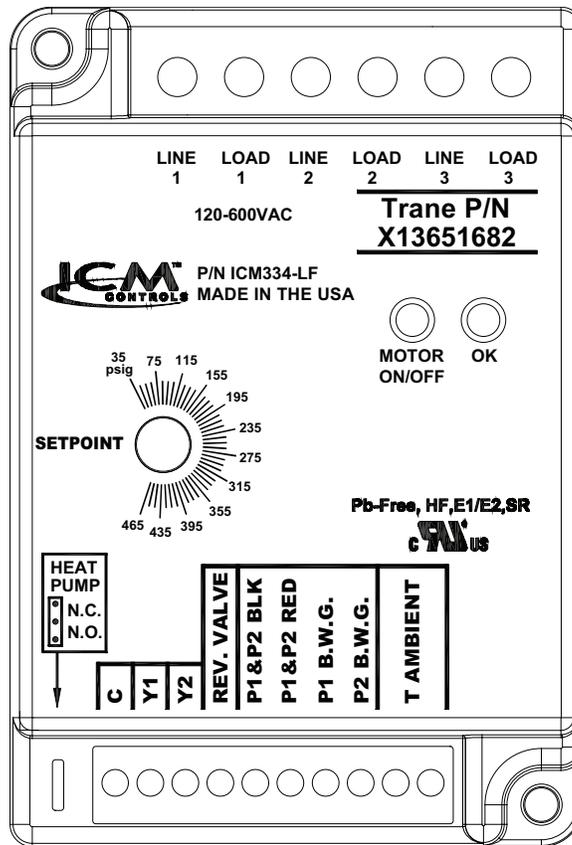


Preliminary

Installation Guide

Head Pressure Control Kit

Odyssey™ Split System with Symbio™ Controls,
5 to 12.5 Tons



BAYLOAMS10: TTA060, 072, 076, 090, 101, 120, 126, 150 and TWA060, 072, 076, 090, 101, 120, 150

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

Introduction

Read this manual thoroughly before operating or servicing this unit.

Warnings, Cautions, and Notices

Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE

Indicates a situation that could result in equipment or property-damage only accidents.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

WARNING

Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury.

All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state/national electrical codes.

WARNING

Personal Protective Equipment (PPE) Required!

Failure to wear proper PPE for the job being undertaken could result in death or serious injury.

Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, **MUST follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:**

- **Before installing/servicing this unit, technicians MUST put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). ALWAYS refer to appropriate Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.**
- **When working with or around hazardous chemicals, ALWAYS refer to the appropriate SDS and OSHA/GHS (Global Harmonized System of Classification and Labelling of Chemicals) guidelines for information on allowable personal exposure levels, proper respiratory protection and handling instructions.**
- **If there is a risk of energized electrical contact, arc, or flash, technicians MUST put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, PRIOR to servicing the unit. NEVER PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE TESTING WITHOUT PROPER ELECTRICAL PPE AND ARC FLASH CLOTHING. ENSURE ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.**

⚠ WARNING

Follow EHS Policies!

Failure to follow instructions below could result in death or serious injury.

- All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Trane personnel should always follow local regulations.

⚠ WARNING

R-454B Flammable A2L Refrigerant!

Failure to use proper equipment or components as described below could result in equipment failure, and possibly fire, which could result in death, serious injury, or equipment damage.

The equipment described in this manual uses R-454B refrigerant which is flammable (A2L). Use ONLY R-454B rated service equipment and components. For specific handling concerns with R-454B, contact your local representative.

⚠ WARNING

Cancer and Reproductive Harm!

This product can expose you to chemicals including lead and bisphenol A (BPA), which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Revision History

- Updated TWA series in the cover page.
- Updated Disable Evaporator Defrost Control section in Pre-Installation chapter.
- Added Temperature vs. resistance table in Operation and Troubleshooting chapter.

Preliminary

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Disable Evaporator Defrost Control	5	Controller Settings	11
Parts List	5	Set Pressure Setpoint	11
Installation	6	Operation and Troubleshooting	13
Controller	6	Checkout Procedure	13
Transducer and Tee	7		

Pre-Installation General Information

Table 1. Low ambient controller specifications

Volts, AC	208, 240, 380, 415, 480, 600
Control Voltage	18-30 Vac
Frequency	50-60 Hz
Operating Temperature	-40°F + 140°F (-40°C to 60°C)
Full Load Amps	10 Amps
Transducer Pressure Control Range	0-500 psi

Disable Evaporator Defrost Control

Important: For proper operation of the low ambient head pressure control accessory in an Odyssey condenser, the Evaporator Defrost Control (EDC) function must be disabled.

To disable the EDC, navigate to the Utilities>Unit Config>Edit Unit Config menu on the Symbio™ 700 user interface, change the configuration parameter Evaporator Defrost Control to Disabled, select Save Config, and Y to Restart Equipment. The Symbio Service and Installation mobile application can also be used to edit this parameter.

