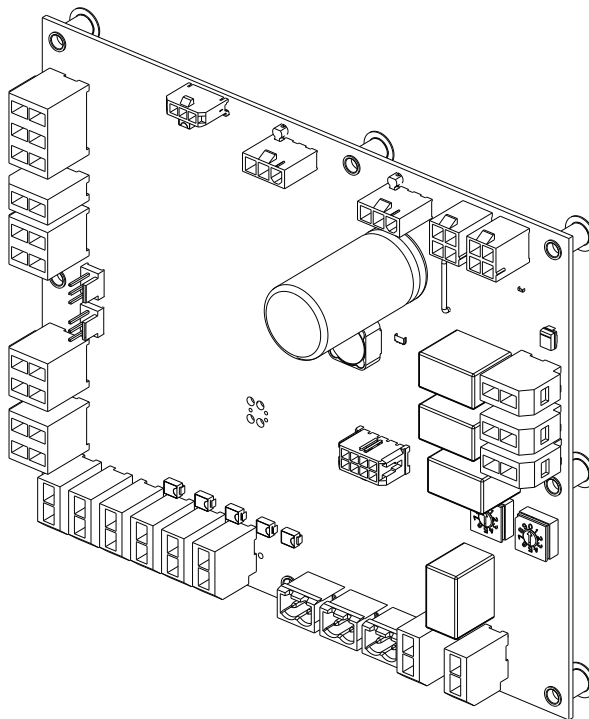


Installation Guide

Symbio™ 700 Options Module

Used with Odyssey™ Split Systems Constant Volume Air Handlers (Digit 15=1)



Model Number: BAYMODU001

Used with: TWE072, TWE076, TWE090, TWE101, TWE120, TWE126, TWE150, TWE156, TWE180, TWE201, TWE240, TWE251, and TWE300

▲ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

Introduction

Read this manual thoroughly before operating or servicing this unit.

Warnings, Cautions, and Notices

Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE

Indicates a situation that could result in equipment or property-damage only accidents.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs and HCFCs such as saturated or unsaturated HFCs and HCFCs.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

⚠ WARNING

Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury.

All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in **NEC** and your local/state/national electrical codes.

⚠ WARNING

Personal Protective Equipment (PPE) Required!

Failure to wear proper PPE for the job being undertaken could result in death or serious injury. Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, **MUST** follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:

- Before installing/servicing this unit, technicians **MUST** put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). **ALWAYS** refer to appropriate Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.
- When working with or around hazardous chemicals, **ALWAYS** refer to the appropriate SDS and OSHA/GHS (Global Harmonized System of Classification and Labelling of Chemicals) guidelines for information on allowable personal exposure levels, proper respiratory protection and handling instructions.
- If there is a risk of energized electrical contact, arc, or flash, technicians **MUST** put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, **PRIOR** to servicing the unit. **NEVER PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE TESTING WITHOUT PROPER ELECTRICAL PPE AND ARC FLASH CLOTHING. ENSURE ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.**

⚠ WARNING

Follow EHS Policies!

Failure to follow instructions below could result in death or serious injury.

- All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Trane personnel should always follow local regulations.

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Inspection

Remove the contents of the kit from the shipping package and inspect for possible damage. If the accessory has been damaged, it should be reported to and claims made against the transportation company immediately. Any missing parts should be immediately reported to your supplier and replaced with authorized parts only.

General Information

This kit is required when adding an electric heat accessory kit to a constant volume air handler (indicated by model number digit 15 = 1).

The option module operates with the Symbio™ 700 in the condenser to provide electric heat logic control.

