button and the Home screen displays.

To adjust the brightness and contrast:

- 1. On the Home screen, press the Setup button and the Setup menu displays.
- Press the Page Down button to view the Setup List screen on Page 2 of 2.
   Press the Display Setup button and the Display Setup screen displays.
- 4. Press the Adjust Brightness and Contrast button and the Brightness and
- Contrast screen displays. 5. To increase the brightness, press the buttons along the top row, in sequence,
- from left to right. To decrease the brightness, press the buttons from right to
- To increase the contrast, press the buttons along the bottom row, in sequence, from left to right. To decrease the contrast, press the buttons from right to left.
- 7. Press the Home button and the Home screen displays.



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