Parts List

Figure 1. BAYLOAMS10 parts

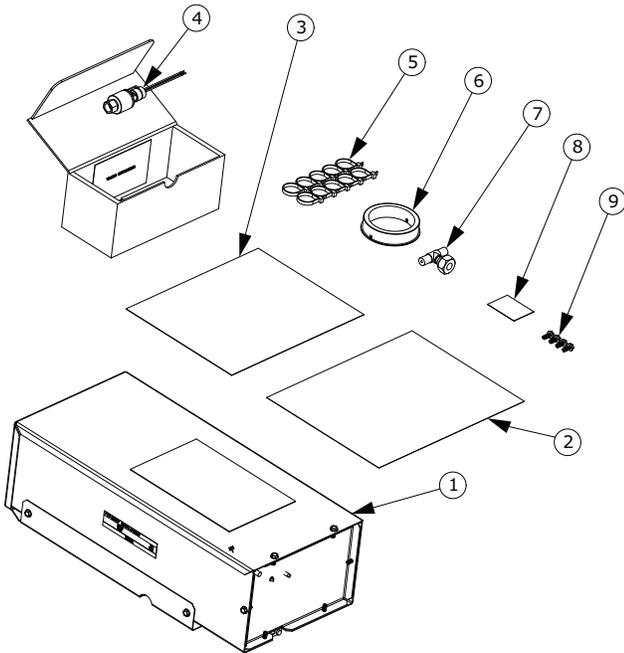


Table 2. Parts list

Item Number	Qty	Description
1	1	BAYLOAM Control Box Assembly
2	1	Installation Guide
3	1	Wiring Diagram
4	1	Transducer ^(a)
5	10	Wire Tie
6	1	Snap Bushing
7	1	Tee; Pressure Tap
8	1	Label; Information BAYLOAMS10
9	4	Screw

^(a) Additional transducer kit (BAYLOTR001) is needed for dual circuit units.

Installation

Controller

⚠ WARNING

Hazardous Voltage w/Capacitors!

Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury.

Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized. For variable frequency drives or other energy storing components provided by Trane or others, refer to the appropriate manufacturer's literature for allowable waiting periods for discharge of capacitors. Verify with a CAT III or IV voltmeter rated per NFPA 70E that all capacitors have discharged.

⚠ WARNING

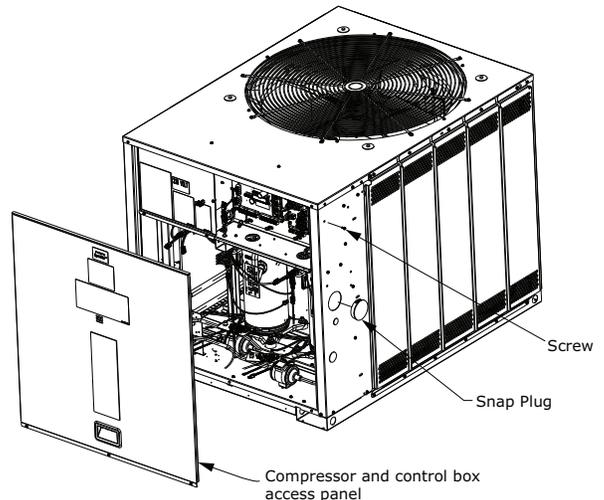
Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury.

All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in NEC and your local/state/national electrical codes.

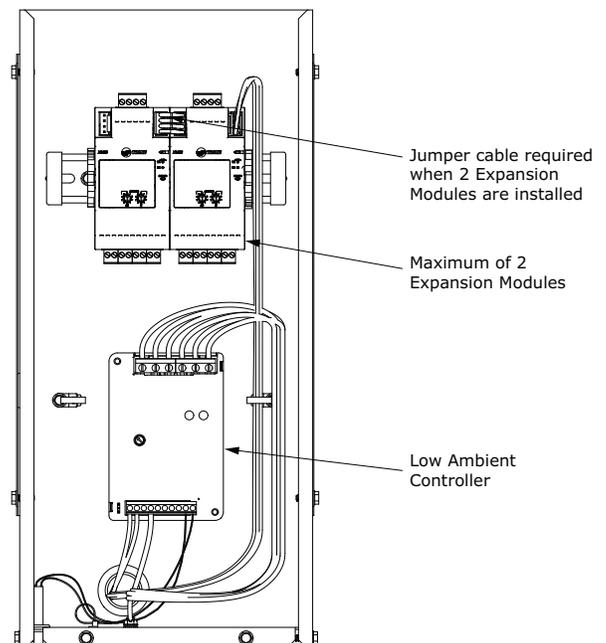
1. Prepare the unit for installation.
 - a. Disconnect and lock out all power from the unit.
 - b. Remove the compressor and control box access panel(s).
 - c. Remove the snap plug and 1 screw from the unit corner post on the right side of the unit (when facing the compressor access panel). See [Figure 2, p. 6](#).

