



Service Parts Installation Instructions

Replacing the Enclosure Back

For the Tracer™ AH541/MP581 or the Tracer Summit™ BMTX BCU

Order Number: S3090-0353-62

X39641206-01

SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

May 2020

BAS-SVN064C-EN



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The three types of advisories are defined as follows:

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert

NOTICE

Indicates a situation that could result in equipment or property-damage only accidents.

Overview

The replacement enclosure back is shipped with replacement parts needed for re-installing the termination board and power-supply assembly into the enclosure back. [Table 1](#) lists the parts; [Figure 1](#) illustrates them. [Figure 2](#) shows their location on the enclosure.

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Table 1. Maximum drop by unit width

Figure 1 Reference	Item	Qty	Location	Part Description	Part Number
A	Screw	5	<ul style="list-style-type: none"> Transformer Terminal block Transformer cover (small) Transformer cover (large) 	M4 X 8	33025002
B	Screw	1	Ground	10-32 x 1/2"	X25020713010
C	Screw	1	Electric Chassis	M3.5 x 12	33024004
D	Cable Holder	1	Enclosure Block		33016071
E	Label	1	Enclosure Block	Warning Label	X39002583010B

To install the replacement enclosure back, refer to [Figure 2](#).

If the replacement Warning label is needed (part E), apply it over the existing warning label (not shown in [Figure 2](#)).

WARNING

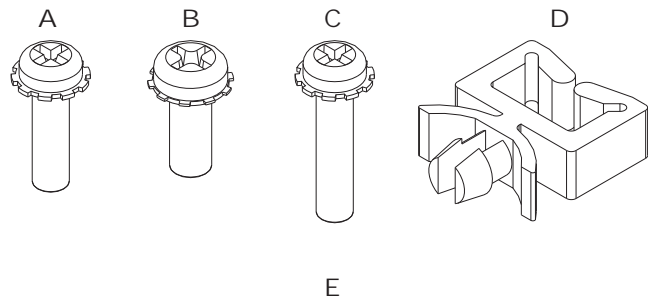
Hazardous Voltage!

Before making electrical connections, lock open the supply-power disconnect switch. Failure to do so may cause death or serious injury.

For detailed instructions on wiring the transformer, see *Installation Instruction 3270 3383, Installing the Tracer Summit BMTX Building Control Unit*.

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Figure 1. Illustration of replacement parts

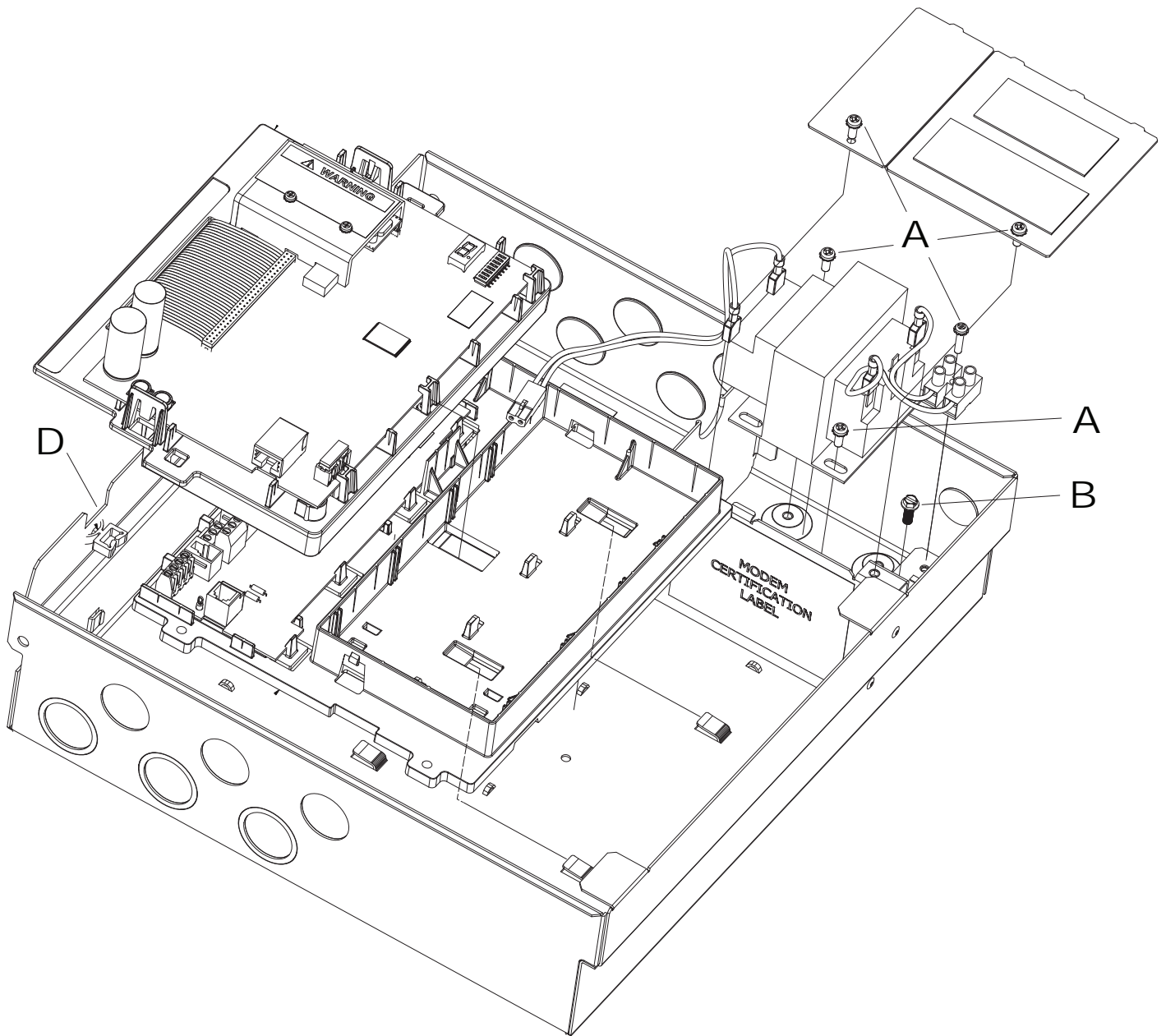


WARNING
HAZARDOUS VOLTAGE!
DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS AND FOLLOW LOCK OUT AND TAG PROCEDURES BEFORE SERVICING. FAILURE TO DO THE ABOVE COULD RESULT IN DEATH OR SERIOUS INJURY.

AVERTISSEMENT
TENSION DANGEREUSE!
COUPER TOUTES LES TENSIONS ET OUVRIR LES SECTIONNEURS À DISTANCE, PUIS SUIVRE LES PROCÉDURES DE VERROUILLAGE ET DES ÉTIQUETTES AVANT TOUTE INTERVENTION. NE PAS RESPECTER CES MESURES DE PRÉCAUTION PEUT ENTRAÎNER DES BLESSURES GRAVES POUVANT ÊTRE MORTELLES.

ADVERTENCIA
¡VOLTAJE PELIGROSO!
DESCONECTE TODA LA ENERGÍA ELÉCTRICA, INCLUSO LAS DESCONECIONES REMOTAS Y SIGA LOS PROCEDIMIENTOS DE CIERRE Y ETIQUETADO ANTES DE PROCEDER AL SERVICIO. EL NO REALIZAR LO ANTERIORMENTE INDICADO, PODRÍA OCASIONAR LA MUERTE O SERIAS LESIONES PERSONALES.

X39002583010B

Figure 2. Replacement part locations

C and E not shown

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