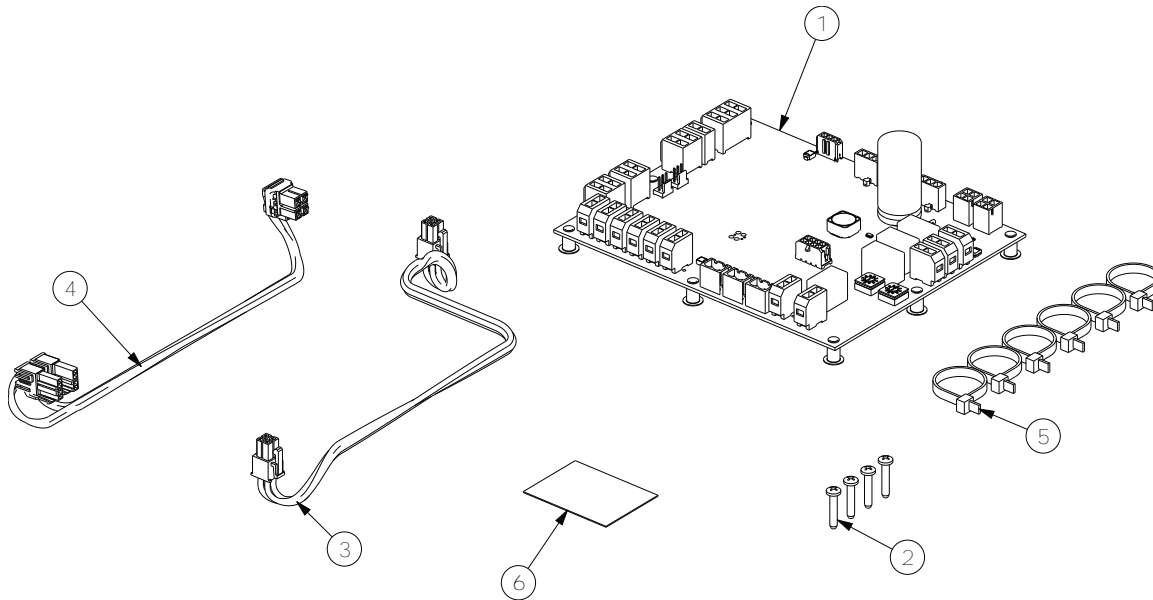
Function or Description

Table 1. Specifications

Operating Temperature Range	-40 to 70°C (24 Vac)	
LEDs	Color	Description
	Green	Status
	Red	Status
	Green	TX
	Yellow	RX
Agency	UL/CSA 60730 listed UL94-5V Flammability FCC Part 15, Class B Emissions	

Parts List

Figure 1. Kit contents



1. Options module
2. Screws (4)
3. Harness IMC Communication
4. Harness, Electric Heat Controls
5. Wire ties
6. Information Label

Installation

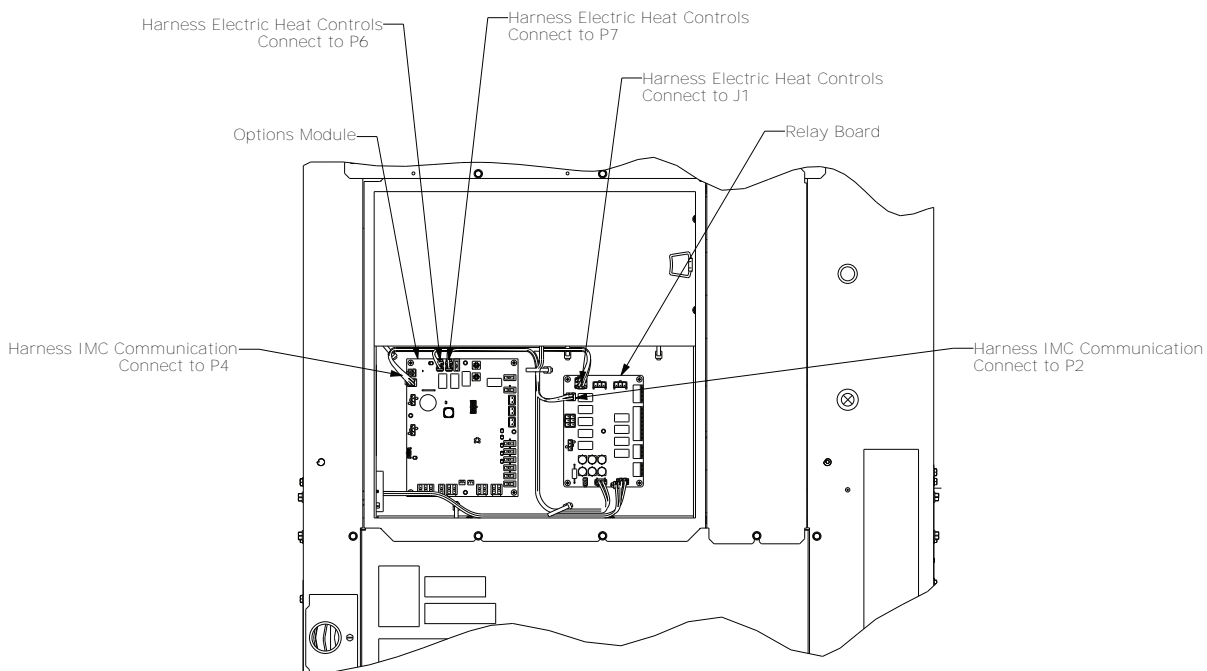
1. Ensure all power to the air handler has been disconnected and lockout.
2. Remove the end top access panel to gain access to the unit control box.
3. Install the options module in the Air handler control box and secure the board with 4 screws (provided in kit) (See [Figure 2, p. 5](#)).
4. On the Options Module, set the address rotary switches to 75. This is required to integrate the Options Module with the Symbio™ condenser.
5. Connect the two harnesses between the options module board and the relay board per unit wiring

diagram (See [Figure 2, p. 5](#)).

Note: The unit wiring diagram is located on the control box high voltage door.

6. Using the wire ties provided, bundle and dress any excess wire away from sharp edges.
7. Reinstall the access panel that was removed earlier.
8. Apply the Information Label next to the unit nameplate.
9. Reconnect all power to the unit. Refer to the troubleshooting section in the unit installation guide, if needed.

Figure 2. Symbio™ options module installation



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