Figure 2. Remove snap plug and screws



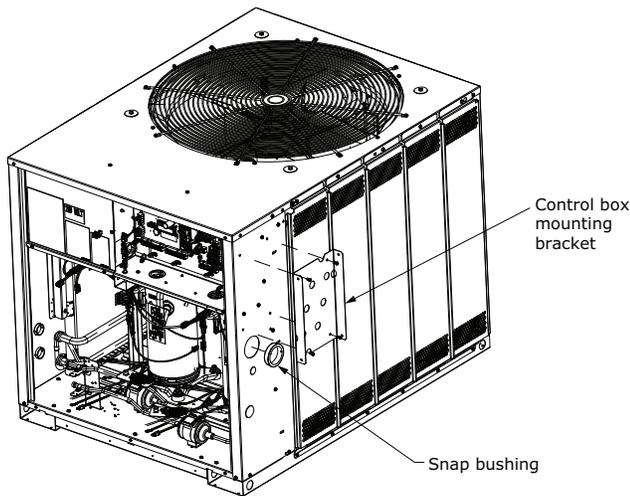
Note: If an expansion module kit is already installed, then remove the low ambient controller, sensor, and its wiring, mount it in the expansion module box. Discard the low ambient box. See [Figure 3, p. 6](#).

Figure 3. Expansion module box



- d. Remove the 4 screws that secure the control box mounting bracket to the kit control box and set the control box and mounting bracket to the side.
2. Insert the snap bushing (provided in the kit) into the hole on the corner post. See [Figure 4, p. 7](#).

Figure 4. Secure mounting bracket to unit



- Using the 4 screws provided in the kit secure the control box mounting bracket to the corner post. See Figure 4, p. 7.

Transducer and Tee

⚠ WARNING

R-410A Refrigerant under Higher Pressure than R-22!

Failure to use proper equipment or components as described below, could result in equipment failing and possibly exploding, which could result in death, serious injury, or equipment damage.

The units described in this manual use R-410A refrigerant which operates at higher pressures than R-22. Use ONLY R-410A rated service equipment or components with these units. For specific handling concerns with R-410A, please contact your local Trane representative.

⚠ WARNING

R-454B Flammable A2L Refrigerant!

Failure to use proper equipment or components as described below could result in equipment failure, and possibly fire, which could result in death, serious injury, or equipment damage.

The equipment described in this manual uses R-454B refrigerant which is flammable (A2L). Use ONLY R-454B rated service equipment and components. For specific handling concerns with R-454B, contact your local representative.

⚠ WARNING

Risk of Fire — Flammable Refrigerant!

Failure to follow instructions below could result in death or serious injury, and equipment damage.

- To be repaired only by trained service personnel.
- Do not puncture refrigerant tubing.
- Dispose of properly in accordance with federal or local regulations.

NOTICE

Wire Damage!

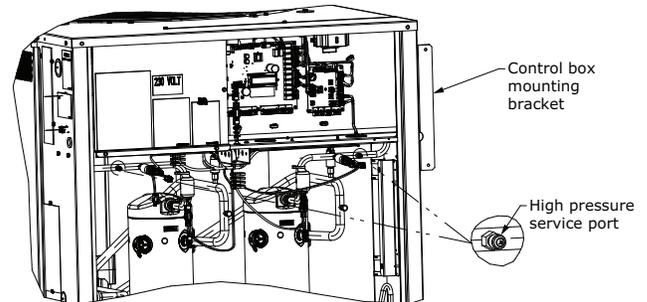
Failure to follow instructions below could result in damaged wires.

Use provided wire ties to make sure wire are secured and protected from sharp edges and hot surfaces.

Install a tee and pressure transducer on the discharge line service port at each compressor using the following instructions:

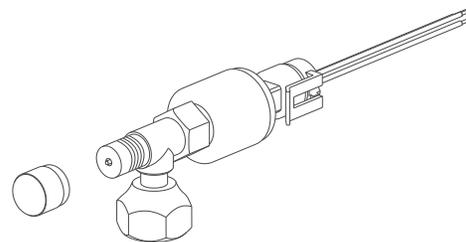
- Remove red tags (applicable only for R-454B units) and cap nut from the unit's high pressure service port on the discharge line that runs from the compressor.

Figure 5. High pressure service port



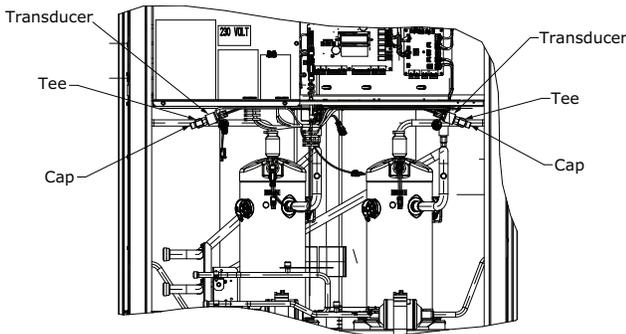
- Install one transducer on the Tee port without the valve core and place the cap nut (that was removed from the service port) on to the port with the valve core on each Tee.

