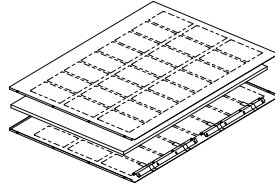


Installation Instructions

Condensate Drip Kit



Model Number:	Used With:
BAYDRKT006	TWE051/060
BAYDRKT007	TWE072/076/090
BAYDRKT008	TWE101/120
BAYDRKT009	TWE126/150/156/180
BAYDRKT010	TWE201/240/251/300

SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

April 2020

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1

Warnings, Cautions, and Notices

Read this manual thoroughly before operating or servicing this unit. Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:

- WARNING** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- CAUTION** Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert
- NOTICE** Indicates a situation that could result in equipment or property-damage only accidents.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs such as HCFCs and HFCs.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

2

WARNING

Proper Field Wiring and Grounding Required!
Failure to follow code could result in death or serious injury. All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes.

WARNING

Personal Protective Equipment Required!
Installing/servicing this unit could result in exposure to electrical, mechanical and chemical hazards. Before installing/servicing this unit, technicians MUST put on all Personal Protective Equipment (PPE) recommended for the work being undertaken. ALWAYS refer to appropriate SDS sheets and OSHA guidelines for proper PPE. When working with or around hazardous chemicals, ALWAYS refer to the appropriate SDS sheets and OSHA guidelines for information on allowable personal exposure levels, proper respiratory protection and handling recommendations. If there is a risk of arc or flash, technicians MUST put on all necessary Personal Protective Equipment (PPE) in accordance with NFPA70E for arc/flash protection PRIOR to servicing the unit. Failure to follow recommendations could result in death or serious injury.

WARNING

Follow EHS Policies!
Failure to follow instructions below could result in death or serious injury.

- All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Trane personnel should always follow local regulations.

3

General

The condensate drip kits referred to in this installer's guide are provided for use with air handler units. Refer to [Table 1](#) for condensate drip kit selection.

Inspection

Inspect material carefully for any shipping damage. If damaged, it should be reported to, and claims made against the transportation company.

Table 1. Condensate drip kit selection chart

Unit	Condensate Drip Kit
TWE051/060	BAYDRKT006
TWE072/076/090	BAYDRKT007
TWE101/120	BAYDRKT008
TWE126/150/156/180	BAYDRKT009
TWE201/240/251/300	BAYDRKT010

Note: Size of panels (and brackets) and number of screws will vary depending on kit. Please refer to the tables below to be sure all parts are correct for specific kits.

Table 2. Kit contents

Description	Quantity
BAYDRKT006	
Painted Louvered Panel	1
Drill Screw (10-16 x 0.75)	12
Bracket	2
BAYDRKT007	
Painted Louvered Panel	1
Drill Screw (10-16 x 0.75)	12

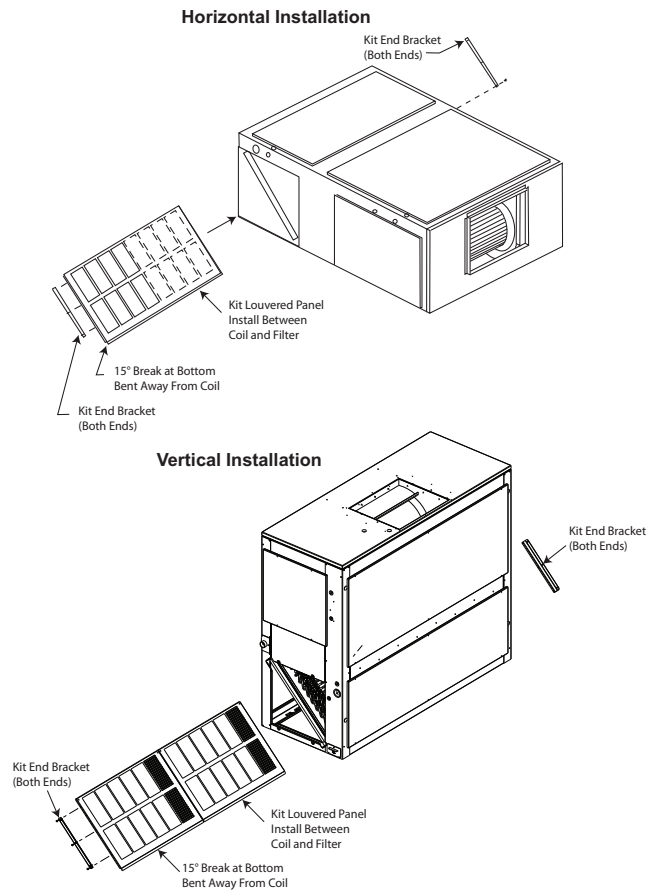
4

Table 2. Kit contents

Description	Quantity
Bracket	2
BAYDRKT008	
Painted Louvered Panel	2
Drill Screw (10-16 x 0.75)	15
Bracket	2
BAYDRKT009	
Painted Louvered Panel	2
Drill Screw (10-16 x 0.75)	20
Bracket	2
BAYDRKT010	
Painted Louvered Panel	2
Drill Screw (10-16 x 0.75)	20
Bracket	2

5

Figure 1. Drip Kit Installation



6

1. Remove access panels and filters.
2. If BAYDRKT008-010 is being installed, fasten the two louvered panels together using the supplied screws.
3. Insert the louvered panel into the end of the air handler between the coil and filter frame as shown in Figure 1.

Note: Confirm the louvered panel is inserted with the 15° bend pointing away from the coil.

4. Attach the louvered panel to the coil flashing on both ends with the supplied brackets as shown in Figure 2 and Figure 3.

Important: Do not screw drill screws through the hairpin tubing when installing the bracket to the coil blockoff.

5. Replace filters and access panels.

Figure 2. Louvered Panel Installation Detail

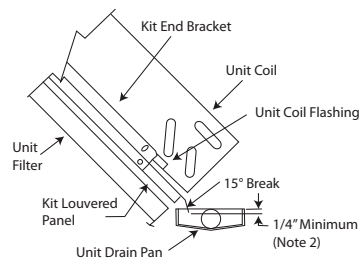
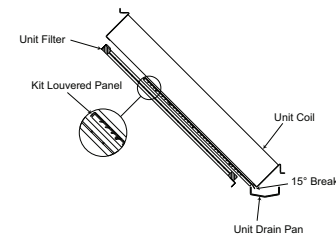
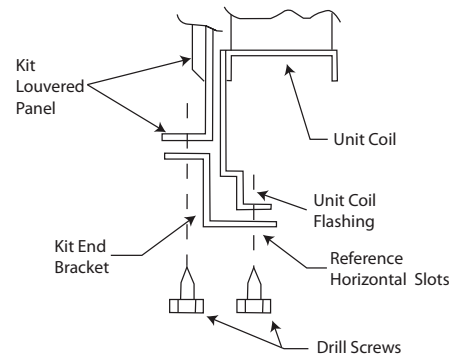


Figure 3. Louvered Direction



7

Figure 4. Bracket Installation Detail



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