Figure 6. Transducer to tee



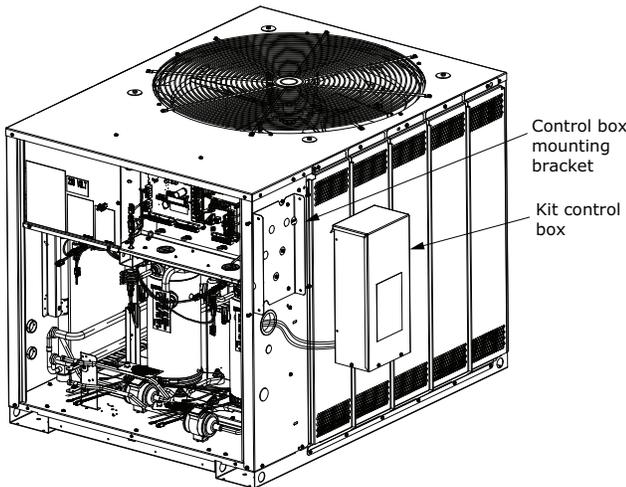
- Place the Tee flare nut with valve core depressor on the unit high pressure tap, where the cap nut is located.

Figure 7. Transducer and tee installed



4. For R-454B units, install the red tag in the new service port location before installing the cap nut.
5. Tighten flare nut securely to the high pressure service port and check for leaks.
6. Route transducer wires through snap bushing and connector into the kit control box and make connections per diagram (supplied in kit).
7. After all wires are secured to the head pressure controller and routed through the bushing and connector in the kit control box, tighten connector screws, ensure the wire protection sleeve is placed properly again to protect the wires from being pinched. Then secure kit control box to the mounting bracket on the unit using the screws that were removed earlier. See Figure 8, p. 8.

Figure 8. Secure kit control box to mounting bracket



Wiring

NOTICE

Wire Damage!

Failure to follow instructions below could result in damaged wires.

Use provided wire ties to make sure wire are secured and protected from sharp edges and hot surfaces.

Control Box Wiring

⚠ WARNING

Hazardous Voltage w/Capacitors!

Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury.

Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized. For variable frequency drives or other energy storing components provided by Trane or others, refer to the appropriate manufacturer's literature for allowable waiting periods for discharge of capacitors. Verify with a CAT III or IV voltmeter rated per NFPA 70E that all capacitors have discharged.

⚠ WARNING

Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury.

All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in NEC and your local/state/national electrical codes.

1. Locate the fan contactor in the control box, disconnect the fan motor quick connects and connect them to the male quick connects in the fan power harness (supplied in the kit) then connect the female quick connects in the same harness to the fan contactor. See Figure 9, p. 9.
2. Run the 24 VAC harness with the red and black wire to the unit controller in the control box and connect the 2 pin connector to the Symbio™ 700 board at P5 header. See Figure 10, p. 9.
3. Terminate the ground wire (supplied in the Kit) in the control box. See Figure 9, p. 9.
4. IN HEAT PUMP UNITS ONLY, disconnect the black wire from the switch over valve and connect it to the black wire in the switch over valve harness (supplied in kit), then connect the orange wire to the switch over valve. The switch over valve harness is not needed in cooling only units. See Figure 11, p. 10 and Figure 12, p. 10.

Note: For TTA060, 072, 076, 090, 101, 120, 126, 150 and TWA060, 072, 076, 090, 101, 120, 150 units with model number digit 9 equals D, two transducers should be used with one controller — in which case the controller will respond to the transducer that senses the highest pressure (see kit diagram).

5. Finish wiring installation. Using wire ties, bundle and dress any excess wires away from sharp edges, moving parts, or hot tubes.

6. Apply the wiring diagram (supplied in kit) to the top part of the enclosure box door, as shown in image [Figure 13, p. 11](#).

Figure 9. Control box — contactor connection

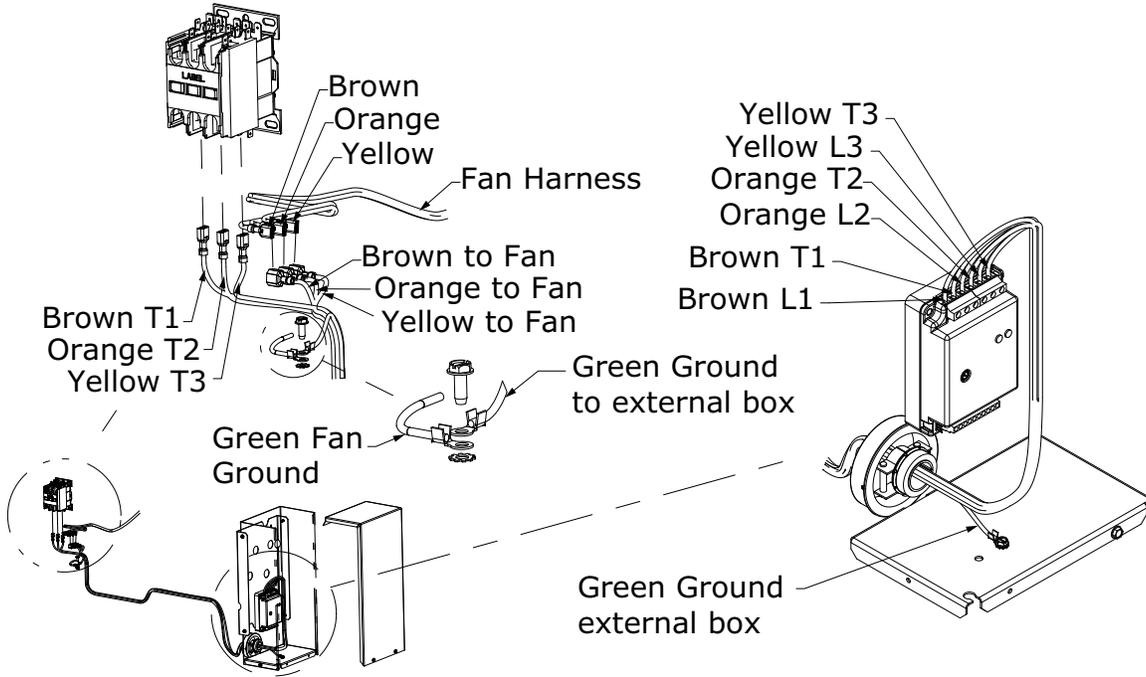


Figure 10. Control box — board connection

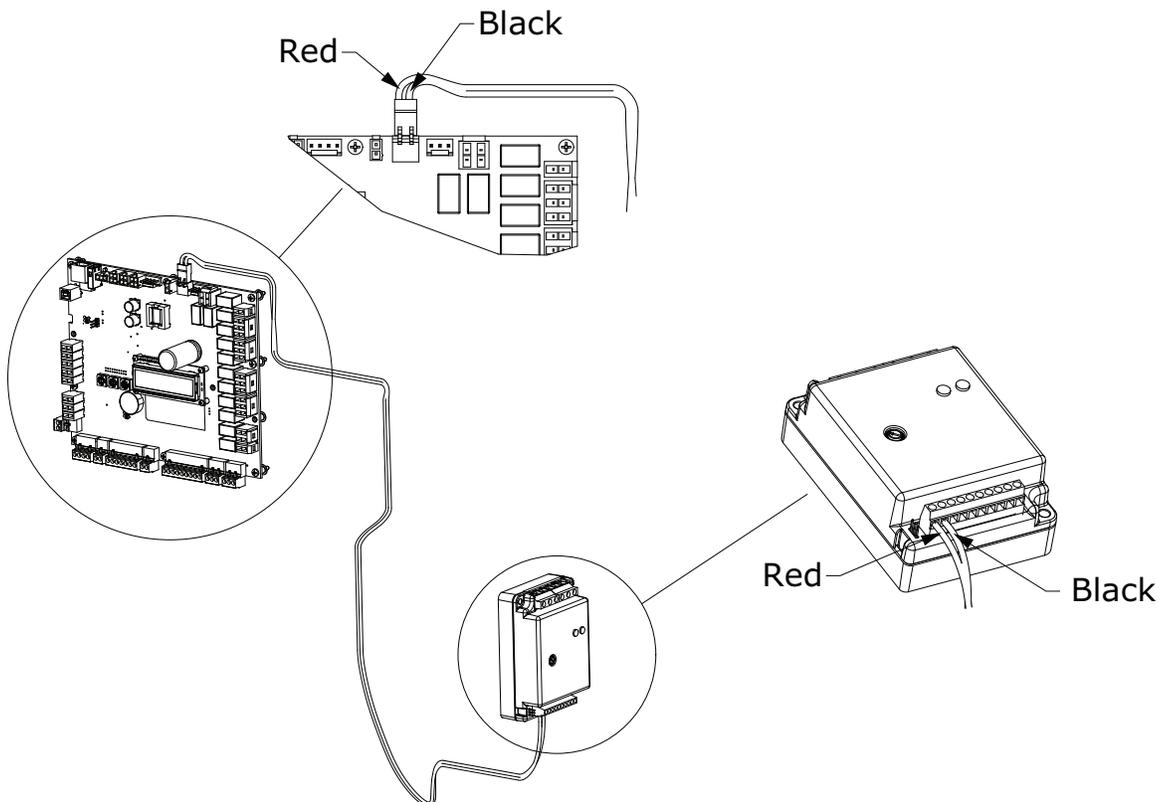


Figure 11. BAYLOAM S10 — switch over valve connection 1

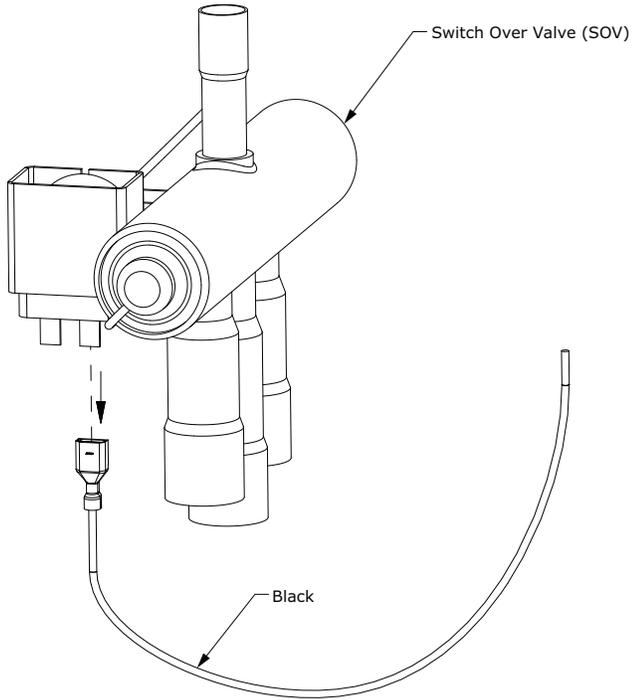


Figure 12. BAYLOAM S10 — switch over valve connection 2

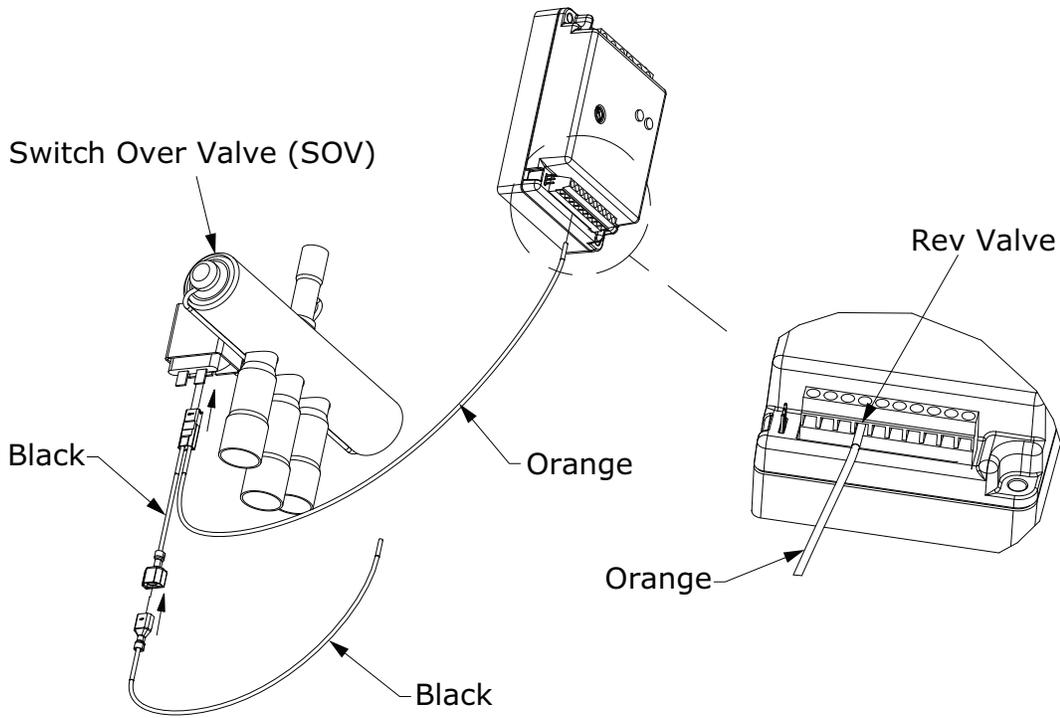
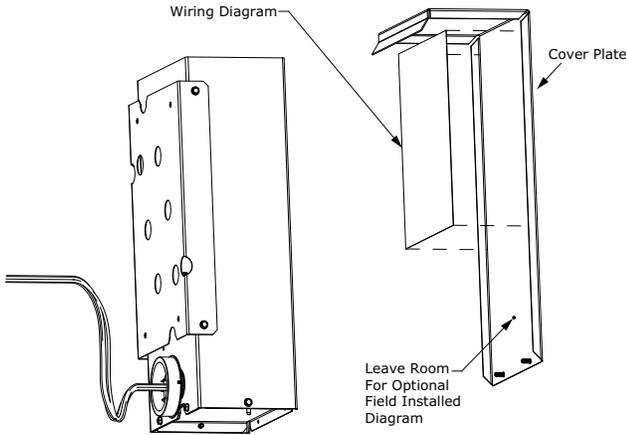


Figure 13. BAYLOAMS10 — Wiring diagram placement

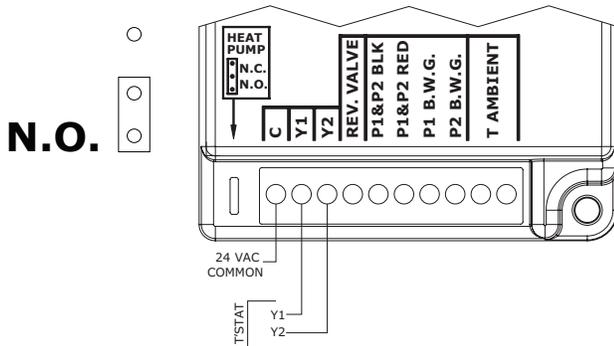


Controller Settings

Jumper Position for TTA Models (Cooling Only)

For non-heat pump applications, the heat pump select jumper must be in the Default (N.O.) position, and the HP terminals must be left unconnected. See [Figure 14, p. 11](#).

Figure 14. Jumper position for TTA



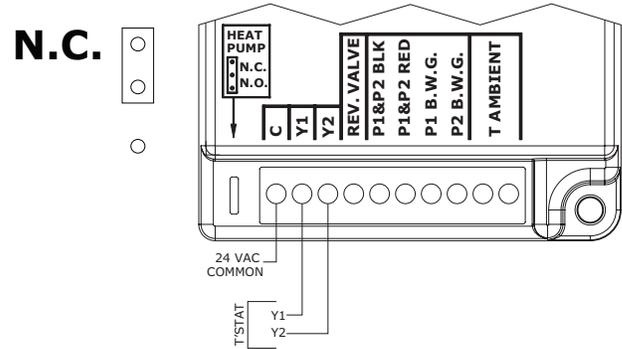
Jumper Position for TWA Models (Heat Pump)

For heat pump applications, the heat pump select jumper must be in the (N.C.) position, see [Figure 15, p. 11](#). The

heat pump terminals accept the 24 VAC signal from the switch over valve holding coil.

Important: Do not apply a voltage higher than 30 VAC to the HP terminals.

Figure 15. Jumper position for TWA



Operation

The low ambient controller is used to maintain head pressure within an acceptable range when ambient temperature falls below 50°F. It reads discharge pressure from refrigeration circuit and cycles the outdoor fan motor on and off to maintain the desired discharge pressure at the selected setpoint anytime the compressor is operating.

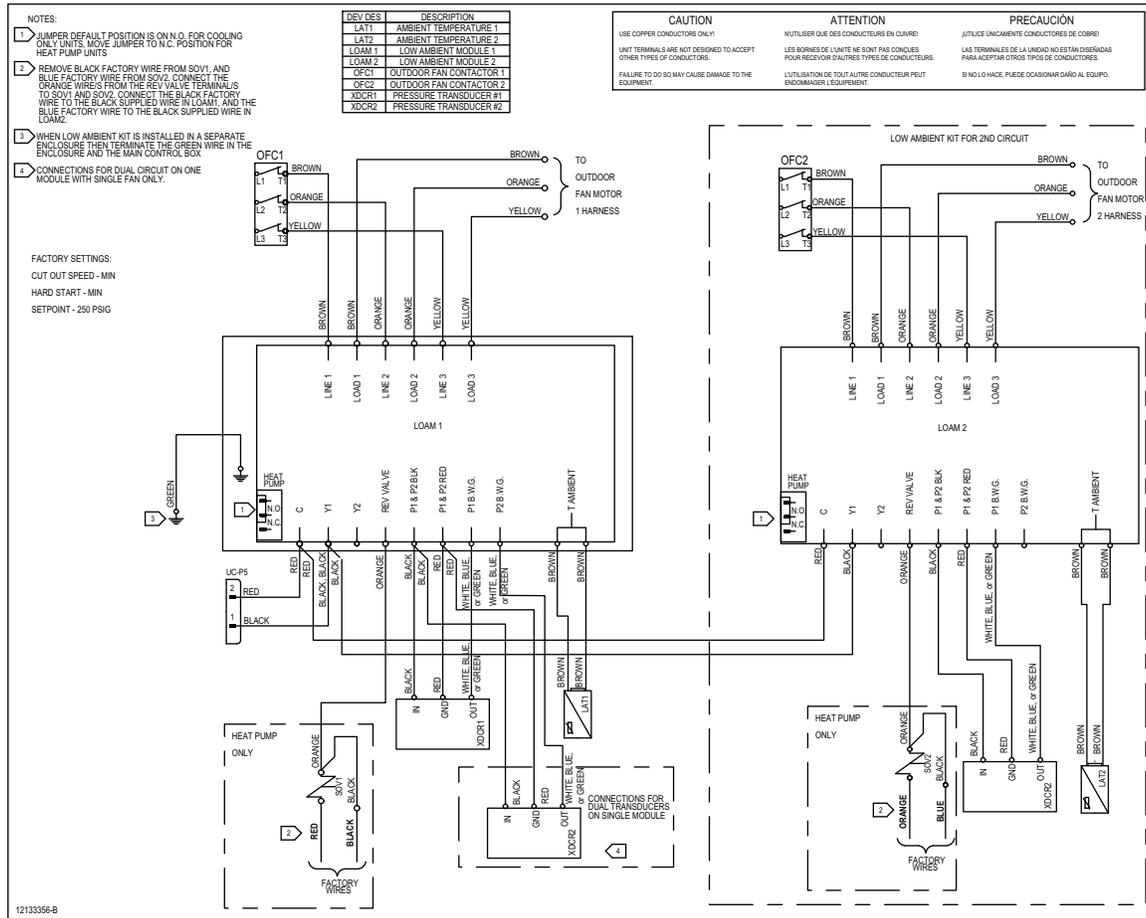
Set Pressure Setpoint

The pressure setpoint should be adjusted to 250 psig for R-410A refrigerant and 230 psig for R-454B refrigerant. When the ambient temperature is above 50°F (10°C), the outdoor fan motor will be energized continuously. When the ambient temperature is below 50°F, the pressure sensor reading is used to switch the motor on or off. When the pressure is 15psi below the set pressure the motor will be turned off. When the pressure is 15psi above the set pressure, the motor will be turned on.

After completion of installation and pressure setting adjustment), reinstall the compressor and control box access panels and secure with screws that were removed.

Reconnect all power to the unit. Refer to troubleshooting guide, if needed.

Figure 16. Supplemental wiring diagram



12133356-B

Operation and Troubleshooting

Checkout Procedure

Before leaving the installation, observe for correct operation through the desired pressure range (see [Table 4](#), p. 14).

⚠ WARNING
Hazardous Service Procedures!
Failure to follow all precautions in this manual and on the tags, stickers, and labels could result in death or serious injury.
Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, MUST follow precautions in this manual and on the tags, stickers, and labels, as well as the following instructions: Unless specified otherwise, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks.

Table 3. Troubleshooting guide

Problem	Possible Cause	Possible Solution
No fan operation	No 24 volt control voltage	Check for 24 Vac between Y1 or Y2 and C terminals — it should read 24 volts.
	No line voltage	Check voltage across brown, orange, and yellow motor leads. If no voltage is present verify all wiring is correct.
	Bad fan motor or controller	If fan does not start, motor is bad and should be replaced. If motor does start, check controller settings. If motor still fails to start, replace controller.
Improper fan operation	Heat pump jumper not configured correctly	Verify the heat pump jumper is configured correctly.
	Control is not wired correctly	See wiring diagrams. Ensure that the 24 Vac power supply is connected.
No fan modulation	No need to modulate the fan	If pressure is equal to or greater than the head pressure control setpoint, the fan will be operating at full speed.
	No input pressure to control	Check for proper transducer and Tee installation. Schrader valve depressor must depress Schrader valve enough to allow refrigerant into pressure transducer.
	Heat pump inputs wired incorrectly into the controller	Check diagram and verify heat pump inputs are properly wired into the controller.
	Miswired	Check that the 24 Vac signal and the transducer are wired up correctly into the controller.
Erratic fan operation	Control is not wired correctly	See wiring diagrams.
	Pressure transducer problem	Check for proper transducer and Tee installation. Schrader valve depressor must depress Schrader valve enough to allow refrigerant into pressure transducer.
	Dirty or blocked condenser coil	Clean condenser coil.
The high pressure switch trips off	Improper head pressure setpoint setting	See unit fails to start above.
		Check the setpoint and reduce it if needed.
Reduced cooling capacity at low Ambient	Evaporative Defrost Control is active	Disable EDC function in Symbio™ 700

Table 4. Pressure vs. voltage

Pressure (psig)	Voltage (Vdc)
0	0.5
50	0.9
100	1.3
150	1.7
200	2.1
250	2.5
300	2.9
350	3.3
400	3.7
450	4.1
500	4.5

Table 5. Temperature vs. resistance

°C	°F	Resistance (KΩ)
0°	32°	32.7
5°	41°	25.4
15°	59°	19.9
20°	68°	15.7
25°	77°	10.0
30°	86°	8.1
35°	95°	6.5
40°	104°	5.3
45°	113°	4.4
50°	112°	3.6

Preliminary

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Trane and American Standard have a policy of continuous product and product data improvement and reserve the right to change design and specifications without notice. We are committed to using environmentally conscious print practices.

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